

PART NUMBER	REV	FIRST USED
567871-1	B	854040-4

AMP P/N		MFG P/N	CRIMP DATA (NON-AMP TERM-CUST SPEC)
286760		JTP-2211-29	
VISIBLE PAD LTR			CRIMP HEIGHT
A			.044 ±.002 [1.12 ±0.05mm]
B			NOT USED
C			NOT USED
D			NOT USED
CRIMP		SIZE	TYPE
WIRE		.076 [1.93mm]	F
INSUL		.100 [2.54mm]	F
WIRE STRIP LENGTH		TERM APPL SPEC	FEED
.203-.218		NONE	.600
APPL INSTRUCTION		SET UP GAGE	LAYOUT
SEE CUSTOMER MANUAL		NONE	L2148

STANDARD FORCE CRIMP QUALITY MONITOR APPLICATOR
SIM TO HDM NONE

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
1	-	A		2-21010-7	SCR, SET (6-32x.12) LIFT ARM	67
1	-	B		1-21002-6	SCR, BHC (6-32x.25) LEVER	66
1	-	B		856044-1	LEVER, SLIDE LOCK	65
1	-	A		2-21000-0	SCR, SHC (6-32x.50) LIFT ARM	64
1	-	B		856043-1	ARM, LIFT	63
1	-	A		2-21000-6	SCR, SHC (8-32x.38) EXT ARM	62
1	-	B		856042-1	ARM, EXTENSION	61
1	-	A		7-21013-3	SCR, SET (5/16x.38) CR BOLT	57
REF	-	B		694433-8	PAWL, FEED	56
1	-	A		4-354779-4	PIN, WIRE DISC (.3210) C	129
1	-	A		986950-1	WASHER, FLAT PRECISION	125
1	-	A		217238-4	DOCUMENTATION PACKAGE	124
1	-	A		4-21028-0	PIN, SLT SPR (Ø.093x.75) ST 60E PL	121
1	-	B		690701-2	PLATE, SERIAL NO.	120
2	-	A		21899-2	WASHER, FLAT (#10) 5 G ADJ BLK	119
2	-	A		21024-5	WASHER, LOCK (#10) ADJ BLOCK	117
2	-	A		21024-2	WASHER, LOCK (#4) FRONT STP GUIDE	114
REF	-	A		21024-4	WASHER, LOCK (#8) FEED FINGER	113
2	-	A		21024-4	WASHER, LOCK (#8) DEP-HOLD	112
REF	-	A		21024-4	WASHER, LOCK (#8) STRIPPER	111
1	-	A		21018-5	NUT, HEX (#6) HOLD DOWN	108
1	-	A		22353-8	SCR, SHLD (Ø.187x.25) DRAG LEVER	105
1	-	A		21009-2	SCR, SKT 5ET (1/4-20x.25 LW) RAM	103
4	-	A		21017-2	SCR, DRIVE (#2x.19) ID PLATE	101
1	-	B		819347-1	PLATE, IDENTIFICATION	100
2	-	A		3-21002-0	SCR, BHC (10-32x.88) DRAG	99
1	-	A		22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98
1	-	A		3-21000-8	SCR, SHC (10-32x.88) MOUNTING	96
1	-	A		2-21002-7	SCR, BHC (10-32x.50) 5G ADJ BLK	95
6	-	A		2-21002-2	SCR, BHC (8-32x.50) SHEAR-TERM SUP	94
1	-	A		1-21002-7	SCR, SHC (6-32x.50) CAM	91
2	-	A		2-21000-7	SCR, SHC (8-32x.50) SCR BLK	90
2	-	A		2-21000-7	SCR, SHC (8-32x.48) HOLD DOWN	87
REF	-	A		2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER	86
2	-	A		1-21000-3	SCR, SHC (4-40x.25) F ST GUIDE	85
REF	-	A		22733-9	SCR, BHC (8-32x.50 SL) STRIPPER	84
1	-	A		3-22603-1	SCR, HEX (10-32x.38) 5G ADJ BL	81
2	-	B		463310-6	BLADE, STRIPPING (#22)	77
-	-	D		354440-3	FFC LOOP ASSY	76
1	-	A		690603-1	SPRING, ASSIST	74
1	-	A		23030-1	SCR, SKT CAP (6-32x.25) CP DSC	73
2	-	B		853495-1	GASKET	71

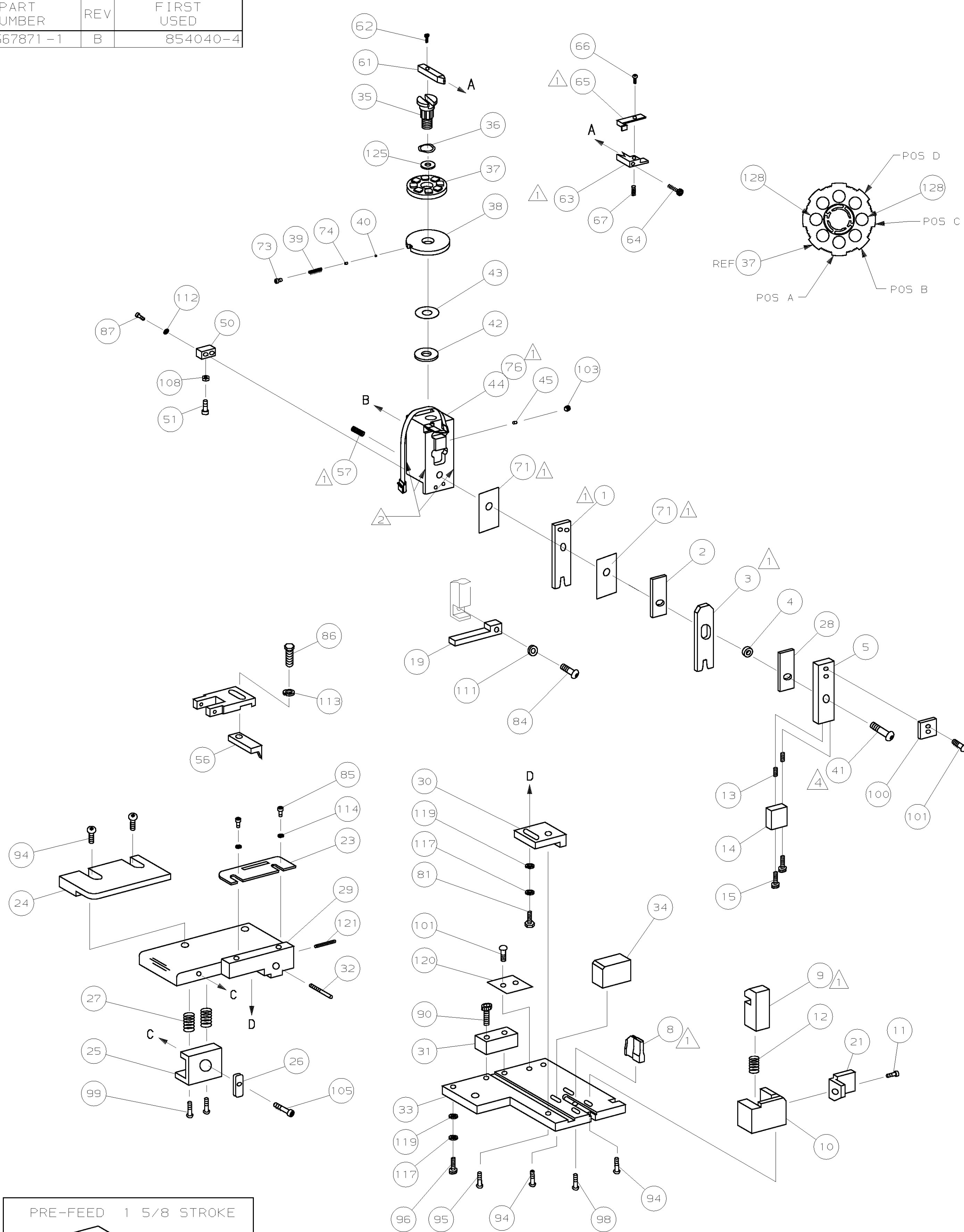
QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
2	-	C		4-354779-4	PIN, WIRE DISC (.3210) C	129
1	-	A		986950-1	WASHER, FLAT PRECISION	125
1	-	A		217238-4	DOCUMENTATION PACKAGE	124
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1	-	A		1-21002-7	SCR, SHC (6-32x.50) CAM	91
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1	-	A		3-22603-1	SCR, HEX (10-32x.38) 5G ADJ BL	81
2	-	B		463310-6	BLADE, STRIPPING (#22)	77
-	-	D		354440-3	FFC LOOP ASSY	76
1	-	A		690603-1	SPRING, ASSIST	74
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LOC A
DTST 66



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 ITEM NOT SHOWN
- 4 TORQUE ITEM 41 TO 60 INCH POUNDS
- 5 TO BE DETERMINED AT ASSY.
- 6 CUT TO LENGTH AT ASSY.

7. ON THE STRIPPER CRIMPER MACHINE, POSITION THE FRONT METAL GUARD ON THE FRONT SIDE OF THE LEXAN DOOR

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
1	-	A		904273-1	DEPRESSOR, SHEAR (FRONT) SP	5
1	-	B		1-238011-0	SPACER, BLOCK CRIMPER	4
1	-	C		4-456134-5	CRIMPER, INSULATION	3
1	-	C		1-455888-3	SPACER, CRIMPER	2
1	-	C		7-458141-1	CRIMPER, WIRE	1