ALPHA & OMEGA SEMICONDUCTOR

AO4407

30V P-Channel MOSFET

General Description

The AO4407 combines advanced trench MOSFET technology with a low resistance package to provide extremely low $R_{DS(ON)}$. This device is ideal for load switch and battery protection applications.

* RoHS and Halogen-Free Compliant

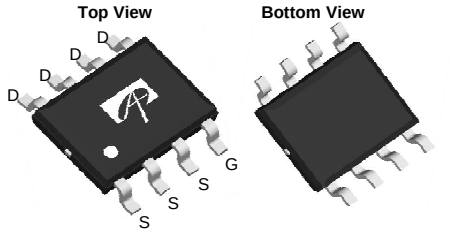
Product Summary

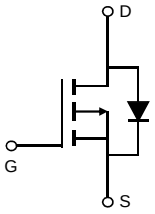
V_{DS}	-30V
I_D (at V_{GS}=-20V)	-12A
$R_{DS(ON)}$ (at V_{GS}=-20V)	< 13mΩ
$R_{DS(ON)}$ (at V_{GS} =-10V)	< 14mΩ
$R_{DS(ON)}$ (at V_{GS} =-5V)	< 30mΩ

100% UIS Tested
100% R_g Tested

Green Product

SOIC-8





Absolute Maximum Ratings T_A=25°C unless otherwise noted

Parameter		Symbol	Maximum	Units
Drain-Source Voltage		V_{DS}	-30	V
Gate-Source Voltage		V_{GS}	±25	V
Continuous Drain Current	T_A=25°C	I_D	-12	A
	T_A=70°C		-10	
Pulsed Drain Current [C]		I_{DM}	-60	
Avalanche Current [C]		I_{AS}, I_{AR}	26	A
Avalanche energy L=0.3mH [C]		E_{AS}, E_{AR}	101	mJ
Power Dissipation [B]	T_A=25°C	P_D	3.1	W
	T_A=70°C		2	
Junction and Storage Temperature Range		T_J, T_{STG}	-55 to 150	°C

Thermal Characteristics

Parameter		Symbol	Typ	Max	Units
Maximum Junction-to-Ambient [A]	t ≤ 10s	$R_{\theta JA}$	31	40	°C/W
Maximum Junction-to-Ambient [A D]	Steady-State		59	75	°C/W
Maximum Junction-to-Lead	Steady-State	$R_{\theta JL}$	16	24	°C/W

Electrical Characteristics (T_J=25°C unless otherwise noted)

Symbol	Parameter	Conditions	Min	Typ	Max	Units
STATIC PARAMETERS						
BV_{DSS}	Drain-Source Breakdown Voltage	I_D=-250µA, V_{GS}=0V	-30			V
I_{DSS}	Zero Gate Voltage Drain Current	V_{DS}=-30V, V_{GS}=0V			-1	µA
		T_J=55°C			-5	
I_{GSS}	Gate-Body leakage current	V_{DS}=0V, V_{GS}= ±25V			±100	nA
$V_{GS(th)}$	Gate Threshold Voltage	V_{DS}=V_{GS} I_D=-250µA	-1.7	-2.25	-2.8	V
$I_{D(ON)}$	On state drain current	V_{GS}=-10V, V_{DS}=-5V	-60			A
$R_{DS(ON)}$	Static Drain-Source On-Resistance	V_{GS}=-20V, I_D=-12A		8.5	13	mΩ
		V_{GS}=-10V, I_D=-12A		10	14	mΩ
		T_J=125°C		12	19	
		V_{GS}=-5V, I_D=-7A		19	30	mΩ
g_{FS}	Forward Transconductance	V_{DS}=-5V, I_D=-10.5A		27		S
V_{SD}	Diode Forward Voltage	I_S=-1A,V_{GS}=0V		-0.72	-1	V
I_S	Maximum Body-Diode Continuous Current				-4	A
DYNAMIC PARAMETERS						
C_{iss}	Input Capacitance	V_{GS}=0V, V_{DS}=-15V, f=1MHz		2060	2600	pF
C_{oss}	Output Capacitance			370		pF
C_{rss}	Reverse Transfer Capacitance			295		pF
R_g	Gate resistance	V_{GS}=0V, V_{DS}=0V, f=1MHz	1.2	2.4	3.6	Ω
SWITCHING PARAMETERS						
Q_g	Total Gate Charge	V_{GS}=-10V, V_{DS}=-15V, I_D=-12A	24	30	36	nC
Q_{gs}	Gate Source Charge			4.6		nC
Q_{gd}	Gate Drain Charge			10		nC
$t_{D(on)}$	Turn-On DelayTime	V_{GS}=-10V, V_{DS}=-15V, R_L=1.25Ω, R_{GEN}=3Ω		11		ns
t_r	Turn-On Rise Time			9.4		ns
$t_{D(off)}$	Turn-Off DelayTime			24		ns
t_f	Turn-Off Fall Time			12		ns
t_{rr}	Body Diode Reverse Recovery Time	I_F=-12A, dI/dt=100A/µs		30	40	ns
Q_{rr}	Body Diode Reverse Recovery Charge	I_F=-12A, dI/dt=100A/µs		22		nC

A. The value of $R_{\theta JA}$ is measured with the device mounted on 1in² FR-4 board with 2oz. Copper, in a still air environment with T_A =25° C. The value in any given application depends on the user's specific board design.
B. The power dissipation P_D is based on $T_{J(MAX)}$=150° C, using ≤ 10s junction-to-ambient thermal resistance.
C. Repetitive rating, pulse width limited by junction temperature $T_{J(MAX)}$=150° C. Ratings are based on low frequency and duty cycles to keep initialT_J=25° C.
D. The $R_{\theta JA}$ is the sum of the thermal impedence from junction to lead $R_{\theta JL}$ and lead to ambient.
E. The static characteristics in Figures 1 to 6 are obtained using <300µs pulses, duty cycle 0.5% max.
F. These curves are based on the junction-to-ambient thermal impedence which is measured with the device mounted on 1in² FR-4 board with 2oz. Copper, assuming a maximum junction temperature of $T_{J(MAX)}$=150° C. The SOA curve provides a single pulse rating.

TYPICAL ELECTRICAL AND THERMAL CHARACTERISTICS

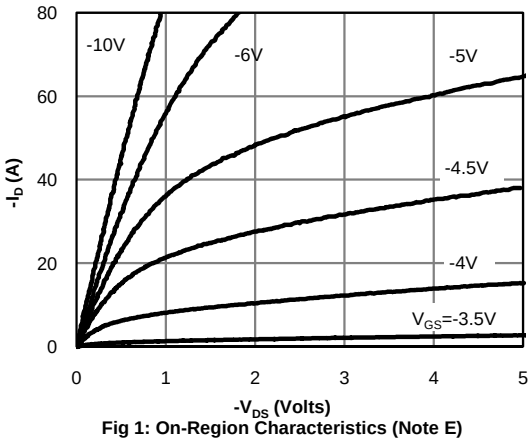


Fig 1: On-Region Characteristics (Note E)

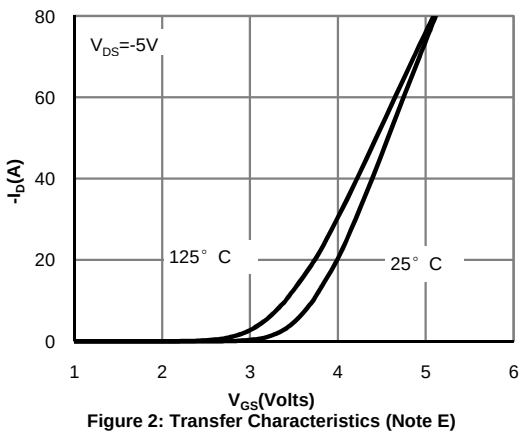


Figure 2: Transfer Characteristics (Note E)

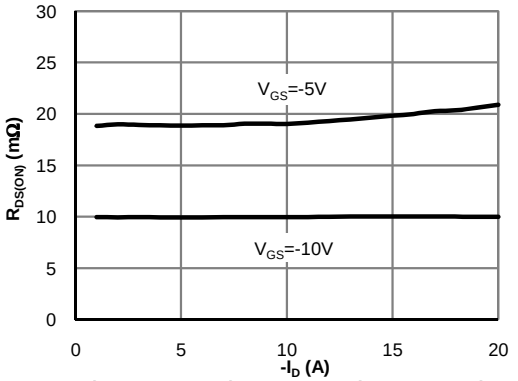


Figure 3: On-Resistance vs. Drain Current and Gate Voltage (Note E)

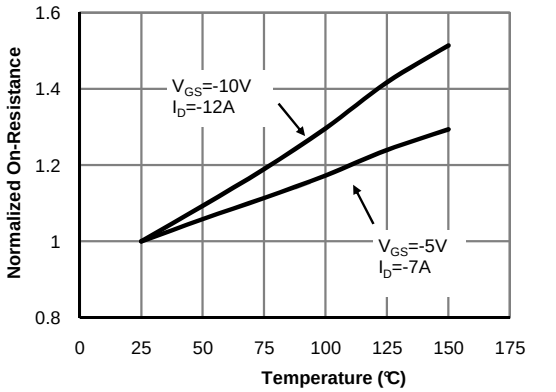


Figure 4: On-Resistance vs. Junction Temperature (Note E)

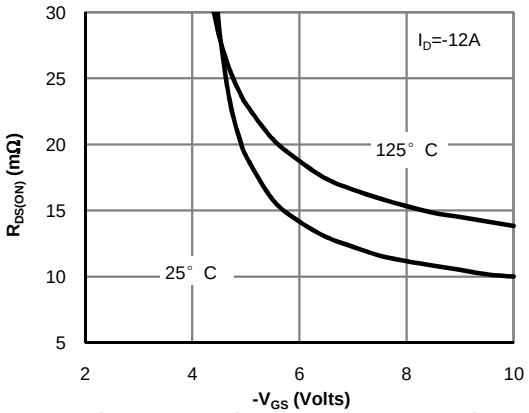


Figure 5: On-Resistance vs. Gate-Source Voltage (Note E)

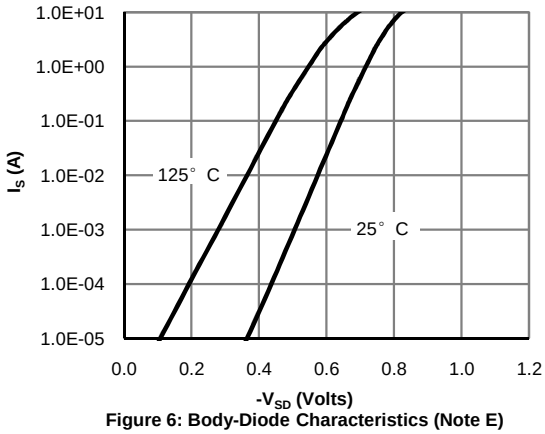


Figure 6: Body-Diode Characteristics (Note E)

TYPICAL ELECTRICAL AND THERMAL CHARACTERISTICS

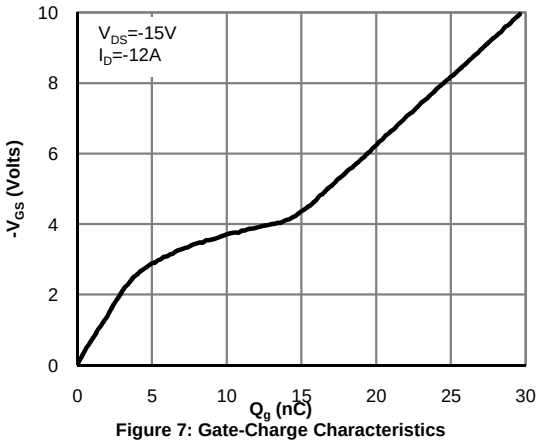


Figure 7: Gate-Charge Characteristics

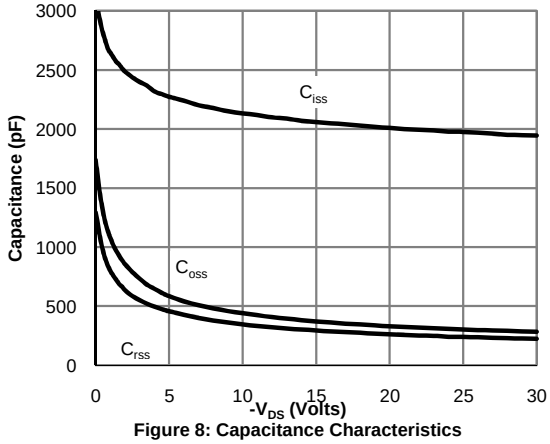


Figure 8: Capacitance Characteristics

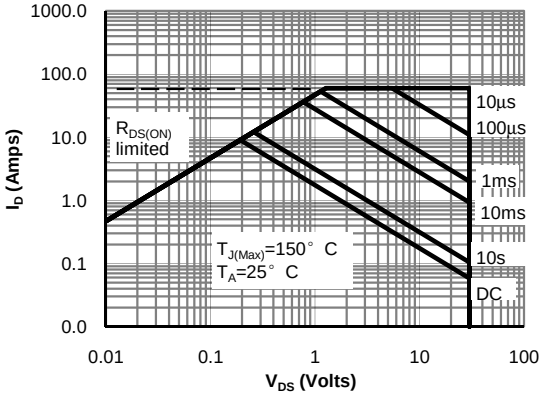


Figure 9: Maximum Forward Biased Safe Operating Area (Note F)

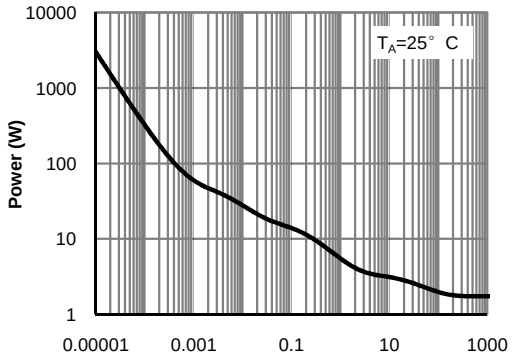


Figure 10: Single Pulse Power Rating Junction-to-Ambient (Note F)

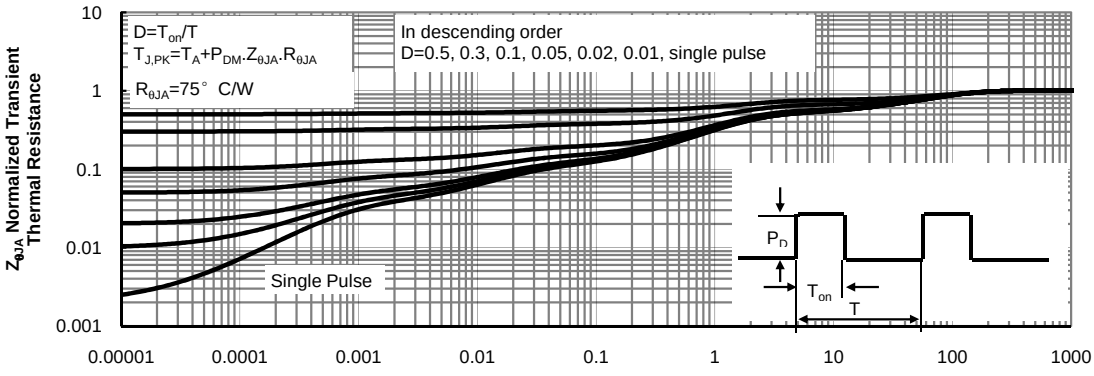
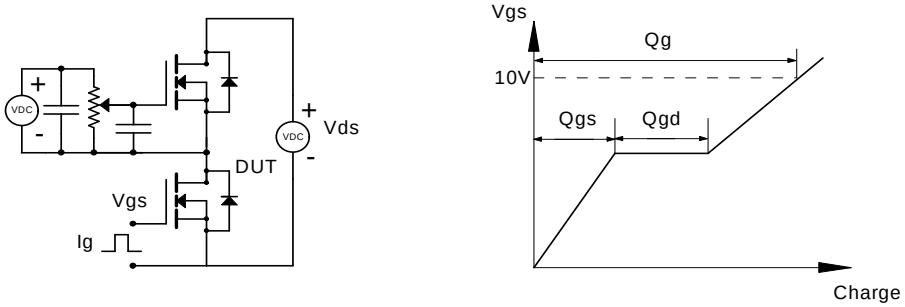
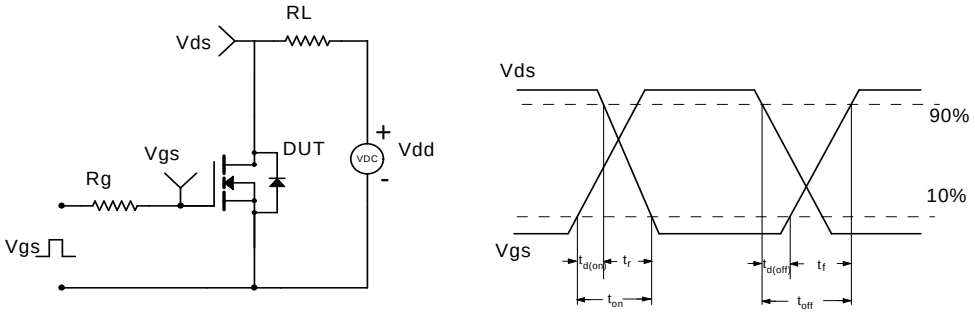


Figure 11: Normalized Maximum Transient Thermal Impedance (Note F)

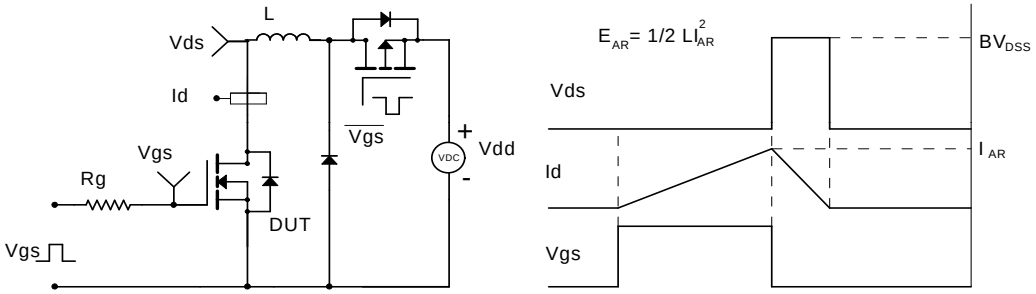
Gate Charge Test Circuit & Waveform



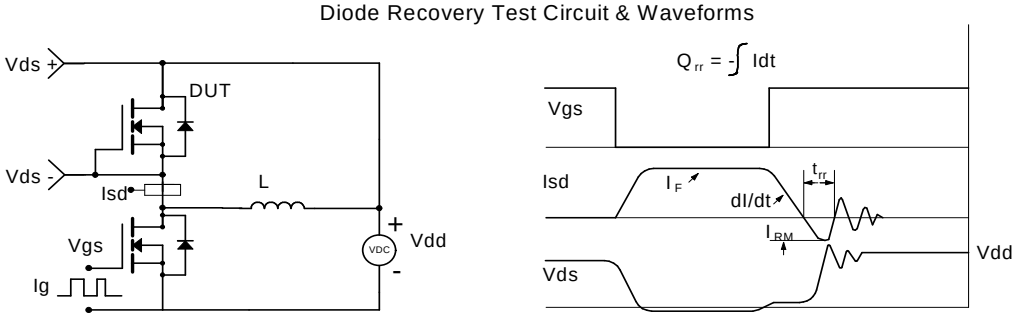
Resistive Switching Test Circuit & Waveforms



Unclamped Inductive Switching (UIS) Test Circuit & Waveforms



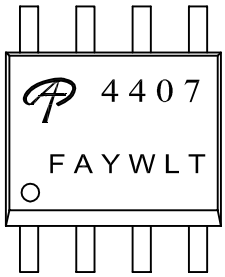
Diode Recovery Test Circuit & Waveforms



ALPHA & OMEGA SEMICONDUCTOR

Document No.	PD-00013
Version	F
Title	AO4407 Marking Description

SO-8 PACKAGE MARKING DESCRIPTION



Green product

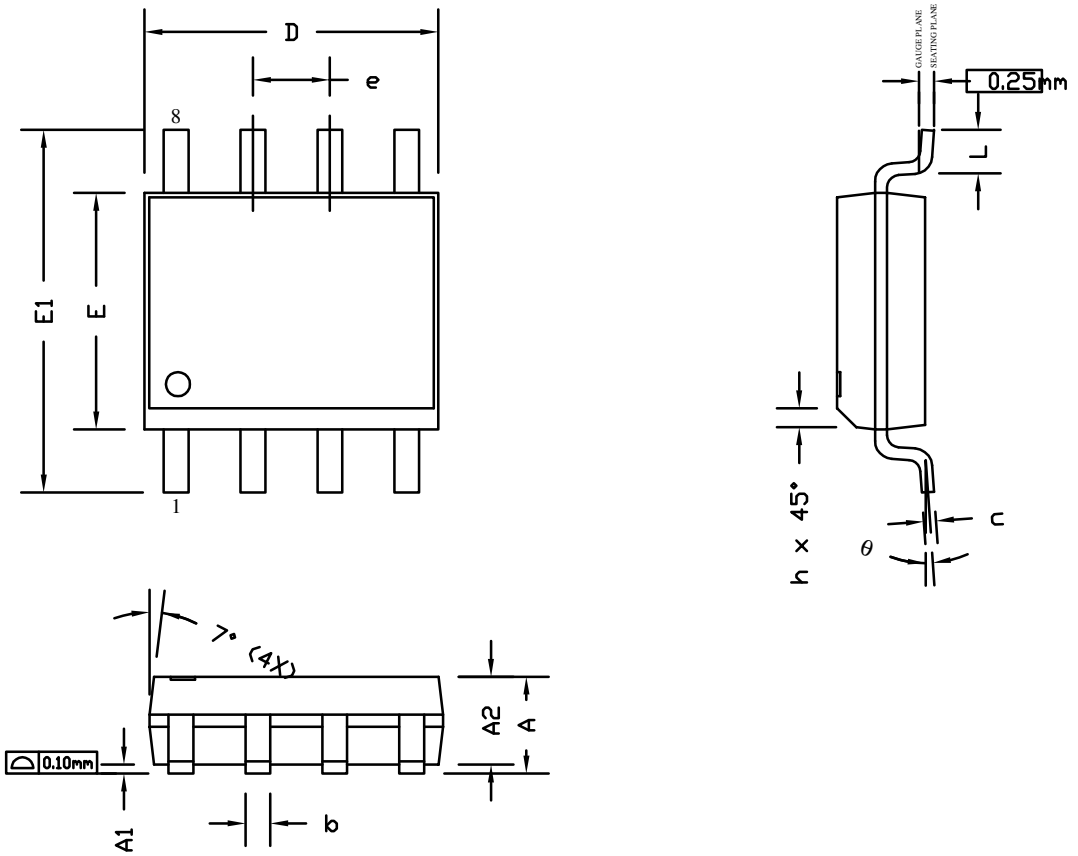
NOTE:
LOGO - AOS Logo
4407 - Part number code
F - Fab code
A - Assembly location code
Y - Year code
W - Week code
L&T - Assembly lot code

PART NO.	DESCRIPTION	CODE
AO4407	Green product	4407
AO4407L	Green product	4407

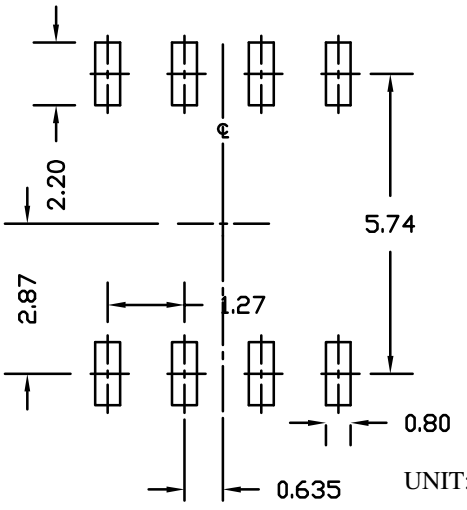
ALPHA & OMEGA SEMICONDUCTOR

Document No.	PO-00004
Version	I

SO8 PACKAGE OUTLINE



RECOMMENDED LAND PATTERN



UNIT: mm

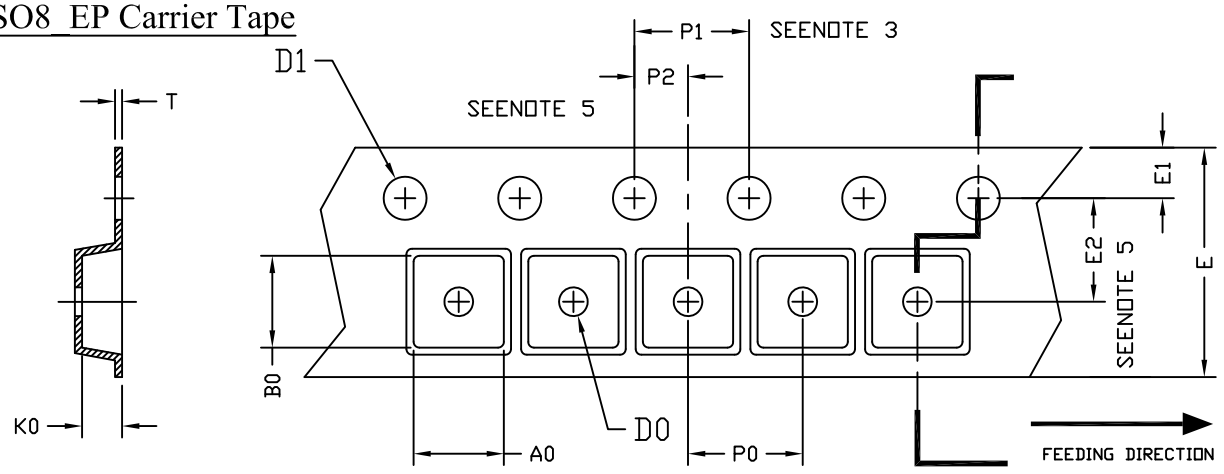
SYMBOLS	DIMENSIONS IN MILLIMETERS			DIMENSIONS IN INCHES		
	MIN	NOM	MAX	MIN	NOM	MAX
A	1.35	1.65	1.75	0.053	0.065	0.069
A1	0.10	0.15	0.25	0.004	0.006	0.010
A2	1.25	1.50	1.65	0.049	0.059	0.065
b	0.31	0.41	0.51	0.012	0.016	0.020
c	0.17	0.20	0.25	0.007	0.008	0.010
D	4.80	4.90	5.00	0.189	0.193	0.197
E	3.80	3.90	4.00	0.150	0.154	0.157
e	1.27 BSC			0.050 BSC		
E1	5.80	6.00	6.20	0.228	0.236	0.244
h	0.25	0.30	0.50	0.010	0.012	0.020
L	0.40	0.69	1.27	0.016	0.027	0.050
θ	0°	4°	8°	0°	4°	8°

NOTE
1. ALL DIMENSIONS ARE IN MILLMETERS.
2. DIMENSIONS ARE INCLUSIVE OF PLATING.
3. PACKAGE BODY SIZES EXCLUDE MOLD FLASH AND GATE BURRS.
   MOLD FLASH AT THE NON-LEAD SIDES SHOULD BE LESS THAN 6 MILS EACH.
4. DIMENSION L IS MEASURED IN GAUGE PLANE.
5. CONTROLLING DIMENSION IS MILLIMETER.
   CONVERTED INCH DIMENSIONS ARE NOT NECESSARILY EXACT.

ALPHA & OMEGA
SEMICONDUCTOR, LTD.

SO8/SO8_EP Tape and Reel Data

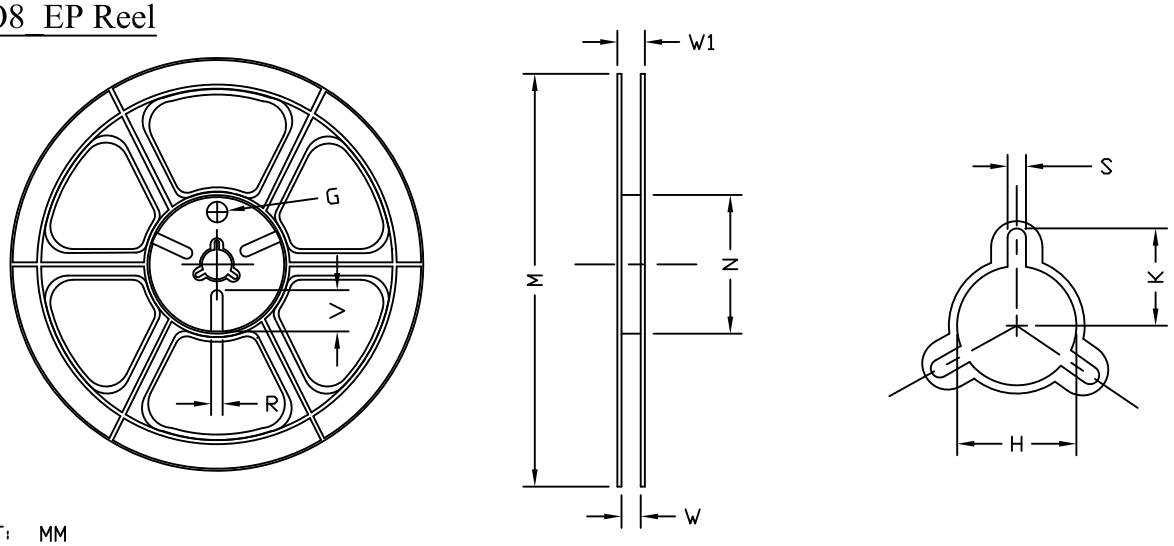
SO8/SO8_EP Carrier Tape



UNIT: MM

PACKAGE	A0	B0	K0	D0	D1	E	E1	E2	P0	P1	P2	T
SO-8 (12 mm)	6.40 ±0.10	5.20 ±0.10	2.10 ±0.10	1.60 ±0.10	1.50 +0.10	12.00 ±0.30	1.75 ±0.10	5.50 ±0.05	8.00 ±0.10	4.00 ±0.10	2.00 ±0.05	0.25 ±0.05

SO8/SO8_EP Reel



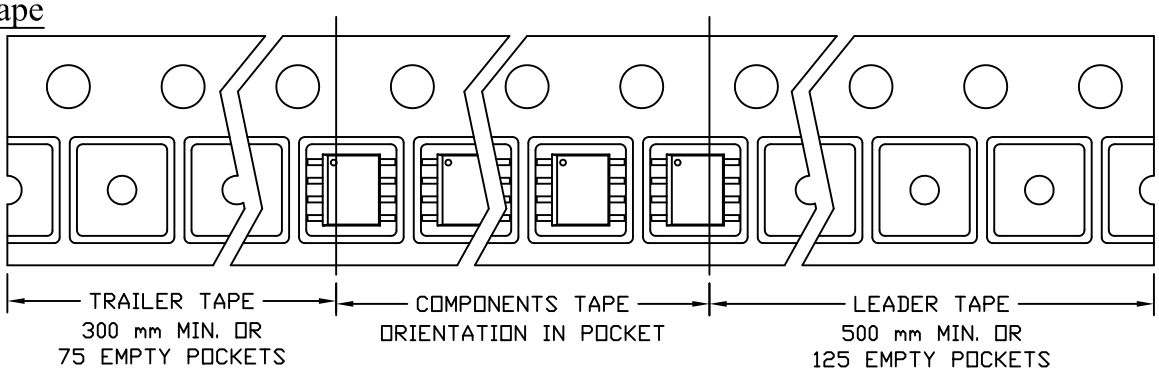
UNIT: MM

TAPE SIZE	REEL SIZE	M	N	W	W1	H	K	S	G	R	V
12 mm	ø330	ø330.00 ±0.50	ø97.00 ±0.10	13.00 ±0.30	17.40 ±1.00	ø13.00 +0.50 −0.20	10.60	2.00 ±0.50	---	---	---

SO8/SO8_EP Tape

Leader / Trailer & Orientation

Unit Per Reel: 3000pcs



ALPHA & OMEGA SEMICONDUCTOR

AOS Semiconductor
Product Reliability Report

AO4407 / AO4407L, rev D

Plastic Encapsulated Device

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U.S.

Tel: (408) 830-9742 **www.aosmd.com**

Dec 27, 2005

ALPHA & OMEGA SEMICONDUCTOR

This AOS product reliability report summarizes the qualification result for AO4407. Accelerated environmental tests are performed on a specific sample size, and then followed by electrical test at end point. Review of final electrical test result confirms that AO4407 passes AOS quality and reliability requirements. The released product will be categorized by the process family and be monitored on a quarterly basis for continuously improving the product quality.

Table of Contents:

I. Product Description:

The AO4407 uses advanced trench technology to provide excellent $R_{DS(ON)}$, and ultra-low low gate charge with a 25V gate rating. This device is suitable for use as a load switch or in PWM applications. Standard Product AO4407 is Pb-free (meets ROHS & Sony 259 specifications). AO4407L is a Green Product ordering option. AO4407 and AO4407L are electrically identical.

Absolute Maximum Ratings T_A=25°C unless otherwise noted				
Parameter		**Symbol**	**Maximum**	**Units**
Drain-Source Voltage		V_{DS}	-30	V
Gate-Source Voltage		V_{GS}	±25	V
Continuous Drain Current	T_A=25°C	I_D	-12	A
	T_A=70°C		-10	
Pulsed Drain Current		I_{DM}	-60	
Power Dissipation	T_A=25°C	P_D	3	W
	T_A=70°C		2.1	
Junction and Storage Temperature Range		T_J, T_{STG}	-55 to 150	°C

Thermal Characteristics					
Parameter		**Symbol**	**Typ**	**Max**	**Units**
Maximum Junction-to-Ambient	T ≤ 10s	$R_{\theta JA}$	28	40	°C/W
Maximum Junction-to-Ambient	Steady-State		54	75	°C/W
Maximum Junction-to-Lead	Steady-State	$R_{\theta JL}$	21	30	°C/W

ALPHA & OMEGA SEMICONDUCTOR

II. Die / Package Information:

	AO4407	AO4407L (Green Compound)
Process	Standard sub-micron low voltage P channel process	Standard sub-micron low voltage P channel process
Package Type	8 leads SOIC	8 leads SOIC
Lead Frame	Ag with Solder Plate	Ag with Solder Plate
Die Attach	Silver-filled Epoxy	Silver-filled Epoxy
Bond wire	2 mils Au wire	2 mils Au wire
Mold Material	Epoxy resin with silica filler	Epoxy resin with silica filler
Filler % (Spherical/Flake)	90/10	100/0
Flammability Rating	UL-94 V-0	UL-94 V-0
Backside Metallization	Ti / Ni / Ag	Ti / Ni / Ag
Moisture Level	Up to Level 1 *	Up to Level 1*

Note * based on info provided by assembler and mold compound supplier

III. Result of Reliability Stress for AO4407 (Standard) & AO4407L (Green)

Test Item	Test Condition	Time Point	Lot Attribution	Total Sample size	Number of Failures
Solder Reflow Precondition	Standard: 1hrPCT+3 cycle reflow@260°c Green: 168hr 85°c /85%RH +3 cycle reflow@260°c	0hr	Standard: 6 lots Green: 16 lots	3300 pcs	0
HTGB	Temp = 150°c, Vgs=100% of Vgsmax	168 / 500 hrs 1000 hrs	6 lots (Note A*)	492 pcs 77+5 pcs / lot	0
HTRB	Temp = 150°c, Vds=80% of Vdsmax	168 / 500 hrs 1000 hrs	6 lots (Note A*)	492 pcs 77+5 pcs / lot	0
HAST	130 +/- 2°c, 85%RH, 33.3 psi, Vgs = 80% of Vgs max	100 hrs	Standard: 6 lots Green: 13 lots (Note B**)	1045 pcs 50+5 pcs / lot	0
Pressure Pot	121°c, 15+/-1 PSIG, RH=100%	96 hrs	Standard: 5 lots Green: 16 lots (Note B**)	1155 pcs 50+5 pcs / lot	0
Temperature Cycle	-65°c to 150°c, air to air, 0.5hr per cycle	250 / 500 cycles	Standard: 5 lots Green: 15 lots (Note B**)	1100 pcs 50+5 pcs / lot	0

III. Result of Reliability Stress for AO4407 (Standard) & AO4407L (Green)

Continues

DPA	**Internal Vision Cross-section X-ray**	**NA**	**5 5 5**	**5 5 5**	**0**
CSAM		**NA**	**5**	**5**	**0**
Bond Integrity	**Room Temp 150°C bake 150°C bake**	**0hr 250hr 500hr**	**40 40 40**	**40 wires 40 wires 40 wires**	**0**
Solderability	**230°c**	**5 sec**	**15**	**15 leads**	**0**
Die Shear	**150°c**	**0hr**	**10**	**10**	**0**

Note A: The HTGB and HTRB reliability data presents total of available AO4407 and AO4407L burn-in data up to the published date.
Note B: The pressure pot, temperature cycle and HAST reliability data for AO4407 and AO4407L comes from the AOS generic package qualification data.

IV. Reliability Evaluation

FIT rate (per billion): 7

MTTF =16307 years

In general, 500 hrs of HTGB, 150 deg C accelerated stress testing is equivalent to 15 years of lifetime at 55 deg C operating conditions (by applying the Arrhenius equation with an activation energy of 0.7eV and 60% of upper confidence level on the failure rate calculation). AOS reliability group also routinely monitors the product reliability up to 1000 hr at and performs the necessary failure analysis on the units failed for reliability test(s).
The presentation of FIT rate for the individual product reliability is restricted by the actual burn-in sample size of the selected product (AO3401). Failure Rate Determination is based on JEDEC Standard JESD 85. FIT means one failure per billion hours.

Failure Rate = $Chi^2 \times 10^9$ / **[**2 (N) (H) (Af)**]**
= 1.83×10^9 / **[**2 (3×164) (168) (258) + 2 (164) (500)(258) + 2 (2×164) (1000) (258)**]**
= 7
MTTF = 10^9 / FIT = 1.42×10^8hrs =16307 years

Chi² = Chi Squared Distribution, determined by the number of failures and confidence interval
N = Total Number of units from HTRB and HTGB tests
H = Duration of HTRB/HTGB testing
Af = Acceleration Factor from Test to Use Conditions (Ea = 0.7eV and Tuse = 55°C)
Acceleration Factor [**Af**] = **Exp** [Ea / **k** (1/Tj u – 1/Tj s)]

Acceleration Factor ratio list:

	55 deg C	70 deg C	85 deg C	100 deg C	115 deg C	130 deg C	150 deg C
Af	258	87	32	13	5.64	2.59	1

Tj s = Stressed junction temperature in degree (Kelvin), K = C+273.16
Tj u = The use junction temperature in degree (Kelvin), K = C+273.16
k = Boltzmann's constant, 8.617164 X 10^{-5}e V / K

V. Quality Assurance Information

Acceptable Quality Level for outgoing inspection: **0.1%** for electrical and visual.
Guaranteed Outgoing Defect Rate: **< 25 ppm**
Quality Sample Plan: conform to **Mil-Std-105D**