

APPLICATOR PARTS LIST

TYPE SIDEWISE
P.C. BOARD COAXIAL TERM

AMP INCORPORATED
HARRISBURG, PENNA.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA				TERMINALS
1	WIRE CRIMPER	1	458772-1	42	DEPRESSOR, SHEAR	1	458775-1	TO APPLY TERMINAL				210 STK
2	CRIMPER, BRAID	1	458773-3	43	HOLDER, FRONT SHEAR	1	458787-1	WIRE SIZE				226176
3	CRIMPER, INSUL.	1	458773-4	44	FLOATING, SHEAR, FRONT	1	458788-1	CRIMP HEIGHT				226177
4	ANVIL	1	458774-2	45	HOLDER, REAR SHEAR	1	458789-1	30	7	.030		
5	SPACER, ANVIL	1	458776-1	46	FLOATING SHEAR, REAR	1	458790-1	28	5			
6	SPACER, DEPRESSOR	1	458776-2	47	RETAINER, SHEAR	2	458791-1	BRAID				.094
7	SHEAR BLADE SPACER			48	SPRING, SHEAR	2	24017-2	INSUL				.122
8	FRONT SHEAR PLATE			49	GUARD, CHIP REAR	1	458792-1	CRIMP	SIZE	TYPE	FEED	
9	REAR ANVIL SPACER PLT.			50	RETAINER, STRIP FRONT	1	458793-1	WIRE	.042	F		
10	SPACER, BRAID CRIMP	1	458745-8	51	GUIDE, SINGLE CARRIER	1	463995-1	BRAID	.094	O	.500	
11	SPACER, INSUL.	1	458745-2	52	SPACER, SHEAR & BEND. TOOL	1	458764-1	INSUL.	.122	O		
12	SPACER, DEPRESSOR	1	458745-3	53	TOOL, SHEAR & BEND	1	458768-2	INSULATION RANGE		WIRE RANGE		
13	FRONT STRIP GUIDE (BOTTOM)	1	458799-1	54	SPACER, BEND TOOL	1	458764-2	-105-	.130	30-	28	
14	FRONT STRIP GUIDE (TOP)	1	458797-1	55	TOOL, BEND	1	458769-2	EXPLODED VIEW				A-6118/A18052
15	RAM	1	471167	56	PLUG	1	23141-1	REMARKS:				
16	TOOL HOLDER	1	458746-1	57	BLOCK, SHEAR & BEND	1	458770-1	3 USE RG 174 COAXIAL WIRE.				
17	REAR STRIP GUIDE (BOTTOM)	1	458800-1	58	SPACER, SHEAR (RIGHT)	1	458765-1	USE 4 WASHERS TO ATTACH AIR FEED ASSY TO BASE PLATE.				
18	REAR STRIP GUIDE (TOP)	1	458798-1	59	SPACER, SHEAR (LEFT)	1	458767-1	THESE PARTS MOUNT TO PRESS				
19	APPLICATOR MOUNT ASSY.			60	PLATE, RETAINER	1	458766-1	APPL MUST BE SET-UP USING TERM. 226177				
20	BASE PLATE	1	458796-1	61	RAM RET PLATE	1	465004-2	DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT				
21	BASE BLOCK	1	458975-1	62	WEAR PLATE	1	811010-1	THIS APPLICATOR IS TO BE USED ON AMP-O-LECTRIC 1-471273-2				
22	STRIP GUIDE PLATE	1	458794-1	63	SCR SOC SET 1/4-28	1	4-21078-6	AMP-O-MATIC				DIST. 4
23	ANVIL HOLDER			64	NUT, HEX 1/4-28	1	1-21022-3	SERIAL NO.				DATE SHIPPED
24	SPACER, STRIPPER	1	458778-1	65	TENSION ADJ. PLATE	1	374999	CUSTOMER NAME AND ADDRESS				DESIGNED TB
25	STRIPPER, WIRE	1	458779-1	66	PLATE, ID	1	452373-1	CHK'D. 1 KM 8-25-75				
26	STRIPPER, INSULATION	1	458777-1	67	HOLDER, WIRE DEPRESSOR	1	458738-1	APPRO. 1 KM 5/13/76				
27	STRIPPER MOUNT	1	458780-1	68	GUIDE, WIRE DEPRESSOR	1	458739-1	APPLICATOR NUMBER				REV. H 566133-1
28	STRIPPER MOUNT BRACKET	1	458781-1	69	STOP, WIRE DEPRESSOR	1	458740-2	SHEET				1 OF 2
29	STRIPPER BUSHING			70	DEPRESSOR, WIRE	1	458741-2					
30	STOCK DRAG	1	386955	71	SPRING, DEPRESSOR	1	8-22282-9					
31	STOCK DRAG HANDLE			72	AIR DOWEL (.125 X .50)	1	21030-2					
32	STOCK DRAG STUD	1	370573		AIR FEED ASSY	1	690021-1					
33	STOCK DRAG SPRING	1	3-22282-1	REV. REVISION RECORD				DATE	BY	ECN		
34	STOCK DRAG NUT	2	21022-3	H	ECN 0150-0374-04	3-04	MY	TE				
35	FEED FINGER HOLDER	1	810131	B	REV PER ECN	8/76	12	10	21773			
36	FEED FINGER	2	811644-1	C	REV PER ECN	9/76	14	10	21806			
37	FEED FINGER TIP	2	811645-5	D	EC A-048388	2-88	16	TR				
38	FEED FINGER ROD (.187 X 1.50)	2	1-21030-7	E	EC 0150559294	7/94	7					
39	BASE CASTING	1	570238	E1	ECN 0150-7803-97	6/97	10	TR				
40	GUARD ASSY	1	463202-1	F	0150-0392-01	4-01	15	CE				
41	SPACER AIR FEED ASSY	1	692036-1	G	ECN 0150-0283-04	3-04	15	TR				

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APPLICATOR PARTS LIST (BOLT, NUT, SCREW, WASHER etc.)

NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.
100	PIN, SLOTTED SPRING TOOL HOLDER (16) TO RAM (15)	3/12 DIA	1.62	1	7-21029-0	126	SCR, SOC SET CUP POINT STRIPPER TOOLING (24, 25 & 26) TO STRIPPER MOUNT (27)	8-32	.25	2	4-21006-0
101	SCR, SOC SET CUP PTS/L RAM PIN TO RAM (15)	1/4-20	.50	1	21009-6	127	SCR SOC HD CAP STRIPPER MOUNT (27) TO STRIPPER BRACKET (28)	10-32	.88	2	3-21000-8
102	SCR, SOC HD CAP BASE PL (20) TO BASE BLK (21)	1/4-20	.50	3	21001-3	128	WASHER, FLAT STRIPPER MOUNT BRKT (28) TO STRIP GUIDE PLATE (22)	#10	-	2	21055-7
103	SCR, HEX HD CAP BASE PL (20) TO BASE CASTING (39)	3/8-16	1.25	3	3-21015-2	129	PIN DOWEL RETAINS FLOAT SHEAR (44 & 46) TO HOLDER (43 & 45)	.125 DIA	.75	2	21030-4
A 104	WASHER, FLAT BASE PL (20) TO BASE CASTING (39)	3/8 ID	-	7	371178	130	SCR, BUT HD SOC CAP RET. PLATES (47) TO HOLDERS (43 & 45)	6-32	.25	8	1-21002-6
105	SCR SOC HD CAP STRIP GUIDE PL (22) TO BASE BLK (21)	1/4-20	.62	3	21001-3	131	SCR SOC HD CAP HOLDERS (43 & 45) TO BASE PLATE (20)	8-32	1.75	4	6-21000-7
106	SCR SOC HD CAP	10-32	1.50	4	4-21000-1	132	SCR, SOC HD CAP STRIP RET. (50) TO SHEAR HOLDER (43)	6-32	.38	1	1-21000-9
107	WASHER, LOCK SHEAR TOOLING (57, 58, 59 & 60) TO BASE BLK (21)	#10	-	2	21024-5	133	SCR SOC HD CAP RETAINER (49) TO SHEAR HOLDER (45)	6-32	.25	1	1-21000-8
108	SCR, SOC HD CAP	10-32	1.50	2	4-21000-1	134	SCR, SOC HD CAP FEED FINGER TIP (37) TO HOLDER (36)	8-32	.25	2	2-21000-5
109	WASHER, LOCK ANVIL & SPACERS (54, 6 & 68) TO SHEAR BLK (57)	#10	-	2	21024-5	135	SCR SOC SET CUP POINT HOLDER & FEED FINGER (35 & 36) TO ANVIL (8)	8-32	.13	5	3-21006-8
110	SCR, SOC HD CAP	8-32	.62	4	2-21000-8	APPLICATOR ONLY TO INCLUDE					
111	WASHER, LOCK STRIP GUIDES (13 & 17) TO STRIP GUIDE PL (22)	#8	-	4	21024-4	136	SCR, SOC SET CUP POINT	8-32	.50	1	4-21006-4
112	SCR, SOC HD CAP STRIP GUIDE TOP (14 & 18) TO BOTTOM STRIP GUIDES (13 & 17)	8-32	.38	5	2-21000-6	137	NUT, HEX	8-32	-	1	21018-6
113	WASHER, LOCK SHEAR & BEND TOOL & SPA (52 & 53) TO TOOL HOLDER (16)	#8	-	5	21024-4	138	TEN ADJ PLATE (65) TO HOLDER & PIN (35 & 38)	-	-	3	21017-6
114	SCR, SOC HD CAP	6-32	.50	1	2-21000-0	NOTES:					
115	SCR, SOC HD CAP	10-32	1.25	2	4-21000-0						
116	WASHER, LOCK SHEAR & BEND TOOLING (52, 53, 54 & 55) TO TOOL HOLDER (16)	#10	-	2	21024-5	THIS IS A CONTROLLED DOCUMENT.					
117	SCR, SOC HD CAP	10-32	1.50	2	4-21000-1						
118	WASHER, LOCK CRIMP TOOLING (1, 10, 2, 11, 3, 12 & 42) TO TOOL HOLDER (16)	#10	-	2	21024-5	4					
119	SCR, BUT HD SOC CAP	10-32	.75	2	2-21002-5						
120	WASHER, FLAT DEP HOLDER (66) TO TOOL HOLDER (16)	#10	-	2	21899-2	REV. APPLICATOR PART LIST					
121	SCR, SOC SET CUP PT DEP (69) TO DEP SHAFT (67)	10-32	.31	1	5-21006-1						
122	SCR, HEX HD CAP	10-32	1.00	1	3-21000-5	H 566133-1 SHEET 2 OF 2					
123	NUT, HEX REAR SHEAR DEP MOUNTS TO TOOL HOLDER (16)	10-32	-	1	21018-7						
124	SCR, SOC HD CAP	8-32	.75	2	2-21000-9	CASE CODE 00779 CUSTOMER AND ASSEMBLY DRAWING RESTRICTED TO					
125	WASHER, LOCK	#8	-	2	21024-4						

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