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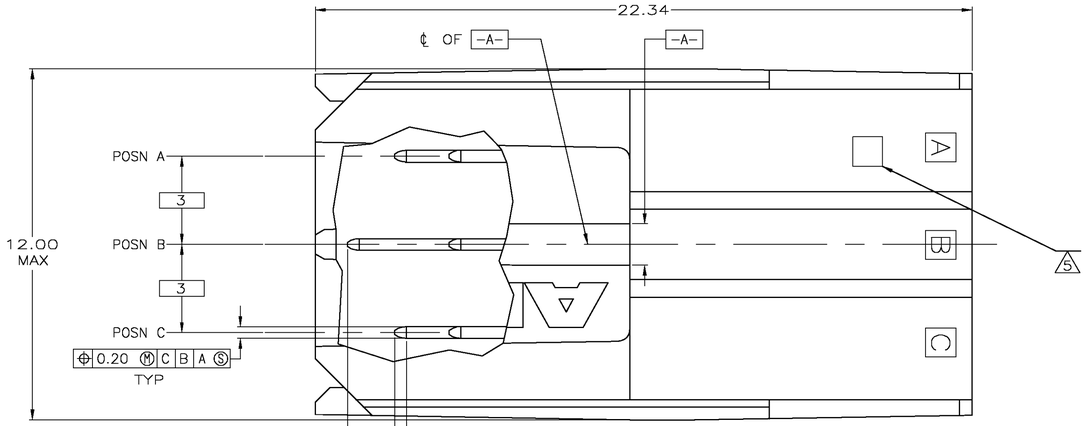
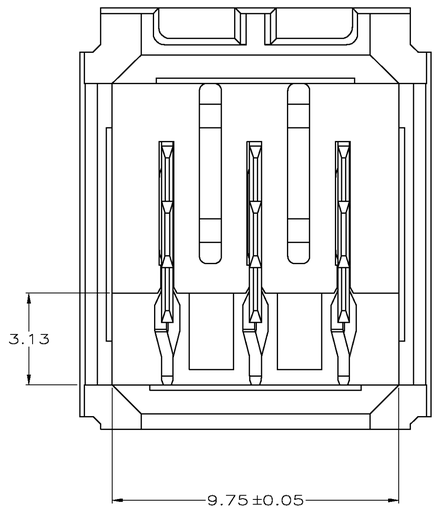
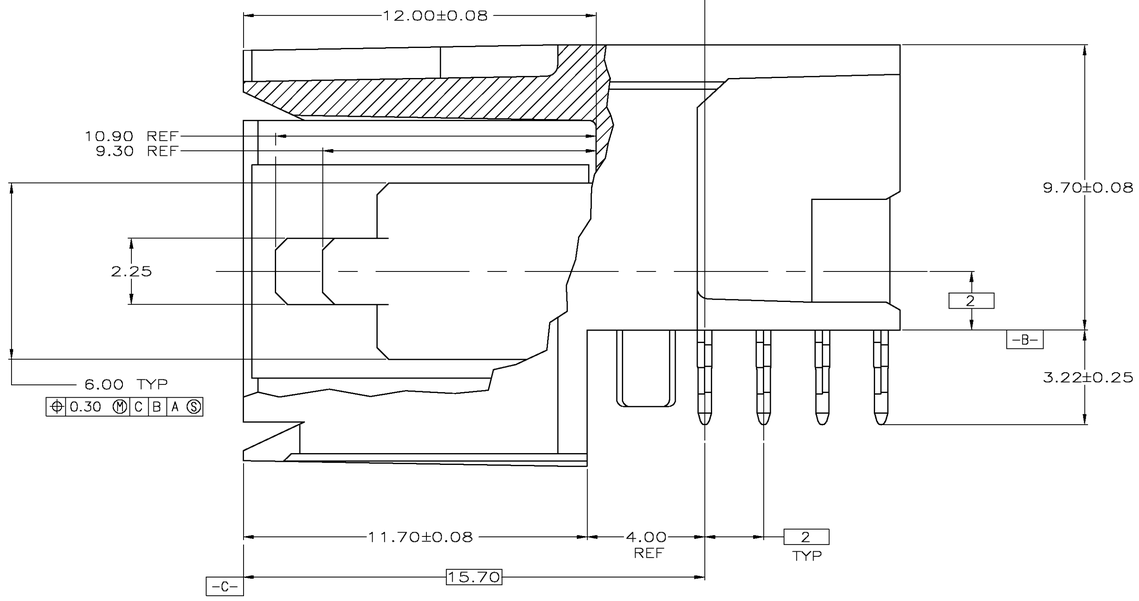
LOC	DIST
AD	47

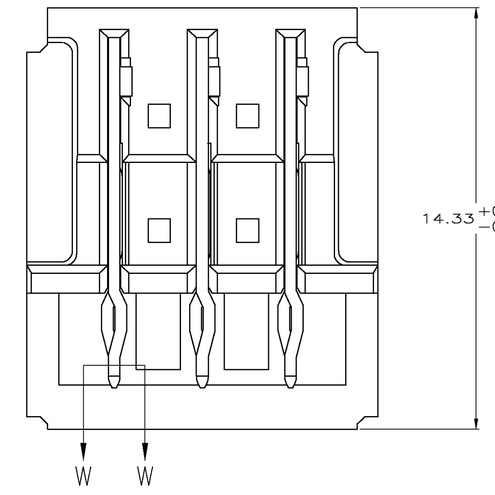
REVISIONS

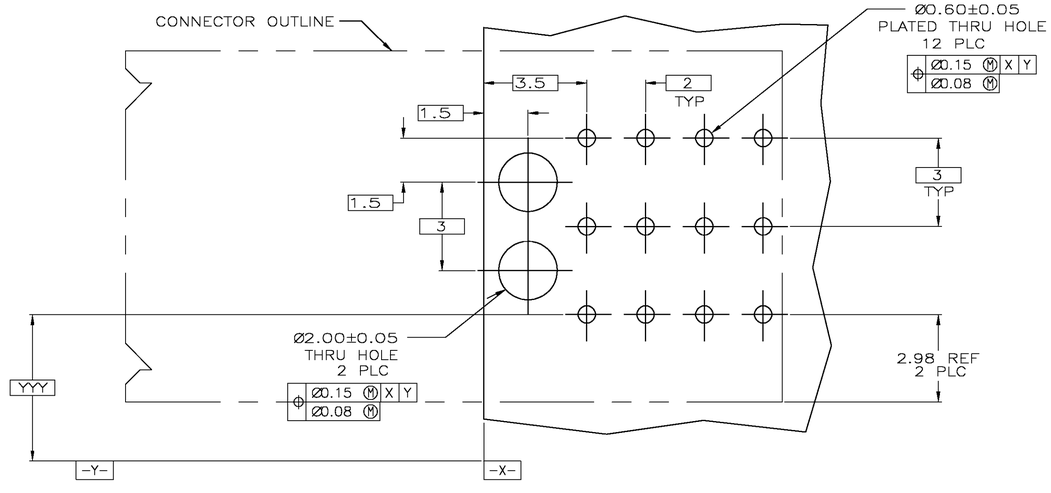
P	LTR	DESCRIPTION	DATE	DWN	APVD
	K	REVISED PER 0S12-0485-02	01APR03	JM	RAP



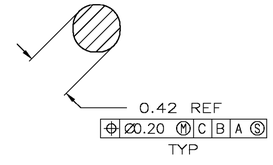








RECOMMENDED PCB HOLE LAYOUT



SECTION W–W
SCALE 40:1

1. MATERIAL: HOUSING: POLYESTER. COLOR: GRAY.
   CONTACT: PHOSPHOR BRONZE.
2. FINISH: CONTACT MATING AREA: 1.27µm MIN GOLD PLATE, ACTION PIN AREA: 0.5µm MIN TIN LEAD PLATE, ALL OVER 1.27µm MIN NICKEL UNDERPLATE.
3. FINISH: CONTACT LUBRICATION WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: TR-NWT-001217 ISSUE 1, SEPT 1992.
4. MATERIAL: HOUSING: LCP; COLOR, BLUE.
   CONTACT: PHOSPHER BRONZE.
5. NUMBER "2" MARKED IN THIS AREA.
6. RESTRICTED PART NUMBER, CONTACT ENGINEERING.

6	223963-8
1 2 3 5	223963-7
OBSOLETE 2 3 4	223963-3
1 2 3	223963-1
FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: MM

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± –
1 PLC ± –
2 PLC ± 0.13
3 PLC ± –
4 PLC ± –
ANGLES ± –

MATERIAL 1 4
FINISH 2 3

DWN R.BUCHHEISTER 07/MAR/96
CHK N. NORRIS 08/MAR/96
APVD D.SINISI 08/MAR/96
PRODUCT SPEC —
APPLICATION SPEC —
WEIGHT —

Tyco Electronics Corporation
Harrisburg, PA 17105-3608

NAME: ASSEMBLY, RIGHT ANGLE HEADER, W/ RETENTION PEGS, UNIVERSAL POWER MODULE

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-223963	—

CUSTOMER DRAWING | SCALE 10:1 | SHEET 1 OF 1 | REV K