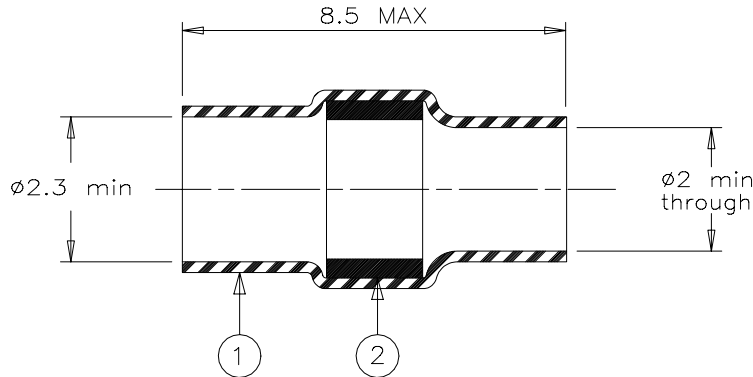


# SPECIFICATION CONTROL DRAWING



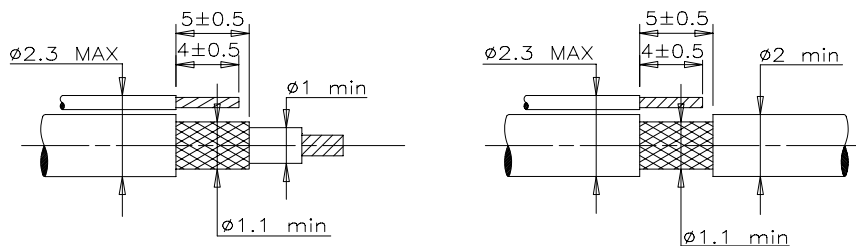
### MATERIALS

1. INSULATION SLEEVE: Heat-Shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
  - SOLDER: TYPE Pb36 per ANSI-J-STD-006.
  - FLUX: TYPE ROL1 per ANSI-J-STD-004.

### APPLICATION

1. This controlled soldering device is designed for termination of a tin or silver plated copper shield on a cable having an insulation rated for at least +125°C.
2. Temperature range: -55°C to +150°C. For application tooling, consult your local Raychem technical service.

For best results, prepare the cable as shown:



\* A trademark of Raychem Corporation.

<b>Raychem</b>		THERMOFIT DEVICES	Raychem Corporation 300 Constitution Drive Menlo Park, CA 94025 USA	TITLE: <b>SHIELD TERMINATION</b>			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS.				DOCUMENT NO: <b>B-004-00</b>			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A  ROUGHNESS IN MICRON	Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: <b>D980561</b>		REPLACES: <b>B00400</b>	
DRAWN BY: <b>M. FORONDA</b>	DATE: <b>06/23/98</b>	PROD. REV. <b>F</b>	DOC ISSUE: <b>1</b>	SCALE: <b>None</b>	SIZE: <b>A</b>	SHEET: <b>1 of 1</b>	

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