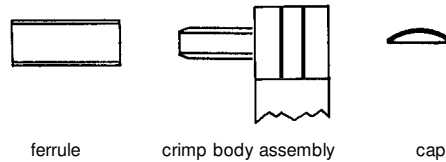
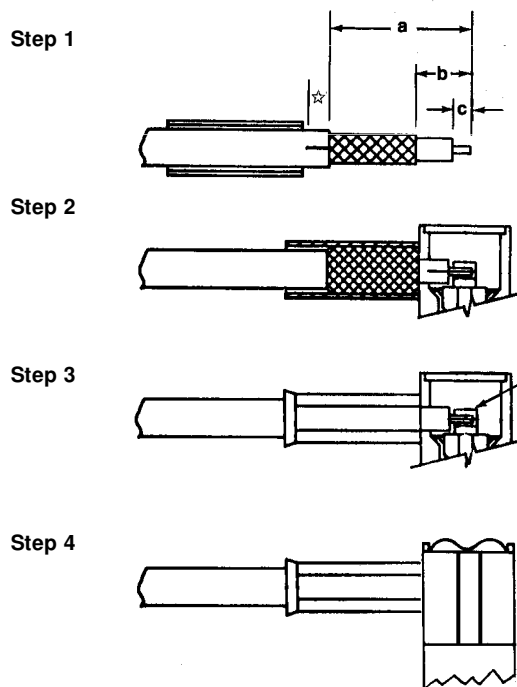


RIGHT ANGLE PLUGS & CRIMP TYPE



Amphenol Number	Connector Type	Cable RG-/U	Hex Cavity for Outer Ferrule	Die Set for Tool Handle 227-944	Stripping Dimensions, Inches (mm)		
					a	b	c
919-104P-51AX	50μ MCX Angle Plug	174, 188, 316	.128 (3.25)	CTL -13	.337	.133	.106
919-104P-51A1X	50μ MCX Angle Plug	174, 188, 316	.128 (3.25)	CTL -13	.337	.133	.106
919-122P-51AX	50μ MCX Angle Plug	174, 188, 316	.105 (2.67)	CTL -13	.337	.133	.106
919-136P-51AX	75μ MCX Angle Plug	174, 188, 316	.128 (3.25)	CTL -13	.337	.133	.106
919-136P-51A2X	75μ MCX Angle Plug	174, 188, 316	.151 (3.84)	CTL -13	.337	.133	.106



Step 1 Slide ferrule over cable. Trim cable to dimensions shown in table above. Tin center conductor. Make 2 slits in jacket .062"(1.6mm) long, 180° apart.

Step 2 Insert cable into back end of crimp body assembly as shown. Center conductor will enter slot in contact. Slide ferrule over braid and crimp using hex die shown in table above.

Step 3 Solder center conductor into contact.

Step 4 Insert cap into body and dimple or lightly punch center of cap for retention in body.