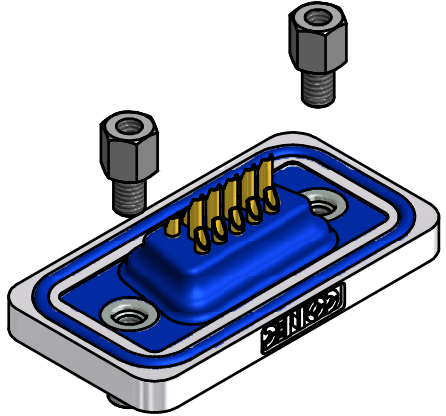
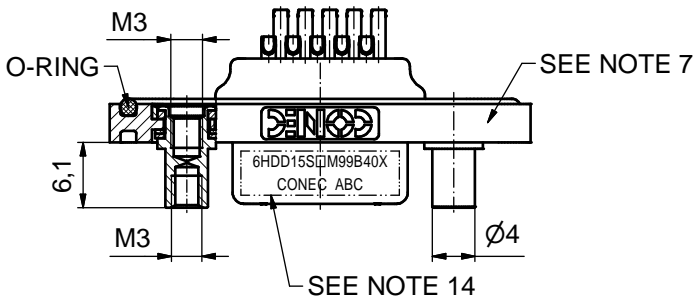
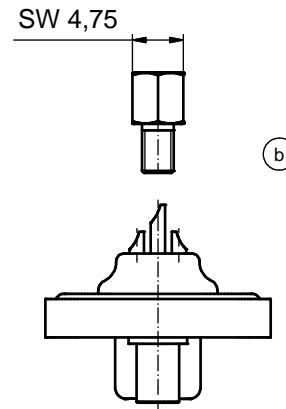
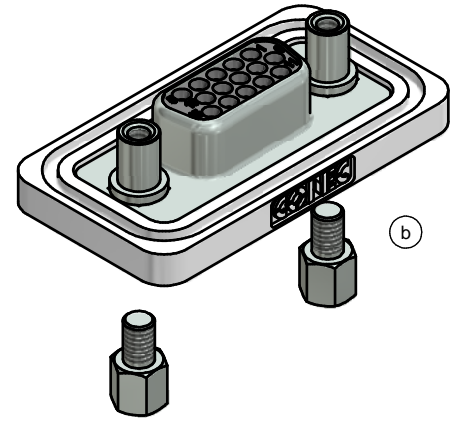
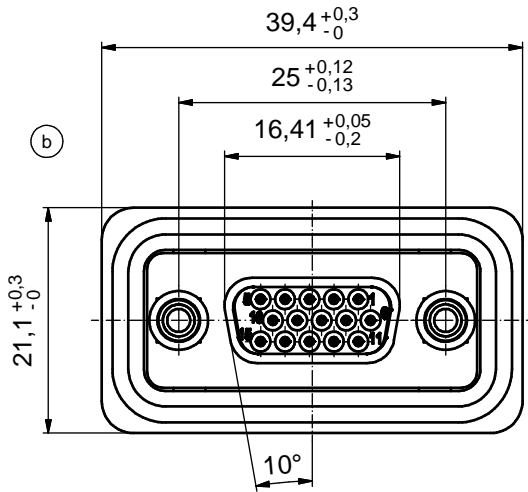
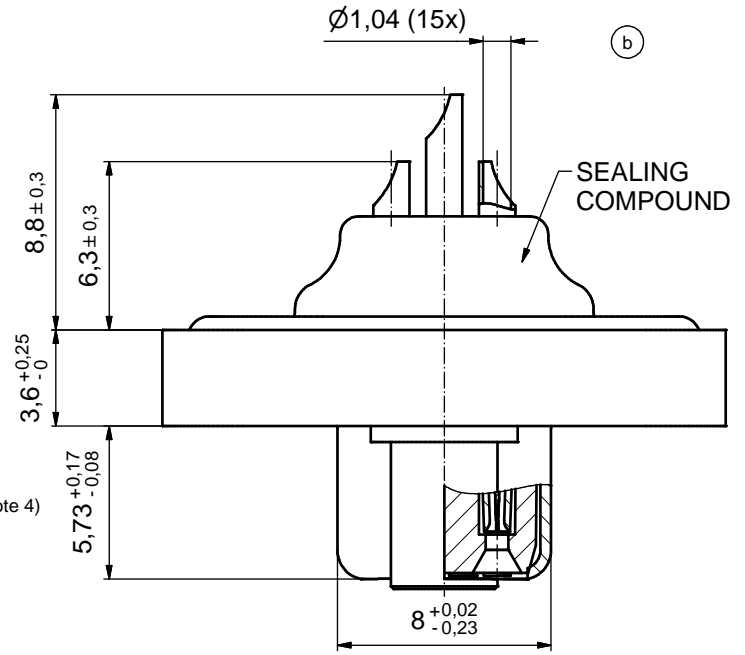


NOTES: (b)

1. RECOMMENDED SOLDER INSTRUCTION SEE SHEET 2
2. METALSHELLS: COPPER ALLOY; min. 315µin TIN over 40-80µin NICKEL
3. INSULATORS: PBT GF UL 94 V-0, BLACK
4. SIGNAL CONTACTS: COPPER ALLOY; PLATING (SEE PART NO.)
 - PLEASE ADD C for 30µin HARD GOLD over min. 50µin NICKEL
 - PLEASE ADD B for 20µin HARD GOLD over min. 50µin NICKEL
 - PLEASE ADD A for GOLD FLASH over NICKEL (PREFERRED TYPE)
 SOLDER CUP ACCEPTS CABLE AWG 22
5. THREADED LOCKS: COPPER ALLOY; min. 200µin TIN over 80µin NICKEL
6. COLLARS: COPPER ALLOY; min. 200µin TIN over 80µin NICKEL
7. FRAME: ZINC DIE CAST; NICKEL PLATED
8. O-RING: SILICON; BLUE
9. SEALING COMPOUND: PUR; BLUE
10. HEXLOCKING SCREWS: STAINLESS STEEL
12. RECOMMENDED PANEL CUT-OUT ON SHEET 2
13. RECOMMENDED TORQUE FOR MOUNTING SCREW 35Ncm (3.1 in.LB) / max.40Ncm (3.5 in.LB)
14. CONNECTOR IS PART MARKED: **6HDD15S□M99B40X CONEC ABC** (see note 4)



AT ALL TIMES WATER RESISTANT CONNECTORS NOT IN USE SHOULD BE COVERED WITH A CONEC WATER RESISTANT CAP OR WATER TIGHT HOOD.

Directive 2002/95/EC RoHS compliant

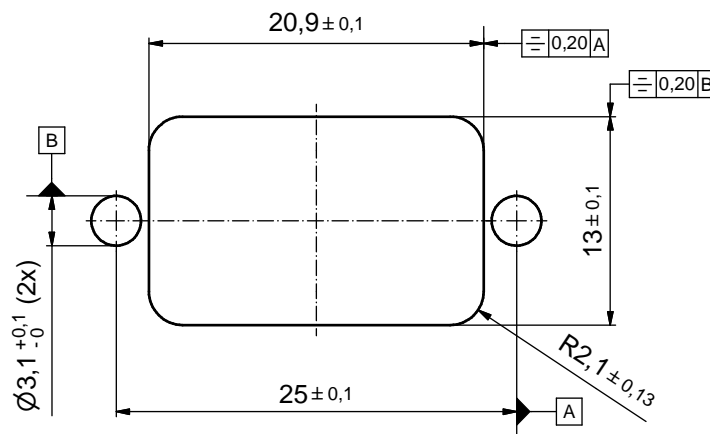
THIS DRAWING MAY NOT BE COPIED OR REPRODUCED IN ANY WAY, AND MAY NOT BE PASSED ON TO A THIRD PARTY WITHOUT WRITTEN PERMISSION. OWNERSHIP AND COPYRIGHT OF CONEC GmbH DO NOT ALTER CAD DRAWING BY HAND				tolerance		dim. in mm	scale: 2:1 (5:1)		
				date			material: SEE NOTES		
8 x b a				Ä 5181		date		title: D-SUB HD FEMALE 15pos. SOLDER CUP with threaded lock	
				Original		08.09.2008			
						08.09.2008			
rev. description				date		name		dwg no: 15K1A263	
				24.04.2014		Heinrich		DIN-A3	
								sh: 1/2	
								part no: 6HDD15S□M99B40X (see note 4)	



ⓑ Solder Instruction

1. Cable should be prepared for soldering. The cable/wires must be pretinned.
2. Insert cable/wire into solder cup.
3. Operate the soldering iron at 350°C, 50 Watt max. and use a pencil tip.
4. Put tip to wire in solder cup.
5. After 1 second bring in solder.
6. Heat for 3 seconds longer. Do not heat contact more than 4 seconds in total.
7. Remove soldering iron.
8. Wait until solder gets rigid again.
9. Do not solder adjacent contacts consecutively, alternate position within the connector to minimize heat build up.

ⓑ RECOMMENDED PANEL CUT-OUT



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				date	name	material: SEE SHEET 1
				drawn	24.04.2014	Heinrich
				appd.	24.04.2014	Lehmenkühler
				norm		
			d-old			title:
2 x b	Ä 5181	24.04.2014	Heinrich	RECOMMENDED PANEL CUT-OUT D-SUB HD FEMALE 15pos. Solder Cup; with threaded lock		
a	Original					
rev.	description	date	name			sh: 2/2
						part no: SEE SHEET 1
					15K1A263	