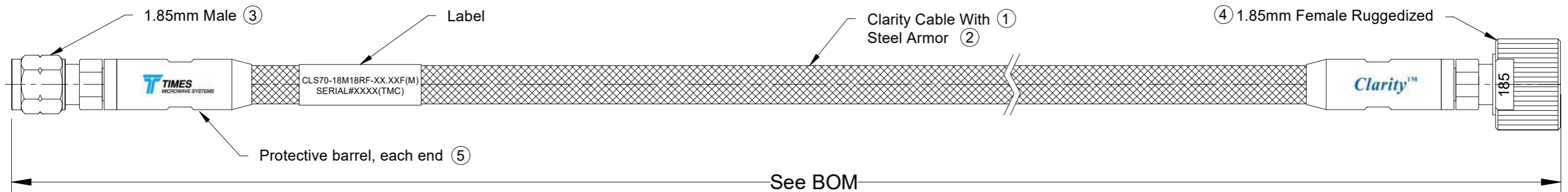


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SYM	REVISION DESCRIPTION	DFTM	DATE	APPD	APPD
-	Preliminary	TZ	2021/07/21	JM	2021/07/21



1. RF Test Requirements:
 - 1.1. VSWR: 1.40 Max @ 70GHz
 - 1.2. Loss: See BOM
2. Connector Specification
 - 2.1. Frequency range : DC ~ 70GHz
 - 2.2. Impedance : 50 Ohm Nom.
 - 2.3. Material and finish
 - 2.3.1. Body & coupling nut : Passivated stainless steel
 - 2.3.2. Insulator : PTFE & ULTEM
 - 2.3.3. Center contact : Gold plated beryllium copper
 - 2.3.4. Solder body : Gold plated brass
 - 2.3.5. Bush : Passivated stainless steel
 - 2.3.6. Protective Barrel : Passivated stainless steel
3. Cable Specification
 - 3.1. Center conductor: Silver plated copper
 - 3.2. Dielectric: Taped PTFE
 - 3.3. Outer conductor: Silver plated copper tape
Silver plated copper braids
 - 3.4. Jacket: FEP
 - 3.5. Armor: Steel spring armor with PTFE braids
4. Temperature Range
-55°C ~ 125°C
5. RoHS Compliant

Label :

CLS70-18M18RF-XX.XXF(M)
 SERIAL#XXXX(TMC)

No.	Configuration	Length	IL Max (@70GHz)
1	CLS70-18M18RF-01.00M	1.00M±0.02M	7.01 dB
2			

6			
5	SA000492	Protective Barrel	2pcs
4	3190-6931	1.85mm Female Ruggedized Connector	1pce
3	3190-6868	1.85mm Male Connector	1pce
2	170132	3.2mm Flat Spring armor	See BOM
1	170133	70GHz Cable	See BOM
Item	Part Number	Description	Qty

MATL:	UNLESS OTHERWISE SPECIFIED		DFTM. TZ	 CLS70-18M18RF-XX.XXF(M)	
	ALL DIMENSIONS ARE IN mm MACHINED SURFACES FINISH 1.6 RMS MAX. REMOVE ALL BURRS 0.15X45° MAX. BREAK MACHINE CORNERS 0.15X45° D MAX. FILLET R. TOLERANCES ON DECIMALS .X ±0.3 .XX ±0.15 ANGLES ±2° FRACTIONS ± N/A		DATE 2021/07/21		
			CHKD KS		
			DATE 2021/07/21		
USED ON: O			APPD JM		
SCALE: N/A	DWG SIZE A4	DO NOT SCALE DRAWING	CODE IDENT 68999	DATE 2021/07/21	SHT 1 OF 1