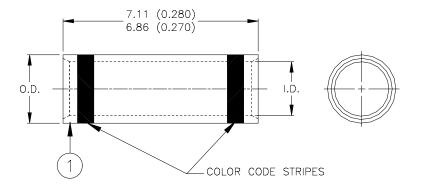
SPECIFICATION CONTROL DRAWING



Product Rev		CMA I	Range*			Max Weight	Color
Product Name		min	max	I.D.	O.D.	Lbs./mpc	Code
D-609-12	Α	300	1510	<u>1.27 (0.050)</u>	2.03 (0.080)	.30	Red
				1.13 (0.045)	1.90 (0.075)		
D-609-13	Α	779	2680	<u>1.75 (0.069)</u>	2.69 (0.106)	.49	Blue
				1.62 (0.064)	2.56 (0.101)		
D-609-14	Α	1900	6755	<u>2.59 (0.102)</u>	3.89 (0.153)	.99	Yellow
				2.46 (0.097)	3.73 (0.147)		

^{*} Not all wire combinations falling within the usable CMA range can be accommodated within the splicer barrel.

MATERIAL

1. CRIMP SPLICER: Base Metal - Copper Alloy 101 or 102 per ASTM B 75. Plating: Ductile Nickel per QQ-N-290.

APPLICATION

- 1. Parts shall be of seamless tubular construction.
- 2. Diameters shall be concentric within 0.127 (0.005) T.I.R.
- 3. Packing and packaging shall be in accordance with Section 5, Level C, of MIL-S-81824.

300 Const			tronics Corporation titution Drive, rk, CA. 94025, U.S.A.			CRIMP SPLICER, STUB, NICKEL PLATED			
UNLESS OTHERV INCHES DIMENS				IONS ARE IN MIL ACKETS.	DOCUMENT NO.: D-609-12/-13/-14				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON		Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.			DATE: 31-Jan01		DOC ISSUE:	
DRAWN BY: C		CAGE CODE: 06090		REPLACES: N/A	DCR NUMBER: D010061	PROD. REV.: SEE TABLE	SCALE: None	SIZE:	SHEET: 1 of 1