2N6394 Series

Preferred Device

Silicon Controlled Rectifiers
Reverse Blocking Thyristors

Designed primarily for half-wave ac control applications, such as motor controls, heating controls and power supplies.

Features

- Glass Passivated Junctions with Center Gate Geometry for Greater Parameter Uniformity and Stability
- Small, Rugged, Thermowatt Construction for Low Thermal Resistance, High Heat Dissipation and Durability
- Blocking Voltage to 800 V
- Pb−Free Packages are Available*

MAXIMUM RATINGS† (T_J = 25°C unless otherwise noted)

Rating	Symbol	Value	Unit
Peak Repetitive Off−State Voltage (Note 1) (T_J = −40 to 125°C, Sine Wave, 50 to 60 Hz, Gate Open) 2N6394 / 2N6395 / 2N6397 / 2N6399	V_{DRM}, V_{RRM}	50 / 100 / 400 / 800	V
On-State RMS Current (180° Conduction Angles; T_C = 90°C)	$I_{T(RMS)}$	12	A
Peak Non-Repetitive Surge Current (1/2 Cycle, Sine Wave, 60 Hz, T_J = 90°C)	I_{TSM}	100	A
Circuit Fusing (t = 8.3 ms)	I^2t	40	A^2s
Forward Peak Gate Power (Pulse Width ≤ 1.0 μs, T_C = 90°C)	P_{GM}	20	W
Forward Average Gate Power (t = 8.3 ms, T_C = 90°C)	$P_{G(AV)}$	0.5	W
Forward Peak Gate Current (Pulse Width ≤ 1.0 μs, T_C = 90°C)	I_{GM}	2.0	A
Operating Junction Temperature Range	T_J	−40 to +125	°C
Storage Temperature Range	T_{stg}	−40 to +150	°C

MAXIMUM RATINGS† (T_J = 25°C unless otherwise noted)

Rating	Symbol	Max	Unit
Thermal Resistance, Junction−to−Case	$R_{\theta JC}$	2.0	°C/W
Maximum Lead Temperature for Soldering Purposes 1/8″ from Case for 10 Seconds	T_L	260	°C

†Indicates JEDEC Registered Data

Stresses exceeding Maximum Ratings may damage the device. Maximum Ratings are stress ratings only. Functional operation above the Recommended Operating Conditions is not implied. Extended exposure to stresses above the Recommended Operating Conditions may affect device reliability.

1. V_{DRM} and V_{RRM} for all types can be applied on a continuous basis. Ratings apply for zero or negative gate voltage; however, positive gate voltage shall not be applied concurrent with negative potential on the anode. Blocking voltages shall not be tested with a constant current source such that the voltage ratings of the devices are exceeded.

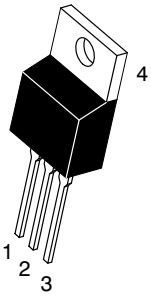
*For additional information on our Pb−Free strategy and soldering details, please download the ON Semiconductor Soldering and Mounting Techniques Reference Manual, SOLDERRM/D.

ON Semiconductor®

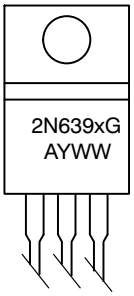
http://onsemi.com

SCRs
12 AMPERES RMS
50 thru 800 VOLTS

MARKING DIAGRAM



TO−220AB
CASE 221A
STYLE 3



2N639x = Device Code
x = 4, 5, 7, or 9
G = Pb−Free Package
A = Assembly Location
Y = Year
WW = Work Week

PIN ASSIGNMENT	
1	Cathode
2	Anode
3	Gate
4	Anode

ORDERING INFORMATION

See detailed ordering and shipping information in the package dimensions section on page 4 of this data sheet.

Preferred devices are recommended choices for future use and best overall value.

ELECTRICAL CHARACTERISTICS (T_C = 25°C unless otherwise noted.)

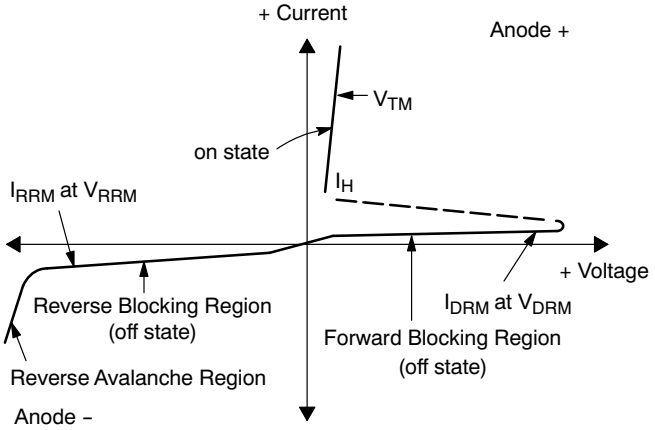
Characteristic	Symbol	Min	Typ	Max	Unit
OFF CHARACTERISTICS					
†Peak Repetitive Forward or Reverse Blocking Current (V_{AK} = Rated V_{DRM} or V_{RRM}, Gate Open) T_J = 25°C	I_{DRM}, I_{RRM}	–	–	10	μA
T_J = 125°C		–	–	2.0	mA
ON CHARACTERISTICS					
†Peak Forward On−State Voltage (Note 2) (I_{TM} = 24 A Peak)	V_{TM}	–	1.7	2.2	V
†Gate Trigger Current (Continuous dc) (V_D = 12 Vdc, R_L = 100 Ohms)	I_{GT}	–	5.0	30	mA
†Gate Trigger Voltage (Continuous dc) (V_D = 12 Vdc, R_L = 100 Ohms)	V_{GT}	–	0.7	1.5	V
Gate Non−Trigger Voltage (V_D = 12 Vdc, R_L = 100 Ohms, T_J = 125°C)	V_{GD}	0.2	–	–	V
†Holding Current (V_D = 12 Vdc, Initiating Current = 200 mA, Gate Open)	I_H	–	6.0	50	mA
Turn-On Time (I_{TM} = 12 A, I_{GT} = 40 mAdc, V_D = Rated V_{DRM})	t_{gt}	–	1.0	2.0	μs
Turn-Off Time (V_D = Rated V_{DRM}) (I_{TM} = 12 A, I_R = 12 A)	t_q	–	15	–	μs
(I_{TM} = 12 A, I_R = 12 A, T_J = 125°C)		–	35	–	
DYNAMIC CHARACTERISTICS					
Critical Rate−of−Rise of Off-State Voltage Exponential (V_D = Rated V_{DRM}, T_J = 125°C)	dv/dt	–	50	–	V/μs

†Indicates JEDEC Registered Data

2. Pulse Test: Pulse Width ≤ 300 μsec, Duty Cycle ≤ 2%.

Voltage Current Characteristic of SCR

Symbol	Parameter
V_{DRM}	Peak Repetitive Off State Forward Voltage
I_{DRM}	Peak Forward Blocking Current
V_{RRM}	Peak Repetitive Off State Reverse Voltage
I_{RRM}	Peak Reverse Blocking Current
V_{TM}	Peak On State Voltage
I_H	Holding Current



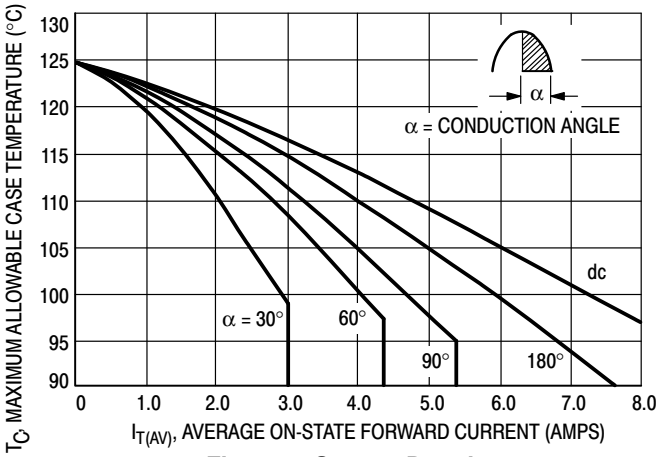


Figure 1. Current Derating

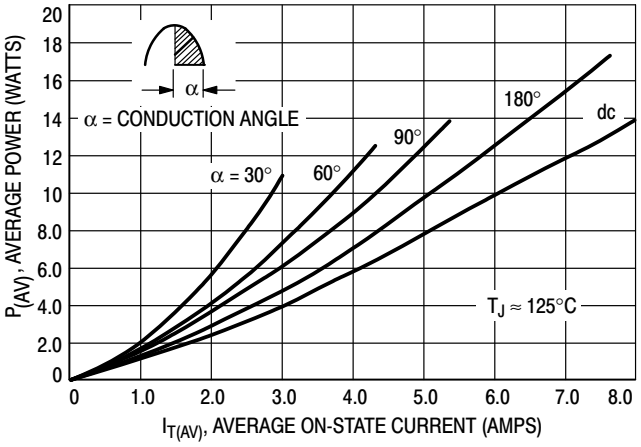


Figure 2. Maximum On−State Power Dissipation

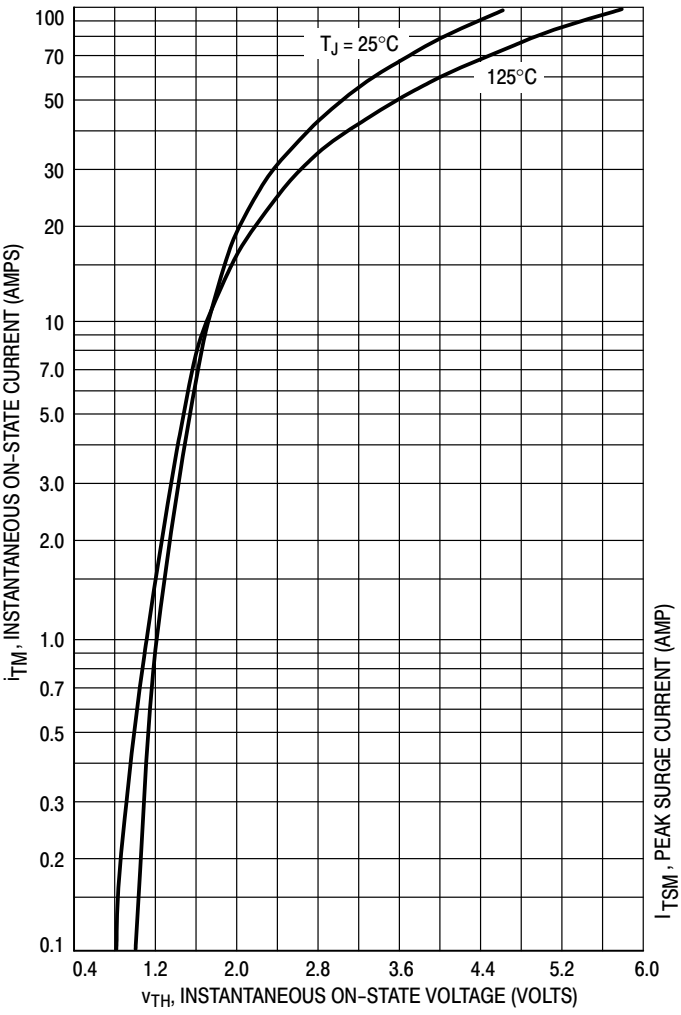


Figure 3. On−State Characteristics

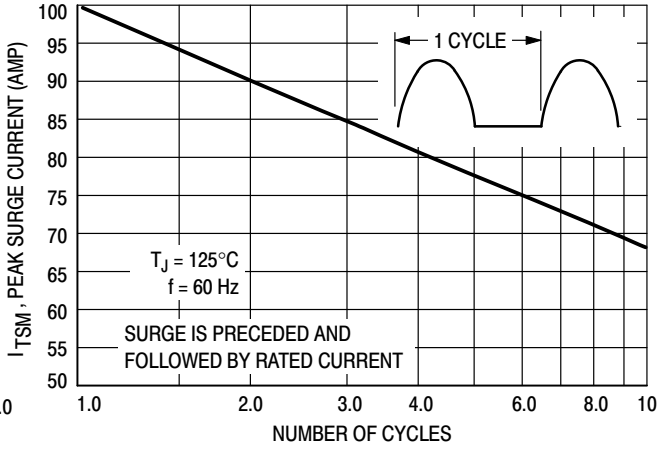


Figure 4. Maximum Non−Repetitive Surge Current

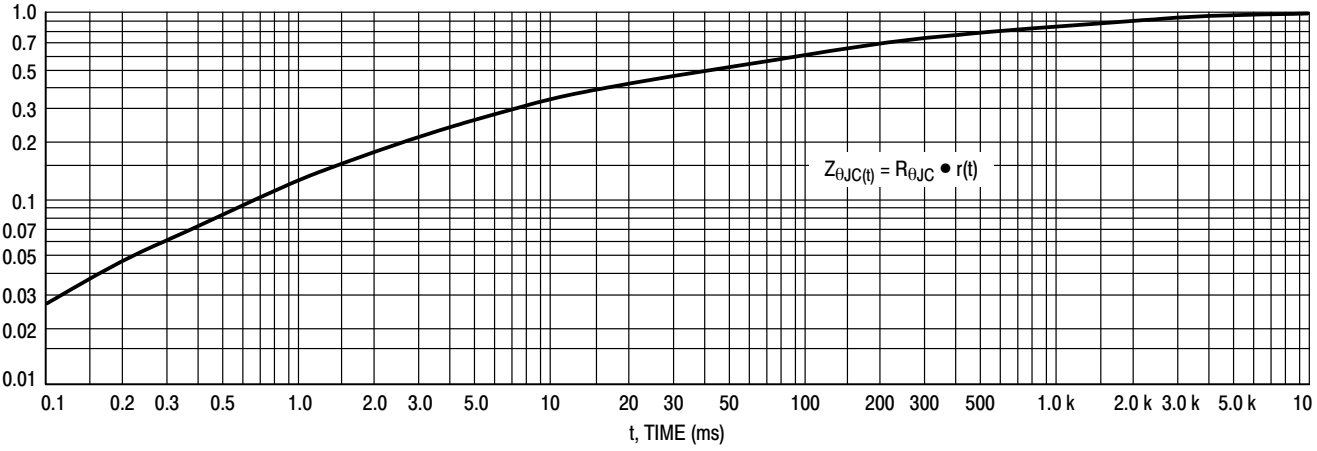


Figure 5. Thermal Response

TYPICAL CHARACTERISTICS

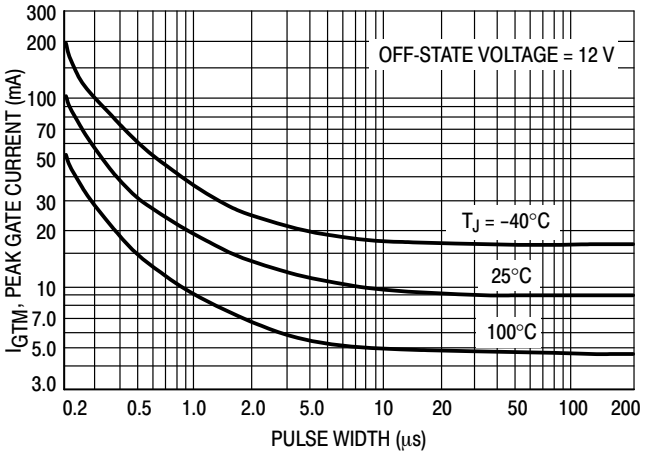


Figure 6. Typical Gate Trigger Current versus Pulse Width

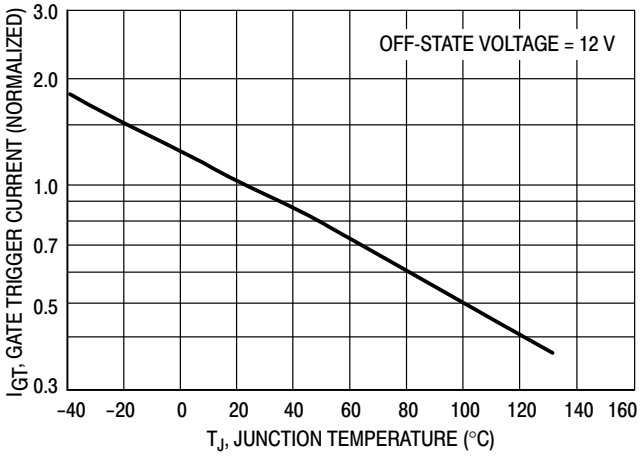


Figure 7. Typical Gate Trigger Current versus Temperature

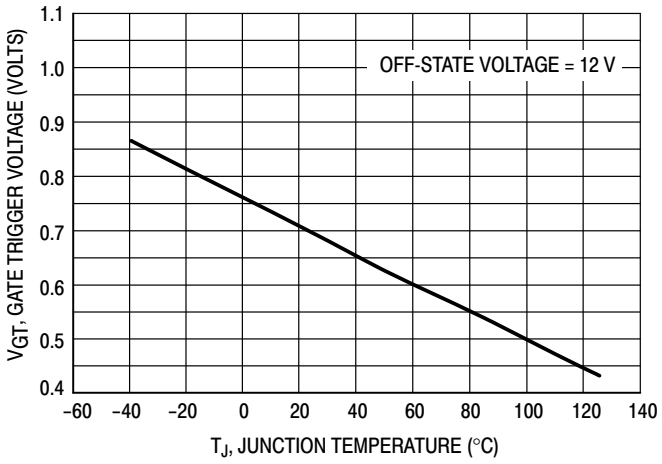


Figure 8. Typical Gate Trigger Voltage versus Temperature

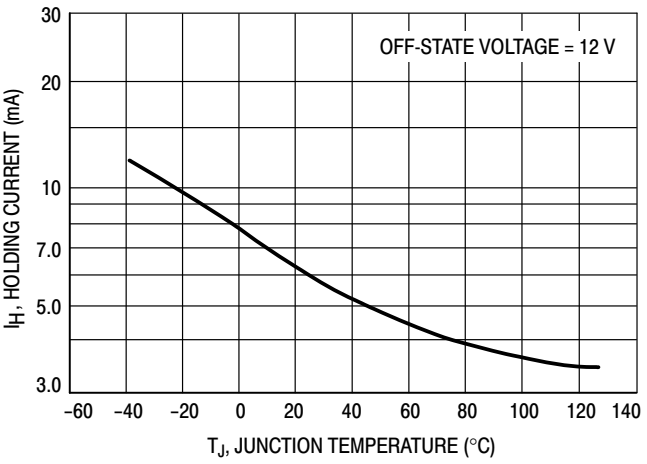


Figure 9. Typical Holding Current versus Temperature

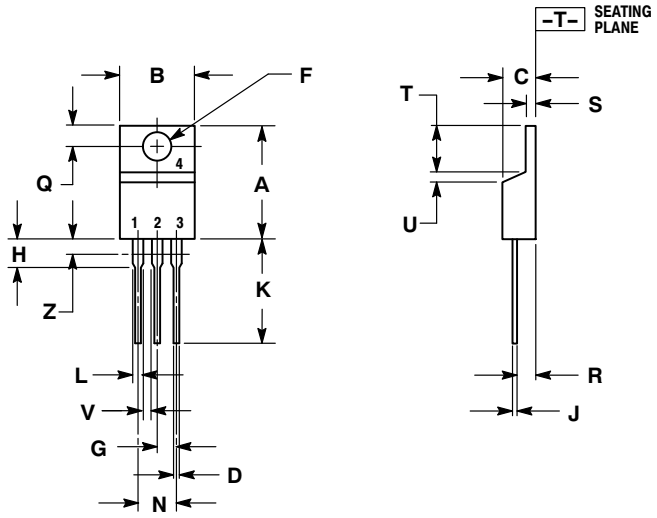
ORDERING INFORMATION

Device	Package	Shipping**
2N6394	TO−220AB	500 Units / Bulk
2N6394G	TO−220AB (Pb−Free)	500 Units / Bulk
2N6395	TO−220AB	500 Units / Bulk
2N6395G	TO−220AB (Pb−Free)	500 Units / Bulk
2N6397	TO−220AB	500 Units / Bulk
2N6397G	TO−220AB (Pb−Free)	500 Units / Bulk
2N6399	TO−220AB	500 Units / Bulk
2N6399G	TO−220AB (Pb−Free)	500 Units / Bulk
2N6399TG	TO−220AB (Pb−Free)	50 Units / Rail

**For information on tape and reel specifications, including part orientation and tape sizes, please refer to our Tape and Reel Packaging Specifications Brochure, BRD8011/D.

PACKAGE DIMENSIONS

TO−220AB
CASE 221A−07
ISSUE AA



NOTES:
1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
2. CONTROLLING DIMENSION: INCH.
3. DIMENSION Z DEFINES A ZONE WHERE ALL BODY AND LEAD IRREGULARITIES ARE ALLOWED.

	INCHES		MILLIMETERS	
DIM	MIN	MAX	MIN	MAX
A	0.570	0.620	14.48	15.75
B	0.380	0.405	9.66	10.28
C	0.160	0.190	4.07	4.82
D	0.025	0.035	0.64	0.88
F	0.142	0.147	3.61	3.73
G	0.095	0.105	2.42	2.66
H	0.110	0.155	2.80	3.93
J	0.014	0.022	0.36	0.55
K	0.500	0.562	12.70	14.27
L	0.045	0.060	1.15	1.52
N	0.190	0.210	4.83	5.33
Q	0.100	0.120	2.54	3.04
R	0.080	0.110	2.04	2.79
S	0.045	0.055	1.15	1.39
T	0.235	0.255	5.97	6.47
U	0.000	0.050	0.00	1.27
V	0.045	---	1.15	---
Z	---	0.080	---	2.04

STYLE 3:
PIN 1. CATHODE
2. ANODE
3. GATE
4. ANODE

PUBLICATION ORDERING INFORMATION

LITERATURE FULFILLMENT:
Literature Distribution Center for ON Semiconductor
P.O. Box 5163, Denver, Colorado 80217 USA
Phone: 303−675−2175 or 800−344−3860 Toll Free USA/Canada
Fax: 303−675−2176 or 800−344−3867 Toll Free USA/Canada
Email: orderlit@onsemi.com

N. American Technical Support: 800−282−9855 Toll Free USA/Canada
Europe, Middle East and Africa Technical Support:
Phone: 421 33 790 2910
Japan Customer Focus Center
Phone: 81−3−5773−3850

ON Semiconductor Website: **www.onsemi.com**

Order Literature: http://www.onsemi.com/orderlit

For additional information, please contact your local Sales Representative