

	TECH	INICAL DATA SH	IEET	2/5		
STRAIG	HT MALE RE	ΛT	R222.941.300			
LIMITED I	DETENT-TAPE	Y 500	Series : SMP-COM			
PACKAGING			SPECIFICATION			
Standard	Unit	Other				
500		Contact us				
ELECTRICAL CHARACTERISTICS			ENVIRONMENTAL			
Impedance Frequency VSWR Insertion loss RF leakage Voltage rating	- (NA	GHz	Operating tempe Hermetic seal Panel leakage	rature -55/+125 ° C NA Atm.cm3/s NA		
Dielectric withstanding v Insulation resistance	Dielectric withstanding voltage 500 V		OTHER CHARACTERISTICS			
			Assembly instruction Others : * ROS 1.35 at 12.4			
MECHANICA	MECHANICAL CHARACTERISTICS			10112		
Center contact retention Axial force – Mating er Axial force – Opposite Torque	end 6.8	N mini N mini N.cm mini				
Recommended torque Mating Panel nut		N.cm N.cm				
Mating life Weight	100 0,3310	Cycles mini g				
Issue : 1316 C In the effort to improve our necessary.	products, we reserve	the right to make cha	anges judged to be	RADIALL		

TECHNICAL DATA SHEET

STRAIGHT MALE RECEPTACLE SMT

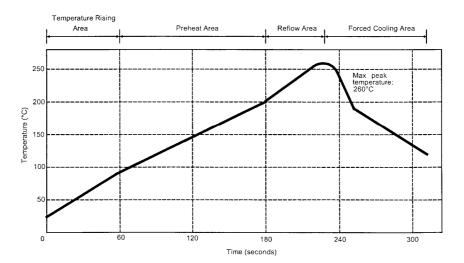
LIMITED DETENT-TAPE AND REEL BY 500

Series : SMP-COM

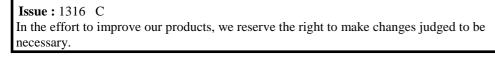
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SOLDER PROCEDURE

- Deposit solder paste 'SnAg4Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux. We advise a thickness of 150 micromm (5.850 microinch). Verify that the edges of the zone are clean.
- 2. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type. A video camera is recommended for positioning of the component . Adhesive agents must not be used on the receptacle.
- **3.** This process of soldering has been tested with convection oven .Below please find ,the typical profile to use.
- 4. The cleaning of printed circuit boards is not obliged .
- 5. Verification of solder joints and position of the component by visual inspection.



Parameter	Value	Unit
Temperature rising Area	1 - 4	°C/sec
Max Peak Temperature	260	°C
Max dwell time @260°C	10	sec
Min dwell time @235°C	20	sec
Max dwell time @235°C	60	sec
Temperature drop in cooling Area	-1 to - 4	°C/sec
Max dwell time above 100°C	420	sec





STRAIGHT MALE RECEPTACLE SMT

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COPLANAR LINE

Pattern and signal are on the same side. Thickness of PCB : 1.6mm The material of PCB is the epoxy resin of glass fabrics bacs (ER:4.8). The solder resist should be printed exept for the land pattern on the PCB.

