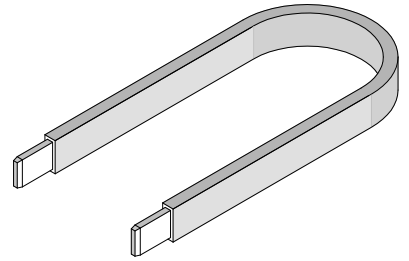




## Extractor Tool Instruction Sheet Order No. 63813-6300



### FEATURES

- This Tool removes the HDX™ the Wire Cap Assembly from the Standard Module Frame from the 30-Way HDX™ Module.
- Use Extractor Tool 63813-6200 to remove the HDX™ Female Module, Series 98627 from the 15-30-Way HDX™ Female Module.
- Use Extractor Tool 63813-6200 to remove the HDX™ female crimp terminals, Series 98587 from the 15-30-Way HDX™ Female Module.

### SCOPE

Products: HDX™ Standard Module Frame with Lever 15 and 30-Way.  
 HDX™ Female Module, 15 and 30-Way.  
 HDX™ Female Crimp Terminal, 0.635mm (.025"), AWG 20-24 (0.22-0.60mm<sup>2</sup>).

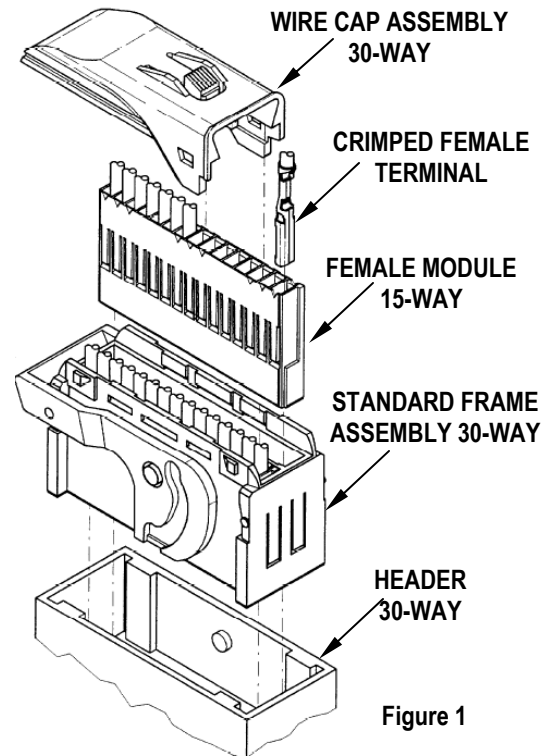


Figure 1

| Way (Circuits) | Standard Frame Order No. |            |            |            | Wire Cap Assembly | Module Order No          | Terminal Order No.       |
|----------------|--------------------------|------------|------------|------------|-------------------|--------------------------|--------------------------|
| 15             | 98625-2001               | 98625-2002 | 98625-2003 | 98625-2004 | 98633-1001        | 98627-1001<br>98627-1002 | 98587-0013<br>98587-0014 |
| 30             | 98631-1001               | 98631-1002 | 98631-1003 | 98631-1004 |                   |                          |                          |
|                | 98631-2001               | 98631-2002 | 98631-2003 | 98631-2004 |                   |                          |                          |
|                | 98631-2011               | 98631-2012 | 98631-2013 | 98631-2014 |                   |                          |                          |

### OPERATION:

To remove the HDX™ Wire Cap Assembly 30-Way from the Standard Frame Module, follow the steps below:

1. Place the extractor tool into the two slots on the front of the wire cap assembly and between the Frame Module.
2. Gently push in the extractor tool until the latches of the Frame Module depress. See Figure 2.

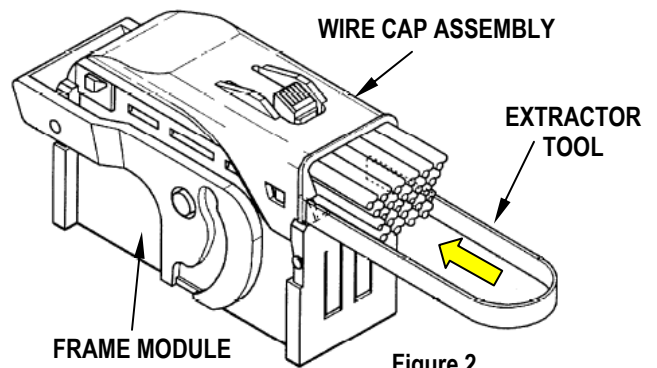
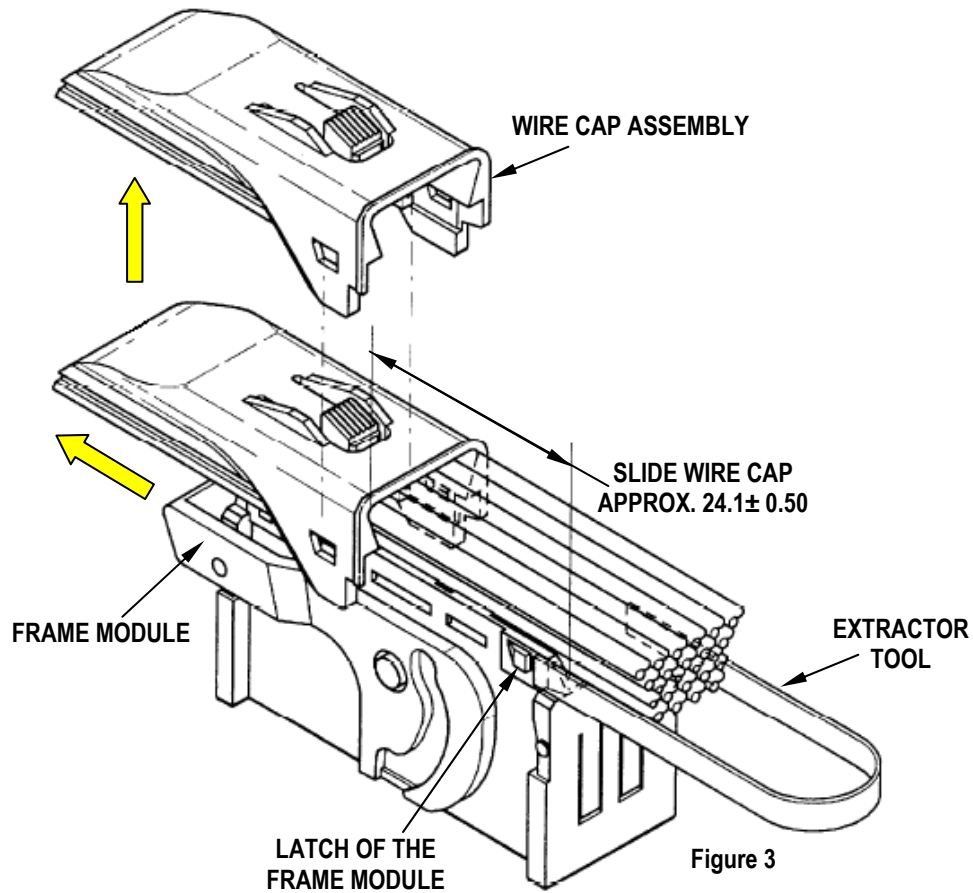


Figure 2

3. Slide the Wire Cap Assembly back approximately  $24.1 \pm 0.50$ mm over the wires.



4. Lift up the Wire Cap Assembly making sure the cap is free of the wires. See Figure 3.

**CAUTION:** Molex specifications are valid only when used with Molex terminals, modules, and tooling.

## Contact Information

For more information on Molex application tooling please contact Molex at 1-800-786-6539.

**Americas Headquarters**  
Lisle, Illinois 60532 U.S.A.  
1-800-78MOLEX  
amerinfo@molex.com

**Far East North Headquarters**  
Yamato, Kanagawa, Japan  
81-462-65-2324  
feninfo@molex.com

**Far East South Headquarters**  
Jurong, Singapore  
65-6-268-6868  
fesinfo@molex.com

**European Headquarters**  
Munich, Germany  
49-89-413092-0  
eurinfo@molex.com

**Corporate Headquarters**  
2222 Wellington Ct.  
Lisle, IL 60532 U.S.A.  
630-969-4550  
Fax: 630-969-1352

Visit our Web site at <http://www.molex.com>