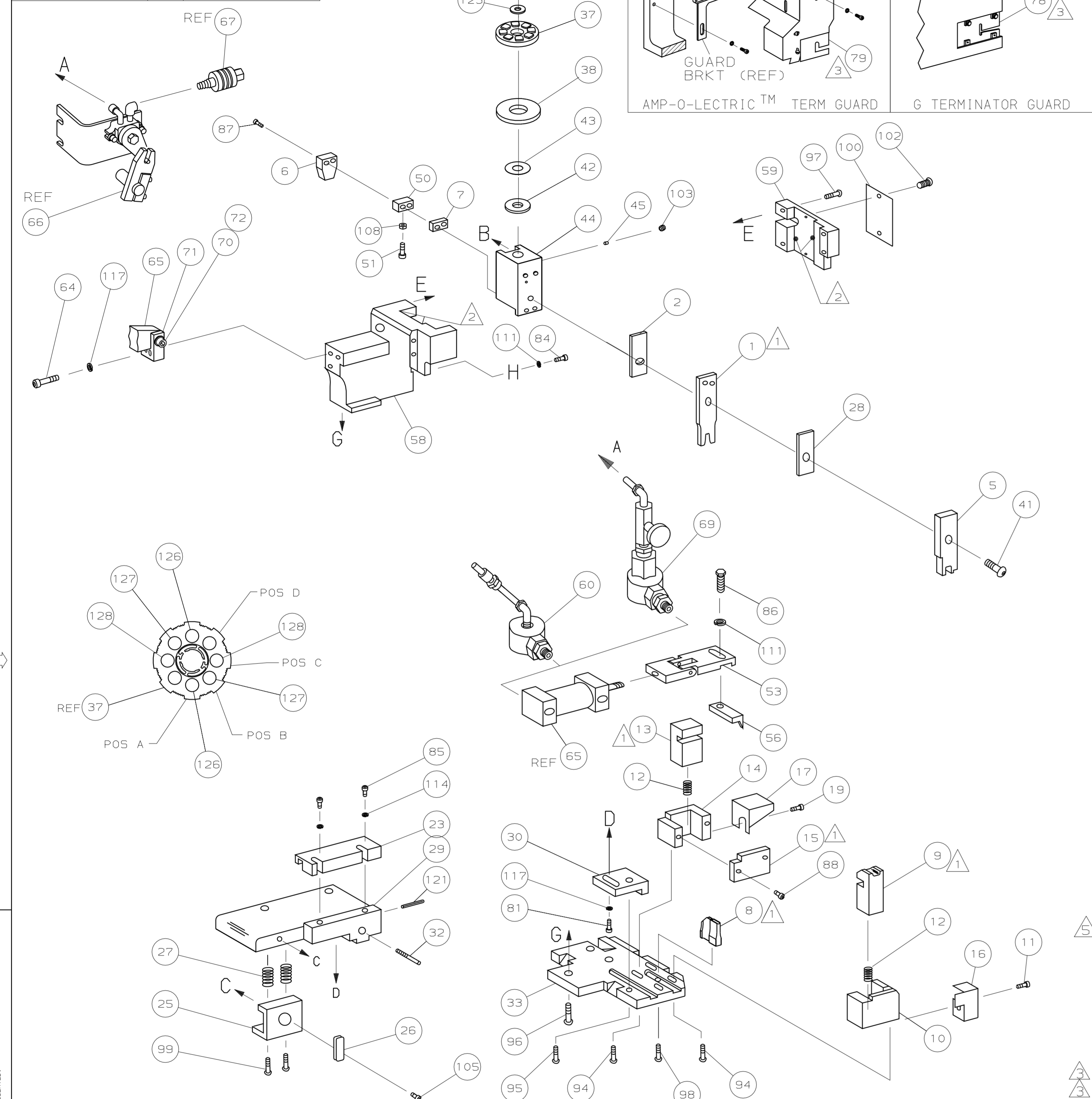


PART NUMBER	REV	FIRST USED
680873-1	E	122500-1
680873-2	E	565435-5
680873-3	E	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 CUT TO LENGTH AT ASSEMBLY

CRIMP DATA (AMP TERMINAL)			
PAD LTR	CRIMP HEIGHT	WIRE SIZE	
A	.157 ±.002 [3.99 ±0.05mm]	8	
B	.137 ±.002 [3.48 ±0.05mm]	10	
C	.124 ±.002 [3.15 ±0.05mm]	12	
D	NOT USED		
CRIMP	SIZE	TYPE	RANGE
WIRE	.190 [4.83mm]	F	12-8
INSUL	-	-	-

WIRE STRIP LENGTH	TERM APPL	SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.265-.296	NONE		.920	408-8040	458637-1	L2242

QTY	REQD	PER	ASSY	PART NO	DESCRIPTION	ITEM NO	
2	2	2	-	C	3-354779-8	PIN, WIRE DISC (.3180)C	129
2	2	2	-	C	354779-6	PIN, WIRE DISC (.3020)B	127
2	2	2	-	C	6-354778-1	PIN, WIRE DISC (.2800)A	126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	-	4088040	SF APPL INST 408-8040	123
1	1	1	-	A	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL	122
							120
							119
							118
3	3	3	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK	117
							116
							115
2	2	2	-	A	21024-2	WASHER, LOCK (#4)FRONT STP GUIDE	114
							113
							112
2	2	2	-	A	21024-4	WASHER, LOCK (#8)STRIPPER	111
							110
							109
1	1	1	-	A	21018-5	NUT, HEX (NO. 6) HOLDDOWN	108
							107
							106
1	1	1	-	A	22353-8	SCR, SHLD(Ø.187X.25) DRAG	105
							104
1	1	1	-	A	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	2	-	A	21017-2	SCR,DRIVE (#2x.19) ID PLATE	102
							101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	A	5-21006-6	SCR, SET (10-32x.75) DRAG	99
1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98
4	4	4	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP	97
3	3	3	-	A	2-22733-8	SCR, BHC (1/4-20x.62) H5G	96
1	1	1	-	A	2-21002-7	SCR, BHC (10-32x.50) SG ADJ BLK	95
4	4	4	-	A	2-21002-2	SCR, BHC (8-32x.50) TERM H DWN	94
							93
							92
							91
							90
							89
2	2	2	-	A	1-21000-8	SCR, SHC (6-32x.25) R SHEAR PLATE	88
2	2	2	-	A	3-21000-2	SCR, SHC (8-32x1.23) DEP-HOLD	87
1	1	1	-	A	2-22603-1	SCR, HEX HD (8-32x.38) FEED FINGER	86
2	2	2	-	A	1-21000-3	SCR, SHC (4-40x.25) F ST GUIDE	85
1	1	1	-	A	2-21000-7	SCR, SHC (8-32x.50) STRIPPER	84
							83
							82
1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38) SG ADJ BL	81
							80
-	1	-	-	B	462992-7	GUARD ASSY	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
							77
							76
							75
							74
							73
1	1	1	-	A	3-21001-5	SCR, SHC (3/8x1.00) FEED MT	72
1	1	1	-	B	459610-3	MOUNT, FEED BRACKET	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

QTY	REQD	PER	ASSY	PART NO	DESCRIPTION	ITEM NO	
-1					LEADMAKER	AIRFEED	
-2					BENCH MODEL K	AIRFEED	
-3					BENCH MODEL G	AIRFEED	
1	1	1	-	A	21024-8	WASHER, LOCK (3/8) FEED BRKT	70
-	1	-	-	C	692655-5	AIR FEED VALVE ASSY	69
							68
-	REF	-	-	A	24042-2	VALVE, SHUT OFF	67
-	REF	-	-	C	692655-6	AIR FEED VALVE ASSY	66
1	1	1	-	B	461065-2	AIR FEED ASSY (2 INCH)	65
2	2	2	-	A	3-21000-8	SCR, SHC (10-32x2.00) AIR ASSY	64
							63
							62
							61
1	-	1	-	-	692655-7	AIR FEED VALVE ASSY	60
1	1	1	-	C	454220-1	CAP, RAM	59
1	1	1	-	D	1320839-1	HOUSING	58
							57
							55
							54
1	1	1	-	B	462427-1	PAWL, FEED	56
							55
							54
1	1	1	-	B	1-461062-1	FEED FINGER ASSY	53
							52
1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	51
1	1	1	-	A	690753-1	SPACER, TONKER	50
							49
							48
							47
							46
1	1	1	-	A	690191-1	PLUG, NYLON	45
1	1	1	-	C	455673-4	RAM	44
1	1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	1	-	A	690124-5	WASHER, RAM	42
1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41
							40
							39
1	1	1	-	A	690223-2	SPACER, INSULATION DISC	38
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	1	-	A	22480-5	WASHER, SPRING	36
1	1	1	-	B	690212-1	POST, RAM	35
							34
1	1	1	-	D	455675-9	PLATE, BASE	33
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32
							31
1	1	1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	C	458144-1	PLATE, STRIP GUIDE	29
1	1	1	-	C	455888-4	SPACER, FRONT SHEAR DEP	28
2	2	2	-	A	1-22284-0	SPRING, DRAG	27
1	1	1	-	B	356835-1	LEVER, DRAG RELEASE	26
1	1	1	-	B	240792-5	DRAG, TERMINAL	25
							24
1	1	1	-	A	1-679651-6	GUIDE, STRIP (FRONT)	23
1	1	1	-	B	690472-2	STRIPPER	22
							21
							20
1	1	1	-	B	690461-1	STOP, SHEAR	19
							18
1	1	1	-	A	691668-1	GUARD, CHIP (REAR)	17
1	1	1	-	B	318563-1	GUARD, CHIP, FRONT	16
1	1	1	-	B	1-690691-0	PLATE, SHEAR (REAR)	15
1	1	1	-	B	690462-1	HOLDER, SHEAR (REAR)	14
1	1	1	-	C	1-690463-3	SHEAR, FLOAT (REAR)	13
2	2	2	-	A	3-22280-3	SPRING, SHEAR	12
1	1	1	-	B	690461-2	STOP, SHEAR	11
1	1	1	-	C	1-690459-3	HOLDER, SHEAR (FRONT)	10
1	1	1	-	C	1-454276-1	SHEAR, FLOAT (FRONT)	9
1	1	1	-	C	3-904132-4	ANVIL	8
1	1	1	-	C	5-240641-3	SPACER, DEPRESSOR (REAR)	7
1	1	1	-	A	1633373-1	DEPRESSOR, SHEAR (REAR)	6
1	1	1	-	C	2-455889-4	DEPRESSOR, SHEAR (FRONT)	5
							4
							3
1	1	1	-	C	1-455888-6	SPACER, CRIMPER	2
1	1	1	-	C	456429-6	CRIMPER, WIRE	1
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

LOC	A
DIST	66

QTY	REQD	PER	ASSY	PART NO	DESCRIPTION	ITEM NO	
1	1	1	-	A	3-21001-5	SCR, SHC (3/8x1.00) FEED MT	72
1	1	1	-	B	459610-3	MOUNT, FEED BRACKET	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

DR	W.HOOVER	APP	T.ELBIN
CHK	C.ERISMAN	REL	-
NAME	SIDE FEED HDM APPLICATOR		
SCALE	DWG NO	680873	MACHINE REF
			MINI APPL
			SHEET 1 OF 1
			REV E

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