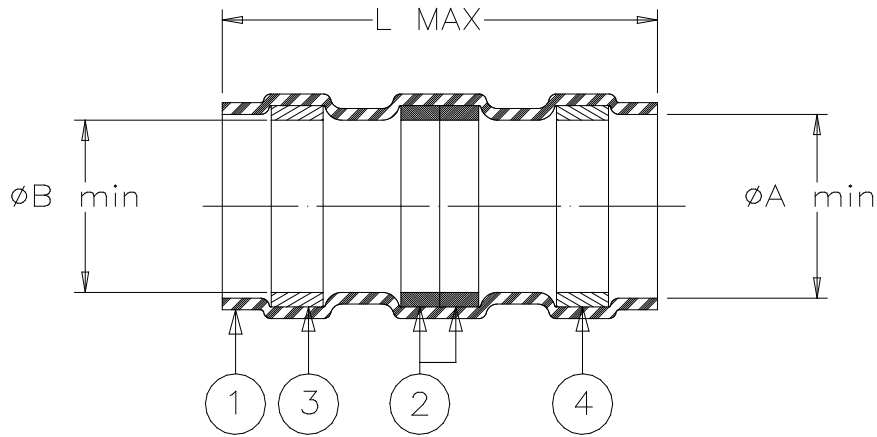


CUSTOMER DRAWING



Part Name	Product Dimensions			Cable Dimensions		
	L max	A min	B min	D max	d min	E min
B-053-70-05	26.2	8.6	9.7	8.6	4.5	26.2

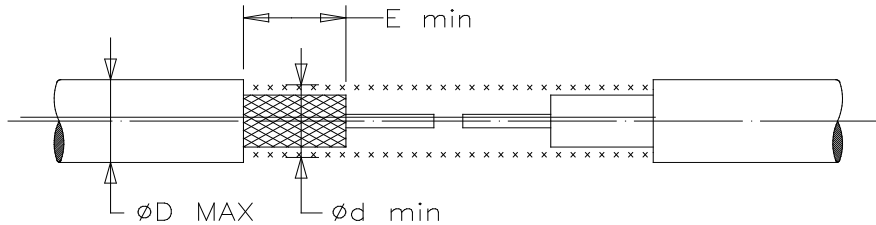
MATERIAL

- INSULATION SLEEVE: Heat-shrinkable, radiation cross-linked modified polyvinylidene fluoride. Transparent blue.
- SOLDER PREFORM WITH FLUX: (Quantity: 2)
SOLDER: TYPE Sn63 per ANSI J-STD-006.
FLUX: TYPE ROL0 per ANSI J-STD-004.
- & 4. MELTABLE SEALING RINGS: Thermally stabilized thermoplastic. Color: blue.


APPLICATION

- This controlled soldering device is designed for termination of a braid to the shield of a cable having an insulation rated for at least +125°C.
- Temperature range: -55°C to +150°C.

For best results, prepare the cable as shown:



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		Raychem THERMOFIT DEVICES		TITLE: SOLDERSLEEVE DEVICE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS.				DOCUMENT NO.: B-053-70-05	
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		Revision: 2	Issue Date: March 2020
DRAWN BY: R. MAPALO	DATE: 15-Oct-98	ECO: ECO-20-003568	SCALE: NONE	SIZE: A	SHEET: 1 of 1

Print Date: 13-Mar-20 If this document is printed it becomes uncontrolled. Check for the latest revision.