



# **Product Specification**

## Ningbo East Electronics Limited

NO. 88 East Jinhui Road, Yinzhou Ningbo 315100, P.R. China <a href="http://www.east-mingtao.com">http://www.east-mingtao.com</a>

Product Name:	High-Out put Piezo Buzzer
Part Number:	EFM 620
Ver si on:	1. 04
Dat e:	2019- 8- 19
Not e:	

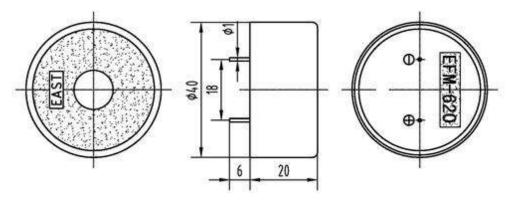
## East is an ISO 9001, IATF16949 and ISO 14001Certified Company

#### **Revision History**

Rev.	Description	Author/Date	Checked By	Approver
1.04	Quality management system revised	汤礼东 2019-8-19	吕文斌	王建成
1.03	Change Operating Voltage & Oscillating Frequency range	汤礼东 2015-7-28	俞凯	王建成
1.02	SPL is changed from 85db(A) to 90dB(A).	汤礼东 2015-7-8	俞凯	王建成

#### 1. Part Number EFM-620

#### 2. Dimension Drawing (Unit: mm)



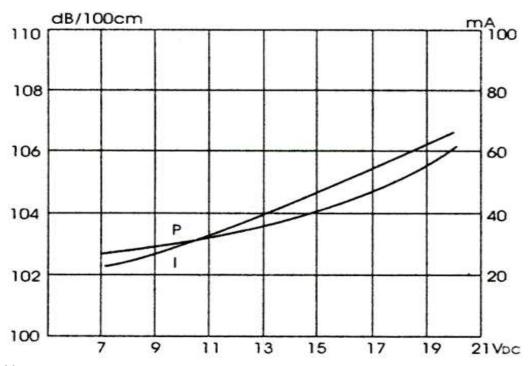
## 3.Specification

No.	Item	Specification
3-1	Min. Sound Pressure Level	100dB/9V <sub>DC</sub> /100cm
	Min. Sound Pressure Level	90dB/7.5V <sub>DC</sub> /300cm
3-2	Rated Voltage	9V <sub>DC</sub>
3-3	Operating Voltage	3~20V <sub>DC</sub>
3-4	Max. Consumption	50mA/9V <sub>DC</sub>
3-5	Oscillating Frequency	3.2 <sup>+0.3</sup> <sub>-0.5</sub> kHz
3-6	Operating Temperature	-20~+60°C
3-7	Case Material/Color	PC Lexan 141R/Black
3-8	Weight	13.0g
3-9	Pin Strength	More than 10N

#### **NOTES:**

Test should be made under the conditions of room temperature  $(20\pm10^{\circ}\text{C})$ , normal humidity  $(60\pm20\%)$  and normal atmospheric pressure. In this case, however, that the judgment is questionable, the test conditions are to be changed to room temperature  $20\pm2^{\circ}\text{C}$ , relative humidity  $60\sim70\%$  and normal atmospheric pressure

## **4.**Typical Frequency Response Curve



**Note:**Distance 100 cm

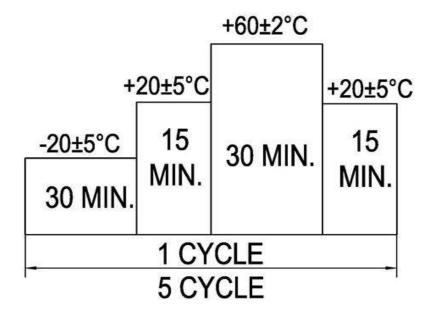
## 5. Reliability Test

No.	Item	Method of Test	Tolerance after Testing	
5-1	Operating Temperature	-20~+60°C	Sound pressure level initial value ±10dB  Max. consumption value ±20%  Oscillating Frequency value ±20%	
5-2	Storage in high temperature	Storage in +60°C test box 96 hours then exposed to the room temperature for 2 hours		
5-3	Storage in low temperature	Storage in -20°C test box 96 hours then exposed to the room temperature for 2 hours		
5-4	Life test in the room temperature	Operate the product continuously 5 seconds on 5 seconds off 300 hours at rated voltage		
5-5	Temperature / humidity cycle test	Storage in +40°C, 93±3%RH test box 96 hours then exposed to the room temperature for 2 hours		
5-6	Temperature (high and low) cycle test	Conduct the test for 5 cycles without applying power then expose to the room temperature for 2 hours.(See Figure 5-6)		
5-7	Vibration test	Conduct the test for the directions of X Y and Z for 0.5 hour each (total 1.5 hours). To-and Fri sweep time(from 10 to 55Hz and then 55 to 10) under single amplitude of 0.75mm is 3 minute, then expose to the room temperature for 2 hours		

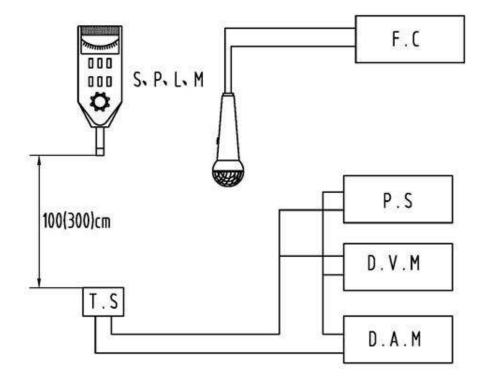
5-8	Drop test  Drop test  Drop a product naturally from the height of 700mm onto the surface of 100mm thick wooden board. Two directions: upper and side of the product are to be applied for this drop test once respectively		
5-9	Soldering heat resistance test	Dip the connecting pins in soldering at 260±5°C for 10±1 seconds	
5-10	Test of soldering	Dip the connecting pins in soldering at 230±5°C for 3±0.5 seconds	Solder shall be attached around over 95% of the dipped portion

**NOTE**: The pins are allowed to deform after drop test.

Figure 5-6



## 6. Electrical Testing Method



S.P.L.M	Sound Pressure Level Meter
T.S	Testing Sample
F.C	Frequency Counter
P.S	Power Supply
D.V.M	DC Voltage Meter
D.A.M	DC Ampere Meter

#### 7. Packing Information

Packing: 600 pcs per export carton Carton Size:  $47 \times 30.5 \times 35$  cm

G. Weight: 10.6 kgs N. Weight: 7.8 kgs