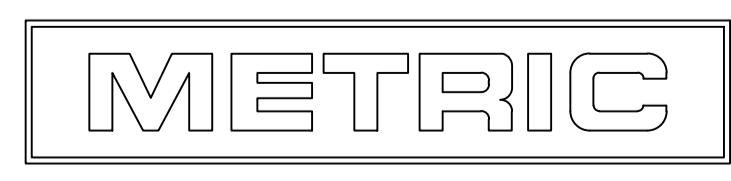


- ① POST TO WITHSTAND 13 NEWTONS (3 LBS) MIN. AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
- ② TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- ③ MEASURED AT SURFACE  $\overline{-A-}$
- ④ PLASTIC FLASH PERMITTED IN THIS AREA.
- ⑤ PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- ⑥ ONE HOLE MAY BE UNDERSIZED (.032-.035 DIA) FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.  
MATERIAL: HEADER-THERMOPLASTIC POLYESTER  
UL94V-0(NATURAL)  
POST-COPPER ALLOY (TIN-PLATED)
- ⑧ COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- ⑨ PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- ⑩ POSTS TO BE MEASURED WHEN STRIP IS HELD FLAT.
- ⑪ POSTS MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- ⑫ DIMENSION SHOULD BE .130 MIN WHEN MATING WITH A MTA 100 CONNECTOR ASSEMBLY OR A CST 100 CONNECTOR.
- ⑬ PIN BURR OF .005 MAX. VERTICAL AND .003 MAX. HORIZONTAL PERMITTED AT POST TIPS ON BOTH ENDS.

.050	1.27		
.040	1.02		
.035	0.89	2.000	50.80
.032	0.81	.535	13.59
.025	0.64	.310	7.87
.020	0.51	.295	7.49
.015	0.38	.225	5.72
.010	0.25	.200	5.08
.008	0.20	.140	3.56
.005	0.13	.130	3.30
.003	0.08	.125	3.18
.001	0.03	.100	2.54
.000	0.00	.063	1.60
IN	MM	IN	MM

CONVERSION TABLE

RECOMMENDED MOUNTING HOLE PATTERN FOR .063 THICK P.C. BOARD



644296-1 SHOWN

3	644296-4
17	644296-3
4	644296-2
15	644296-1
POST NUMBER OMITTED	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	0. PLC ± -	1. PLC ± -	2. PLC ± -	3. PLC ± -.005	4. PLC ANGLES ± -
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MATERIAL	FINISH	WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
			A1	00779	644296	

CUSTOMER DRAWING SCALE 8:1 SHEET 1 OF 1 REV E1