



NOTES:

1 RECOMMENDED SPARE PARTS.

2 GREASE WEEKLY.

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						124							59
						123							58
						122							57
1	4-21028-0	PIN,SLT SPR (.093øx.75)ST GUIDE PL	121	REF	694433-8	PAWL, FEED							56
			120										55
2	21899-2	WASHER,FLAT (NO.10) S.G. ADJ. BLOCK	119										54
			118										53
1	21024-5	WASHER,LOCK (NO.10)ADJ BLOCK	117										52
			116	1	811242-2	BUMPER, HOLDDOWN							51
			115	1	690753-1	SPACER, TONKER							50
2	21024-2	WASHER,LOCK (NO.4)FRONT STRIP GUIDE	114	1	7-21002-9	BOLT, CRIMPER (5/16-24x1.00)							49
REF	21024-4	WASHER,LOCK (NO.8)FEED FINGER	113	1	690602-6	CAM, PRE FEED 1.62 STROKE							48
2	21024-4	WASHER,LOCK (NO.8)DEP-HOLD	112										47
REF	21024-4	WASHER,LOCK (NO.8)STRIPPER	111										46
			110	1	690191-1	PLUG, NYLON							45
			109	1	455673-1	RAM							44
1	21018-5	NUT, HEX (NO.6)HOLDDOWN	108	1	690125-1	WASHER, LAMINATED							43
			107	1	1-690124-3	WASHER, RAM							42
			106										41
			105	2	23241-6	BALL, STEEL							40
			104	2	690170-1	SPRING, COMPRESSION							39
1	21009-2	SCR,SKT SET (1/4-20x.25LOC-WEL)RAM	103	1	690142-1	DISC, INSULATION							38
			102	1	6-690692-5	DISC, WIRE							37
2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	101	1	22480-5	WASHER, SPRING							36
1	819347-1	PLATE, ID	100	1	690212-1	POST, RAM							35
2	2-21002-9	SCR,BHC (10-32x.75)DRAG	99	1	692776-4	SUPPORT, TERMINAL							34
1	22733-8	SCR,BHC (8-32x.38LOC-WEL) ANVIL	98	1	462544-1	PLATE, BASE SPECIAL							33
			97	1	690432-3	SCREW, ADJUSTMENT							32
1	3-22603-1	SCR,HEX (10-32X.38)MOUNTING	96	1	462543-1	BLOCK, SCREW SPECIAL							31
1	2-21002-7	SCR,BHC (10-32x.50)SG ADJ BLOCK	95	1	455689-1	BLOCK, STRIP GUIDE ADJ							30
1	22733-9	SCR,BHC (8-32x.50)SHEAR-TERM SUP	94	1	455671-1	PLATE, STRIP GUIDE							29
6	2-21002-3	SCR,BHC (8-32x.62)R STRIP GUIDE	93										28
			92	2	1-22284-0	SPRING, DRAG							27
1	1-21002-7	SCR,BHC (6-32x.50)CAM	91	1	690546-1	LEVER, DRAG RELEASE							26
2	2-21000-7	SCR,SKT CAP (8-32x.50)SCR BLOCK	90	1	240792-1	DRAG, STOCK							25
			89	1	856873-2	GUIDE, STRIP (REAR)							24
			88	1	690438-4	GUIDE, STRIP (FRONT)							23
2	2-21000-8	SCR,SKT CAP (8-32x.62)DEP HOLD	87										22
1	2-22603-0	SCR,HEX HEAD (8-32x.31)FEED FINGER	86	1	463756-1	GUIDE, SCRAP							21
2	1-21000-3	SCR,SKT CAP (4-40x.25)F STRIP GUIDE	85										20
REF	2-21002-1	SCR,BHC (8-32x.38)STRIPPER	84	REF	462615-1	STRIPPER							19
			83										18
			82										17
1	3-21000-4	SCR,SKT CAP (10-32x.38)SG ADJ BL	81										16
			80										15
			79										14
			78										13
2	463310-4	BLADE, STRIPPING (#18)	77	1	5-22280-0	SPRING, SHEAR							12
			76	1	690461-2	STOP, SHEAR (FRONT)							11
			75	1	462548-1	HOLDER, SHEAR (FRONT) SPECIAL							10
2	690603-1	SPRING, ASSIST	74	1	462547-1	SHEAR, FLOAT (FRONT) SPECIAL							9
2	23030-1	SCR,SKT CAP (6-32x.25)CP DISC	73	1	9-458834-9	ANVIL							8
			72	1	2-240641-4	SPACER, DEPRESSOR (REAR)							7
			71										6
			70	1	462838-1	DEPRESSOR, SHEAR (FRONT) SPECIAL							5
			69	1	238011-4	SPACER, TUBULAR							4
			68	1	2-456134-5	CRIMPER, INSULATION							3
			67	1	455888-5	SPACER, CRIMPER							2
			66	1	1-456407-1	CRIMPER, WIRE							1
			65										
			64										
			63										
			62										
			61										
			60										
REF	469484-2	STOP, WIRE											
QTY	PART NO	DESCRIPTION	ITEM NO										

VISIBLE		CRIMPING DATA			APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	PIN	SOC	
A	.054	16		350538	350537	
B	NOT	USED		350700		
C	.064	14				
D	NOT	USED				
CRIMP	SIZE	TYPE	FEED	APPL INST		
WIRE	.100	F	.620	AI -		
INSUL	.200	F				
WIRE RANGE	20-14	INSULATION RANGE	.130-.200	MACHINE NO	463345-1	
REMARKS						
SIMTO 687926-2						

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

SET UP GAGE 10-1
- 670

DR 11-13-92 APP 2-25-94
N. O'BRIEN B. WOLFE

CHK 2-25-94 REL 3-25-94
C. ERISMAN B. MORGAN

LOC A D NO 466989-2 REV B

AMP INCORPORATED
Harrisburg, Pa.

NAME AMPOMATIC STRIPPER CRIMPER APPLICATOR
SIDE FEED (DUAL, LANCE MATE-N-LOCK SOCKET & PIN)