

立威科技股份有限公司 Attend Technology Inc.

SPECIFICATION AND PERFORMANCE

Series	101M-TEX0	File	101M-TEX0_SPEC_1	Date	2020-06-30
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Scope:

This specification covers the requirements for product performance, test methods and quality assurance provisions of 101M-TEX0

Performance and Descriptions:

The product is designed to meet the electrical, mechanical and environmental performance requirements specification. Unless otherwise specified, all tests are performed at ambient environmental conditions.

RoHS:

All material in according with the RoHS environment related substances list controlled.

MATERIALS			
NO.	NO. PART NAME DESCRIPTION		
1	Housing	LCP UL 94V-0, Black	
2	Contact	Phosphor Bronze, Gold plating over Nickel	
3	SHELL	Stainless Steel	
4	SLIDER	LCP, UL94V-0, Black	
5	SPRING	SWP	
6	LINK	Stainless Steel	
7	CARD LOCK	Stainless Steel	

RATING			
Rated Voltage	5 V		
Rated Current	0.5A		
Operating Temperature	-25°C to +85°C		
Storage Temperature	-40°C to +85°C		

ELECTRI CAL			
Item	Requirement	Test Condition	
Contact Resistance	$30 \text{ m}\Omega$ $\Delta R = 25 \text{m}\Omega$ max.	Subject mated contacts assembled in housing to 20 mV max. open circuit at 10mA. EIA-364-23C	
Insulation Resistance	1000 MΩ Min. at 500V DC/2 min.	Impressed voltage 500VDC for one minute, test between adjacent circuit EIA-364-21D	
Dielectric Withstanding Voltage	No breakdown at 500V RMS	EIA-364-20D, Test method B	



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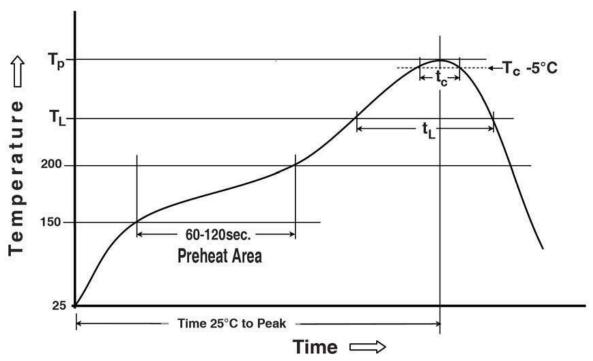
MECHANICAL			
Item	Requirement	Test Condition	
Durability	12,000 Cycles Max.	EIA-364-09C	
Insertion Force	25 N Max.	Speed 25±3 mm/minute	
Removal Force	0.5 N Min. and 20 N Max.	Speed 25±3 mm/minute	
Card Reverse Insertion	50 N Min.	No damage is observed	

ENVIRONMENTAL			
Item	Requirement	Test Condition	
Humidity	Meets requirements of product drawing and electrical specification.	Ambient Temp.: 40±3°C R. H.: 90 to 95% Duration: 96hrs. EIA-364-31B method II Condition A	
Salt spray	Meets requirements of product drawing and electrical specification.	Temperature: 35°C±2°C Density of salt water: 5±1% Period: 48 hours	
Low Temperature	Meets requirements of product drawing and electrical specification.	Chamber Temperature: -40±3°C Duration: 96 hours EIA-364-59A	
Temperature Life	Meets requirements of product drawing and electrical specification.	Chamber Temperature: 105±3°C Duration: 96 hours EIA364-17	

SOLDER ABILITY			
Item	Requirement	Test Condition	
Solder ability	The test area shall be covered more than 95% of immersed area with flash solder	Solder Temperature: 245°C±5°C Immersion Period: 5±0.5sec.	

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Reflow Profile



Preheating temperature: $150 \sim 200$ °C, $60 \sim 120$ seconds Liquidus temperature (TL): 217°C, $60 \sim 150$ seconds

Peak temperature: 260°C

Time within 5 °C of peak temperature (Tc): 255°C, 30seconds