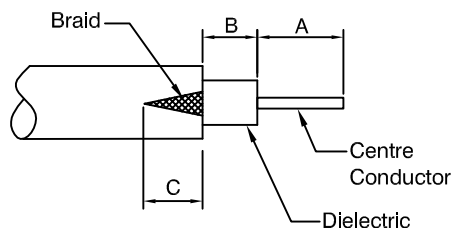


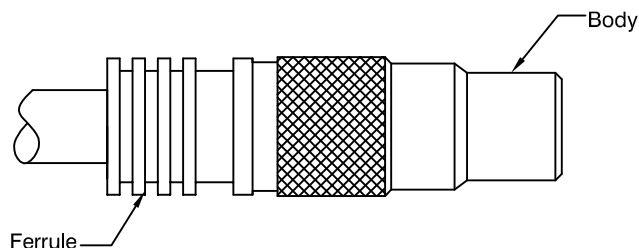
Assembly Instructions

1) Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

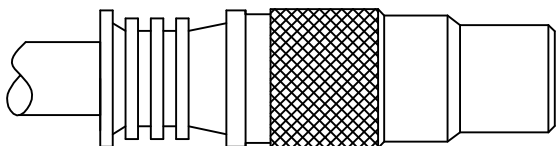
A = 5mm
B = 2.4mm
C = 3.5mm



2) Insert the cable into the body. Ensure that the centre conductor and dielectric are inside the inner ring. The centre conductor must be fully inserted into the internal contact.



3) Crimp the first three raised portions (closest to the body) on the ferrule using the correct tool for the connector.



Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Pin	Ferrule
VE10-2029	N/A	CTV6810	N/A	9.70
VE10-2029-1602	N/A	CTV6810	N/A	9.70
VE10-2031	N/A	CTV6810	N/A	8.23

Strip Lengths amended	MS	4	31 Mar 10
Ref to ferrule removed , braid to be folded back over jacket	PDC	3	20 May 02
CAD Issue	SN	2	26 Oct 01
First Issue	AJT	1	18 Aug 99
DESCRIPTION OF REVISION	APPVD	ISS	DATE



Cinch Connectivity Solutions, Ltd
11 Bilton Road
Chelmsford
Essex CM1 2UP, England
T: +44 (0) 1245 342060
F: +44 124 535 8938

SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

P D couzens

CHECKED BY:

P D Couzens

APPROVED BY:

S Nash

DATE:

20 May 02

DESCRIPTION:

Stripping and Assembly
Instructions for Euro Crimp
Plug

DRAWING NUMBER:

VAIE1101

PAGE: 1 OF 1