



## Automotive Acrylic *Plus* Attachment Tapes

06395 and 06397 (Black)

Technical Data Sheet January 2006

## General Description

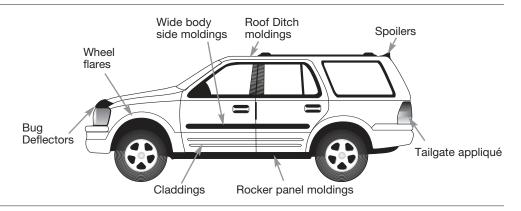
3M<sup>™</sup> Automotive Acrylic *Plus* Attachment Tapes 06395 and 06397 are 0.060-inch-thick, black, high-performance, double-coated acrylic foam tapes. These 60 mil-thick 3M Acrylic *Plus* Tapes should be used when higher performance is necessary or there is a mismatch between the trim part and substrate.

3M Automotive Acrylic *Plus* Attachment Tape is OEM approved, utilizing breakthrough technology developed by 3M. With its unique, new high-performance adhesives on both sides, it offers improved adhesion over a variety of conditions, leading to reduced rework and warranty issues, and offering the following key performance features:

- Fast adhesion build rate to automotive substrates.
- More conformable core for excellent wet-out (tape contact to substrate).
- Black, high-strength core resulting in improved bond-line appearance.
- High adhesion performance with excellent stress distribution.
- Easy liner release.

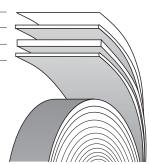
3M Automotive Adhesion Promoter 06396 is recommended for use on all plastic parts, such as RIM, TPO, PPO, PP, PC, PC+ABS, etc., for tape-to-part adhesion when used with 3M tapes 06395 and 06397.

## **Typical Applications**



**Product Construction** 

Easy-Release Liner
VR-2 High Performance Acrylic Adhesive
Black Acrylic Foam
VR-1 High Performance Acrylic Adhesive



| Phys  | ical. | Prop | erties |
|-------|-------|------|--------|
| 11110 | ıcaı  | 1100 | CHUCS  |

| Foam        | Black acrylic       |
|-------------|---------------------|
| Liner color | Red                 |
| Thickness   | 0.060 in. (1,52 mm) |
| Package     | Clam shell          |

| Ordering<br>Information | Part Number | Color | Size                            | Rolls<br>Per Box | Boxes<br>Per Case |
|-------------------------|-------------|-------|---------------------------------|------------------|-------------------|
|                         | 06395       | Black | 7/8" x 10 yds (22,2 mm x 9,1 m) | 1                | 12                |
|                         | 06397       | Black | 1/2" x 10 yds (12,7 mm x 9,1 m) | 1                | 12                |

## Other Trim Attachment And Repair Products

Please see your 3M catalog or consult your 3M representative for information about our complete line of automotive attachment tapes and adhesion promoter. Or you may visit us at www.3M.com/automotive, then click on "Product Catalog," then "3M™ Tapes and Scotch® Tapes," and then "3M™ Automotive Attachment Tapes."

3M™ Automotive Adhesion Promoter 06396 is recommended for tape bonding to all plastic substrates. Please contact your 3M sales representative with application or performance questions.

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