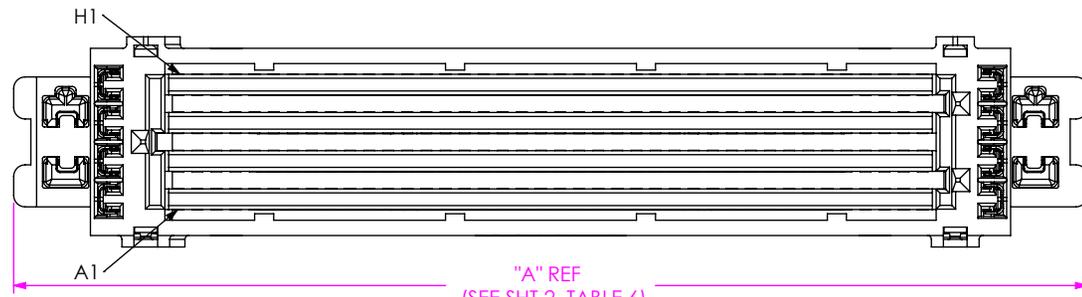


DO NOT SCALE FROM THIS PRINT

SEAR-XX-XX.X-XX-XXXX

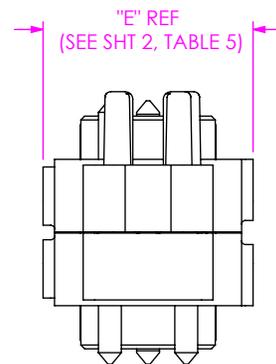
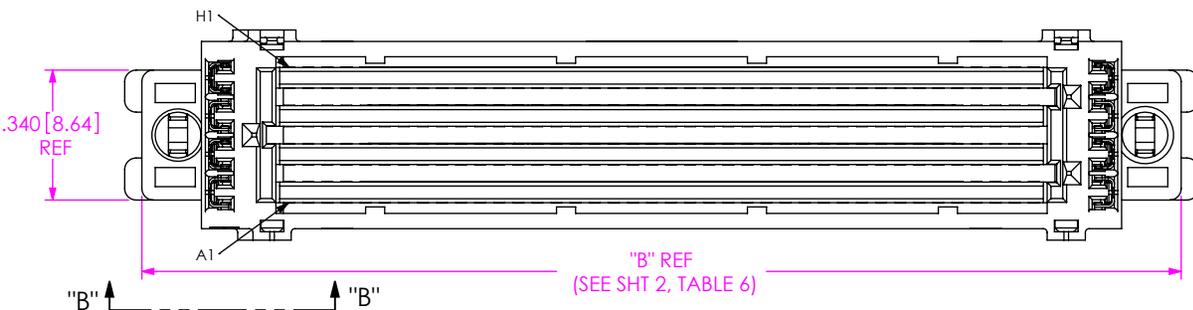
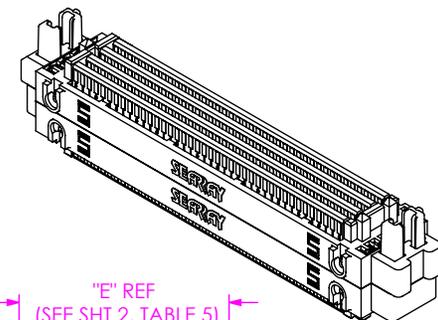
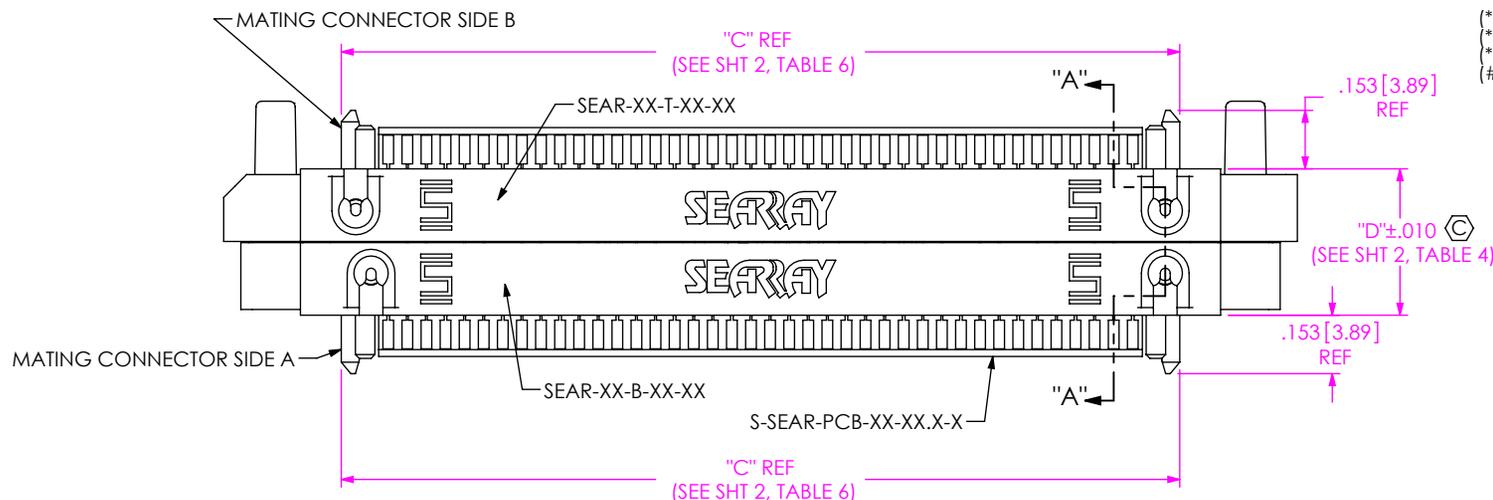


No OF POSITIONS
 *-10, *.15, **-.20, *.30, -40, -50 (PER ROW) (SEE NOTE 7)
LEAD STYLE
 -10.0: 10mm
 -20.0: 20mm
 -30.0: 30mm
 ***-31.0: 31mm

OHMS
 *.050: 50 OHMS SINGLE-ENDED ONLY (GSGSGSG...)
 -085: 85 OHMS DIFFERENTIAL PAIR ONLY (GSSGSSGSSG...)
 **-.085Q: 85 OHMS LOW CROSSTALK FOR QPI APPLICATIONS
 #-100: 100 OHMS DIFFERENTIAL PAIR ONLY (GSSGSSGSSG...)

ROW
 *.04: 4 ROW
 -06: 6 ROW
 -08: 8 ROW
 -10: 10 ROW

(* = NOT TOOLED)
 (** = TOOLED ONLY IN -20 & -40 POS, -31.0mm LEADSTYLE)
 (***) = TOOLED ONLY FOR -085 & -085Q OHM OPTION)
 (# = ONLY TOOLED IN -40 POS, -20.0 LEADSTYLE, -10 ROW)



NOTES:

1. REPRESENTS A CRITICAL DIMENSION.
2. ALIGN WITH MATING CONNECTOR SIDE A SEAF PIN 1 INDICATOR.
3. PCB CENTERING CLIP RETENTION TO BE TBD.
4. PCB PAD PLATED WITH .000030 INCHES GOLD WITH A HARDNESS OF 130-200 KNOOP PER ASTM B 488 TYPE 2, GRADE C.
5. DOWEL PIN RETENTION AFTER HEAT STAKE TO BE 1.0LBS[4.44N] MIN.
6. ASSEMBLIES TO BE PACKAGED IN TUBES.
7. -20 POSITION ONLY AVAILABLE IN 10 ROW.

FIG 1
 SEAR-40-10.0-08-085 SHOWN

TABLE 1 STACK HEIGHT					
CONNECTOR SIDE A SEAF LEAD STYLE	CONNECTOR SIDE B SEAF LEAD STYLE	SEAR LEAD STYLE			
		-10.0	-20.0	-30.0	-31.0
-05.0	-05.0	20mm	30mm	40mm	41mm

TABLE 2			
SEAR ASSEMBLY (LEAD STYLE)	TOP BODY CALLOUT	BOTTOM BODY CALLOUT	PCB P/N (SEE TABLE 3 FOR ALTERNATE BOM PCB's)
SEAR-XX-10.0-XX-XXX	SEAR-XX-T-01-XX	SEAR-XX-B-01-XX	S-SEAR-PCB-XX-10.0-X
SEAR-XX-20.0-XX-XXX	SEAR-XX-T-02-XX	SEAR-XX-B-01-XX	S-SEAR-PCB-XX-20.0-X
SEAR-XX-30.0-XX-XXX	SEAR-XX-T-02-XX	SEAR-XX-B-02-XX	S-SEAR-PCB-XX-30.0-X
SEAR-XX-31.0-XX-085Q	SEAR-XX-T-02-XX	SEAR-XX-B-02-XX	S-SEAR-PCB-XX-31.0-X

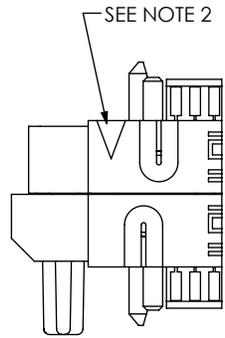
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
 TOLERANCES ARE:
 DECIMALS ANGLES
 .XX: ±.01 [0.3] 2°
 .XXX: ±.003 [0.08]
 .XXXX: ±.0020 [0.051]

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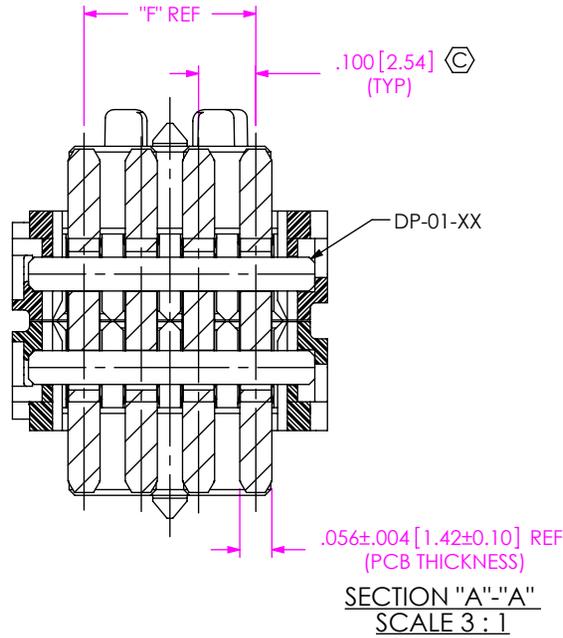
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DESCRIPTION: SEAR RISER ASSEMBLY
 DWG. NO. SEAR-XX-XX.X-XX-XXXX
 BY: R MUSSER 05/06/2010 SHEET 1 OF 8

MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2:1
 INSULATOR: LCP, COLOR: BLACK
 CLIP: COPPER ALLOY
 PCB: FR4, COPPER



SECTION "B"-"B"



STYLE	"D"
-10.0	.383 [9.73]
-20.0	.777 [19.73]
-30.0	1.170 [29.73]
***-31.0	1.210 [30.73]

(***= TOOLED ONLY FOR -085Q OHM OPTION)

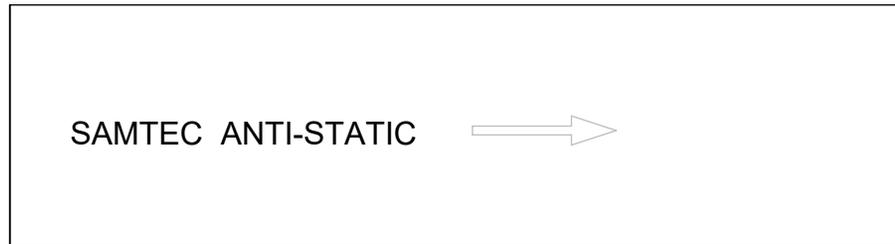
No. OF ROWS	"E"	"F"	DP-01-XX
*-04	.350 [8.89]	.100 [2.54]	DP-01-04
-06	.450 [11.43]	.200 [5.08]	DP-01-06
-08	.550 [13.97]	.300 [7.62]	DP-01-08
-10	.650 [16.51]	.400 [10.16]	DP-01-10

(* = NOT TOOLED)

No. OF POS	"A"	"B"	"C"
*-10	1.312 [33.32]	1.222 [31.04]	.696 [17.68]
*-15	1.562 [39.67]	1.472 [37.39]	.946 [24.03]
***-20	1.812 [46.02]	1.722 [43.74]	1.196 [30.38]
*-30	2.312 [58.72]	2.222 [56.44]	1.696 [43.08]
-40	2.812 [71.42]	2.722 [69.14]	2.196 [55.78]
-50	3.312 [84.12]	3.222 [81.84]	2.696 [68.48]

(* = NOT TOOLED; *** = TOOLED ONLY FOR 085 & 085Q OPTION)

SEAR ASSEMBLY (OHMS)	PCB P/N	ALTERNATE BOM PCB's
SEAR-XX-XX.X-XX-050	S-SEAR-PCB-XX-XX.X-1	PCB-102598-SEAR-XX-XX.X
SEAR-XX-XX.X-XX-085	S-SEAR-PCB-XX-XX.X-2	PCB-102596-SEAR-XX-XX.X
SEAR-20-31.0-10-085Q	S-SEAR-PCB-20-31.0-3	PCB-105033-SEAR-20-31.0
SEAR-40-31.0-XX-085Q	S-SEAR-PCB-40-31.0-3	PCB-105033-SEAR-40-31.0
SEAR-XX-XX.X-XX-100	S-SEAR-PCB-XX-XX.X-4	PCB-108868-SEAR-XX-XX.X



SEE TABLE 7

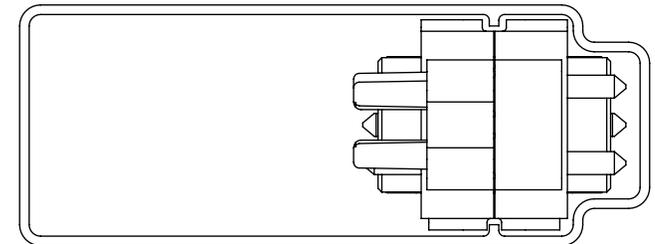


FIG 2
SEAR-40-10.0-08 SHOWN
(SHOWN IN PACKAGING TUBE)

SEAR ASSEMBLY (ROW)	PACKAGING TUBE P/N	TUBE PLUG P/N (2 REQ'D)
SEAR-XX-XX.X-06	PT-SEAR001-06	TP-31
SEAR-XX-XX.X-08	PT-SEAR002-08	TP-31
SEAR-XX-XX.X-10	PT-SEAR003-10	TP-31

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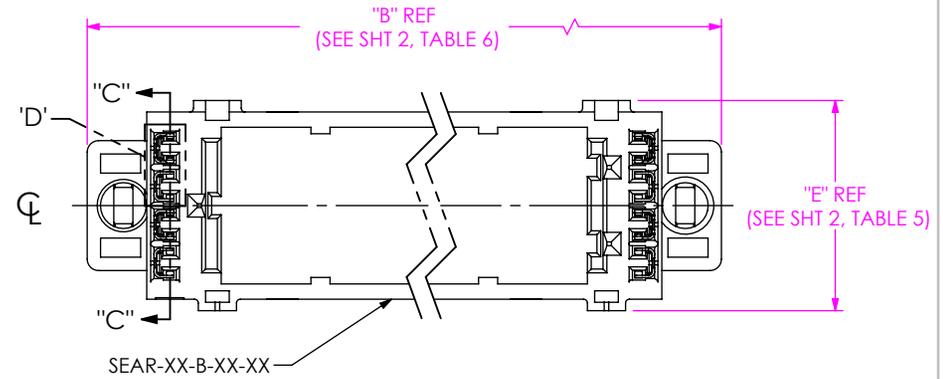
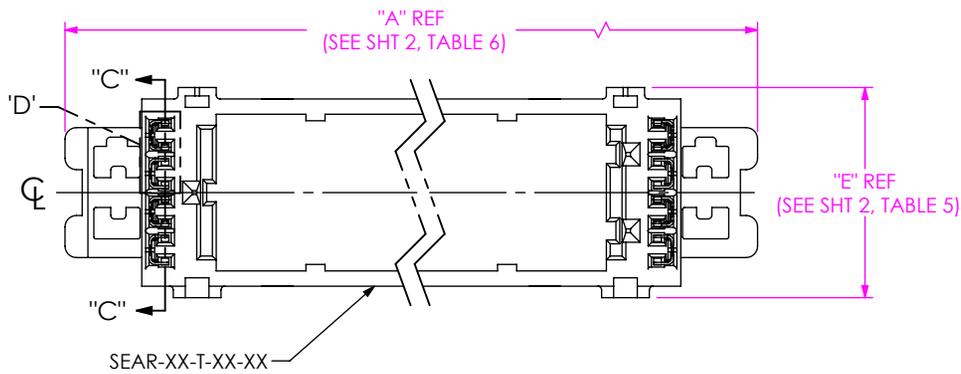
SHEET SCALE: 2:1



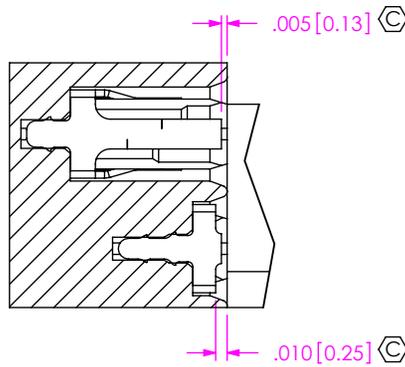
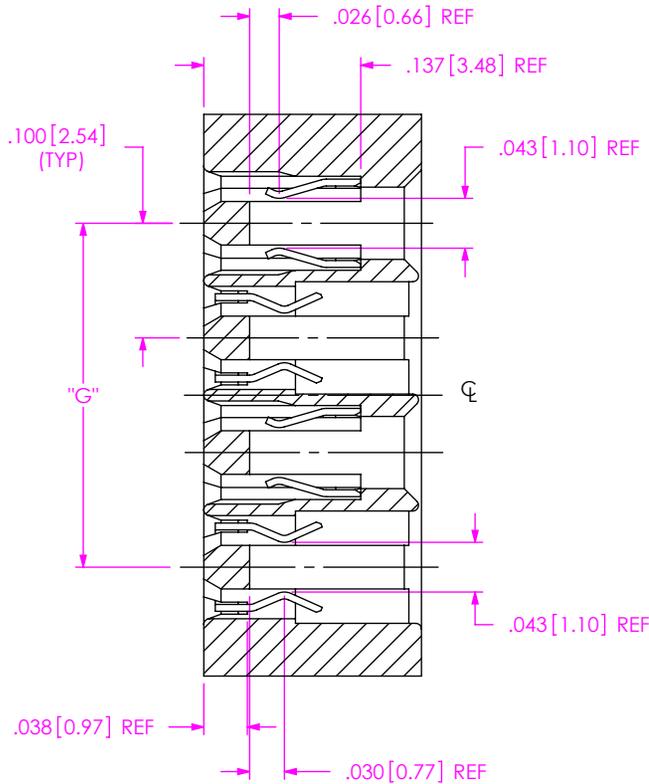
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DWG. NO. SEAR-XX-XX.X-XX-XXXX

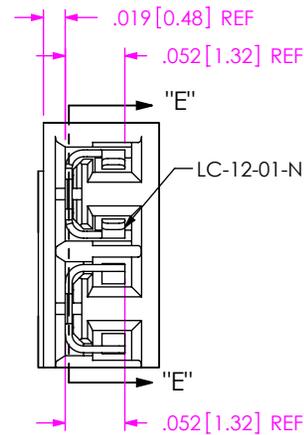
BY: R MUSSER 05/06/2010 SHEET 2 OF 8



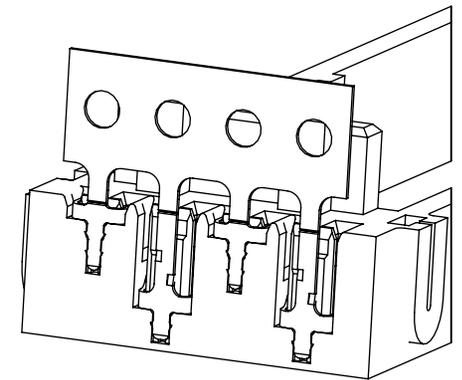
IN PROCESS 1
(INSERT PCB CENTERING CLIPS INTO BODIES)
(SEE NOTE 3)



SECTION "E"-"E"
SCALE 6 : 1



DETAIL 'D'
SCALE 6 : 1



SECTION "C"-"C"
SCALE 6 : 1

No. OF ROWS	"G"
*-04	.100 [2.54]
-06	.200 [5.08]
-08	.300 [7.62]
-10	.400 [10.16]

(* = NOT TOOLED)

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SHEET SCALE: 2:1

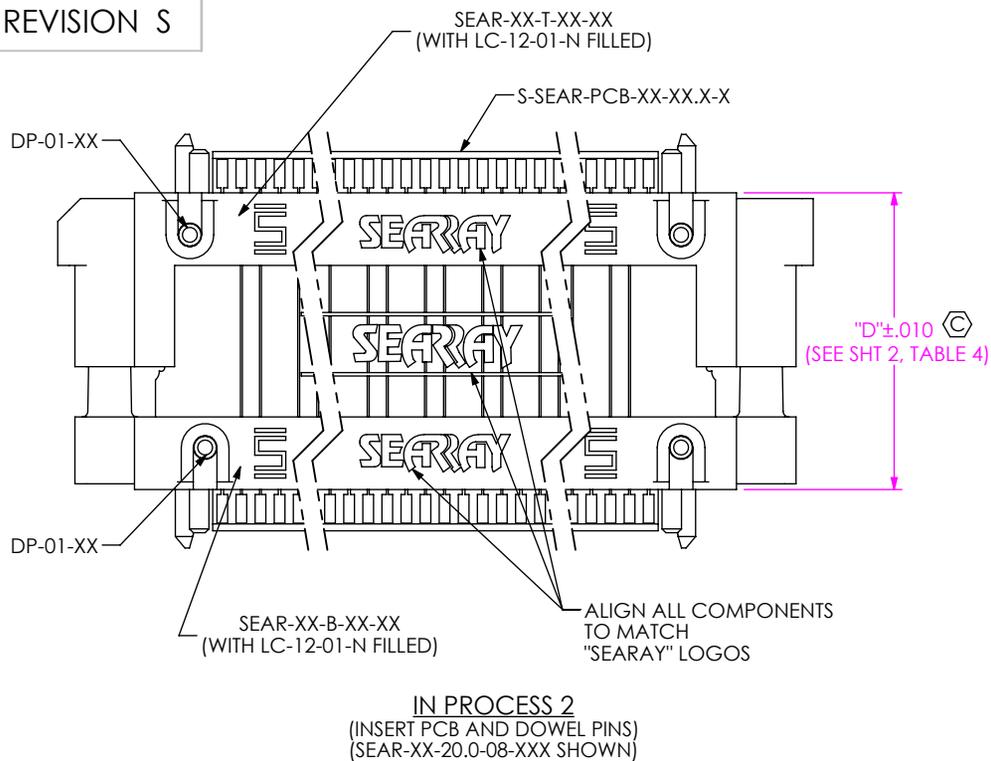
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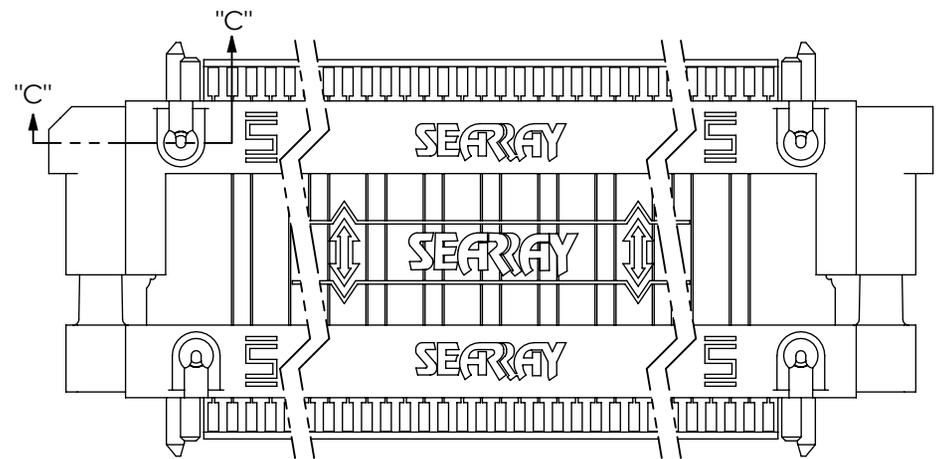
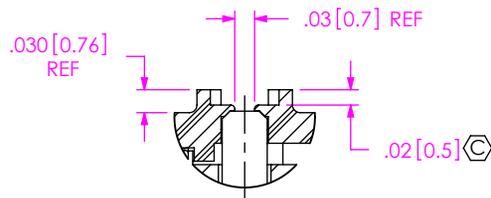
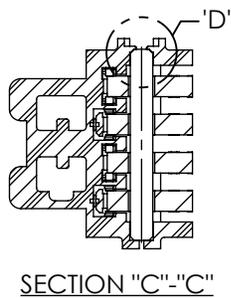
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SEAR RISER ASSEMBLY

DWG. NO. SEAR-XX-XX.X-XX-XXXX

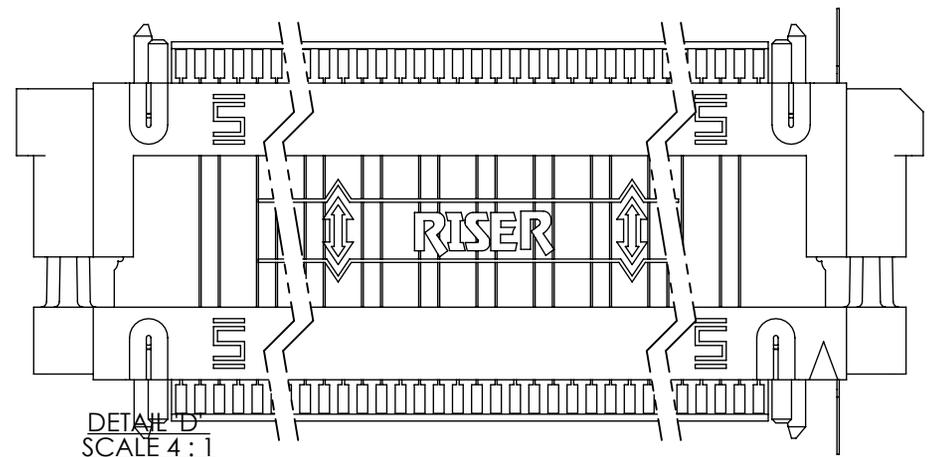
BY: R MUSSER 05/06/2010 SHEET 3 OF 8



IN PROCESS 2
(INSERT PCB AND DOWEL PINS)
(SEAR-XX-20.0-08-XXX SHOWN)



FINAL ASSEMBLY
(HEAT STAKE DOWEL PINS)
(SEAR-XX-20.0-08-XXX SHOWN)
(SEE NOTE 5)



DETAIL 'D'
SCALE 4:1

FINAL ASSEMBLY (BACK VIEW)

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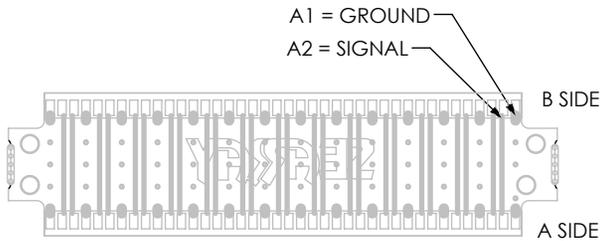
SHEET SCALE: 2:1



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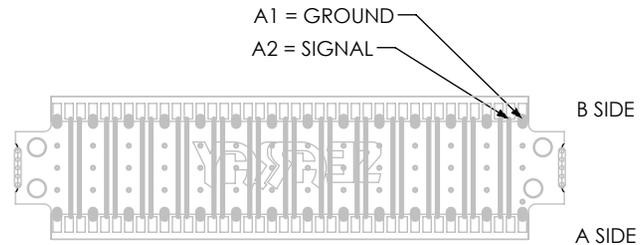
DESCRIPTION:	SEAR RISER ASSEMBLY
DWG. NO.	SEAR-XX-XX.X-XX-XXXX
BY:	R MUSSER 05/06/2010 SHEET 4 OF 8

SEAR-40-XX.X-06-XXXX SIGNAL MAPPING FOR -085 OHMS						
Side	PCB 1		PCB 2		PCB 3	
B	A1	B1	C1	D1	E1	F1
	GND	GND	GND	GND	GND	GND
A	F1	E1	D1	C1	B1	A1
B	A2	B2	C2	D2	E2	F2
	SIG	SIG	SIG	SIG	SIG	SIG
A	F2	E2	D2	C2	B2	A2
B	A3	B3	C3	D3	E3	F3
	SIG	SIG	SIG	SIG	SIG	SIG
A	F3	E3	D3	C3	B3	A3
B
A
B	A37	B37	C37	D37	E37	F37
	GND	GND	GND	GND	GND	GND
A	F37	E37	D37	C37	B37	A37
B	A38	B38	C38	D38	E38	F38
	SIG	SIG	SIG	SIG	SIG	SIG
A	F38	E38	D38	C38	B38	A38
B	A39	B39	C39	D39	E39	F39
	SIG	SIG	SIG	SIG	SIG	SIG
A	F39	E39	D39	C39	B39	A39
B	A40	B40	C40	D40	E40	F40
	GND	GND	GND	GND	GND	GND
A	F40	E40	D40	C40	B40	A40



PCB 1 SHOWN

SEAR-40-XX.X-08-XXXX SIGNAL MAPPING FOR -085 OHMS								
Side	PCB 1		PCB 2		PCB 3		PCB 4	
B	A1	B1	C1	D1	E1	F1	G1	H1
	GND	GND	GND	GND	GND	GND	GND	GND
A	H1	G1	F1	E1	D1	C1	B1	A1
B	A2	B2	C2	D2	E2	F2	G2	H2
	SIG	SIG	SIG	SIG	SIG	SIG	SIG	SIG
A	H2	G2	F2	E2	D2	C2	B2	A2
B	A3	B3	C3	D3	E3	F3	G3	H3
	SIG	SIG	SIG	SIG	SIG	SIG	SIG	SIG
A	H3	G3	F3	E3	D3	C3	B3	A3
B
A
B	A37	B37	C37	D37	E37	F37	G37	H37
	GND	GND	GND	GND	GND	GND	GND	GND
A	H37	G37	F37	E37	D37	C37	B37	A37
B	A38	B38	C38	D38	E38	F38	G38	H38
	SIG	SIG	SIG	SIG	SIG	SIG	SIG	SIG
A	H38	G38	F38	E38	D38	C38	B38	A38
B	A39	B39	C39	D39	E39	F39	G39	H39
	SIG	SIG	SIG	SIG	SIG	SIG	SIG	SIG
A	H39	G39	F39	E39	D39	C39	B39	A39
B	A40	B40	C40	D40	E40	F40	G40	F40
	GND	GND	GND	GND	GND	GND	GND	GND
A	H40	G40	F40	E40	D40	C40	B40	A40



PCB 1 SHOWN

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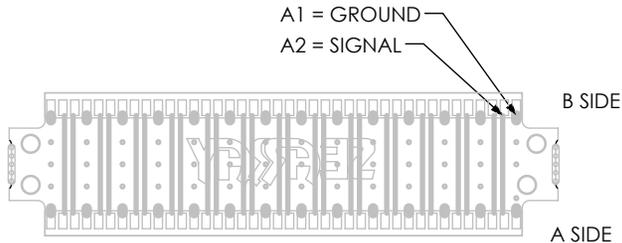
SHEET SCALE: 2:1



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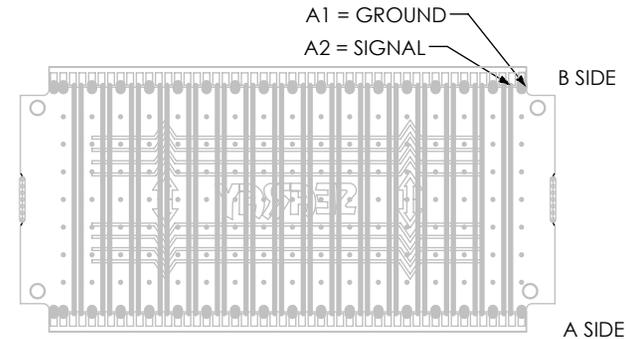
DESCRIPTION: SEAR RISER ASSEMBLY
DWG. NO. SEAR-XX-XX.X-XX-XXXX
BY: R MUSSEY 05/06/2010 SHEET 5 OF 8

SEAR-40-XX.X-10-XXXX SIGNAL MAPPING FOR -085 & -100 OHMS										
Side	PCB 1	PCB 2	PCB 3	PCB 4	PCB 5	PCB 6	PCB 7	PCB 8	PCB 9	PCB 10
B	A1	B1	C1	D1	E1	F1	G1	H1	I1	J1
	GND									
A	J1	I1	H1	G1	F1	E1	D1	C1	B1	A1
B	A2	B2	C2	D2	E2	F2	G2	H2	I2	J2
	SIG									
A	J2'	I2	H2	G2	F2	E2	D2	C2	B2	A2
B	A3	B3	C3	D3	E3	F3	G3	H3	I3	J3
	SIG									
A	J3	I3	H3	G3	F3	E3	D3	C3	B3	A3
B
A
B	A37	B37	C37	D37	E37	F38	G37	H37	I37	J37
	GND									
A	J37	I37	H37	G37	F37	E37	D37	C37	B37	A37
B	A38	B38	C38	D38	E38	F38	G38	H38	I38	J38
	SIG									
A	J38	I38	H38	G38	F38	E38	D38	C38	B38	A38
B	A39	B39	C39	D39	E39	F39	G39	H39	I39	J39
	SIG									
A	J39	I39	H39	G39	F39	E39	D39	C39	B39	A39
B	A40	B40	C40	D40	E40	F40	G40	H40	I40	J40
	GND									
A	J40	I40	H40	G40	F40	E40	D40	C40	B40	A40



PCB 1 SHOWN

SEAR-50-XX.X-06-XXXX SIGNAL MAPPING FOR -085 OHMS						
Side	PCB 1	PCB 2	PCB 3	PCB 4	PCB 5	PCB 6
B	A1	B1	C1	D1	E1	F1
	GND	GND	GND	GND	GND	GND
A	F1	E1	D1	C1	B1	A1
B	A2	B2	C2	D2	E2	F2
	SIG	SIG	SIG	SIG	SIG	SIG
A	F2	E2	D2	C2	B2	A2
B	A3	B3	C3	D3	E3	F3
	SIG	SIG	SIG	SIG	SIG	SIG
A	F3	E3	D3	C3	B3	A3
B	A4	B4	C4	D4	E4	F4
	GND	GND	GND	GND	GND	GND
A	F4	E4	D4	C4	B4	A4
B
A
B	A47	B47	C47	D47	E47	F47
	GND	GND	GND	GND	GND	GND
A	F47	E47	D47	C47	B47	A47
B	A48	B48	C48	D48	E48	F48
	SIG	SIG	SIG	SIG	SIG	SIG
A	F48	E48	D48	C48	B48	A48
B	A49	B49	C49	D49	E49	F49
	GND	GND	GND	GND	GND	GND
A	F49	E49	D49	C49	B49	A49
B	A50	B50	C50	D50	E50	F50
	GND	GND	GND	GND	GND	GND
A	F50	E50	D50	C50	B50	A50



PCB 1 SHOWN

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SHEET SCALE: 2:1

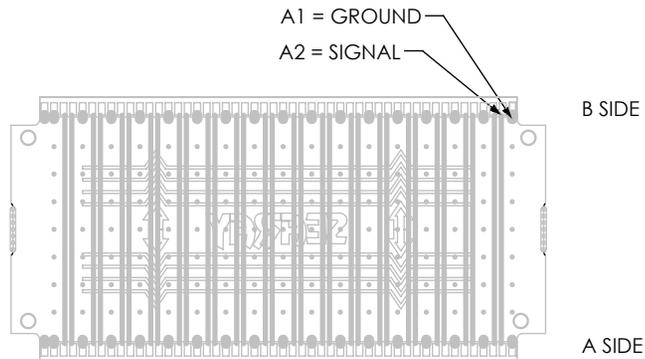


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DESCRIPTION: SEAR RISER ASSEMBLY
 DWG. NO. SEAR-XX-XX.X-XX-XXXX
 BY: R MUSSER 05/06/2010 SHEET 6 OF 8

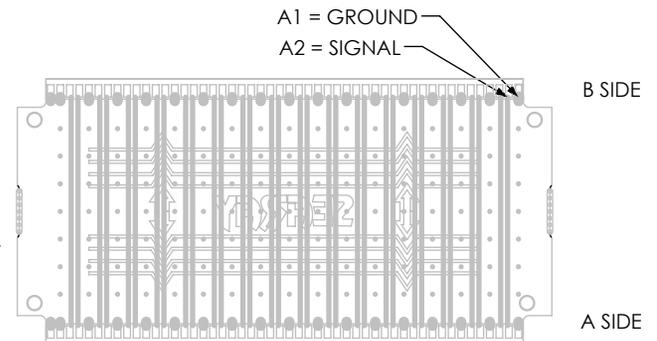
SEAR-50-XX.X-08-XXXX SIGNAL MAPPING FOR -085 OHMS									
Side	PCB 1		PCB 2		PCB 3		PCB 4		
B	A1	B1	C1	D1	E1	F1	G1	H1	
A	GND	GND	GND	GND	GND	GND	GND	GND	
B	H1	G1	F1	E1	D1	C1	B1	A1	
B	A2	B2	C2	D2	E2	F2	G2	H2	
A	SIG	SIG	SIG	SIG	SIG	SIG	SIG	SIG	
B	H2	A2	F2	E2	D2	C2	B2	A2	
B	A3	B3	C3	D3	E3	F3	G3	H3	
A	SIG	SIG	SIG	SIG	SIG	SIG	SIG	SIG	
B	H3	G3	F3	E3	D3	C3	B3	A3	
B	
A	
B	A46	B46	C46	D46	E46	F46	G46	H46	
A	GND	GND	GND	GND	GND	GND	GND	GND	
B	H46	G46	F46	E46	D46	C46	B46	A46	
B	A47	B47	C47	D47	E47	F47	G47	H47	
A	SIG	SIG	SIG	SIG	SIG	SIG	SIG	SIG	
B	H47	G47	F47	E47	D47	C47	B47	A47	
B	A48	B48	C48	D48	E48	F48	G48	H48	
A	SIG	SIG	SIG	SIG	SIG	SIG	SIG	SIG	
B	H48	G48	F48	E48	D48	C48	B48	A48	
B	A49	B49	C49	D49	E49	F49	G49	H49	
A	GND	GND	GND	GND	GND	GND	GND	GND	
B	H49	G49	F49	E49	D49	C49	B49	A49	
B	A50	B50	C50	D50	E50	F50	G50	H50	
A	GND	GND	GND	GND	GND	GND	GND	GND	
B	H50	G50	F50	E50	D50	C50	B50	A50	

SEAR-50-XX.X-10-XXXX SIGNAL MAPPING FOR -085 OHMS										
Side	PCB 1		PCB 2		PCB 3		PCB 4		PCB 5	
B	A1	B1	C1	D1	E1	F1	G1	H1	I1	J1
A	GND	GND								
B	J1	I1	H1	G1	F1	E1	D1	C1	B1	A1
B	A2	B2	C2	D2	E2	F2	G2	H2	I2	J2
A	SIG	SIG								
B	J2	I2	H2	G2	F2	E2	D2	C2	B2	A2
B	A3	B3	C3	D3	E3	F3	G3	H3	I3	J3
A	SIG	SIG								
B	J3	I3	H3	G3	F3	E3	D3	C3	B3	A3
B
A
B	A46	B46	C46	D46	E46	F46	G46	H46	I46	J46
A	GND	GND								
B	J46	I46	H46	G46	F46	E46	D46	C46	B46	A46
B	A47	B47	C47	D47	E47	F47	G47	H47	I47	J47
A	SIG	SIG								
B	J47	I47	H47	G47	F47	E47	D47	C47	B47	A47
B	A48	B48	C48	D48	E48	F48	G48	H48	I48	J48
A	SIG	SIG								
B	J48	I48	H48	G48	F48	E48	D48	C48	B48	A48
B	A49	B49	C49	D49	E49	F49	G49	H49	I49	J49
A	GND	GND								
B	J49	I49	H49	G49	F49	E49	D49	C49	B49	A49
B	A50	B50	C50	D50	E50	F50	G50	H50	I50	J50
A	GND	GND								
B	J50	I50	H50	G50	F50	E50	D50	C50	B50	A50



PCB 1 SHOWN

PCB 1 SHOWN



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 SHEET SCALE: 2:1

DESCRIPTION:
 SEAR RISER ASSEMBLY

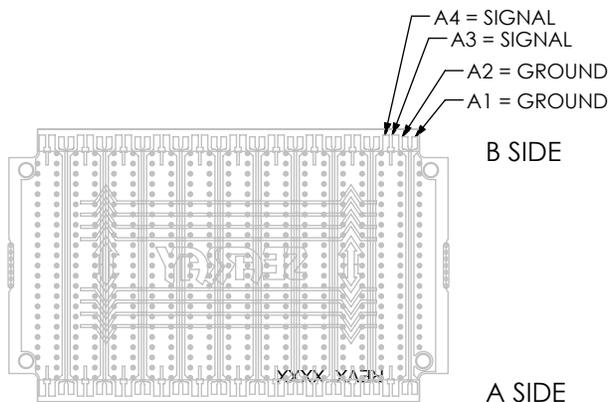
DWG. NO.
 SEAR-XX-XX.X-XX-XXXX

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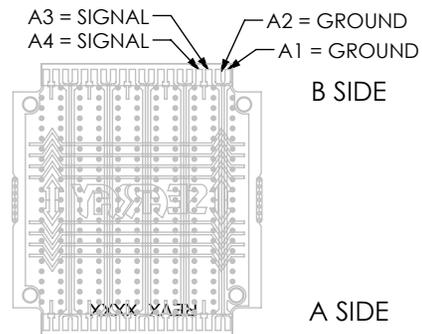
SEAR-40-XX.X-10-XXXX SIGNAL MAPPING FOR -085Q										
Side	PCB 1		PCB 2		PCB 3		PCB 4		PCB 5	
B	A1	B1	C1	D1	E1	F1	G1	H1	I1	J1
	GND	SIG								
A	J1	I1	H1	G1	F1	E1	D1	C1	B1	A1
B	A2	B2	C2	D2	E2	F2	G2	H2	I2	J2
	GND	SIG								
A	J2	I2	H2	G2	F2	E2	D2	C2	B2	A2
B	A3	B3	C3	D3	E3	F3	G3	H3	I3	J3
	SIG	GND								
A	J3	I3	H3	G3	F3	E3	D3	C3	B3	A3
B	A4	B4	C4	D4	E3	F3	G3	H3	I3	J3
	SIG	GND								
A	J4	I3	H3	G3	F3	E3	D3	C3	B3	A3
B	A5	B2	C2	D2	E2	F2	G2	H2	I2	J2
	GND	SIG								
A	J5	I2	H2	G2	F2	E2	D2	C2	B2	A2
B
A
B	A39	B39	C39	D39	E39	F39	G39	H39	I39	J39
	SIG	GND								
A	J39	I39	H39	G39	F39	E39	D39	C39	B39	A39
B	A40	B40	C40	D40	E40	F40	G40	H40	I40	J40
	SIG	GND								
A	J40	I40	H40	G40	F40	E40	D40	C40	B40	A40

SEAR-20-XX.X-10-XXXX SIGNAL MAPPING FOR -085Q										
Side	PCB 1		PCB 2		PCB 3		PCB 4		PCB 5	
B	A1	B1	C1	D1	E1	F1	G1	H1	I1	J1
	GND	SIG								
A	J1	I1	H1	G1	F1	E1	D1	C1	B1	A1
B	A2	B2	C2	D2	E2	F2	G2	H2	I2	J2
	GND	SIG								
A	J2	I2	H2	G2	F2	E2	D2	C2	B2	A2
B	A3	B3	C3	D3	E3	F3	G3	H3	I3	J3
	SIG	GND								
A	J3	I3	H3	G3	F3	E3	D3	C3	B3	A3
B	A4	B4	C4	D4	E3	F3	G3	H3	I3	J3
	SIG	GND								
A	J4	I3	H3	G3	F3	E3	D3	C3	B3	A3
B	A5	B2	C2	D2	E2	F2	G2	H2	I2	J2
	GND	SIG								
A	J5	I2	H2	G2	F2	E2	D2	C2	B2	A2
B
A
B	A19	B19	C19	D19	E19	F19	G19	H19	I19	J19
	SIG	GND								
A	J19	I19	H19	G19	F19	E19	D19	C19	B19	A19
B	A20	B20	C20	D20	E20	F20	G20	H20	I20	J20
	SIG	GND								
A	J20	I20	H20	G20	F20	E20	D20	C20	B20	A20



PCB 1 SHOWN

PCB 1 SHOWN



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	<p>DESCRIPTION: SEAR RISER ASSEMBLY</p>
	<p>DWG. NO. SEAR-XX-XX.X-XX-XXXX</p>
<p>SHEET SCALE: 2:1</p>	<p>BY: R MUSSER 05/06/2010 SHEET 8 OF 8</p>