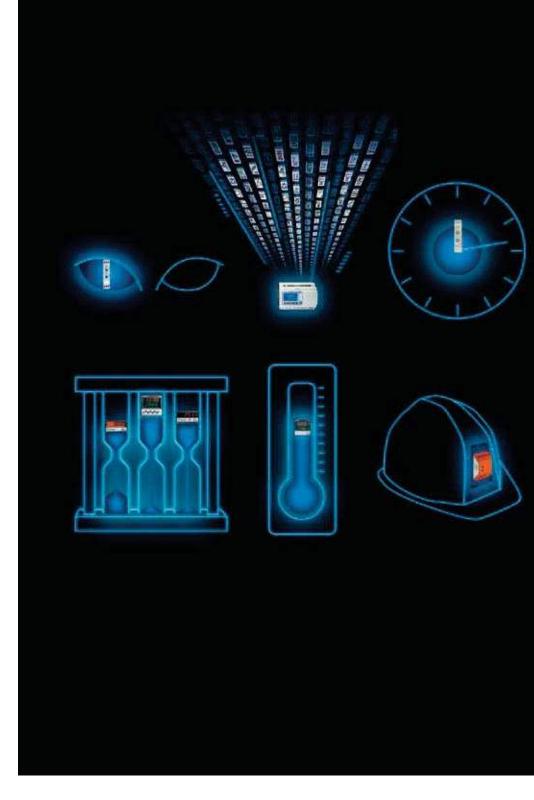
# **CROUZET**

- Timers
- Control relays
- Counters and Ratemeters
- Temperature controllers
- Safety relays
- Logic controllers



# Control & Automation Overview

Behind every project, technologies and expertise



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# Presentation



Widely recognised for over 50 years as the specialist in electromechanical, electronic technology and software engineering, Crouzet Control experience in time management, physical and mechanical values has resulted in an extensive automation components offer that includes logic controllers, timers, control relays, counters, ratemeters, machine safety equipment, and temperature controllers.

Simple to use, Crouzet Control products are easy to program and install.

**With operations around the globe,** Crouzet Control is constantly monitoring its customers' needs. Its sales teams, technicians and designers combine all their skills to adapt products to customer specifications, both in terms of the application and cost.

Crouzet Control also ensures that its products are manufactured in compliance with quality and environmental standards (factories certified ISO 9001, 14001 and OHSAS 18001, eco-design).

With its industrial and logistic flexibility Crouzet Control is able to deliver products, whether small-scale or mass production items, in the best possible timescale.

# In this new Panorama, Crouzet Control presents:

A new range of redesigned Safety Relays for machine safety applications with new functions and easy installation.

**New Chronos 2 timers** (17.5 mm) substituting the existing range with an improved electronic and mechanical design allowing added robustness and reliability.



Crouzet Automation, supported by an **experienced sales and technical team** and an **easy-to-use software**, is the adaptable alternative for any automation solution. Crouzet Automation is the perfect solution for any specialized or demanding need.

These products are specifically suited for integration in a wide range of applications such as waste and water treatment, access control, renewable energies, building equipment, industrial machines and transportation.

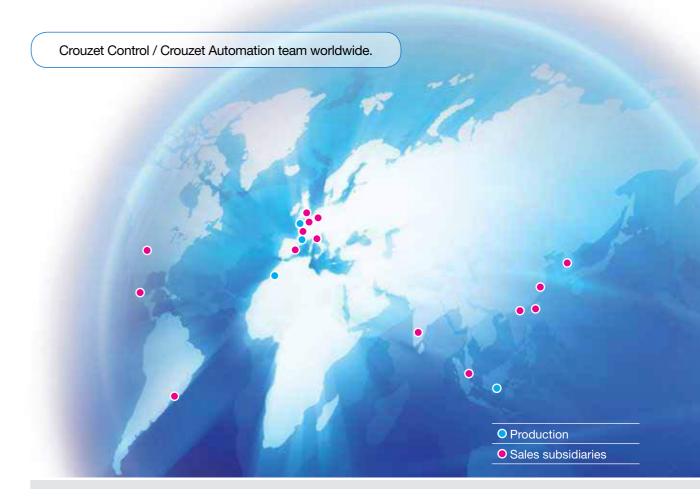
# InnoVista Sensors™

# your trusted partner of choice to face industrial challenges of today and tomorrow

InnoVista Sensors™ is a worldwide industrial specialist of sensors, controllers and actuators for automated systems.

Through its brands, Crouzet Aerospace, Crouzet Automation, Crouzet Control, Crouzet Motors, Crouzet Switches and Systron Donner Inertial, InnoVista Sensors™ offers a wide range of reliable, efficient and customizable components dedicated to the Ae ospace & Defence, Transportation and Industrial market and segments.

Thanks to the recognized expertise of its teams and a strong innovation policy, InnoVista Sensors™ brings performance enhancing solutions to its customers worldwide.



# Expertise

# **The Crouzet Control process**

In addition to high-performance products, advice and support, Crouzet Control offers tailor-made solutions for any application.

# **Analysis of customer** requirements

## **Expertise:**

- UNDERSTANDING how applications
- INTEGRATING environmental constraints and quality requirements.
- PROPOSING technical and economic solutions which fully meet the needs of customers.



# A multi-skilled team

- Application-based marketing
- Production
- Electronic and software design EMC tests and approvals

- Prototyping
- Mechanical engineering
- Sales and logistics follow-up

# **Production**

## Expertise:

- MEETING all needs, standard or specific, small-scale or mas production, thanks to the industrial flexibility of C ouzet's factories.
- GUARANTEEING the quality and reliability of products: all Crouzet's production sites are certified ISO 9001 and ISO 14001 and use quality tools such as 6 SIGMA.
- INTEGRATING eco-design into manufacturing processes to MINIMIZE the environmental impact of products throughout their life cycle.

# **Customer Adaptation Centre and Design Offic**

# Expertise:

- CAPITALISING on the expertise of Crouzet engineers in mechanical, electrical and electronic engineering, software engineering and networks.
- ADAPTING products to ensure innovation and differentiation.
- DEVELOPING AND INDUSTRIALIZING custom products.

# **Logistics and After-Sales Service**

## **Expertise:**

- PROVIDING an optimum level of service and **GUARANTEEING** a prompt delivery schedule, whatever the type of order: small-scale or mass production, standard or adapted products.
- TRACKING all orders in real time on www.crouzet.com

I Panorama Crouzet Control / Crouzet Automation 6 I www.crouzet.com 7



# **Crouzet Control**

# Behind every project, technologies and expertise

- Local support for all industrial projects.
- A multi-skilled team.
- A sales presence in over 40 countries.
- A Premium offer designed to ensure the excellence of products and services.
- Eco-design integrated in Crouzet's "Offer Creation Process".
- Certifications: ISO 9001, ISO 14001, OHSAS 18001.
- Products which comply with international standards (UL, CSA, EC).
- A dynamic R&D department.

In addition to this catalogue, the **www.crouzet.com** website offers the latest tools, available as free downloads, including, technical data sheets and installation manuals for each product.



Time management

# A timer

# How can it be defined in simple terms

A timer is a simple automation component which is used to manage actions over a period of time or control how long actions last. The timer is a control device which triggers an action according to a time and a function. After a predefined time has elapsed, the timer closes or opens one or more contacts.

Timing cycles, whether single shot or repetitive, are started by latching inputs or pulsed inputs, allowing a wide variety of functions to be created.

# A timer

# To execute which actions?

# **Triggering, Actuating**

A timer can be used to **trigger** an action according to a predefined time. It can also be used to stagger actions over a period of time.

# Delaying, Flashing

In any time-related application, the timer can play a role and can be used to:

- Run installations according to times that can be adjusted by the user.
- Calibrate a machine running time.
- Allow or prevent an action.
- Delay an action.
- Manage stopping/starting of a motor, pump, etc. (star delta).
- Make an LED flas .

**Triggering** 

**Actuating** 

**Delaying** 

**Flashing** 

In addition to this catalogue, the **www.crouzet.com** website offers technical data sheets and installation manuals for each product, available as free downloads.

# **Crouzet Control, timers**

# A panel mounted range and a DIN rail mounted range







# **Crouzet Control, timers**

# Their features:

- Available in mono or multifunction versions (analogue or digital, with or without memory), to meet the specific needs of each application.
- A timing range of up to 9,999 hrs to cope with prolonged processing operations.
- A range of supply voltages from 12 to 240 V in one unit for optimised stocks.
- Recognised quality and reliability ensures the correct operation of equipment.

# **Crouzet Control, timers**

# Where are they found?

In electrical cabinets associated with other automation functions for the following markets:

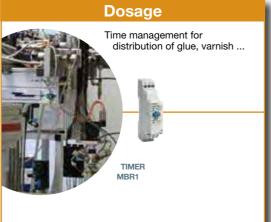
- Food industry
- Industrial automation systems
- Lighting

- Building equipment
- HVAC
- Small or large industrial machines









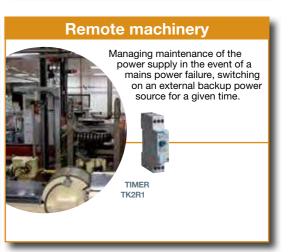












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Time ave

# Chronos 2 DIN rail mounted, Timers

# **DIN** rail modular casings

Casing width (mm)	Connections	Functions		Type of output	Output(s)	Timing	Supply	Part number	Туре
17.5	Screw terminals	A/At/B/C/H/Ht Di/D/Ac/Bw A/At B C H/Ht		Relay	1 x 8 A changeover	0.1 s ⇒ 100 h	24 V / 24 ⇒ 240 V ∼	88 827 105 88 827 115 88 827 125 88 827 135 88 827 145	MUR1  MAR1  MBR1  MCR1  MHR1
		L/Li					12 V <del>~</del> 24 V <del></del> / 24 ⇒ 240 V <b>~</b>	88 827 150 88 827 155	MLR4 MLR1
	Screw terminals	A/At/B/C/H/Ht					12 V ≂	88 827 100	MUR4
17.5	Spring terminals	Di / D / Ac / Bw		Relay	1 x 8 A changeover	0.1 s ⇒ 100 h	12 ⇒ 240 V ≂	88 827 103 88 827 503	MUR3 MURc3
	Screw terminals	Ad / Ah / N / O / P Pt / TL / Tt / W					24 V $=$ / 24 $\Rightarrow$ 240 V $\sim$	88 827 185	MXR1
		A / At / B / C / H / Ht Di / D / Ac / Bw					24 ⇒ 240 V ∼	88 827 004	MUS2
17.5	Screw terminals	A H / Ht		Solid state	0.7 A	0.1 s ⇒ 100 h	24 ⇒ 240 V ≂ 24 ⇒ 240 V ∼	88 827 014 88 827 044	MAS5 MHS2
		L/Li	-				240 V ∼	88 827 054 88 829 117	MLS2 EMAR7
		А					110 V ∼	88 829 112	EMAR2
17.5	Screw terminals			Relay	1 x 5A changeover	0.1 s ⇒ 20 h	24 V ≂	88 829 119	EMAR9
		A/At/B/C/H/Ht Di/D/W/Pe					12 ⇒ 240 V <del></del> / 24 ⇒ 240 V ∼	88 829 198	EMER8
17.5	Screw terminals	Ac / Ad / Bw / Cx / N / O / Tt		Relay	1 x 5 A changeover	0.1 s => 20 h	12 ⇒ 240 V <del></del> / 24 ⇒ 240 V ∼	88 829 108	EMYR8

# **DIN rail industrial casings**

	Casing width (mm)	Connections	Functions		Type of output	Output(s)	Timing	Supply	Part number	Туре
			A / At / B / C / H / Ht Di / D / Ac / Bw						88 865 105	TUR1
			A / At	]					88 865 115	TAR1
1			В	_					88 865 125	TBR1
厚	22.5	Screw terminals	C	-	Relay	1 x 8 A changeover	0.1 s ⇒ 100 h	24 V = / 24 ⇒ 240 V ~	88 865 135	TCR1
1			H / Ht L / Li	-	,				88 865 145 88 865 155	THR1 TLR1
									88 865 175	TQR1
			Q						88 866 175*	RQR1*
			K	] [		2 x 8 A changeover	0.1 s ⇒ 160 s		88 865 265	TK2R1
		22.5 Screw terminals	A/At/B/C/H/Ht			1 x 8 A changeover 1 inst. or timed 8 A		10.7/ —	88 865 300	TU2R4
			Di / D / Ac / Bw					12 V ≂	88 866 300*	RU2R4*
	22 5			_	Relay	1 x 8 A changeover	0.1 s ⇒ 100 h		88 865 100	TUR4
	22.0		A / At	neiay	liciay	2 x 8 A changeover	eover	24 V / 24 ⇒ 240 V ~	88 865 215	TA2R1
			A/At/B/C/H/Ht						88 866 215* 88 865 103	RA2R1* TUR3
		Spring terminals	Di / D / Ac / Bw			1 x 8 A changeover		12 ⇒ 240 V <del>~</del>	88 865 503	TURc3
		epinig samman	Ad/Ah/N/O/P	1		1 x 8 A changeover 1 inst. or timed 8 A		04.1/ / 04 040.1/-	88 865 385	TX2R1
4			Pt / TL / Tt / W					24 V $\equiv$ / 24 $\Rightarrow$ 240 V $\sim$	88 866 385*	RX2R1*
				_					88 865 185	TXR1
10	22.5	Screw terminals	Q		Relay	1 x 8 A changeover	0.1 s ⇒ 100 h	230 ⇒ 440 V ∼	88 865 176 88 866 176*	TQR6 RQR6*
-				1				12 ⇒ 240 V ≂	88 865 303	TU2R3
			A/At/B/C/H/Ht			1 x 8 A changeover		12 ⇒ 240 V ∼	88 866 303*	RU2R3*
			Di / D / Ac / Bw			1 inst. or timed 8 A		24 V <del></del> / 24 ⇒ 240 V ∼	88 865 305	TU2R1
							·	24 V == / 24 ⇒ 240 V ~	88 866 305*	RU2R1*

<sup>\*</sup> Available in 2014. The casing of the new range will be different from the ones presented here. Further information can be found on the data sheets available at <a href="https://www.crouzet.com">www.crouzet.com</a>

# **Plug-in industrial casings**

	Casing width (mm)	Connections	Functions (detail on pages 20 to 23)	Type of outpu	t Output(s)	Timing	Supply	Part number	Туре
			A / At / B / C / H / Ht Di / D / Ac / Bw		1 x 8 A changeover			88 867 105	OUR1
100			A		2 x 8 A changeover		24 V <del></del> / 24 ⇒ 240 V ∼	88 867 215	0A2R1
- P	35	Plug-in	С	Relay		0.1s ⇒ 100 h		88 867 135	OCR1
		8-pin base	L/Li	riolay		0.10 7 100 11		88 867 155	OLR1
			A / At / B / C / H / Ht Di / D / Ac / Bw		1 x 8 A changeover		12 V ≂	88 867 100	OUR4
			DI7 D7 AC7 BW				12 ⇒ 240 V ≂	88 867 103	OUR3
			A / At / B / C / H / Ht Di / D / Ac / Bw	11	1 x 8 A changeover 1 inst. or timed 8 A			88 867 305	PU2R1
ti		Plug-in	A				24 V $\equiv$ / 24 $\Rightarrow$ 240 V $\sim$	88 867 415	PA2R1
	35	11-pin base	С	Relay	1 x 8 A changeover	0.1s ⇒ 100 h		88 867 435	PC2R1
		i i piii base	L/Li					88 867 455	PL2R1
			A/At/B/C/H/Ht				12 V ≂	88 867 300	PU2R4
			Di / D / Ac / Bw		1 inst. or timed 8 A		12 ⇒ 240 V ≂	88 867 303	PU2R3
							12 V	88 895 201	RTMA2
		Plug-in					24 V ==	88 895 202	RTMA2
2010		8-pin base			2 x 5 A changeover		24 V ∼	88 895 203	RTMA2
		•					110 V ∼	88 895 206	RTMA2
	21		A	Relay		0.1s ⇒ 100 h	230 V ∼	88 895 207	RTMA2
							12 V ==	88 896 201	RTMA4
	Plug-in			1, 2, 1		24 V ==	88 896 202	RTMA4	
		14-pin base			4 x 3 A changeover		24 V ∼	88 896 203	RTMA4
							110 V ∼	88 896 206	RTMA4
							230 V ∼	88 896 207	RTMA4

# "Panel mounted", Timers

# Analogue - TMR48 series

	Dimensions (mm)	Connections	Functions (Detail on pages 20 to 23)	Type of output	Output(s)	Supply	Part number	Туре
		Plug-in	L / Li - G / Gi		O time and also are account		88 886 516	TMR 48 L
		11-pin base	A, B, C, W, G, Ac, Bw		2 timed changeover 2 x 5 A		88 886 016	TMR 48 U
100	48 x 48		A	Relay	2 2 3 A	12 ⇒ 240 V <del></del>	88 886 106	TMR 48 A
6	40 X 40	Plug-in 8-pin base	A1, A2, H1, H2, Q1, Q2, D-Di	neiay	2 timed changeover or 1 timed and 1 instantaneous (2 x 5 A)	24 ⇒ 240 V <b>~</b>	88 886 116	TMR 48 X

# **Digital**

	Dimensions (mm)	Connections	Functions (Detail on pages 20 to 23)	Type of output	Output(s)	Supply	Part number	Туре
	40 40	Plug-in	А	Delevi	2 timed changeover 2 x 5 A	24 V ≂ 110 V ∼	88 857 409 88 857 406	Timer 812 Timer 812
G. R.S	48 x 48	8-pin base	A, B, C, D, Di, H	Relay	1 x 8 A timed changeover	220 ⇒ 240 V ∼ 12 V ::: / 24 ⇒ 48 V ≂ 24 V ≂ / 110 ⇒ 240 V ∼	88 857 400 88 857 003 88 857 005	Timer 812 Timer 814 Timer 814
		Diverse	A, B, C, D, Di, H	Relav	1 x 8 A timed changeover	12 V / 24 ⇒ 48 V ≂ 24 V ≂ / 110 ⇒ 240 V ∼	88 857 103 88 857 105	Timer 814 Timer 814
E E	48 x 48	Plug-in 11-pin base	A1, A2, AM, AMt	Relay	2 timed changeover or 1 timed and 1 instantaneous (2 x 8 A)	12 V / 42 ⇒ 48 V ≂ 24 V ≂. / 110 V ∼ 24 V / 220 ⇒ 240 V ∼	88 857 302 88 857 307 88 857 301	Timer 815 Timer 815 Timer 815
Trans.	48 x 48	Plug-in 11-pin base	A1, A1C, A2, A2C, AM, AMt, B, BM, C, CM, D, Di, DiM, Dpause, H, HM, T,TM, W, WM	Relay	2 timed changeover or 1 timed and 1 instantaneous (2 x 5 A)	12-24 V ≂ / 100⇒240 V ∼	88 857 311	Timer 815E
0.101	40 40	Plug-in 8-pin base		Dalass	10 4 *********************************	24 V ≂ / 48 V ≂ 24 V ≂ / 110 V ∼ 24 V ≂ / 220 ⇒ 240 V ∼	88 857 604 88 857 607 88 857 601	Timer 816 Timer 816 Timer 816
37/15	48 x 48	Plug-in 11-pin base	A, B, C, D, Di, H	Relay	1 x 8 A timed changeover	24 V ≂ / 48 V ≂ 24 V ≂ / 110 V ∼ 24 V ≂ / 220 ⇒ 240 V ∼	88 857 704 88 857 707 88 857 701	Timer 816 Timer 816 Timer 816

Accessories available: base socket 8-pin for DIN Rail mount 25 622 130, base socket 11-pin for DIN Rail mount 25 622 080.

The timer accessories guide is available on the product data sheets which can be downloaded from the website www.crouzet.com

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**I Panorama Crouzet Control** 16 I www.crouzet.com

# **MBA** series

	Casing width (mm)	Connections	Functions (Detail on pages 20 to 23)	Type of output	Output(s)	Timing	Supply	Part number	Туре
						0.1 s ⇒ 1 s		88 901 308	MBA2F
			A Solid state		0.5 s ⇒ 10 s		88 901 328	MBA2F	
	22 (diameter)	Screw terminals		Solid state	400 mA	3 s ⇒ 60 s	100 ⇒ 240 V <del>~</del>	88 901 348	MBA2F
						0.5 min ⇒ 10 min		88 901 378	MBA2F
						3 min ⇒ 60 min		88 901 398	MBA2F
						0.1 s ⇒ 1 s		88 901 302	MBA3F
						0.5 s ⇒ 10 s		88 901 322	MBA3F
V/	22 (diameter)	Screw terminals	Α	Solid state	200 mA	3 s ⇒ 60 s	24 V 🚃	88 901 342	MBA3F
		3				0.5 min ⇒ 10 min		88 901 372	MBA3F
						3 min ⇒ 60 min	<u> </u>	88 901 392	MBA3F

**Electromechanical - Top 2000 range** 

	Casing width (mm)	Connections	Functions (Detail on pages 20 to 23)	Type of outp	ut Output(s)	Timing	Supply	Part number	Туре
							24 V ∼	88 226 013	Top 2 000
		Screw terminals					42 ⇒ 48 V ∼	88 226 019	Top 2 000
. 6		Screw terminals			1 timed changeover and	6 s ⇒ 12 mn	110 ⇒ 127 V ~	88 226 012	Top 2000
	48 x 48		2-3-4	Relay	1 timed instantaneous		220 ⇒ 240 V ∼	88 226 011	Top 2000
	40 X 40		2-0-4	riciay	(2 x 5 A)		24 V ∼	88 226 501	Top 2000
		Plug-in 8-pin base		<u> </u>			42 ⇒ 48 V ∼	88 226 502	Top 2000
		Ting in a pin base		<b> </b>			110 ⇒ 127 V ∼	88 226 503	Top 2000
							220 ⇒ 240 V ~	88 226 504	Top 2000
				<u> </u>			24 V ∼	88 226 016	Top 2000
		Screw terminals		<u> </u>			24 V ∼	88 226 505	Top 2000
Ē		Sciew terminals			1 timed changeover and		42 ⇒ 48 V ∼	88 226 017	Top 2 000
	48 x 48		2-3-4	Relay	1 timed instantaneous	6 mn ⇒ 12 h	42 ⇒ 48 V ∼	88 226 506	Top 2 000
	40 A 40		2-3-4	neiay	(2 x 5 A)	011111 - 1211	110 ⇒ 127 V ~	88 226 015	Top 2 000
	Plug-in 8-pin base		<b> </b>			110 ⇒ 127 V ~	88 226 507	Top 2 000	
						220 ⇒ 240 V ~	88 226 014	Top 2 000	
							220 ⇒ 240 V ~	88 226 508	Top 2 000

## **Manual reset**

	Casing width (mm)	Connections	Functions (Detail on pages 20 to 23)	Type of output	Output(s)	Timing	Supply	Part number	Туре	
						5 min (Max.display time: 4 min 40 s)		88 256 401	88 256 4	
						15 min (Max.display time: 14 min)		88 256 402	88 256 4	
HA						30 min (Max.display time: 28 min)	] [	88 256 403	88 256 4	
100	F.F.	Faston connectors		Dalass	1 x 16 A timed	60 min (Max.display time: 56 min)	127/230 V ∼	88 256 404	88 256 4	
	55	6.35 mm	Α	Relay	changeover	120 min (Max.display time: 1 h 53 min)	50 Hz	88 256 405	88 256	
						5 h (Max.display time: 4 h 43 min)	1	88 256 406	88 256	
						15 h (Max.display time: 14h 10 min)	1	88 256 407	88 256 4	
						30 h (Max.display time: 28 h 20 min)		88 256 408	88 256	
						5 min (Max.display time: 4 min 40 s)	1	88 256 506	88 256	
						15 min (Max.display time: 14 min)	8	88 256 507	88 256	
1 0						30 min (Max.display time: 28 min)		88 256 508	88 256	
No.	55	Faston connectors		,	_	Dalan	2 x 16 A timed	60 min (Max.display time: 56 min)	127/230V∼	88 256 509
	55	6.35 mm	Α	Relay	changeover	120 min (Max.display time: 1 h 53 min)	50 Hz	88 256 510	88 256	
						5 h (Max.display time: 4 h 43 min)	1	88 256 511	88 256	
						15 h (Max.display time: 14h 10 min)	1	88 256 406 88 256 407 88 256 408 88 256 506 88 256 507 88 256 509 88 256 510 88 256 511 88 256 512 88 256 513 88 256 906 88 256 907 88 256 908 88 256 909	88 256	
						30 h (Max.display time: 28 h 20 min)	1	88 256 513	88 256	
						5 min (Max.display time: 4 min 40 s)	Ì	88 256 906	88 256	
- TABLE						15 min (Max.display time: 14 min)	1	88 256 907	88 256	
						30 min (Max.display time: 28 min)	1	88 256 908	88 256	
Ser.	,	Faston connectors			3 x 16 A timed	60 min (Max.display time: 56 min)	127/230V∼	88 256 909	88 256	
	55	6.35 mm	A	Relay	changeover	120 min (Max.display time: 1 h 53 min)	50 Hz	88 256 909 88 256 910 88 256 911	88 256	
						5 h (Max.display time: 4h 43 min)	]		88 256	
						15 h (Max.display time: 14h 10min)	1	88 256 912	88 256	
						30 h (Max.display time: 28 h 20 min)	88 256 912 88 256 913	88 256 013	88 256	

The timer accessories guide is available on the product data sheets which can be downloaded from the website www.crouzet.com

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# Function diagrams

# Generic functions

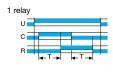
# • A function: Delay on energisation



C (y 1) : Command

Single shot timing which starts on energisation.

#### Ac function: Timing after closing and opening of control contact



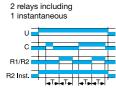
After energisation, closing of the control contact results in starting of the time delay T. Output relay "R" (or the load) changes state at the end of this time delay. After opening of contact C (Y1), relay "R" drops out after a second time delay T.

## • Ad function: Delay on energisation (cannot be reset)



After energisation, a control pulse or latching contact starts timing. At the end of timing, the output is excited. The output will be reset when a new control pulse or latching contact occurs.

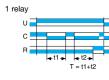
## • Ah function: Single shot flip-flo (cannot be reset)



2 timers or

After energisation, a control pulse or latching contact starts timing. At the end of timing, the output is excited. The time delay is then reset. At the end of this new time delay, the output reverts to its initial value

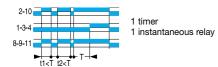
#### • At function: Timing on energisation with memory



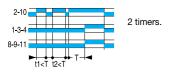
Adds up the opening time of a contact.

Output relay "R" (or the load)

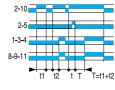
# • A1 function: Delay on energisation



## A2 function: Delay on energisation

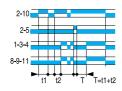


## AM function: Delay on energisation



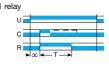
Latching during the time delay.

## • AMt function: Delay on energisation



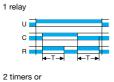
Latching during and after the time delay

## B function: Timing on impulse (one shot) -Shaping (cannot be reset)



After energisation, an impulse (≥ 50 ms) or a latching contact causes a change in state of the output relay "R" (or the load) which drops out at the end

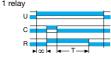
## Bw function: Pulse output (adjustable)



On closing and opening of the control contact C (Y1), the output relay "R" (or the load) changes state for as long as the time delay lasts.

# 2 relays including 1 instantaneous

## C function: Timing after impulse True delay off



After energisation, closing of the control contact C (Y1) results in the change of state of output relay "R" (or the load). Timing will only start when this contact opens.

## D or Di functions: Symmetrical flashin

Repetitive cycle which alternately sets the output relay "R" (or the load) to operating and rest position for equal periods



Dfunction: The cycle starts with relay "R" in rest position.

Difunction: The cycle starts with relay "R" in operating position.

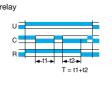
## . H function: Timing on energisation -Pulse output (adjustable)

#### U : Supply R : Output relay or load T : Timing

 $\infty$ : Infinit C (y 1) : Command

#### On energisation, the output relay "R" (or the load) changes state, and stays there for the whole duration of the time delay and drops out at the end of the single shot cycle.

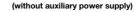
# Ht function: Delay on energisation with memory

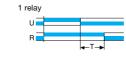


Adds up the total opening time of a contact. On energisation, the output relay "R" (or the load)

changes state, and stays there for the whole duration of the time delay and drops out at the end of the single shot cycle.

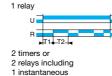
### K function: Delay on de-energisation True delay off



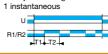


On energisation, the output relay "R" (or the load) changes state. On de-energisation timing starts and the relay "R" will only drop out at the end of this time delay.

#### L function: Asymmetrical flashin



Repetitive cycle with two times which can be set independently. Each time delay alternates with a different state of the output relay "R" (or the load).



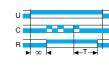
Note: The cycle starts with the relay "R"in the rest position.

## Li function: Asymmetrical flashin



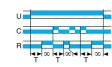
Repetitive cycle with two times which can be set independently.

## N function: "Safe-guard"



On the first cont ol pulse. the output is excited. If the interval between two impulses is longer than the timing value, this occurs normally and the output relay "R" (or the load) will change state at the end of timing. Otherwise, relay "R" stays in its original state until the

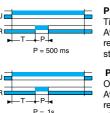
# O function: "Delayed safe-guard"



On energisation, a first timer runs and the output relay "R" (or the load) changes state. On the appearance of a control position and stays there as long as

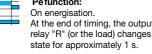
the time interval between 2 impulses is less than the timing value. Otherwise, relay "R" will change state at the end of timing.

## P and Pe functions: Impulse counter (delay on)



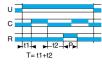
Pfunction: Timing starts on energisation. At the end of timing, the output relay "R" (or the load) changes state for approximately 500 ms.

# Pefunction:



At the end of timing, the output

## Pt function: Impulse counter (delay on)



Adds up the total opening time of a contact. At the end of timing, the output is excited for approximately 500 ms.

## Q function: "Star-delta" starting



On energisation, the "star" contact closes instantaneously and timing starts. At the end of timing the Ti "star" contact opens. After a pause of 40 to 100 ms the "delta" contact

#### • TL function: Impulse relay



After energisation, a control pulse or latching contact closes the relay. A second control pulse opens the relay.

## • Tt function: Timed impulse relay



After energisation, a control pulse or latching contact closes the relay and starts timing. The relay opens at the end of timing or on a second control pulse.

# W function: Timing after pulse on control contact



After energisation, opening of the control contact results in a change in the state of output "R" (or the load) and timing starting

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# Function diagrams

# 815E dedicated functions

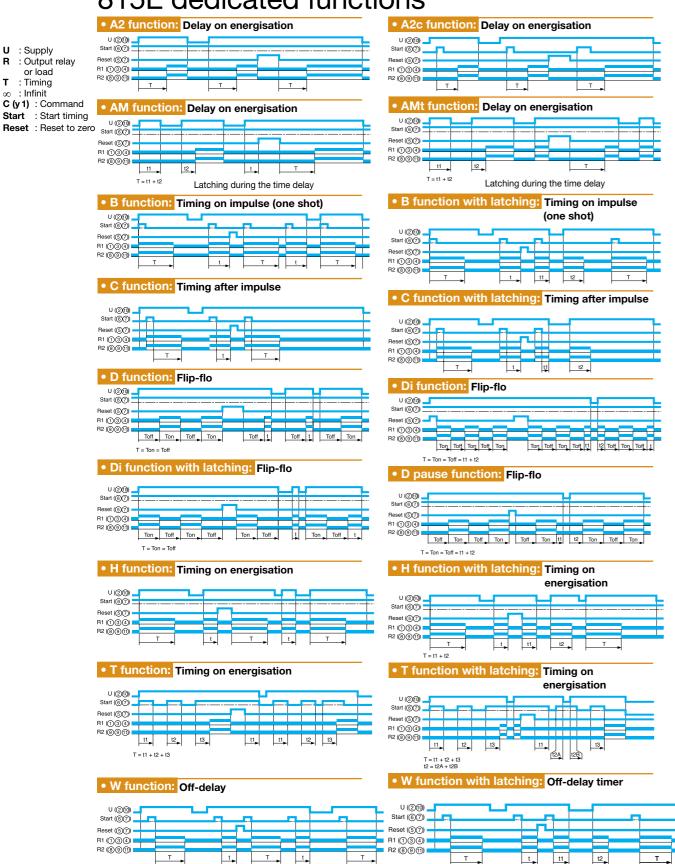
U : Supply

T : Timing

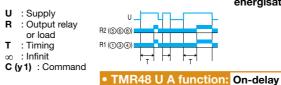
 $\infty$ : Infinit

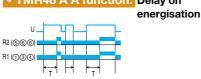
R : Output relay

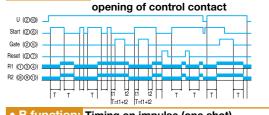
or load

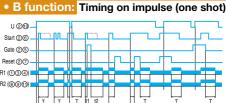


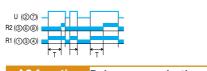
# TMR48 dedicated functions





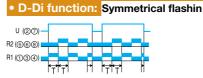


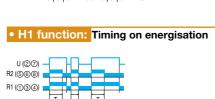




• A1 function: Delay on energisation

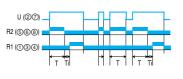


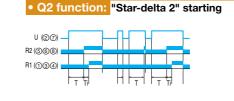


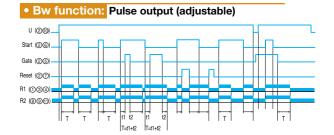


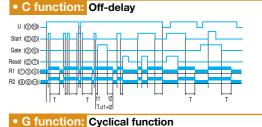


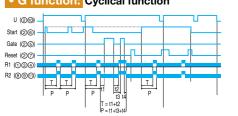


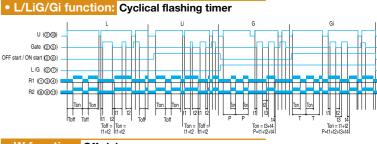


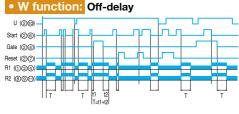












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# **Crouzet Control**

# Behind every project, technologies and expertise

- Local support for all industrial projects.
- A multi-skilled team.
- A sales presence in over 40 countries.
- A Premium offer designed to ensure the excellence of products and services.
- Eco-design integrated in Crouzet's "Offer Creation Process".
- Certifications: ISO 9001, ISO 14001, OHSAS 18001.
- Products which comply with international standards (UL, CSA, EC).
- A dynamic R&D department.

In addition to this catalogue, the **www.crouzet.com** website offers the latest tools, available as free downloads, including technical data sheets and installation manuals for each product.



Instinctive control

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Control

# A control relay

# How can it be defined in simple terms

**The control relay** is an electronic device which can be used to detect and monitor physical values or electrical values.

If a device is found to be operating abnormally, the control relay trips to halt its operation.

# A control relay

# To execute which actions?

## **Protecting, Monitoring**

The control relay is used to **protect** machines by monitoring values such as current, voltage, phase presence and sequence, levels, etc.

The control relay ensures total availability of equipment, a major challenge for industries keen to improve their productivity and operating profits

It is one of the indispensable **monitoring** components for ensuring continuity of service of each installation.

## **Sensing, Alerting**

If a fault is **detected**, the machine is not allowed to run and the user is informed of the anomaly by a visual signal.

Thus alerted, the user can then correct any malfunctions. This avoids expensive breakdowns, synonymous with production delays and loss of profitabilit.

## **Controlling, Triggering**

In level **control**, the control relay takes on a different role: it controls the pump in order to manage the level of water in a container (tank, swimming pool, sink, etc). Directly interfacing with probes, it **triggers** a signal and thus safeguards against machine breakdowns due to threshold adjustment.

**Protection** 

**Monitoring** 

Sensing

**Alerting** 

Controlling

**Triggering** 

In addition to this catalog, the **www.crouzet.com** website offers technical data sheets and installation manuals for each product, available as free downloads.

# **Crouzet Control, control relays**

# C-Lynx modular housing and E, F, L industrial housing



# **Crouzet Control, control relays**

# Their features:

- Positive logic output to protect installations in the event of a power failure.
- True RMS guaranteed regardless of interference on the electrical supply.
- Better integration in industrial and commercial cabinets thanks to modular casings and industrial casings.
- Simplifi d installation thanks to a power supply for single-phase products and a self-powered version for three-phase products.
- The combination of a number of control functions in one unit optimises wiring time and simplifies installation.
- A range of power supplies from 24 to 240 V in one unit for optimised stocks.

# Applications

# **Crouzet Control, control relays**

# Where are they found?

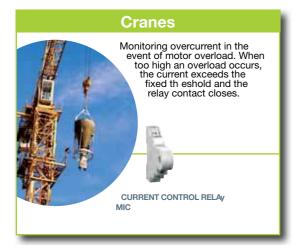
In electrical cabinets associated with other automation functions for the following markets:

- Food industry
- Industrial automation systems
- Quarries

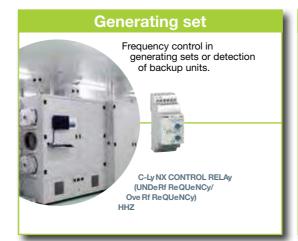
- Building equipment
- Water treatment
- Transport











Motors

MOTOR TEMPERATURE CONTROL RELAV

Control of mains voltage (prevents overheating, destruction of insulation

and change of direction).

Motor protection.

detection of anomalies (temperature too high, motor stopping).









# C-Lynx modular housing, **Control relays**

# Phase control (3-phase supply)

Phase fa	ilure									
	Regeneration	Sequence / Asymmetry	Overvoltage / Undervoltage	Timing		Output(s)	Casing width (mm)	Meas. range (Self-powered)	Part number	Туре
層		Ves / Ne	No / No	No					84 873 022	MWG
	With	Yes / No	No / -20 % ⇒ -2 %						84 873 023	MWU
	70 % regeneration		No / No	0.1 ⇒ 10 s		1 x 5 A changeover	17.5	208 ⇒ 480 V ~ - 50 / 60 Hz	84 873 024	MWA
		Yes / 5 ⇒ 15 %	Window +2 ⇒ +20 % -20 ⇒ -2 %			1 x 5 A changeover			84 873 025	MWUA
arkete.		Yes / No				1 x 5 A changeover		208 ⇒ 480 V ~ - 50 / 60 Hz	84 873 020	MWS
			No / No	No		1 x 5 A changeover	17.5		84 903 020	EMWS
	Without					2 x 5 A changeover	17.5	208 ⇒ 440 V ~ - 50 / 60 Hz	84 873 021	MWS2
1	regeneration	No / No		0.3 ⇒ 30 s		1 x 5 A changeover		208 ⇒ 480 V ~ - 50 / 60 Hz	84 873 222	M3US
		Yes / 5 ⇒ 15%	+2 ⇒ +20% / -20 ⇒ -2 %	0.1 ⇒ 10 s		O v E A changeaver	35	220 ⇒ 480 V ~ - 50 / 60 Hz	84 873 026	HWUA
		No / No		0.3 ⇒ 30 s		2 x 5 A changeover	35	220 ⇒ 480 V ~ - 50 / 60 HZ	84 873 220	H3US
	of phase and neutral									
easteh		Sequence / Asymmetry	Overvoltage / Undervoltage	Timing		Output relay	Casing width (mm)	Meas. range (Self-powered)	Part number	Туре
and the second	Without regeneration	No / No	+2 ⇒ +20 % / -20 ⇒ -2 %	0.3 ⇒ 30 s		2 x 5 A changeover	35	120 ⇒ 277 V ∼ - 50 / 60 Hz	84 873 221	H3USN

# Motor temperature control and phase sequence and failure

100	Sensor	Test	Latching	Supply voltage	Output relay	Casing width (mm)	Supply	Part number	Туре
	PTC	No	No	24 ⇒ 240 V ≂	2 x 5 A NO	25	208 ⇒ 480 V <b>~</b>	84 873 027	нwтм
	FIG	Reset on front panel	Yes	24 ⇒ 240 V ∼	2 X 3 A NO	33	200 ⇒ 400 V ∕	84 873 028	HWTM2

# Single-phase DC voltage control with selectable latching

	Measurement range	Functions	Hysteresis	Timing		Output relay	Casing width (mm)	Supply	Part number	Туре
	9 ⇒ 15 V <del></del>			0.1 ⇒ 10 s					84 872 140	MUS
	20 ⇒ 80 V <del>≂</del>	Over / Undervoltage	5 % ⇔ 20 %			1 x 5 A changeover	17.5	Monitors its own supply voltage	84 872 141	MUS
	65 ⇒ 260 V <del>≂</del>							July 1111age	84 872 142	MUS
MATERIAL PARTY NAMED IN COLUMN TO PARTY NAMED	0.2 ⇒ 60 V <del>≂</del>	O con out lindouseltons	F 0/ . F0 0/	0.1 ⇒ 3 s		0 5 A abanasana	0.5	04 - 040 V —	84 872 120	HUL
Annexas.	15 ⇒ 600 V <del>≂</del>	Over or Undervoltage	5 % ⇒ 50 %		0.1 ⇒ 3 s		2 x 5 A changeover	35	24 ⇒ 240 V <del>~</del>	84 872 130
	20 ⇒ 80 V <del>≂</del>	Window	00/ 5	04.40-		1 x 5 A changeover		Monitors its own	84 872 151	MUSF
	65 ⇒ 260 V <del>≂</del>	Window	3% fixe	0.1 ⇒ 10 s			17.5	supply voltage	84 872 152	MUSF

# **Current control (over or undercurrent)**

	Measurement range	Built-in CT	Hysteresis	Latching / Timing	Output relay	Casing width (mm)	Supply	Part number	Туре
1550	$2 \Rightarrow 20 \text{ A} \sim$	Yes	15% fixe	No / No	1 x 5 A changeover	17.5		84 871 122	MIC
	2 ⇒ 500 mA <del>≂</del>	N.	5.0/ 50.0/	Ver / 0.4 = 0 =	0 - 5 A - 1	0.5	24 ⇒ 240 V <del>≂</del>	84 871 120	HIL
	0.1 ⇒ 10 A <del>~</del>	No	5 % ⇒ 50 %	Yes / 0.1 ⇒ 3 s	2 x 5 A changeover	35		84 871 130	HIH

The control relay accessories guide is available on the product data sheets which can be downloaded from the website www.crouzet.com

# Frequency control with window

M	leasurement range	Selectable latching	Hysteresis	Timing	Output relay	Casing width (mm)	Supply	Part number	Туре
ah-a	40 ⇒ 70 Hz	Yes	0.3 Hz fixe	0.1 ⇒ 10 s	2 x 5 A changeover	35	120 ⇒ 277 V <b>~</b>	84 872 501	ннг

# **Level control**

	Probe	Emptying / Filling	Level / Measurement range	Timing	Output relay	Casing width (mm)	Supply	Part number	Туре
Texas de la constante de la co	Resistive	Von / Von	1 or 2 / 250 $\Rightarrow$ 1 M $\Omega$		2 x 5 A changeover	25		84 870 700	HNM
SERVER.	Digital or PNP / NPN	Yes / Yes	1 or 2 / None	0.1 ⇒ 5 s	1 v E A abangaayar	33	$24 \Rightarrow 240 \text{ V} \approx$	84 870 710	HNE
	Digital	No / Yes	1 / None		1 x 5 A changeover	17.5		84 870 720	MNS

# **Over/underspeed control**

Sensor	Measurement range	Hysteresis	Timing	Output relay	Casing width (mm)	Supply	Part number	Туре
3-wire NPN/PNP sensor, 0 ⇒ 30 V, NAMUR Volt-free contact	0.05 s ⇒ 10 min	5 % fixe	0.6 ⇔ 60 s	1 x 5 A changeover	35	24 ⇒ 240 V ≂	84 874 320	HSV

# Temperature control with window (lifts) according to EN81

	Sensor	Built-in phase control	Measurement range	Timing	Output relay	Casing width (mm)	Supply	Part number	Туре
Nacres .	3-wire Pt100		Low threshold -1 ⇒ +11°C		1 x 5 A changeover			84 874 110	HT81
	3-wire Pt100	No	High threshold +34 ⇒ +46°C	0.1 ⇒ 10 s	2 x 5 A NO	35	$24 \Rightarrow 240 \text{ V} \approx$	84 874 120	HT81-2
	3-wire Pt100	Yes 480 V			2 x 5 A NO			84 874 130	HWT81

# Industrial housing E, F, L, Control relays

# Phase sequence or phase failure control

Regeneration	Sequence / Asymmetry	Overvoltage / Undervoltage	Timing	Output relay	Casing width (mm)	Meas. range (Self-powered)	Part number	Туре
None	Von / No	No / No	No	1 x 8 A changeover	22.5	200 ⇒ 500 V <b>∼</b>	84 892 299	EWS
None	Yes / No	No / No	INO	2 x 8 A changeover	22.3	200 ⇒ 460 V <b>~</b>	84 873 004	EWS2
-								

# voltage control with selectable latching

Me	asurement range	Functions	Hysteresis	Timing		Output relay	Casing width (mm)	Supply	Part number	Туре
								24 V <del></del>	84 872 020	EUL
	0.2 ⇒ 60 V <del>~</del>	Over / Undervoltage	5 % ⇒ 50 %	0.1 ⇒ 3 s		1 x 8 A changeover	22.5	24 V $\sim$	84 872 021	EUL
	0.2 ⇒ 60 V ~	Over / Orlder voltage	5 % ⇒ 50 %	0.1 ⇒ 3 \$		1 X 6 A Changeover	22.5	120 V $\sim$	84 872 023	EUL
								230 V $\sim$	84 872 024	EUL
					]			24 V <u></u>	84 872 030	EUH
	15 ⇒ 600 V <del>~</del>	Over / Underveltere	E 0/ > EO 0/	01.00		1 v 0 A shangaayar	22.5	24 V $\sim$	84 872 031	EUH
	15 ⇒ 600 V ~	Over / Undervoltage	5 % ⇒ 50 %	0.1 ⇒ 3 s		1 x 8 A changeover	22.5	120 V $\sim$	84 872 033	EUH
***								230 V $\sim$	84 872 034	EUH

The control relay accessories guide is available on the product data sheets which can be downloaded from the website www.crouzet.com

relays

35

# Selection guide

Measurement range	With CT	Hysteresis	Latching / Timing	Output relay	Casing width (mm)	Supply	Part number	1
		200	3. 3.		3 11 ( )	24 V	84 871 020	
						24 V ∼	84 871 021	
2 ⇒ 500 mA	No	5 % ⇒ 50 %	Yes / 0.1 ⇒ 3 s	1 x 8 A changeover	22.5	48 V ∼	84 871 022	
2 7 000 1101	110	70 7 50 70	1007 0.1 7 0 0	1 X 0 X Gridingsovor	1 22.3	120 V ∼	84 871 023	
						230 V ∼	84 871 024	
					+	24 V	84 871 030	
0.1 ⇔ 10 A						24 V ~	84 871 031	
0.1 ⇒ 10 A	No	5 % ⇒ 50 %	Yes / 0.1 ⇒ 3 s	1 x 8 A changeover	22.5	48 V ∼	84 871 031	
0.1 ⇒ 10 A	NO	5 % ⇒ 50 %	162 / 0.1 ⇒ 3 5	1 x o A Changeover	22.5	120 V ∼	84 871 032	
17.						230 V ~	84 871 034	
					+			
						24 V <del></del>	84 871 040	
10 100 1	00.050.004	5.04 50.04	V (04 0		00.5	24 V ∼	84 871 041	
10 ⇒ 100 A	26 852 304	5 % ⇒ 50 %	Yes / 0.1 ⇒ 3 s	1 x 8 A changeover	22.5	48 V ∼	84 871 042	
10 ⇔ 100 A						120 V ∼	84 871 043	
						230 V ∼	84 871 044	
vel control								
Probe	Emptying / Filling	Level / Measurement range	Timing	Output relay	Casing width (mm)	Supply	Part number	T
						24 V $\sim$	84 870 201	
***						48 V ∼	84 870 202	
Resistive	Yes / Yes	1 or 2 / 5 ⇒ 100 KΩ	No	1 x 8 A changeover	22.5	120 V ∼	84 870 203	1
				. A o A o manageore.		230 V ∼	84 870 204	
						24 ⇒ 240 V ~	84 870 200*	E
m					+	24 V ~	84 870 211	E
Pariette						48 V ∼	84 870 212	E
Resistive	Yes / Yes	$2 / 250 \Omega \Rightarrow 1 M\Omega$	0.1 ⇒ 5 s	1 x 8 A changeover	22.5	46 V ∼ 120 V ∼	84 870 213	E
				1 x o A Changeover	22.5	230 V ∼	84 870 214	E
							84 870 210*	EN
T					1	24 ⇒ 240 V ~		
T					39	24 V ∼	84 870 301	
6 =					Plug-in 8-pin base	120 V ∼	84 870 303	
Resistive	Yes / Yes	1 or 2 / 5 ⇒ 100 KΩ	No	1 x 8 A changeover	o-piii base	230 V ∼	84 870 304	
					39	24 V $\sim$	84 870 306	
T					Plug-in	120 V $\sim$	84 870 308	
David.					11-pin base	230 V $\sim$	84 870 309	
0.00	Combined with				39	24 V ∼	84 870 401	1
Resistive	monitoring of wells	2 / 5 ⇒ 100 KΩ	No	1 x 8 A changeover	Plug-in	120 V $\sim$	84 870 403	l
(0)					11-pin base	230 V $\sim$	84 870 404	1
11/10						24 V $\sim$	84 870 501	
	V-= (V-	2 / 5 ⇒ 100 KΩ				48 V $\sim$	84 870 502	
Resistive	Yes / Yes + Alarm	2 / 3 ⇒ 100 KΩ	No	2 changeover	45	120 V $\sim$	84 870 503	
	1,144111					230 V $\sim$	84 870 504	
		2 / 250 $\Omega \Rightarrow$ 5 K $\Omega$					84 870 803	F
tor temperature con	trol			* Available in 2014. The c Further information can l	casing of the new range will be different on the data sheets availal	erent from the ones presented here. ble at www.crouzet.com		
Sensor	Test	Latching	Manual reset	Output relay	Casing width (mm)	Supply	Part number	
						24 V $\sim$	84 874 015	
		Yes	No	1 x 8 A NO		120 V ∼	84 874 013	
						230 V ∼	84 874 014	
PTC	No				22.5	24 V ~	84 874 025	E
No. 2		Yes	Yes	1 x 8 A changeover		120 V ∼	84 874 023	E
111		103	100	1 X O A Glidilycovel		230 V ~	84 874 024	E
PTC								ET
6.5	l				20.5	24 V ∼ 120 V ∼	84 874 035	E
DTO								
PTC	No	Yes	Yes	2 x 8 A changeover	22.5	120 V ∼	84 874 033 84 874 034	, c

The control relay accessories guide is available on the product data sheets which can be downloaded from the website www.crouzet.co

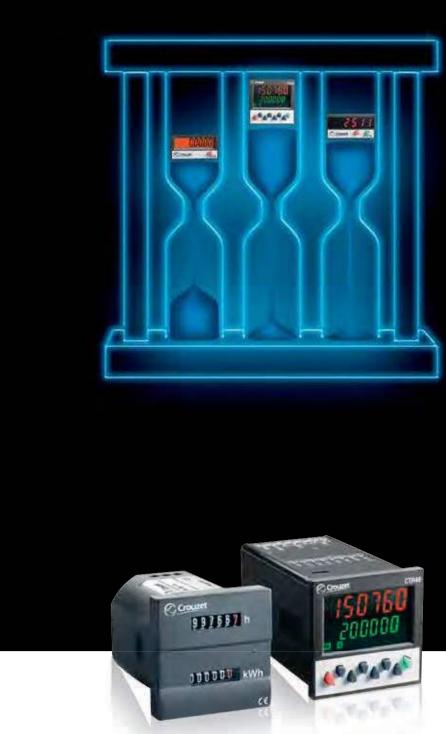


# **Crouzet Control**

# Behind every project, technologies and expertise

- Local support for all industrial projects.
- A multi-skilled team.
- A sales presence in over 40 countries.
- A Premium offer designed to ensure the excellence of products and services.
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- A dynamic R&D department.

In addition to this catalogue, the **www.crouzet.com** website offers the latest tools, available as free downloads, including technical data sheets and installation manuals for each product.



Counters and Ratemeters

Counting accuracy

# The basics

# A counter, a ratemeter

# How can they be defined in simple terms

A counter can be used to count a number of actions or events.

It thus participates in production management and preventive maintenance.

A ratemeter can be used to display the speed of rotation of a motor in real time.

# A counter, a ratemeter

# To execute which actions?

# **Up counting, Down counting**

For **up counting** or **down counting** a number of parts, events, a running time, the counter is the ideal solution. There are different types of counter with the following functions: up/down counter, batch counter, ratemeter, chronometer, multi-totalizer, elapsed time counter, impulse counter.

# Informing, Displaying

A counter can allow a user to be **informed** and to **display** data and quantities easily. The data displayed can be read directly on the front panel.

# **Triggering, Actuating**

A counter can be used to **trigger** an action or an intervention on a machine. The outputs **actuate** directly and/or transmit data to the control system.

# **Measuring, Chronometer timing**

A counter can be used to schedule preventive maintenance. The machine running time is **measured** and the duration of an action **timed with a chronometer**.

**Up counting** 

**Down counting** 

Informing

**Displaying** 

**Triggering** 

**Actuating** 

Measuring

**Chronometer timing** 

In addition to this catalogue, the **www.crouzet.com** website offers technical data sheets and installation manuals for each product, available as free downloads.

# **Crouzet Control, counters and ratemeters**

# A digital range and an electromechanical range





Counters and Ratemeters

# **Crouzet Control, counters and ratemeters**

# Their features:

- For fast count applications, a high-speed counting frequency: up to 50 kHz.
- A two-colour or backlit LCD dual display for ease of reading.
- Considerable space saving due to dualfunction electromechanical and electronic ranges.
- A complete output operating logic to cover complex applications.
- Easier maintenance thanks to removable connectors (CTR48).
- An enhanced multifunction electronic range for optimised stocks.

# Applications

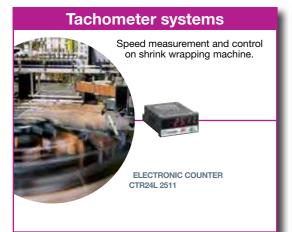
# Crouzet Control, counters and ratemeters Where are they found?

In electrical cabinets associated with other automation functions for the following markets:

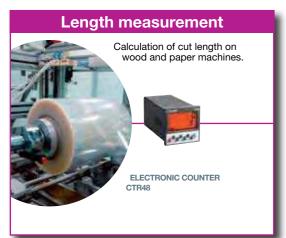
- Industrial automation systems
- Industrial machines

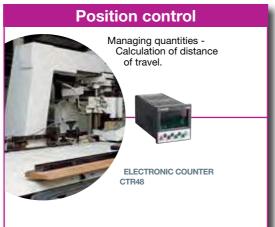
Building equipment

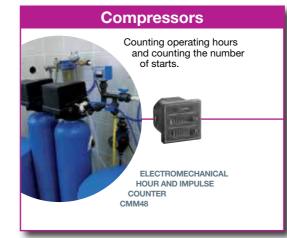
Medical

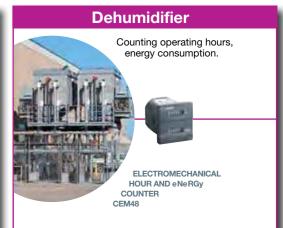


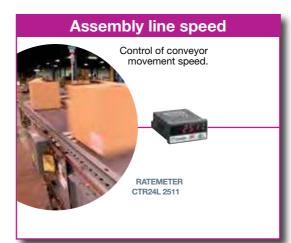


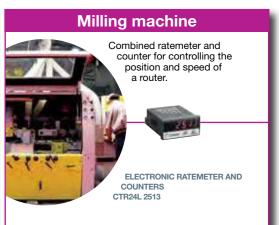




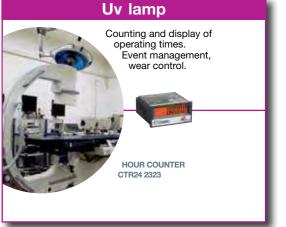












Counters and Ratemeters

# **Electronic counters**

# 24 x 48 multifunction counters without preselection

	Functions	Modes	Multiplication coefficient	Decimal point	Max. counting speed		Display	Counting capacity	Supply	Part number	Туре
	Totalizer or Hour counter	Dir / up.dn / up.up Ph / 2-ph / 4-ph	Yes	Yes	50 kHz (DIR mode)		LED	999,999	10 > 20 V	07 602 670	CTR24L - 25
114	or Ratemeter	Start / Stop	No	Yes	999,999 hrs		LED	0.001 s ⇒ 999,999 hrs	10 ⇒ 30 V <del></del>	87 623 570	GINZ4L - Z
Care P. C.		sec <sup>-1</sup> / min <sup>-1</sup>	Yes	Yes	50 kHz			999,999			
310	Double totalizer Independent inputs (A and B)	Counting A / B / A-B / A+B AdivB / %AB	Yes	Yes	25 kHz		LED	999,999	10 ⇒ 30 V <del></del>	87 623 571	CTR24L - 2
	Totalizer and	Dir / up.dn / up.up Ph / 2-ph / 4-ph	Yes	Yes	30 kHz		LED	999,999	10 ⇒ 30 V <del></del>	87 623 572	CTR24L - 2
250)	Ratemeter Independent inputs	sec <sup>-1</sup> / min <sup>-1</sup>	165	res	30 Ki iz		LLD	999,999	10 \$ 30 €	67 023 372	GINZ4L - Z
as it	Double totalizer Common input	Counting (total / partial)	Yes	Yes 50 kHz	50 kHz	50 kHz	LED	999,999	10 ⇒ 30 V <del></del>	87 623 573	CTR24L - 2
		Counting + sec -1 / min -1			35 kHz			000.000			
	Totalizer	Counting	Yes	Vaa	50 kHz			999,999			
2516	+ Ratemeter	Counting   Stort / Ston	res		40 kHz			999,999			
Company of the		Counting + Start / Stop			999,999 hrs		LED	0.001 s ⇒ 999,999 hrs	10 ⇒ 30 V <del></del>	87 623 574	CTR24L - 2
	or Totalizer + Totalizer or Totalizer + Hour or Hour + Hour  Start / Stop	No	Yes	999,999 hrs			0.001 s ⇒ 999,999 hrs				

# 24 x 48 counters without preselection

	Functions	Inputs / Reset	Max. counting speed	Display		Counting capacity	Supply	Part number	Туре
		PNP / Contact						87 622 161	CTR24 - 2223
	Hour	NPN or contact / Contact	99,999.99 hrs	LCD		0.1 s ⇒ 99,999.99 hrs	Lithium battery	87 622 162	CTR24 - 2233
0		Voltage / Contact						87 622 170	CTR24 - 2224
		PNP / Contact			]			87 622 181	CTR24 - 2323
Control of	Hour	NPN or contact / Contact	99,999.99 hrs	Orange (backlit)		0.1 s ⇒ 99,999.99 hrs	Lithium battery	87 622 182	CTR24 - 2333
IBGAN		Voltage / Contact		(**** )				87 622 190	CTR24 - 2324
		PNP / Contact			]			87 622 061	CTR24 - 2241
	Totalizer	NPN or contact / Contact	99,999,999	LCD		99,999,999	Lithium battery	87 622 062	CTR24 - 2251
<b>E</b>		Voltage / Contact						87 622 070	CTR24 - 2242
		PNP / Contact			]			87 622 081	CTR24 - 2341
in the second		NPN or contact / Contact	99,999,999	Orange (backlit)		99,999,999	Lithium battery	87 622 082	CTR24 - 2351
		Voltage / Contact		(==31)				87 622 090	CTR24 - 2342

The counters and ratemeters accessories guide is available on the product data sheets which can be downloaded from the website <a href="https://www.crouzet.com">www.crouzet.com</a>

# 48 x 48 multifunction counters with preselection

	Functions	Number of preset(s)	Max. counting speed	Display	Counting capacity	Outputs	Supply	Part number	Туре
	Preselection counter Ratemeter					1 x 5 A changeover	10 ⇒ 30 V ===	87 621 111	CTR48
	Chronometer	1				1 solid state	24 V ∼		CTR48
10000	Multi-totalizer		40 KHz	Backlit LCD (orange) extra-bright	-999,999 ⇔ 999,999		90 ⇒ 260 V ~	87 621 115	CTR48
	Preselection counter Ratemeter		40 1012	2 lines	000,000 - 000,000	1 x 5 A changeover	10 ⇒ 30 V <del></del>	87 621 121	CTR48
	Chronometer	2				1 x 5 A NO	24 V $\sim$	87 621 122	CTR48
	Multi-totalizer Batch counter					2 solid state	90 ⇒ 260 V <b>~</b>	87 621 125	CTR48
	Preselection counter						10 ⇒ 30 V <del></del>	87 621 211	CTR48
	Ratemeter Chronometer	1				1 x 5 A changeover 1 solid state	24 V ∼	87 621 212	CTR48
	Multi-totalizer		40 1/1 1-	Two-colour LCD	000 000 . 000 000	. 554 514.15	90 ⇒ 260 V ~	87 621 112 87 621 115 87 621 121 87 621 122 87 621 125 87 621 211	CTR48
Language	Preselection counter Ratemeter		40 KHz	(red and green) 2 lines	-999,999 ⇒ 999,999	1 x 5 A changeover	10 ⇒ 30 V <del></del>		CTR48
	Chronometer	2				1 x 5 A NO	24 V ∼		CTR48
	Multi-totalizer Batch counter					2 solid state	90 ⇒ 260 V ~	87 621 225	CTR48
							11 ⇒ 30 V <del></del>	87 629 111	CTR48E
		1				1 x 3 A changeover	115 V ∼	87 629 113	CTR48E
	Preselection counter		5 KHz	Backlit LCD (green)	000 000 . 000 000		115 V ∼ 230 V ∼	87 629 114	CTR48E
72.10	Chronomètre		D KHZ	2 lines	-999,999 ⇒ 999,999		11 ⇒ 30 V <del></del>	87 629 121	CTR48E
0.43		2				1 x 3 A changeover 1 x 3 A NO	24 V ~ 90 ⇒ 260 V ~ 11 ⇒ 30 V 115 V ~ 230 V ~	87 629 123	CTR48E
								87 629 124	CTR48E

# **Electromechanical counters**

# **Hour counters**

	Dimensions (mm)	Counting capacity		Frequency	Supply	Part number	Туре
					20 ⇒ 30 V <b>∼</b>	99 772 710	CHM48
C					42 ⇒ 48 V <b>∼</b>	99 772 711	CHM48
mount 9				50 Hz $\sim$	100 ⇒ 130 V ~	99 772 712	CHM48
					360 ⇒ 440 V ~	99 772 713	CHM48
	40 40	00 000 00			187 ⇒ 264 V ∼	99 772 714	CHM48
	48 x 48	99,999.99			20 ⇒ 30 V <b>∼</b>	99 772 718	CHM48
					42 ⇒ 48 V <b>∼</b>	99 772 719	CHM48
				60 Hz $\sim$	100 ⇒ 130 V ∼	99 772 715	CHM48
					187 ⇒ 264 V ∼	99 772 716	CHM48
					360 ⇒ 440 V ~	99 772 717	CHM48
			1		10 ⇒ 30 V <del></del>	99 772 810	CHM48
marrie 2	48 x 48	999,999.99		==	36 ⇒ 80 V <del></del>	99 772 811	CHM48
					100 ⇒ 130 V <del></del>	99 772 812	CHM48
			1		20 ⇒ 30 V ~	99 782 710	CHM24
				50 Hz $\sim$	100 ⇒ 130 V ~	99 782 712	CHM24
SOMETH S		00.000.00			187 ⇒ 264 V ∼	99 782 714	CHM24
10022	24 x 48	99,999.99			20 ⇒ 30 V <b>∼</b>	99 782 718	CHM24
				60 Hz $\sim$	100 ⇒ 130 V <b>~</b>	99 782 715	CHM24
					187 ⇒ 264 V ∼	99 782 716	CHM2
100 E		999,999.99	1 🗀		10 ⇒ 30 V	99 782 810	CHM2
BRITALISE	15 x 32	99,999.99	1 -	==	4.5 ⇒ 35 V <del></del>	99 792 810	CHM15
			1 -		24 V ∼	99 793 710	CHMDI
	Modular			50 Hz $\sim$	115 V ∼	99 793 712	СНМД
	Rail Din 35 mm	99,999.99			230 V ∼	99 793 714	СНМД
	33 111111			=======================================	10 ⇒ 27 V	99 793 810	CHMDI

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Counters and Ratemeters

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# **Impulse counters**

	Dimensions (mm)	Reset to zero	Counting capacity	Supply	Part number	Туре
				24 V ∼ - 50 / 60 Hz	99 778 710	CIM15
				115 V ∼ - 50 / 60 Hz	99 778 712	CIM15
	15 x 32	Ne	9,999,999	230 V ∼ - 50 / 60 Hz	99 778 714	CIM15
Innin	Clip-fixin	No	9,999,999	5 V	99 778 805	CIM15
				12 V	99 778 806	CIM15
				24 V	99 778 810	CIM15
				24 V ∼ - 50/60Hz	99 777 710	CIM 24
	24 x 48	N <sub>a</sub>	000 000	230 V ∼ - 50/60Hz	99 777 714	CIM 24
Thum.	Clip-fixin	No	999,999	12 V <del></del>	99 777 815	CIM 24
				24 V ===	99 777 810	CIM 24
				24 V ∼ - 50/60Hz	99 777 720	CIM 24
	24 x 48	V	00 000	230 V ∼ - 50/60Hz	99 777 724	CIM 24
WITH THE	Clip-fixin	Yes	99,999	12 V ===	99 777 825	CIM 24
				24 V ===	99 777 820	CIM 24
				24 V ∼ - 50/60Hz	99 776 904	CIM 24 x 48
				115 V ∼ - 50/60Hz	99 776 902	CIM 24 x 48
Control of the last of the las	24 x 48 Screw-fixin	No	999,999	230 V ∼ - 50/60Hz	99 776 901	CIM 24 x 48
The state of the s	Screw-lixil1			24 V	99 776 907	CIM 24 x 48
				110 V	99 776 905	CIM 24 x 48
				24 V ∼ - 50/60Hz	99 776 924	CIM 24 x 48
10 TO	24 x 48	V	000 000	115 V ∼ - 50/60Hz	99 776 922	CIM 24 x 48
•	Screw-fixin	Yes	999,999	230 V ∼ - 50/60Hz	99 776 921	CIM 24 x 48
				24 V ===	99 776 927	CIM 24 x 48
				24 V ∼ - 50/60Hz	99 776 604	CIM 36 x 37
				115 V ∼ - 50/60Hz	99 776 602	CIM 36 x 37
1000	36 x 37 Screw-fixin	No	999,999	230 V ∼ - 50/60Hz	99 776 601	CIM 36 x 37
	Screw-lixil1			24 V	99 776 607	CIM 36 x 37
				110 V	99 776 605	CIM 36 x 37
				24 V ∼ - 50/60Hz	99 776 613	CIM 36 x 37
	36 x 37	V	000 000	115 V ∼ - 50/60Hz	99 776 611	CIM 36 x 37
	Screw-fixin	Yes	999,999	230 V ∼ - 50/60Hz	99 776 610	CIM 36 x 37
				24 V	99 776 616	CIM 36 x 37
				24 V ∼ - 50/60Hz	99 776 704	CIM 36 x 48
				115 V ∼ - 50/60Hz	99 776 702	CIM 36 x 48
100	36 x 48	N-	000 000	230 V ∼ - 50/60Hz	99 776 701	CIM 36 x 48
g a	Screw-fixin	No	999,999	24 V ===	99 776 707	CIM 36 x 48
				48 V	99 776 736	CIM 36 x 48
				110 V	99 776 705	CIM 36 x 48
				24 V ∼ - 50/60Hz	99 776 713	CIM 36 x 48
Section 1	36 x 48	<u>,</u>	000 000	115 V ∼ - 50/60Hz	99 776 711	CIM 36 x 48
THE STATE OF	Screw-fixin	Yes	999,999	230 V ∼ - 50/60Hz	99 776 710	CIM 36 x 48
2				24 V	99 776 716	CIM 36 x 48

# **Dual function 48 x 48 counters**

Functions	Reset to zero	Counting capacity		Frequency	Supply	Part number	Туре
					20 ⇒ 30 V <b>~</b>	99 779 710	CMM48
				50 Hz $\sim$	100 ⇒ 130 V ~	99 779 712	CMM48
lese, de e		9,999,999			187 ⇒ 264 V ∼	99 779 714	CMM48
	No	99,999.99 hrs			20 ⇒ 30 V ~	99 779 718	CMM48
riodi				60 Hz $\sim$	100 ⇒ 130 V ~	99 779 715	CMM48
			]		187 ⇒ 264 V ∼	99 779 716	CMM48
		9,999,999 / 999,999.99 hrs	]	==	10 ⇒ 30 V <u></u>	99 779 810	CMM48
Power	No	9,999,999	]	50/60 Hz .	115 V ∼	99 780 712	CEM48
Hour	140	99,999.99 kw/hrs		JU/00 ⊓Z ∕	230 V ∼	99 780 714	CEM48
	Impulse Hour Power	Impulse Hour No	Impulse Hour  No  9,999,999 99,999.99 hrs  9,999,999 / 999,999.99 hrs  Power  No  9,999,999 99,999 99,999	Impulse Hour  No  9,999,999 99,999.99 hrs  9,999,999 / 999,999.99 hrs  Power  No  9,999,999 99,999 99,999	Impulse Hour  No  9,999,999 99,999.99 hrs  60 Hz ~  9,999,999 99,999,999  Power  Power  Power  Power  No  9,999,999 50/60 Hz o	$ \text{Impulse} \\ \text{Hour} \\ \text{No} \\ \begin{array}{c} 9,999,999 \\ 99,999.99 \text{ hrs} \\ \\ \hline \\ 9,999,999 / 999,999.99 \text{ hrs} \\ \\ \hline \\ Power \\ \end{array} \\ \begin{array}{c} 50  \text{Hz}  \sim \\ \hline \\ 60  \text{Hz}  \sim \\ \hline \\ 60  \text{Hz}  \sim \\ \hline \\ 60  \text{Hz}  \sim \\ \hline \\ \hline \\ \\ \\ \hline \\ \\ \hline \\ \\ \hline \\ \\ \hline \\ \\ \\ \hline \\ \\ \\ \hline \\ \\ \\ \hline \\ \\ \\ \\ \hline \\ \\ \\ \\ \\ \hline \\ \\ \\ \\ \\ \hline \\$	No   Solution   Sol

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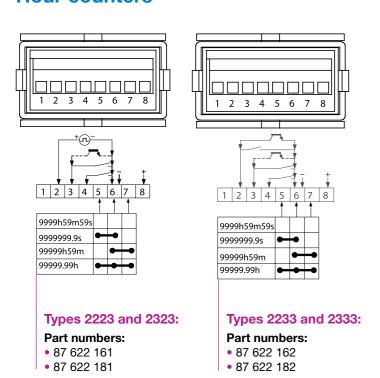
Counters and Ratemeters

# Connection diagrams

# **CTR24** counters

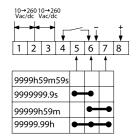
# Connections

# **Hour counters**



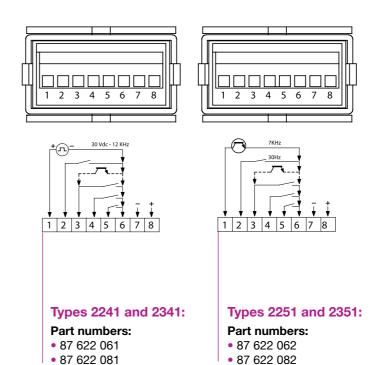
- NC
   Start /
- 2. Start / Stop input
- 3. Reset input
- 4. Enable front panel Reset
- 5. Mode 1 (Time selection)
- 6. GND / Optional backlighting (only 23xx)
- 7. Mode 2 (Time selection)
- 8. Optional backlighting + (only 23xx)

# Types 2224 and 2324: Part numbers: • 87 622 170 • 87 622 190



- 1. Common ≂
- 2. Start / Stop input
- 3. Reset input
- 4. Enable front panel Reset
- 5. Mode 1 (Time selection)
- 6. GND / Optional backlighting (only 23xx)
- 7. Mode 2 (Time selection)
- 8. Optional backlighting + (only 23xx)

# **Impulse counters**



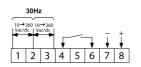
- 1. Fast count
- 2. Slow count
- 3. Reset input
- **4.** Enable front panel Reset
- **5.** Counting (counting direction)
- 6. GND
- 7. Optional backlighting (only 23xx)
- 8. Optional backlighting + (only 23xx)

Types 2242 and 2342:

Part numbers:

• 87 622 070

• 87 622 090



- 1. Fast count
- **2.** Common  $\approx$
- 3. Reset input
- **4.** Enable front panel Reset
- **5.** NC
- **6.** GND
- 7. Optional backlighting (only 23xx)
- 8. Optional backlighting + (only 23xx)

Counters and Ratemeters

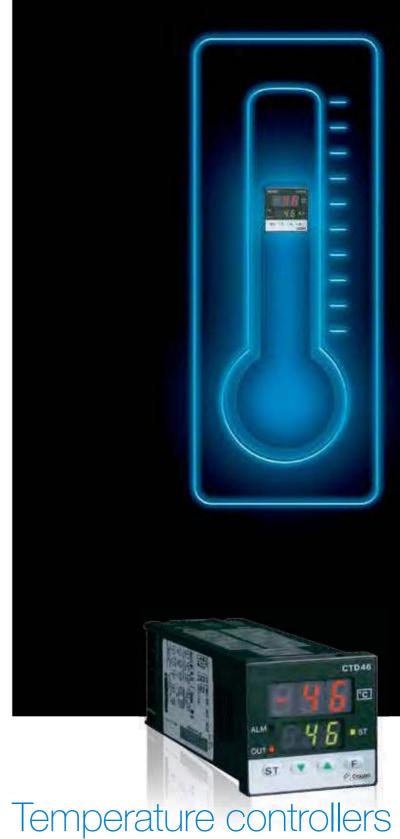


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- A dynamic R&D department.

In addition to this catalogue, the **www.crouzet.com** website offers the latest tools, available as free downloads, including technical data sheets and installation manuals for each product.



A degree of constancy

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# The basics

# A temperature controller

# How can it be defined in simple terms

A temperature controller is an electronic device which is used to monitor and ensure a constant temperature according to a setpoint.

# A temperature controller

# To execute which actions?

## Measuring

The temperature controller is used to **measure** and maintain the temperature of a room, an enclosure, a liquid.

It guarantees a constant temperature and ensures optimum use of the systems in which it is found: ovens, baths, cold rooms, machines.

# Controlling, Displaying, Alerting

Directly interfacing with probes, the temperature controller **controls** and **displays** the temperature of the enclosure.

It can be used to set an **alert** in the event of an anomaly (low and/or high temperature).

# Monitoring

The temperature controller action is not limited to **monitoring**. It senses and controls the temperature, acting on the system heating or cooling.

If the controlled temperature does not conform to the setpoint, the controller **implements** a heating or cooling action.

# Measuring

**Controlling** 

**Displaying** 

**Alerting** 

**Monitoring** 

In addition to this catalogue, the **www.crouzet.com** website offers technical data sheets and installation manuals for each product, available as free downloads.

# **Crouzet Control, temperature controllers**

# A complete range



CTD46

# Temperature controllers

# **Crouzet Control, temperature controllers**

# Their features:

- Adaptive tuning products which manage their parameters independently: PID, temperature rise and inertia curve to simplify the installation.
- A sophisticated control algorithm to obtain a temperature as close as possible to the setpoint.
- A dual display makes it user-friendly and easy to use.
- Compatibility with all types of probe thanks to a "Multi-technology probe input".
- Multiple outputs (logic and/or relay) for optimum integration in any system.

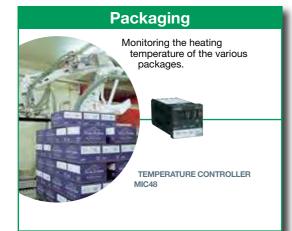
# Applications

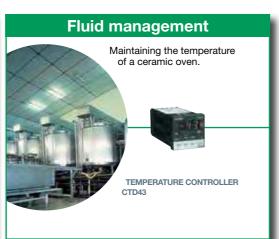
# Crouzet Control, temperature controllers Where are they found?

In electrical cabinets associated with other automation functions for the following markets:

- Industrial automation systems
- Building equipment

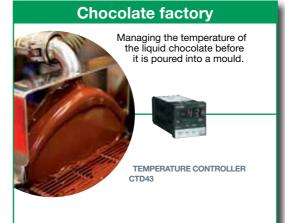
Food industry

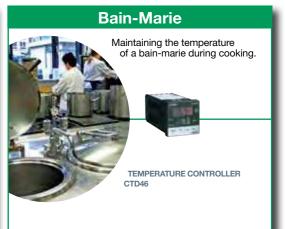


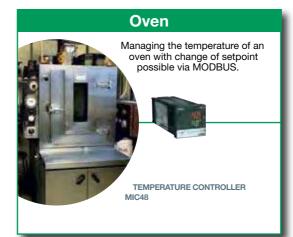








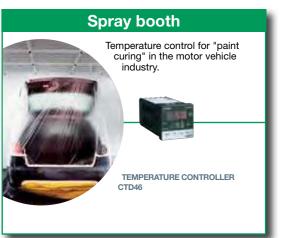












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# **Temperature controllers**

# 48 x 48 digital

Functions	Type of control	Alarm	lr	nput	Output	Display	Supply	Part number	Туре
					1 x 3 A output		24 V ≂	89 421 102	CTD43
Heating or Cooling	PID with auto-tune	1 alarm	I I	re Pt100	1 x 1 A output	1 line (3 digits)	100 $\Rightarrow$ 240 V $\sim$	89 421 108	CTD43
Heating or Cooling	and adaptive tune	I alailli		mocouple	1 voltage logic	i line (3 digits)	24 V ≂	89 421 112	CTD43
				, _,	1 x 1 A relay		100 $\Rightarrow$ 240 V $\sim$	89 421 118	CTD43
					1 x 3 A output		24 V ≂	89 422 102	CTD46
Heating or Cooling	PID with auto-tune	1 alarm	I I	re Pt100	1 x 1 A output	2 lines (2 digits)	100 $\Rightarrow$ 240 V $\sim$	89 422 108	CTD46
Heating or Cooling	and adaptive tune	I alailli		mocouple	1 voltage logic	2 lines (3 digits)	24 V ≂	89 422 112	CTD46
EAST.				, _,	1 x 1 A relay		100 $\Rightarrow$ 240 V $\sim$	89 422 118	CTD46
					1 x 3 A output		24 V ≂	89 422 502	CTH46
Heating and Cooling	PID with auto-tune	No	I I	re Pt100	1 x 1 A output	2 lines (3 digits)	100 $\Rightarrow$ 240 V $\sim$	89 422 508	CTH46
Heating and Cooling	and adaptive tune	INO		mocouple	1 voltage logic	2 lines (3 digits)	24 V ≂	89 422 512	CTH46
14				, _,	1 x 1 Å relay		100 $\Rightarrow$ 240 V $\sim$	89 422 518	CTH46
			I I	e Pt100	1 x 3 A output		24 V ≂	89 422 002	MIC48
Heating and / or Cooling	PID with auto-tune	2 alarma		mocouple	1 x 1 A output	O lines (4 digits)	100 $\Rightarrow$ 240 V $\sim$	89 422 008	MIC48
Heating and / or Cooling	and adaptive tune  Load break monitoring	2 alarms		, S,T, L, N voltage	1 voltage logic	2 lines (4 digits)	24 V ≂	89 422 012	MIC48
			· · · · · · · · · · · · · · · · · · ·	current	1 x 1 A relay		100 $\Rightarrow$ 240 V $\sim$	89 422 018	MIC48

## Accessories

Description	Part number
Current transformer for MIC 48 (10 A / 50 mA)	26 852 301
Current transformer for MIC 48 (25 A / 50 mA)	26 852 302
Current transformer for MIC 48 (50 A / 50 mA)	26 852 303
Current transformer for MIC 48 (100 A / 50 mA)	26 852 304
Thermocouple probe J with nickel-plated brass eyelet - max: 400°C	79 696 030
Thermocouple probe J with 304 stainless steel casing - max: 600°C	79 696 031

# Accessories (continued)

Acceptation (continued)	
Description	Part number
Thermocouple probe J with 316 stainless steel sheath - diameter 6 mm - max: 400°C	79 696 032
Thermocouple probe J with 316 stainless steel sheath - diameter 5 mm - max: 400°C	79 696 033
Thermocouple probe K with 304 stainless steel casing - max: 1100°C	79 696 034
Pt100 probe Class B with 316 stainless steel sheath - max: 200°C	79 696 035
Pt100 probe Class B with 316 stainless steel sheath - max: 400°C	79 696 036
Pt100 probe Class B with aluminium V6 sheath - max: 200°C	79 696 037

Temperature controllers



# **Crouzet Control**

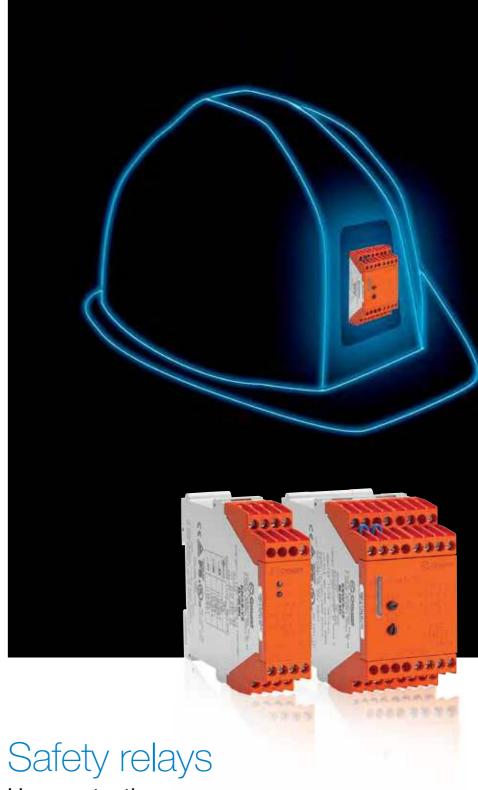
# Behind every project, technologies and expertise

- Local support for all industrial projects.
- A multi-skilled team.
- A sales presence in over 40 countries.
- A Premium offer designed to ensure the excellence of products and services.
- Eco-design integrated in Crouzet's "Offer Creation Process".
- Certifications: ISO 9001, ISO 14001, OHSAS 18001.
- Products which comply with international standards (UL, CSA, EC).
- A dynamic R&D department.

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In addition to this catalogue, the **www.crouzet.com** website offers the latest tools, available as free downloads, including technical data sheets and installation manuals for each product.

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User protection

www.crouzet.com

# The basics

# A safety relay

# How can it be defined in simple terms?

A safety relay is an automation component which is part of a machine's safety system, thus contributing to the safety of people around it.

It is essential for compliance with machine safety standards (EN ISO 13849-1 and IEC/EN 62061).

# A safety relay

# To execute which actions?

# **Protecting, Controlling**

The safety relay **protects** people. It **controls** a user's action to ensure that this does not lead to anything that may damage his health, either voluntarily or accidentally.

# **Monitoring, Sensing**

When a machine may be dangerous for the user, it is necessary to monitor all hazardous operations, and detect the slightest anomaly.

# **Actuating**

It is then necessary to **actuate** safety contacts to stop cutting, rotating, burning items, etc which could be hazardous for the user.

**Protecting** 

Controlling

**Monitoring** 

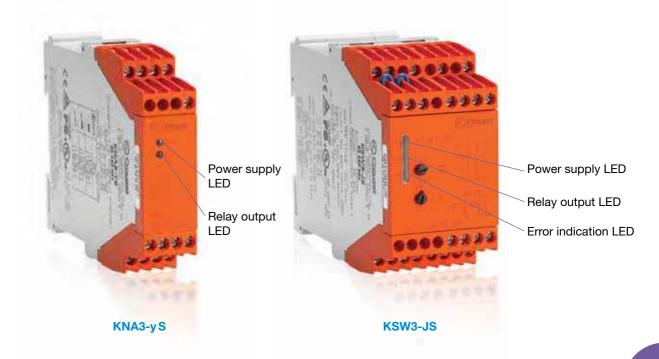
Sensing

**Actuating** 

In addition to this catalogue, technical data sheets for each product are available as free downloads on the **www.crouzet.com** website.

# **Crouzet Control, safety relays**

# A relevelling range and a machine safety range



Safety relays

# **Crouzet Control, safety relays**

# Their features:

- A range covering machine applications: emergency stop and mobile guard monitoring, emergency stop with timed contact, two-hand control, zero speed monitoring, expansion module and power supply accessory. A relevelling control relay for the lift market.
- A safety component with one or two channels.
- Prohibition of machine starting if a problem becomes apparent through self-checking of the integrity of the control devices.
- A range conforming to:
- -Performance Level (PL) e and category 4 according to EN ISO 13849-1
- Limit value SIL 3 (SIL CL) according to IEC/EN 62061

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# Safety relays

# Selection guide

# **Crouzet Control, safety relays,**

# How to choose?

# **Machine safety**

	Function(s)	Safety category	Safety contacts	Data contact		Connection	Casing width (mm)	Supply	Part number	Туре
								24 V <del></del>	85 102 031	
						Screw terminals		110 V ∼	85 102 034	KNA3-YS
	Emergency stop & Safety guard	3	3 x NO	1 x NC			22.5	230 V ∼	85 102 035	
	Safety guard monitoring with 1 channel	3	3 x 110	TXNO			22.3	24 V <del></del>	85 103 031	
					Remo	ovable spring terminals		110 V ∼	85 103 034	KNAC3-YS
								230 V $\sim$	85 103 035	
								24 V ≂	85 102 436	
	Emergency stop & Safety guard monitoring with	4	3 x NO	1 x NC		Screw terminals	22.5	110 - 115 V $\sim$	85 102 434	KNE3-YS
	monitoring with 2 channels	4	3 X NO	1 X NC			22.5	230 V ∼	85 102 435	
					Remo	ovable spring terminals		24 V ≂	85 103 436	KNEC3-YS
	Timed contacts 1 ⇒ 10 s	4	2 x NO (instantaneous) 1 x NO (timed)	-		Screw terminals	22.5	24 V ≂	85 102 736	KZR3-YS
		4						24 V ≂	85 102 956	
	Expansion module for safety relays	(combined with a level 4 safety relay)	5 x NO	1 x NC (feedback loop)		Screw terminals	22.5	110 - 115 V $\sim$	85 102 954	KZE5-YS
		a level 4 Salety relay)						230 - 240 V $\sim$	85 102 955	
A STATE OF THE STA	Zero speed monitoring	4	3 x NO 1 x NC	1 x NO 2 x solid state outputs		Screw terminals	45	24 V <del></del>	85 102 331	KSW3-JS
			2 x NO	-				24 V	85 102 621	KZH2-Y2
	Two-hand control	4	3 x NO	1 x NC		Screw terminals	22.5	24 V <del></del>	85 102 631	KZH3-YS
			0 × 140	1 A NO				24 V ∼	85 102 632	NEIIO-10
	Power supply for 24 V safety relays	-	-	-		Screw terminals	22.5	85 ⇒ 265 V ≂	85 102 208	KPSO-YS

# Relevelling control according to EN 81-1, -2 (lift standard)

Function(s)	Safety category	Safety contacts	Data contact	Connection	Casing width (mm)	Supply	Part number	Туре
Relevelling zone con-	4	0 v NO	-	Demovable covery terminals	20.5	24 V ≂	85 102 826	KZHNU-YS
trol for lifts	4	2 x NO	1 x NC	Removable screw terminals	22.5	24 V ≂	85 102 526	KZHNV-YS

# Applications

# **Crouzet Control, safety relays**

# Where are they found?





They can be found in electrical cabinets, associated with other automation functions in the following markets:

Building equipment

Industrial automation systems





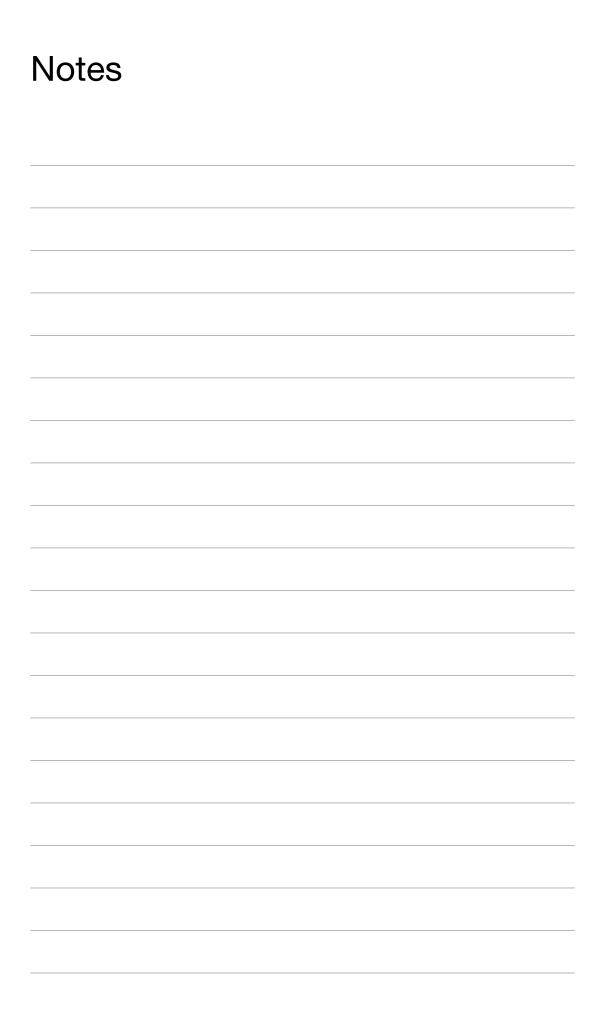
# **Crouzet Control**

# Behind every project, technologies and expertise

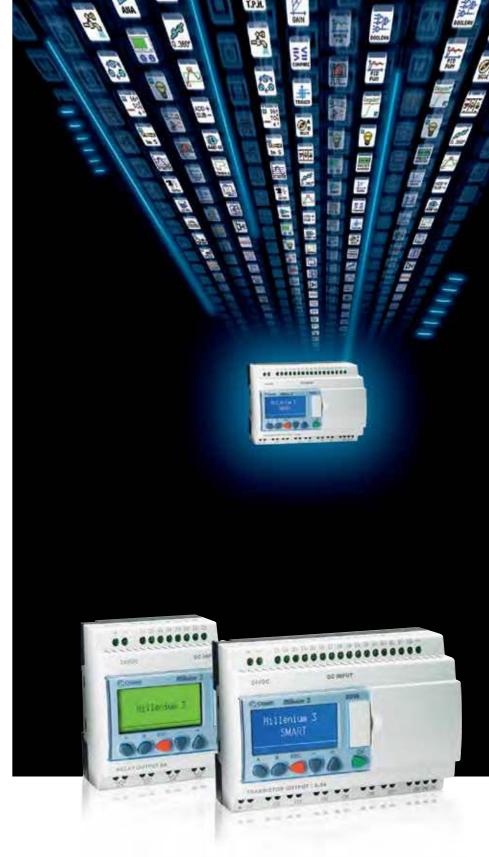
- Local support for all industrial projects.
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Safety elays







# Logic controllers

Concentrated performance



# A logic controller

# How can it be defined in simple terms?

A logic controller is a programmable module which is used to control small automation systems or small installations. It is an electronic device which combines all of Crouzet's historic expertise.

The logic controller is a **plural solution** in a control system since it contains solutions that can replace a number of products: timers, counters, control relays, temperature controllers, impulse relays, etc.

The logic controller operates as the **brain of applications**. It is capable of retrieving information and triggering actions; it can be adapted to suit the needs of customer applications.

# A logic controller

# To execute which actions?

## Controlling

The logic controller **controls** and automates a set of actuators according to the state of the sensors, the passing of time and the program created using the M3 Soft software.

### Measuring, Operator dialogue

The logic controller integrates a local screen, a true operator interface, where the user can view the **measured** values. The buttons on the front panel are configurable and can be used in programs. The M3 Soft software can be used to design an installation easily, test it using simulation mode and **communicate** with the application with monitoring mode.

### Managing

The logic controller easily performs and manages complex control system sequences, by means of integrated functions.

# **Communicating, Triggering**

The logic controller can be used to **communicate** remotely with PCs or mobile phones via SMS across a network.

It also incorporates a calendar to ensure the setting and **triggering** of actions.

# Controlling

Measuring

**Operator dialogue** 

Managing

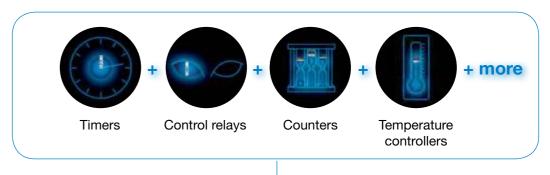
Communicating

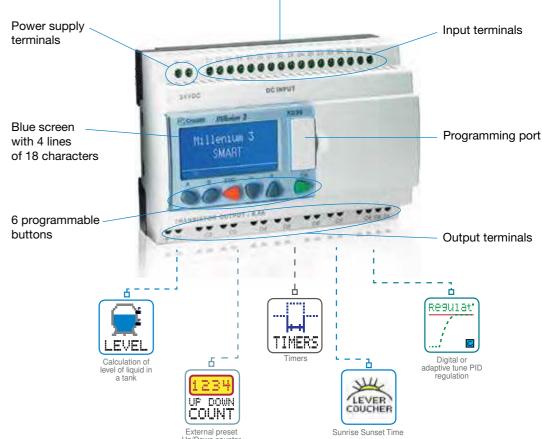
**Triggering** 

# **Crouzet Automation Logic Controllers**

# Millenium 3, concentrated performance

The Millenium 3 Smart logic controller is a programmable logic controller which enables the control and monitoring of machines or automation installations with up to 50 I/O.





Logic controllers

To tackle simpler applications that still require a powerful logic controller, Crouzet Automation offers the Millenium 3 "Essential" range. The 12 VDC or 24 VDC Millenium 3 Essential range includes a variety of versions and is compatible with a large range of accessories. It is the right solution for simple needs.

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# **Crouzet Automation Logic Controllers**

# The Millenium 3 Smart range

- Multiple configuration option derived from an extensive product range with numerous accessories
- Simplified connectivity making integration of communication systems easy
- Easy implementation supported by free, user-friendly programming software (M3 Soft)
- Application-specific solutions thanks to dedicated and easy to use specific function blocks
- Enhanced visibility on the display with high contrast, blue back lit LCD screen

# **Expandable versions**



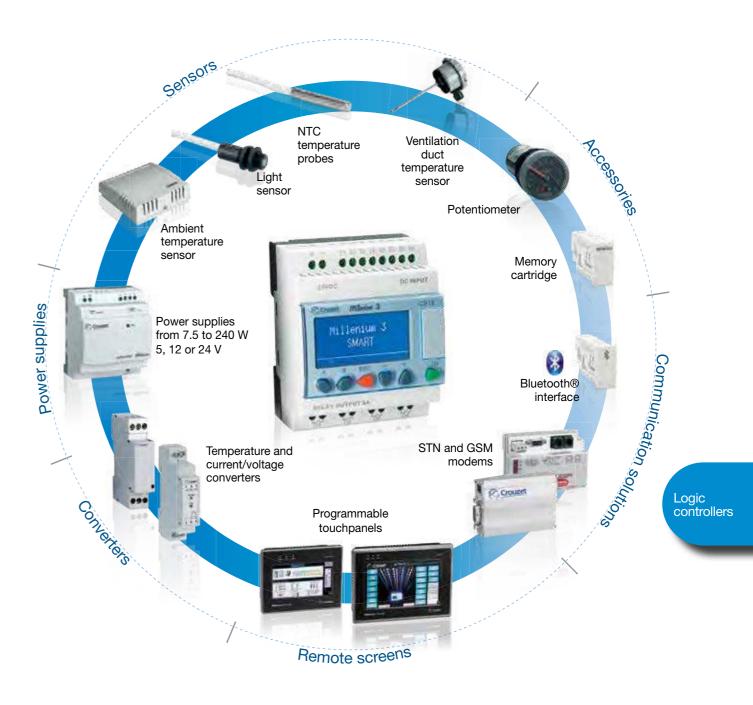
# **Compact versions**



# **Crouzet Automation Logic Controllers**

# **Accessories**

Sensors, power supplies, converters, remote screens and communication accessories offer solutions to control your automation systems with the greatest ease of use.



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# Communication solutions

# Crouzet Automation Logic Controllers Extensive Connectivity Options

# Solutions with close proximity to your installation

# Millenium 3 Virtual Display - Bluetooth® or USB

## **Your requirements**

- viewing setpoints on a panel less than 10 m away
- Changing and modifying setpoints
- Locating the Millenium 3 display unit remotely
- Reading counters in the vicinity

# Our solution

#### **Main functions**

- Remote viewing of the Millenium 3 display unit
- on an Android smartphone via Bluetooth®
- on a PC via Bluetooth® or USB
   Display/modificatio of program setpoints
- Access to a virtual panel (Millenium 3 without display unit)

#### In summar

- Bluetooth® interface (10 m): Millenium 3 accessory
- Two versions: Lite (ESC/ENTER buttons disabled) & Standard

# MTP programmable touch panels - RS232 cable

# **Your requirements**

- Displaying data on a graphic panel
- Modifying setpoints from the touch panel
- Taking control of the remote panel from a distance

# Our solution VNC link (1) Option

#### (1) VNC: Virtual Network Computing, Allows a device to be controlled remotely.

#### **Main functions**

- Supervision of your installation
- Use of Millenium 3 internal data, processing alarms and recipes
- Display of text, data, graphics, animations
- Archiving of data
- Customization of interfaces (picture library)
- Remote control of panel

#### In summary

- Storage: 128 MB flash memory, SD card and USB key
- Direct communication using the Millenium 3 programming port
   Programmable with EB software (compatible with
- Windows 2000/XP/Vista/7)
- Extensive connectivity

#### Extensive connectivity

# **Wide Area Network (WAN) solutions**

# M3MOD - GSM modem communication interface

#### Your requirement

- Receiving remote early warning of an event
- Consulting a value or an internal state
- Occasionally modifying setpoints



#### Main functions

- Automatic notificatio of alarms via SMS
- Input and output states, as well as all program values, can be polled and controlled remotely
- Reports can be produced using the available variables
- Management of telephone contacts

#### ın summai

- Reliable plug & play solution that is simple to install
- Solution managed using M3 Soft software
- Option to send SMS messages via a telecom operator service

# Remote management solutions with Hiss<sup>(2)</sup> - Cloud

# **Your requirements**

- Supervising and monitoring installations with up to 50 remote I/O
- Managing an installed base of machines
- Accessing your data remotely, 24/7
- Optimizing your maintenance operations

# Our solution Millenium 3 Netbiter EC220 Modbus Internet (via router or ADSL box) Internet

# **Main functions**

- Remote control of an automated application
- Display of Millenium 3 program parameters and values via the internet
- Remote setpoint modificatio
- Data logging
- Management of events sent via emails or SMS

#### in summary

• Direct communication between Netbiter and Millenium 3 via the SLin/SLout protocol or via Modbus

Logic

controllers

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- GPRS: SIM card procured via HMS
- Cloud solution: secure remote server
- Easy to set up and use
- Several Millenium 3 can be connected via Modbus

(2) Partnership solutions with the HMS company, validated by Crouzet Automation and HMS. Information relating to the products has been provided by the supplier of each product respectively, and they are wholly responsible for its accuracy in addition to supplying and providing backup for their products.

# Local Area Network (LAN) solutions

# Programmable touch panels and communication extensions – Modbus networks

# **Your requirements**

- Managing a group of machines or an installation on a local area network
- Centralizing data
- Displaying data on a graphic panel
- Modifying setpoints from the panel
- Accessing the system locally in real time

# Our solution Modbus

#### **Main functions**

- See MTP programmable touch panels solution
- Management and centralizing of data in a single place
- Display of Millenium 3 program values
- Remote setpoint modificatio

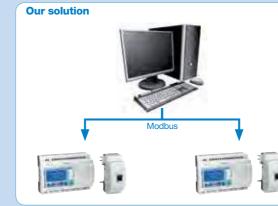
#### In summary

- MTP panel Modbus master
- XN05 extension: Modbus ethernet TCP/iP
- XN06 extension: Modbus RS485 RTU

# Communication extensions - Modbus RS485 or Modbus Ethernet TCP/IP

# Your requirements

- Managing a group of machines or an installation on a local area network
- Centralizing data
- Accessing the system locally in real time



# Main functions

- Can be combined with distributed automation
- Management and centralizing of data in a single place
- Display of Millenium 3 program values
- Remote setpoint modificatio

#### In summary

- Uses Modbus protocol
- XN05 extension: Modbus ethernet TCP/iP
- XN06 extension: Modbus RS485 RTU
- Compatible with standard supervisors

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# M3 Soft software

# **Crouzet Automation Logic Controllers**

# Millenium 3 and M3 Soft

The M3 Soft is a **high-performance** software platform used to program the Millenium 3 logic controller and **optimize** design times.

# Free

The Millenium 3 programming software (M3 Soft) can be **downloaded free of charge** from the Crouzet website at **www.crouzet.com** 



Blocks can be wired in wiring mode or text mode Move one or more blocks without disconnecting the wires

Choice of programming language

Clear work area

customized password protection

# M3 Soft software

# Its features

# **Simple**

- Quick, simple and intuitive programming requires no specialist knowledge
- Self-teaching made easier thanks to a user-friendly online help guide and programming examples
- A simulation mode that consistently represents controller operation

# **Powerful**

- A complete range of basic functions: counting, timing, comparison, display, logic, gain, sin/cos, etc are also available
- A wide range of **dedicated functions:** pump rotation, PID regulation, movement, pressure, level, water ratio, solar tracking, and flo

# **User-friendly and ergonomic**

- Software available in 5 languages: English, French, Italian, German and Spanish
- Function block programming is fun and very visual
- Blocks simply organized by function for quick access
- Help associated with each function block accessible at the click of a button
- Programming langages: FBD (Function Bloc Diagram) and SFC (Sequential Function Chart/ Grafcet) or LD (Ladder Diagram)

## **User-definable and effective**

- Possibility of creating and saving custom macros in the macro tab allowing the user to simplify programs and utilize their expertise
- Possibility of protecting macros by locking them with a password for greater security

Logic controllers

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# Function blocks

ATION	
Cam Bloc	Control of a group of 8 integral cam wheels.
Angular Cam Timer	Cam timer with the angle made by the cams as the command input.
Pumps management	Pumps Management (Tank Management with circular pump changeover).
Sunrise Sunset Time	Calculation of the sunrise and sunset time in relation to the latitude
bunrise Sunset Time	and longitude.
Solar Tracking one Axis	Calculation of the sun's position so that a sun dial can be placed.
Analog PID Regulation (8 bits)	Temperature control (pressure or other) with 8 bitsanalog output.
PWM PID Regulation (8 bits)	Temperature control (pressure or other) with 8 bitsdigital output.
Pressure Gain	Interface between a Pressure Sensor and the Millenium 3 logic controller.
Flow	Calculation of the flow of a liquid in a pipe using a differential pressure element or by measuring the dynamic pressure.
Level	Calculation of the level of a liquid with or without constant density, in an open or closed tank, using pressure sensors.
CTN 1	Temperature measurement It is dedicated to CTN1 (-25 to +85 $^{\circ}$ C).
CTN 2	Temperature measurement. It is designed for CTN2 type CTNs (-35°C to +120°C).
CTN 3	Temperature measurement. It is designed for CTN3 type CTNs (0°C to +200°C).
LUX-I	Light measurement It is designed for photoresistors and internal light meters.
Twilight	Calculation of the sunrise and sunset times and also the twilight times in relation to the latitude and longitude read on the function block inputs.
Solar Tracking Dual Axis	Calculation of the sun's position so that a sun dial can be placed. Thi positioning depends on the two angles calculated by the function: the elevation angle and the azimuth angle.
Swimming Pool Filtration	Filtration time information in relation to the water temperature.
Defrost	Defrost cycle management
Heat Curve	Modulation of the heating water temperature according to the atmospheric conditions. The function uses automatic regulation depending on the temperature outdoors called the temperature curv or "water ratio".
Analog PID Regulator (Auto-tuning)	Auto-tuning proportional-integral-derivative (PID) controller.
3,	
Constant On	Constant On
Constant Off	Constant Off
	Copy of the input to the output. (very helpful when macros are being
Yes Bit	used)
Numerical Constant	Integer with a value between -32768 and +32767.
Yes Num	Copy of the input to the output. (very helpful when macros are being used)
Memory	Saving of a value between -32768 and 32767.
Storage	Storage of data values with an average value.
Archive	Saving of two values simultaneously with the information relating to their time-stamping.

CALCU	L	
GAIN	Gain	Conversion of an analog value by changing the scale and offset.
<u> </u>	Add/Subb	Simple operations on integers: Addition and/or Subtraction.
<b>X</b> 7=	Mul/Div	Simple operations on integers: Multiplication and/or Division.
ADD + SUB -	ADD/SUB 2 Inputs	The ADD-SUB (Addition or Subtraction) function is used to perform simple operations on integers.
sin & cos	Sin/Cos	Calculation of the cos and sin of an angle between 0° and 90°.
X→√X	Square Root	Calculation of the square root of the number present as an input with accuracy to two decimal points.
	Bit Multiplexer	Copy of the selected A or B input to the outputs Q and/Q.
ØB Mux	Multiplexer A B	Multiplexing function on 2 analog values.
Ø Dem	Demultiplexer	Demultiplexing of integers. Used to direct the value of the input to one of the 4 outputs.
<b>®</b> MUX	Multiplexer	Multiplexing word inputs.  Used to direct the value of one of the selected inputs to a predefined output.
DEC/ BIN	Dec/Bin	Break down of an integer type input (16 bits) into 16 bit type outputs.
BIN DEC	Bin/Dec	Make up of an integer type output (16 bits) from 16 bit type inputs.
□ 16 □ 10 □ 4	SPLIT 16 bits to 4	Split of a 16-bit word into four 16-bit words with values between 0 and 15.
© 16 ■ 10 ■ 2	SPLIT 16 bits to 2	Split of a 16-bit word into two 16-bit words with values between 0 and 255.
Outn+1	Word Shift Register	Shifting of the 16-bit words on each rising edge of the clock.
C ****** d > d 1 > 1 0 > 0 0 > 0	Shift Register	Shifting of information by saving it to the memory (shifting of bits in a 16-bit word on each rising edge of the clock).
\(\frac{1}{2}\)	Transfer Function	Table of correspondence between the X input and the Y output. The table of correspondence is created from a csv file
	Transfer Function 50 values	Table of correspondence between the X input and the Y output. The table of correspondence (50 rows max) is created from a sv file
Y-FXX	Timer Transfer Function	Correspondence table for the Minutes operating time and the Y output.
Y-F∞ 50⊕	Timer Transfer Function 50 values	Correspondence table for the Minutes operating time and the Y output. (50 Values)
PROG		
⊕ H Mn	Hour Minute	Indication of the time from the controller (hour and minutes).
ONV hh:mm \$ Minutes	Hr Mn Converter	Conversion of a time period in the "hour : minute" format to minutes and vice versa.
EID STATUS	Controller Status	Access to the controller states and modify the behaviour of its FBD and/or SFC program depending on these states.

Display of 15 texts one after each other with 15 Displays Function Blocs

Scroll down of a text of four lines on the screen of the Controller

Possibility to create a personal macro library and to store them in the

Scroll 4 lines

IMDIITS	S/OUTPUTS			
IMPUI		[	NUM	Interior lumit
DI	Discrete Input		IN	Integer Input
	Filtered Digital Input		DO	Discrete Output
AI	Analog Input 010V		A PAP PWM	PWM Output
	Filtered Analog Input		KA ME	Analog Output Expansions 10 bits
(A AI	Analog Input Expansion		MUM	Integer Output
A	Analog Input Expansion	12 bits		
M12b				
HMI				
ISPLAY	Display	ľ	B	B Button
TEXT	Text	•	SC	ESC Button
00	Menu Scroll		Ī	Minus Button
	LCD Backlight Output		†	Plus Button
0	A Button		ОК	OK Button
COMM	UNICATION			
i⊷⊒ In	SL In	Writing via serial I	ink of d	ata stored in the controller's fixed address
SL <del>©</del> In S	SL_In S (saved)		ed addr	orogramming port to memory space in esses. Data is protected in the event of roller
≅>SL Out	SL Out	Reading via progr controller's fixed a		g port of data stored in the es.
	Alarm			s and distribution of a serial data to a dig odem digital input. For example to send
	Message			sages to mobile phones, to the Milleniun Idresses via the M3MOD
GRAFC	ET SFC			
enni U	11-0/10	When DECET 6 met	on in oot	ivated, activation of the STEP OUTPUT for the
RESET-INIT	Resettable Initial Step			ep, and reinitialization of all of the ther active s

GRAFC	ET SFC	
RESET-INIT	Resettable Initial Step	When RESET function is activated, activation of the STEP OUTPUT for the function, which is the initial step, and reinitialization of all of the ther active step
INIT STEP	Initial Step	Initial step of an SFC chart
STEP	Step	A step of an SFC chart.
BIV-OR 2	Or Divergence Step	Transition of one step to be simultaneously made toward one or two steps.
CONV-OR 2	Or Convergence	Transition of one to four step(s) to be simultaneously made toward one step.
DIV-AND 2	And Divergence	Transition of one or two steps to be simultaneously made toward two steps.
CONV-AND 2	And Convergence Step	Transition of two steps to be simultaneously made toward one step.
	Wait SFC Step	Set up of a wait phase or step for a PLC or a device.
3	Move SFC Step	Set up of a move step for a motor controlled by the PLC to a position specified on the TARGET input.
<b>}</b>	Motor Multiplexer	Combination of the motor control signals produced by two linked MOVE SFC steps.
-		

Schmitt Trigger Monitoring of an Delay of actions  Timer A Delay of actions  Bistable Impulse relay further Set Reset Bistable memory. Trigger of operations set by the user.  One Second Clock The blinking input Comparison of a values determined to perators.  MULTI COMPARE Activation of the "Value" input.  HL Switch Comparison of a Saving of the minimum and Compari	r - Priority assigned to either SET or RESET.  on of a particular device at a fixed time for a period  tf function is active every second.  value between two setpoints (the MIN and MAX)
Timer A  Delay of actions  Bistable  Impulse relay fu  Impulse relay fu  Set Reset  Bistable memor  Trigger of operative set by the user.  One Second Clock  Compare in Zone  Compare in Zone  Comparison of a values determin  Comparison of the "Value" input.  HL Switch  Comparison of a Saving of the minum an  Reduced Average  Time Prog  Daily, weekly, m  Weekly Time Prog  Daily, weekly, m	for a predefined time.  Priority assigned to either SET or RESET.  In on of a particular device at a fixed time for a period at function is active every second.  In value between two setpoints (the MIN and MAX at the zone).  In value of the value present on the coupling to the coupling to the value present on the coupling to the couplin
Bistable Impulse relay fu  Set Reset Bistable memory  Timer Set Reset Trigger of operations set by the user.  One Second Clock The blinking inputation of a values determined to perators.  MULTI COMPARE Activation of the "Value" input.  HL Switch Comparison of a Saving of the minimum and the minimum an	r- Priority assigned to either SET or RESET.  on of a particular device at a fixed time for a period at function is active every second.  value between two setpoints (the MIN and MAX at the zone).  wo analog values using the =, >, <, >=, <=, =/=  output corresponding to the value present on the
Bistable Impulse relay fu  Set Reset Bistable memor  Timer Set Reset Trigger of operation set by the user.  One Second Clock The blinking input Comparison of a values determine  Compare Comparison of the "Value" input.  HL Switch Comparison of a Min Max Saving of the min Min Max Saving of the min Min Max Saving of the min Min Max Daily, weekly, min Mekkly Time Prog Daily, weekly, min Min Max Daily, weekly, min M	r - Priority assigned to either SET or RESET.  on of a particular device at a fixed time for a period at function is active every second.  value between two setpoints (the MIN and MAX at the zone).  wo analog values using the =, >, <, >=, <=, =/=  output corresponding to the value present on the
Timer Set Reset  Tingger of operal set by the user.  One Second Clock  The blinking inp  Compare in Zone  Compare in Zone  Compare operators.  MULTI COMPARE  HL Switch  Comparison of a value determine "Value" input.  Min Max  Saving of the minimum and Update of the conther mini	on of a particular device at a fixed time for a period at function is active every second.  value between two setpoints (the MIN and MAX at the zone).  wo analog values using the =, >, <, >=, <=, =/=  output corresponding to the value present on the
One Second Clock  The blinking inp  Compare in Zone  Compare in Zone  Compare in Zone  Compare Comparison of a values determin  Compare Comparison of the "Value" input.  HL Switch  Comparison of a Saving of the minum an Comparison of a Co	value between two setpoints (the MIN and MAX e the zone).  wo analog values using the =, >, <, >=, <=, =/=  output corresponding to the value present on the
One Second Clock  The blinking inp  Compare in Zone  Compare in Zone  Compare  Compare  Compare  Comparison of toperators.  MULTI COMPARE  HL Switch  Comparison of a Saving of the minimum and the minimum an	value between two setpoints (the MIN and MAX the zone).  vo analog values using the =, >, <, >=, <=, =/=  output corresponding to the value present on the
Compare in Zone  Values determin  Compare  Compare  Comparison of to operators.  MULTI COMPARE  HL Switch  Comparison of a Walue" input.  Min Max  Saving of the minimum and t	the zone).  wo analog values using the =, >, <, >=, <=, =/=  output corresponding to the value present on the
MULTI COMPARE Activation of the "Value" input.  HL Switch Comparison of a Min Max Saving of the minum an Time Prog Daily, weekly, m	output corresponding to the value present on the
MULTI COMPARE "Value" input.  HL Switch Comparison of a Min Max Saving of the min Max Update of the content of the minimum and Time Prog Daily, weekly, m	
Min Max Saving of the mi Prog  Daily, weekly, m  Weekly Time Prog  Daily, weekly, m	value against 5 throsholds
Min Max Saving of the mi  Reduced Average Update of the co the minimum an  Time Prog Daily, weekly, m  Weekly Time Prog Daily, weekly, m	value against 5 tillesholds.
Time Prog Daily, weekly, m  Weekly Time Prog Daily, weekly, m	nimum and maximum values of a variable signal.
Weekly Time Prog Daily, weekly, m	nfigured average of a number of values by deleting d maximum values.
<b>]</b>	onthly and yearly time programmer.
<b>]</b>	onthly and yearly time programmer.
	counter
Up Down Counter External preset	ip/down counter.
Preset H Meter Preset hour cou	nter (preselection of hour, minute).
ī	oulses arriving at the inputs of a controller powered at rates in excess of one pulse every 6 ms.
	at rates in excess of one pulse every 6 ms.  bulses arriving at the input at rates in excess of one

Louio				
-1>-0 NOT	Not	<mark>≱1</mark> -	Or 6 Inputs	
&- AND	And 2 Inputs	<b>I</b> ®∾ NAND	Nand 4 Inputs	
&-	And 4 Inputs	<u>≥1</u> 0• NOR	Nor 4 Inputs	Logic controller
AHD 61	And 6 Inputs	XOR	Xor 2 Inputs	
	Or 2 Inputs	BOOLEAN	Boolean 6 Inputs/2	Outputs
DR OR	Or 4 Inputs	BOOLEAN	Boolean	

i unotion	Block marked in rea.	
CTMI	CTN 4	Available only for the Millenium 3 Smart Pange

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# Applications

# **Crouzet Automation Logic Controllers**

# Where are they found?

# **Buidling Equipment**

**Access Control** 



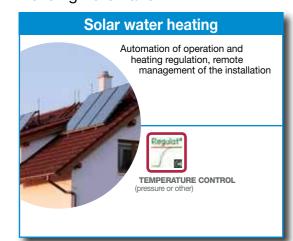


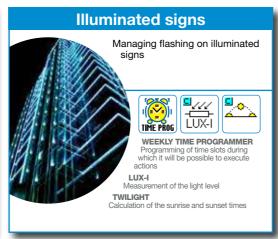
# **HVAC**





# **Building Automation**





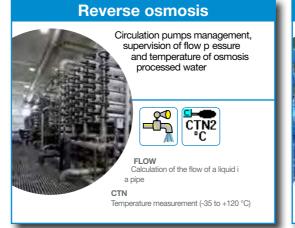
# **Infrastructure and Energy**

Fluid management





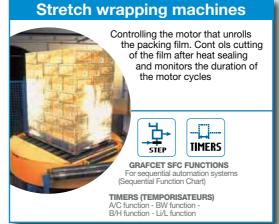
## Water treatment





# **Industrial OEMs**

Packing machines





Other typical applications:

Medical, Solar, Agricultural Equipment, Transportation, Hoisting, Handling...

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Logic controllers

Logic

controllers

# Selection guide

# Millenium 3 range

Туре		Part number	Supply	Inputs	Outputs	Availa	able in	Available with Solid State Output 0.5	Available in / compatible with t
	_					12 V <u></u>	24 V $\sim$	A/PWM	Essential version
M3 Smart kits	Kit 12 Smart*	88 974 080	24 V	8 (4 configurable as analog)	4 relays 8 A				
The same of the sa	Kit 12 Smart*	88 974 081	100 ⇒ 240 V ~	8	4 relays 8 A				
-	Kit 20 Smart*	88 974 082	24 V	12 (6 configurable as analog)	8 relays 8 A				
	Kit 20 Smart*	88 974 083	100 ⇒ 240 V ~	12	8 relays 8 A				
no read	Kit 26 Smart*	88 974 084	24 V	16 (6 configurable as analog)	8 relays 8 A and 2 relays 5 A				
	Kit 26 Smart*	88 974 085	100 ⇒ 240 V ~	16	8 relays 8 A and 2 relays 5 A				
Compact versions	1		I	I	I	1	1	1	I
	CD12 Smart*	88 974 041	24 V	8 (4 configurable as analog)	4 relays 8 A	•		•	•
No. Cont.	CD12 Smart*	88 974 043	100 ⇒ 240 V ~	8	4 relays 8 A		•		
Canan Canana	CD20 Smart*	88 974 051	24 V	12 (6 configurable as analog)	8 relays 8 A	•		•	•
With display	CD20 Smart*	88 974 053	100 ⇒ 240 V ~	12	8 relays 8 A		•		
W-1000	CB12 Smart*	88 974 021	24 V	8 (4 configurable as analog)	4 relays 8 A	•			•
	CB12 Smart*	88 974 023	100 ⇒ 240 V ~	8	4 relays 8 A		•		
	CB20 Smart*	88 974 031	24 V	12 (6 configurable as analog)	8 relays 8 A				•
Without display	CB20 Smart*	88 974 033	100 ⇒ 240 V ~	12	8 relays 8 A		•		
Expandable version						ı	1	1	I
	XD10 Smart*	88 974 141	24 V	6 (4 configurable as analog)	4 relays 8 A	•		•	•
	XD10 Smart*	88 974 143	100 ⇒ 240 V ~	6	4 relays 8 A		•		
And the second	XD26 Smart*	88 974 161	24 V	16 (6 configurable as analog)	8 relays 8 A and 2 relays 5 A	•		•	•
With display	XD26 Smart*	88 974 163	100 ⇒ 240 V ~	16	8 relays 8 A and 2 relays 5 A		•		
44 1111	XB10 Smart*	88 974 131	24 V	6 (4 configurable as analog)	4 relays 8 A	•		•	•
The state of the s	XB10 Smart*	88 974 133	100 ⇒ 240 V ~	6	4 relays 8 A		•		
	XB26 Smart*	88 974 151	24 V	16 (6 configurable as analog)	8 relays 8 A and 2 relays 5 A	•		•	•
Without display	XB26 Smart*	88 974 153	100 ⇒ 240 V ~	16	8 relays 8 A and 2 relays 5 A		•		
With Removable Te	rminal Block	S							
	CD12 RBT Smart*	88 974 441	24 V	8 (4 configurable as analog)	4 relays 8 A				
marries of	XD26 RBT Smart*	88 974 561	24 V	16 (6 configurable as analog)	8 relays 8 A and 2 relays 5 A				
Sandwich extensio				3					
Sandwich extensio		00 070 070	04.1/					I	
O	XN05 Modbus TCP/IP	88 970 270	24 V ===						•
Communication	XN06 Modbus RS485 XN07 Master RS485	88 972 250 88 974 250	24 V						•
	ANU/ Waster R5465	00 974 200	24 V						
P. D. L.	XE10	88 970 321	24 V	6	4 relays 5 A				•
Digital	XE10	88 970 323	100 ⇒ 240 V ~	6	4 relays 5 A				
		00 0.0 020	100 -> 2-40 1 0	ı	1.004/0.071				
Termination Extens							1		
	XR06	88 970 211	24 V	4	2 relays 8 A	•			•
and the same of th	XR06	88 970 213	100 ⇒ 240 V ~	4	2 relays 8 A		•		•
-	XR10	88 970 221	24 V	6	4 relays 8 A	•			•
	XR10	88 970 223	100 ⇒ 240 V ~	6	4 relays 8 A		•		•
	XR14	88 970 231	24 V	8	4 relays 8 A and 2 relays 5 A	•			•
Digital	XR14	88 970 233	100 ⇒ 240 V ~	8	4 relays 8 A and 2 relays 5 A		•		•
18	XA03 3xPt100	88 970 800	24 V ===	3 analog (Pt100)					
Analog	VA04 0A1/0A0	00 070 041	04.1/	2 analog 0-10V/0-20mA	0 analas 0 10\//D\\/\A				_
	XA04 2AI/2A0	88 970 241	24 V ===	(1 Pt100)	2 analog 0-10V/PWM				•
Bare board and res	in board vers	ions							
	NB12	88 970 001	24 V <del></del>	8 (4 configurable as analog)	4 relays 8 A	•			
may manual	NB12	88 970 003	100 ⇒ 240 V ~	8	4 relays 8 A				
	NB20	88 970 011	24 V	12 (6 configurable as analog)	8 relays 8 A				
Bare board	NB20	88 970 013	100 ⇒ 240 V ~	12	8 relays 8 A				
The same of	NBR12	88 973 001	24 V	8 (4 configurable as analog)	4 relays 8 A	•		•	
	NBR26	88 973 061	24 V ===	16 (6 configurable as analog)	10 relays 8 A	•		•	
-	NBR32	88 973 211	24 V	20 (6 configurable as analog)	12 relays 8 A				
Resin board	NBR40	88 973 231	24 V	24 (6 configurable as analog)	16 relays 8 A	•			
	HDD14U	00 313 231	4 V	LT (0 configurable do dildi0g)	10 Iciayo 0 M	_			

# Millenium 3 accessories

Power supplies and DC/DC converters in modular casings

	Part number	Tension d'entrée	Input voltage	Nominal power	Output current
	88 950 303	100 ⇒ 240 V <b>~</b>	24 V	7.5 W	0.3 A
	88 950 304	100 ⇒ 240 V ∼	24 V <del></del>	15 W	0.6 A
44.44	88 950 307	100 ⇒ 240 V <b>~</b>	24 V	30 W	1.2 A
	88 950 302	100 ⇒ 240 V <b>~</b>	24 V <del></del>	60 W	2.5 A
	88 950 305	100 ⇒ 240 V <b>∼</b>	5 V	20 W	4 A
-	88 950 306	100 ⇒ 240 V ∼	12 V <del></del>	24 W	2 A
	88 950 320	9.2 ⇒ 18 V <del></del>	12 V <del></del>	10 W	0.8 A
	88 950 321	9.2 ⇒ 36 V <del></del>	24 V	6 ⇒10 W	0.4 A

# Connection accessories, tools and programming software

	Part number	Name
100	88 970 111	M3 Soft: Millenium 3 programming software (CD-ROM)
	88 970 108	Memory cartridge for transfer and saving of programms
CON	88 970 102	3 m serial link cable: PC DB9 F ⇒ Millenium 3
	88 974 104	Millenium 3 ⇒ Bluetooth® interface (class A 10 m)
	88 970 109	3 m USB link cable: PC ⇒ Millenium 3
	88 970 110	Bluetooth® adaptor ⇒ USB (class A 10 m)
	88 970 123	1.80 m serial link cable: DB9 M/DB9 F
-	88 970 510	0.5 m serial link cable: Millenium 3 ⇒ DB9 M
San A		Ready to use Millenium 3 Smart democase including:
	88 974 106	- a CD12 Smart, a CTN probe, a LDR probe, an I/O simulator
		- a 3 m USB link cable: PC ⇒ Millenium 3, a M3 Soft CD
	l	- a power supply 110 V-230 V∼

	Name
Millenium 3 virtual Display	
	Android smartphone and tablet as well as Windows XP/7 PC application

## Man/Machine interface



TFT-LCD compact 4.3" and 7" resistive touch panels - MTP6/50 (Réf 88 970 492), MTP8/50 (Réf 88 970 494) & MTP8/70 (Réf 88 970 496)\*

Plug & Play remote LCD displays/keypads (Réf 88 970 410)\*

Remote LED display - Input 0-10 V (Réf 88 950 400)\*

## **Remote control communication solutions**



Modem communication solutions M3MOD (Réf 88 970 117), GSM Modem (Réf 88 970 119) and STN Modem (Réf 88 970 118)\*

# Temperature probes and light sensors



NTC Temperature probes CTN2 PVC (Réf 89 750 174) / CTN2 Inox (Réf 89 750 182) / CTN3 Silicone (Réf 89 750 186)\* LDR Light sensors (Réf 89 750 183)\* 0-10 V Temperature sensors (Réf 89 750 150 / 89 750 151 / 89 750 152 / 89 750 153)\*

Temperature probes Pt100 & Thermocouple (Ref 79 696 030 / 79 696 031 / 79 696 032 / 79 696 033 / 79 696 034 / 79 696 035 / 79 696 036)

Temperature and signal converters



PWM to 0-10 V/4-20 mA (Réf 88 950 112) to 0-10 V (Réf 88 950 108)\*

# Other accessories and kits



Standard Smart and Essential product kits Removable connectors Potentiometer ø 22 mm

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<sup>\*\*</sup>Millenium 3 Essential: Logic Controller with green screen and industrial temperature range

<sup>\*</sup> Data sheets can be downloaded from the website www.crouzet.com

PART NUMBER	DESCRIPTION	ТҮРЕ	PAGES
26 000 000			
26 852 301	Current transformer for MIC 48 (10 A/50 mA)	Accessory	56-57
26 852 302	Current transformer for MIC 48 (25 A/50 mA)	Accessory	56-57
26 852 303	Current transformer for MIC 48 (50 A/50 mA)	Accessory	56-57
26 852 304	Current transformer for MIC 48 (100 A/50 mA)	Accessory	56-57
79 000 000			
79 696 030	Thermocouple probe J	Accessory	56-57
79 696 031	Thermocouple probe J	Accessory	56-57
79 696 032	Thermocouple probe J	Accessory	56-57
79 696 033	Thermocouple probe J	Accessory	56-57
79 696 034	Thermocouple probe K	Accessory	56-57
79 696 035	Pt100 temperature probe	Accessory	56-57
79 696 036	Pt100 temperature probe	Accessory	56-57
79 696 037	Pt100 temperature probe	Accessory	56-57
84 000 000			
84 870 200	Level control relay	ENR	34-35
84 870 201	Level control relay	ENR	34-35
84 870 202	Level control relay	ENR	34-35
84 870 203	Level control relay	ENR	34-35
84 870 204	Level control relay	ENR	34-35
84 870 210	Level control relay	ENRM	34-35
84 870 211	Level control relay	ENRM	34-35
84 870 212	Level control relay	ENRM	34-35
84 870 213	Level control relay	ENRM	34-35
84 870 214	Level control relay	ENRM	34-35
84 870 301	Level control relay - Plug-in	LN	34-35
84 870 303	Level control relay - Plug-in	LN	34-35
84 870 304	Level control relay - Plug-in	LN	34-35
84 870 306	Level control relay - Plug-in	LN	34-35
84 870 308	Level control relay - Plug-in	LN	34-35
84 870 309	Level control relay - Plug-in	LN	34-35
84 870 401	Level control relay - Plug-in	L2N	34-35 34-35
84 870 403 84 870 404	Level control relay - Plug-in	L2N L2N	34-35
84 870 501	Level control relay - Plug-in Level control relay	FN	34-35
84 870 502	Level control relay	FN	34-35
84 870 503	Level control relay	FN	34-35
84 870 504	Level control relay	FN	34-35
84 870 700	Level control relay	HNM	32-33
84 870 710	Level control relay	HNE	32-33
84 870 720	Level control relay	MNS	32-33
84 870 803	Level control relay	FN LS	34-35
84 871 020	Current control relay	EIL	34-35
84 871 021	Current control relay	EIL	34-35
84 871 022	Current control relay	EIL	34-35
84 871 023	Current control relay	EIL	34-35
84 871 024	Current control relay	EIL	34-35
84 871 030	Current control relay	EIH	34-35
84 871 031	Current control relay	EIH	34-35
84 871 032	Current control relay	EIH	34-35

PART NUMBER	DESCRIPTION	ТУРЕ	PAGES
84 871 033	Current control relay	EIH	34-35
84 871 034	Current control relay	EIH	34-35
84 871 040	Current control relay	EIT	34-35
84 871 041	Current control relay	EIT	34-35
84 871 042	Current control relay	EIT	34-35
84 871 043	Current control relay	EIT	34-35
84 871 044	Current control relay	EIT	34-35
84 871 120	Multifunction current control relay	HIL	30-31
84 871 122	Mono-function toroidal current control relay	MIC	30-31
84 871 130	Multifunction current control relay	HIH	30-31
84 872 020	Voltage control relay	EUL	32-33
84 872 021	Voltage control relay	EUL	32-33
84 872 023	Voltage control relay	EUL	32-33
84 872 024	Voltage control relay	EUL	32-33
84 872 030	Voltage control relay	EUH	32-33
84 872 031	Voltage control relay	EUH	32-33
84 872 033	Voltage control relay	EUH	32-33
84 872 034	Voltage control relay	EUH	32-33
84 872 120	Multifunction voltage control relay	HUL	30-31
84 872 130	Multifunction voltage control relay	HUH	30-31
84 872 140	Voltage control relay	MUS	30-31
84 872 141	Voltage control relay	MUS	30-31
84 872 142	Voltage control relay	MUS	30-31
84 872 151	Voltage control relay	MUSF	30-31
84 872 152	Voltage control relay	MUSF	30-31
84 872 501	Frequency control relay	HHZ	32-33
84 873 004	Phase control relay	EWS2	32-33
84 873 020	Mono-function phase control relay	MWS	30-31
84 873 021	Mono-function phase control relay	MWS2	30-31
84 873 022	Multifunction phase control relay	MWG	30-31
84 873 023	Multifunction phase control relay	MWU	30-31
84 873 024	Multifunction phase control relay	MWA	30-31
84 873 025	Multifunction phase control relay	MWUA	30-31
84 873 026	Multifunction phase control relay	HWUA	30-31
84 873 027	Motor temperature and phase control relay	HWTM	30-31
84 873 028	Motor temperature and phase control relay	HWTM2	30-31
84 873 220 84 873 221	Phase control relay - Three phase voltage	H3USN	30-31 30-31
84 873 222	Phase control relay - Three-phase voltage  Phase control relay - Three-phase voltage	M3US	30-31
84 874 013	Motor temperature control relay - Thermal protection	ETM	30-31 34-35
84 874 014	Motor temperature control relay - Thermal protection	ETM	34-35
84 874 015	Motor temperature control relay - Thermal protection	ETM	34-35
84 874 023	Motor temperature control relay - Thermal protection	ETM 2	34-35
84 874 024	Motor temperature control relay - Thermal protection	ETM 2	34-35
84 874 025	Motor temperature control relay - Thermal protection	ETM 2	34-35
84 874 033	Motor temperature control relay - Thermal protection	ETM 22	34-35
84 874 034	Motor temperature control relay - Thermal protection	ETM 22	34-35
84 874 035	Motor temperature control relay - Thermal protection	ETM 22	34-35
84 874 110	Lift temperature control relay, according to EN81	HT81	32-33
84 874 120	Lift temperature control relay, according to EN81	HT81-2	32-33
J. J. T 120	outlier to any according to also .		00

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PART NUMBER	DESCRIPTION	ТҮРЕ	PAGES
84 874 130	Lift temperature control relay, according to EN81	HWT81	32-33
84 874 320	Speed control relay	HSV	32-33
84 892 299	Phase control relay	EWS	32-33
84 903 020	Phase control relay	EMWS	30-31
85 000 000			
85 102 031	Safety relay - Emergency stop and/or safety guards	KNA3-YS	62-63
85 102 034	Safety relay - Emergency stop and/or safety guards	KNA3-YS	62-63
85 102 035	Safety relay - Emergency stop and/or safety guards	KNA3-YS	62-63
85 102 208	Safety relay - Power supply for 24 V c safety relays	KPS0-YS	62-63
85 102 331	Safety relay - Zero speed monitoring	KSW3-JS	62-63
85 102 434	Safety relay - Emergency stop and/or safety guards	KNE3-YS	62-63
85 102 435	Safety relay - Emergency stop and/or safety guards	KNE3-YS	62-63
85 102 436	Safety relay - Emergency stop and/or safety guards	KNE3-YS	62-63
85 102 526	Safety relay - Relevelling zone control for lifts	KZHNV-YS	62-63
85 102 621	Safety relay - Two-hand control	KZH2-Y2	62-63
85 102 631	Safety relay - Two-hand control	KZH3-YS	62-63
85 102 632	Safety relay - Two-hand control	KZH3-YS	62-63
85 102 736	Safety relay - Timed contacts 1 > 10 s	KZR3-YS	62-63
85 102 826	Safety relay - Relevelling zone control for lifts	KZHNU-YS	62-63
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