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発行区分 :  新規  変更  更新  
Classification:  New  Change  Renewal

## To Digi-Key

# 納入仕様書

## PRODUCT SPECIFICATION FOR INFORMATION

製品名称 : High Frequency Filter  
Product Description :

製品品番 : ELB1A001  
Product Part Number :

松下品番 : ELB1A001  
Matsushita Part Number :

適用(使用機種等) : Cordless phone  
Applications :

上記以外の適用に際しては、事前に弊社担当者までご連絡ください。  
For other applications, contact our person signed below.

製造部署 : JAPAN  
Manufactured by :

本仕様書の有効期間 : 発行日から まで有効とします。  
Term of Validity : from the date of issue

### お客様ご使用欄 CUSTOMER USE ONLY

この書類を確かに受領しました。  
This was certainly received by us.

松下電子部品株式会社  
変成器ビジネスユニット  
Matsushita Electronic Components Co.,Ltd.  
Power Supply and Inductive Products Business Unit

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|   |               |                 |
|---|---------------|-----------------|
| 発行部署名 Prepared by<br>コイル技術グループ<br>Inductive Engineering Group<br>Tel (06)6908-1215<br>Fax (06)6908-7307 |               |                 |
| 責任者<br>Approved   | 検印<br>Checked | 担当者<br>Designed |
| <i>S. Morimoto</i>  |               | <i>M. Shiba</i> |

1. この製品の使用材料は、「化学物質の審査及び製造等の規制に関する法律」に基づき、すべて既存化学物質として記載されている材料です。

All the materials used in this product are registered material under the Law Concerning the Examination and Regulation of Manufacture, etc. of Chemical Substances.

2. 本製品は、モントリオール議定書で規制されているオゾン層破壊物質(ODC)を製造工程及び購入部品・材料で一切使用していません。

This product has not been manufactured with any ozone depleting chemical controlled under the Montreal Protocol.

3. この製品に使用している全ての材料には、臭素系特定難燃物質「PBBOs、PBBs」を含有していません。

All the materials used in this product contain no brominated materials of PBBOs or PBBs as the flame-retardant.

4. 納入仕様書の「有効期間」について  
有効期間は、特に、申し出のない限り(お客様の要望を含み)自動更新とします。  
その際、連絡書・仕様書は、発行致しません。

"The Term of Validity" of Product Specifications for Information  
Unless otherwise requested ( including from customer), the term of validity shall be renewed automatically.

Then , informations and specifications shall be not issued.

### SPECIFICATIONS (Record of Revision)

| Customer's Code | ELB1A001    | Company name      | Matsushita Electronic Components Co.,Ltd. |                     |
|-----------------|-------------|-------------------|---|---------------------|
| Matsushita Code | ELB1A001    | Publisher         | Matsushita Electronic Components Co.,Ltd. |                     |
| No.             | Date        | Details of change | Operation                                 | Checked             |
| 1               | Feb.25.2005 | New               | After Receiving Spec.                     | <i>S. Kawanishi</i> |
| 2               |             |                   |   |                     |
| 3               |             |                   |   |                     |
| 4               |             |                   |   |                     |
| 5               |             |                   |   |                     |
| 6               |             |                   |   |                     |
| 7               |             |                   |   |                     |
| 8               |             |                   |   |                     |
| 9               |             |                   |   |                     |
| 10              |             |                   |   |                     |

|                       |                                |                              |
|-----------------------|--------------------------------|------------------------------|
| <b>Classification</b> | <b>SPECIFICATIONS</b>          | Code No. (R 0)<br>T1LC-05002 |
| <b>Name</b>           | High-Frequency Bandpass Filter | 1 - 1                        |

**1.SCOPE**

This specification covers the High-Frequency Bandpass Filter to be delivered to Digi-Key

**2.PARTNUMBER**

The part number of the products in this specification shall be ELB1A001

**3.INDIVIDUAL**

Code No. 151- ELB1A001 ( R 0 )

(1)APPEARANCE&DIMENSIONS

As specified in the appearance & dimensions.

(2)MOUNTING DETAIL AND METAL MASK DETAIL

As specified in the mounting detail and metal mask detail.

(3)ELECTRICAL CHARACTERISTICS

As specified in the electrical characteristics.

(4)PERFORMANCE CHARACTERISTICS

As specified in the freq. response & group delay.

**4.COMMON**

Code No. 151- LC1A002 ( R 0 )

(1)RELIABILITY CHARACTERISTICS

As specified in the reliability characteristics.

(2)ATTENTION

As specified in the attention.

(3)TEST METHOD

As specified in the test method.

(4)CONSRRUCTION

As specified in the construction.

(5)PACKAGE

As specified in the package.

**5.REMARKS**

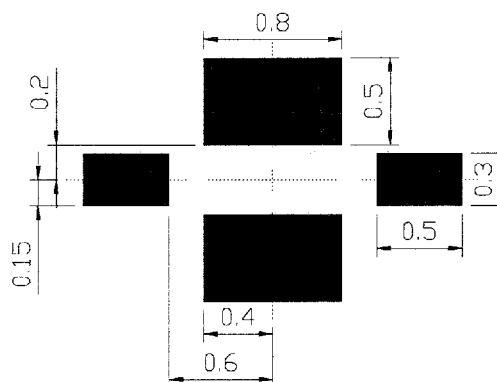
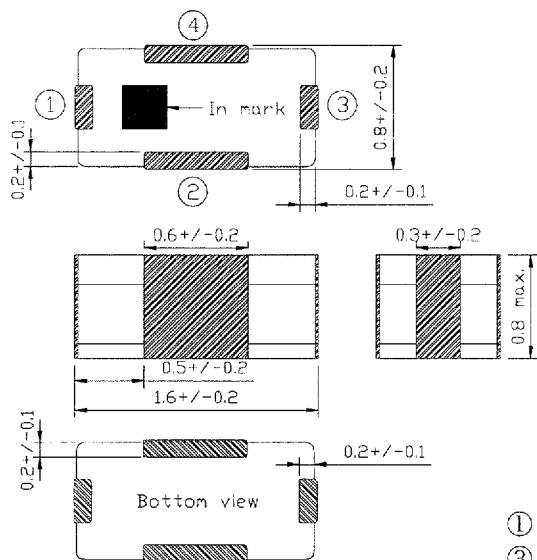
(1)PRODUCING DISTRICT

Module BU Module DC Matsushita Electronic Components Co.,Ltd.

992-1 Aiba Ohno-Cho Ibi-Gun Gifu PREF,501-0598,Japan.

| No. | Date | Revision | Checked | Date | Feb.25.2005     |         |                 |
|-----|------|----------|---------|------|-----------------|---------|-----------------|
|     |      |          |         |      | Approval        | Checked | Design          |
|     |      |          |         |      | <i>Adhikari</i> |         | <i>M. Shiba</i> |
|     |      |          |         |      |                 |         |                 |
|     |      |          |         |      |                 |         |                 |

|                        |                        |  |
|------------------------|------------------------|--|
| <b>Classification</b>  |                        | <b>Code No.</b> (R 0)<br>151- ELB1A001 |
| <b>SPECIFICATIONS</b>  |                        |  |
| <b>Name</b>            |                        | High-Frequency Bandpass Filter         |
| <b>Customer's Code</b> |                        | 1 - 2                                  |
| <b>ELB1A001</b>        | <b>Matsushita Code</b> | <b>Tentative Code</b>                  |
|                        | <b>ELB1A001</b>        | <b>SLB1A0001</b>                       |

**APPEARANCE&DIMENSIONS(upper side)****MOUNTING DETAIL**

Upper side is marking.

**ELECTRICAL CHARACTERISTICS**

| Characteristic Impedance | IN:50. / OUT:50. | Test method (F-1)          |
|--------------------------|------------------|----------------------------|
| Power proof              | 0.5 W            | Specifications.            |
| VSWR                     | 2.0 max.         |                            |
| Ripple                   | 1.0 dB max.      |                            |
| Insertion Loss           | 2.5 dB max.      | [ at 5.725GHz - 5.85GHz ]  |
| Relative Attenuation     | 13.0 dB min.     | [ at 4.80GHz ]             |
|                          | 18.0 dB min.     | [ at 11.45GHz - 11.70GHz ] |

Electrical Characteristics is subject to change by mounting of component. (dimension and position (ground pattern and land pattern) etc). Please make sure of using printed board of yours.

Electrical Characteristics is measured by printed board endorsed by ours. (Fig. 1)

Whenever a doubt about this product, please make sure of using our printed board.

**ENVIRONMENT CHARACTERISTICS and RELIABILITY**

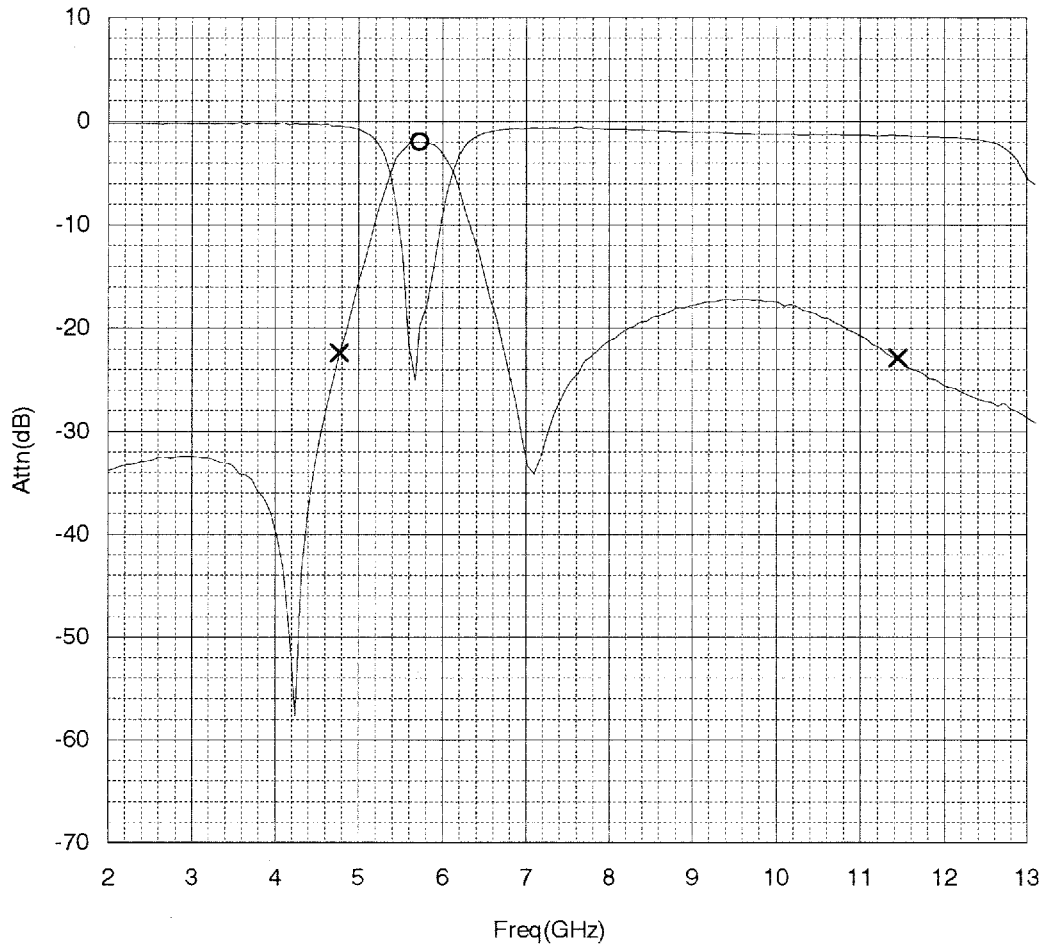
This table is Specifications of electrical characteristics after environment and mechanical test regulated by "Specifications(Common)" of High-Frequency Bandpass Filter.

| Item  | Table 1      |
|---|--------------|
| Insertion Loss [ at 5.725GHz - 5.85GHz ]        | 3.0 dB max.  |
| Insertion Loss                                  |              |
| Relative Attenuation [ at 4.80GHz ]             | 11.0 dB min. |
| Relative Attenuation [ at 11.45GHz - 11.70GHz ] | 16.0 dB min. |
| Relative Attenuation                            |              |

**Marking**

This item's marking is only "In-Mark".

|                                    |                                   |   |
|------------------------------------|-----------------------------------|---|
| <b>Classification</b>              |                                   | <b>Code No.</b> (R 0)<br>151- ELB1A001      |
| <b>Name</b>                        |                                   | <b>PERFORMANCE CHARACTERISTICS</b><br>2 - 2 |
| <b>Customer's Code</b><br>ELB1A001 | <b>Matsushita Code</b><br>ELBA001 | <b>Tentative Code</b><br>SLB1A0001          |



|                       |   |                              |
|-----------------------|---|------------------------------|
| <b>Classification</b> | <b>SPECIFICATION(COMMON)</b>                                  | Code No. (R0)<br>151-LC1A002 |
| <b>Subject</b>        | High-Frequency Bandpass Filter<br>Reliability Characteristics | 1 - 8                        |

|                               | Items                          | Specification   | Test Method/Condition   |
|-------------------------------|--------------------------------|---|---|
| Environmental Characteristics | Moisture Resistance            | The electrical characteristic shall be as shown in Table of individual specification  | Filters shall be subjected to 90%~95%RH at 60°C±2°C for 500h±8h. Measurements shall be made after 48h stabilization at room temperature.  |
|                               | Thermal Resistance             |   | Filters shall be subjected to 85°C±2°C for 500h±8h. Measurements shall be made after 48h stabilization at room temperature.   |
|                               | Cold Resistance                |   | Filters shall be subjected to -40°C±2°C for 500h±8h. Measurements shall be made after 48h stabilization at room temperature.  |
|                               | Thermal Impact                 |   | Filters shall be subjected to repeat 100 times to the following temperature cycle.<br>1. -40°C±2°C 30 min , 2. 85°C±2°C 30 min<br>Measurements shall be made after 48 hour stabilization at room temperature. |
|                               | Thermal Characteristic         |   | Checked at any temperature from -20°C±3°C to 85°C±3°C. (standard at 20°C)   |
| Mechanical                    | Dipping Solder Heat Resistance | The electrical characteristic shall be as shown in Table of individual specification<br>Appearance and structure shall be no abnormality. | Filters shall be subjected to dipping in solder at 270°C±5°C for 5s ±0.5s up to 1.0mm~1.5mm from attachment surface. Measurements shall be made after dipping in solder for 10s±0.5s.                         |
|                               | Reflow Solder Heat Resistance  |   | 150±10°C preheat cycle for 2 minutes, and through reflow at 230°C±5°C for 10s±0.5s ,and more than 2minutes stabilization, repeat 2 times.   |
|                               | Impact Resistance              |   | Fall on a hard wooden board from a height of 1.0m 10 times.   |
|                               | Vibration Resistance           |   | Vibrating at the frequency varying uniformly between the approximate limits of 10Hz and 55 Hz, an amplitude of 1.5mm for 2h in each of 3 mutually perpendicular directions.                                   |
|                               | Bending Strength               |   |   |
|                               | Solderability                  |   | The terminals shall be at least 90% covered with solder.  |
|                               | Operating temp. range          | -20°C ~ 85°C  |   |
|                               | Failure rate                   | 1.0FIT max.   |   |

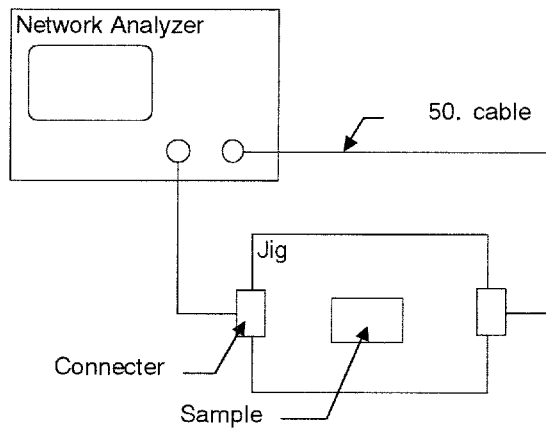
|                |   |                              |
|----------------|---|------------------------------|
| Classification | <b>SPECIFICATION(COMMON)</b>                | Code No. (R0)<br>151-LC1A002 |
| Subject        | High-Frequency Bandpass Filter<br>Attention | 2 - 8                        |

| Items            | Specified Conditions for Use   |
|------------------|--|
| Reflow profile   | <p>the residual heat<br/>150°C~200°C more than 3min<br/>↓<br/>the real heat<br/>220°C~240°C more than 45s<br/>↓<br/>the peak heat<br/>less than 240°C<br/>no more than 10s</p> <p>the residual heat (Preheating)      the real heat      more than 2 min</p> <p>Reflow soldering with soldering iron should not be conducted 2 times.</p> <p>When you use other profiles than our recommendation illustrated below,<br/>please consult us in advice.</p> |
| Storage          | Care shall be taken to temperature, humidity, gas and magnetic field. Temp. : 15°C~35°C<br>Humidity. : 25%RH~75%RH   |
| Mounting         | Placement force should not exceed 4.9 N (0.5kgf), because electric and magnetic characteristics change by applying force.  |
| Repair soldering | Temperature : 270°C max. , Period time : 3s max.   |



|                |   |                              |
|----------------|---|------------------------------|
| Classification | <b>SPECIFICATION(COMMON)</b>                  | Code No. (R0)<br>151-LC1A002 |
| Subject        | High-Frequency Bandpass Filter<br>Test Method | 3 - 8                        |

## 1. Test Circuit



Note 1; Test Jig is recorded by Fig.1.

## 2. Test Method of Insertion Loss Frequency Characteristic ( F-1 )

Using the test circuit as shown Test circuit, calibrate 0 dB without Sample being tested at shorting "IN-OUT", then observe the levels at specified frequency by connecting Sample.

Insertion loss and Attenuation are determined by read-out level (A1)[dB] at the base frequency. Insertion loss and attenuation level are shown as following.

$$\cdot \text{Insertion loss} = ( A1 ) \text{ [dB]}$$

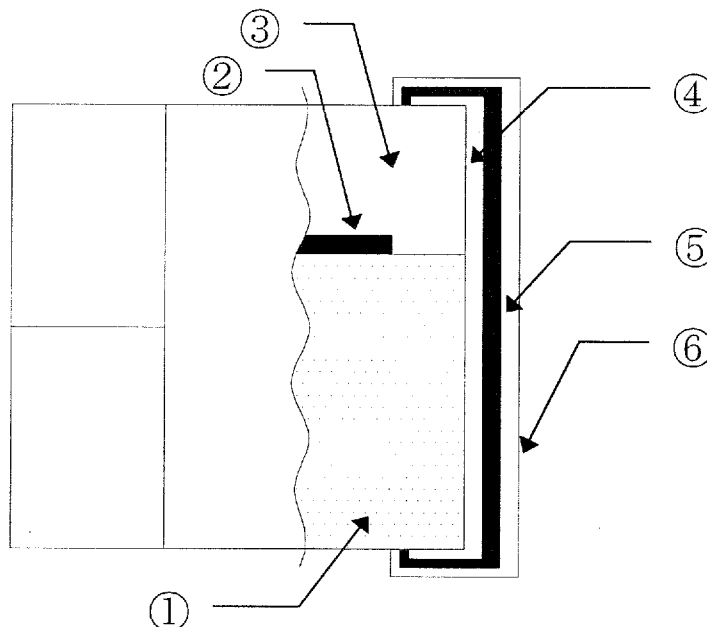
$$\cdot \text{Attenuation} = ( A1 ) \text{ [dB]}$$

## 3. Measurement Equipment

Network Analyzer ; HP 8720 or Equivalent

|                       |  |                              |
|-----------------------|--|------------------------------|
| <b>Classification</b> | <b>SPECIFICATION(COMMON)</b>                   | Code No. (R0)<br>151-LC1A002 |
| <b>Subject</b>        | High-Frequency Bandpass Filter<br>Construction | 4 - 8                        |

Structure



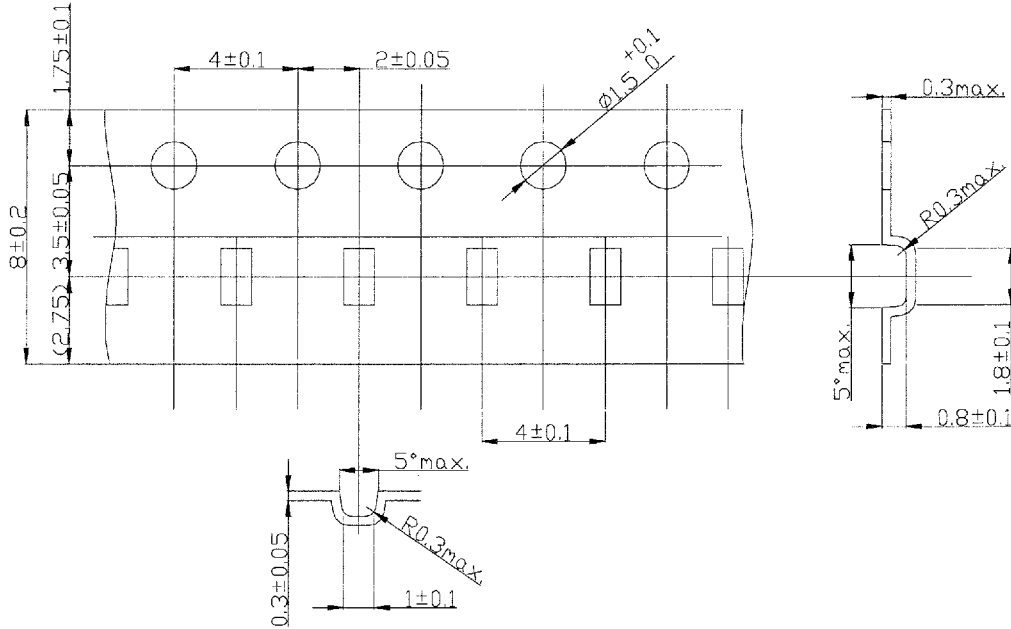
Material List

| No. | Code                   | Material      |
|-----|------------------------|---------------|
| 1   | Insulation materials A | Ceramic       |
| 2   | Internal pattern       | Ag            |
| 3   | Insulation materials B | Glass         |
| 4   | Terminal electrode     | Ag , or Ag-Pd |
| 5   |                        | Ni            |
| 6   |                        | Sn            |

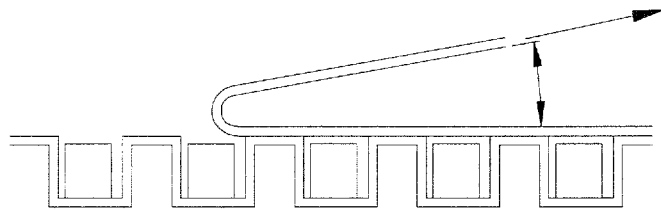
|                |                       |  |
|----------------|-----------------------|--|
| Classification | SPECIFICATION(COMMON) | Code No. (R0)                                    |
| Subject        |                       | High-Frequency Bandpass Filter Packaging(Taping) |
|                |                       | 5 - 8  |

1. Carrier Tape

(1) Measure Unit mm



(2) Carrier Tape Peel Strength

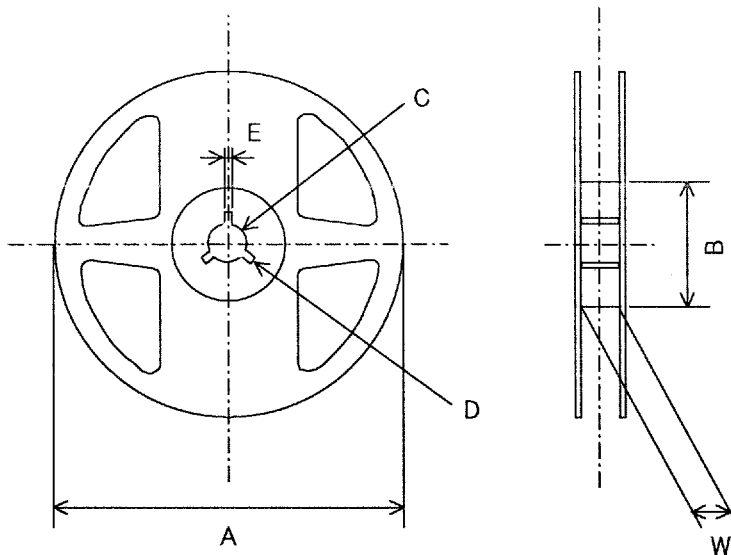


Direction of peel

- Peel speed : 300mm/min
- Peel accuracy : 0°~15°
- Peel strength : 0.1N~1.0N

2. Reel Dimensions

(1) Marking ; Customer's Part No., quantity, Lot No. and our Part No. shall be marked on the reel.



| Code | Dimension |
|------|-----------|
| A    | 178±2.0   |
| B    | 60±0.5    |
| C    | 13.0±0.5  |
| D    | 21.0±0.8  |
| E    | 2.0±0.5   |
| W    | 9.0±0.3   |

|                |   |                              |
|----------------|---|------------------------------|
| Classification | <b>SPECIFICATION(COMMON)</b>                        | Code No. (R0)<br>151-LC1A002 |
| Subject        | High-Frequency Bandpass Filter<br>Packaging(Taping) | 6 - 8                        |

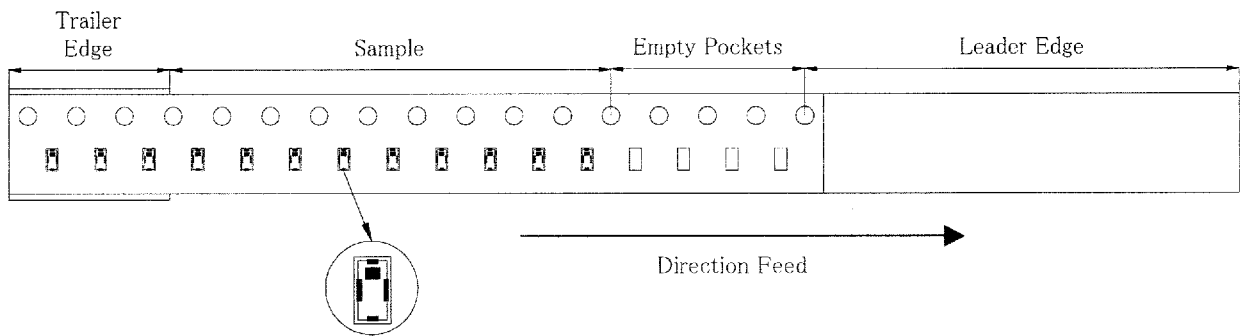
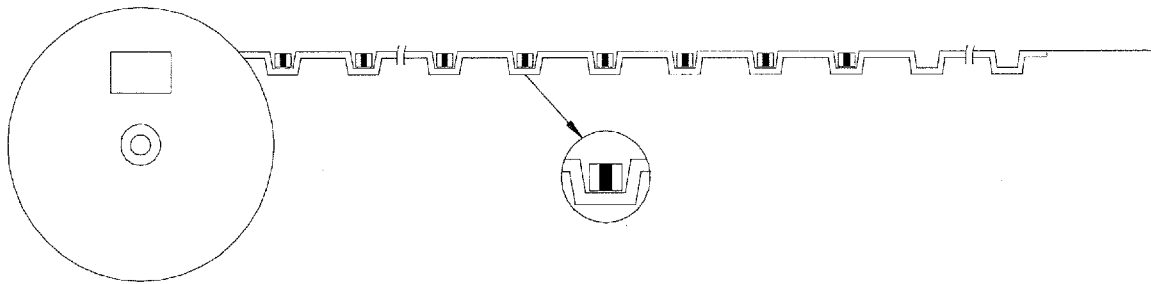
3.Packaging

Carrier tape ( 8mm width, 2mm pitch ) and 178mm diameter reel shall be employed as per JIS C 0806.

(1)Quantity per Reel

4,000 pcs. There shall not be more empty pockets than two and those pockets shall not be consecutive.

(2)Packaging



(2)-1. Trailer Edge, Empty Pockets and Leader Edge

As shown above, there shall be a leading edge consisting of 25 empty pockets as well as cover tape and a trailing edge consisting of 10 or more empty pockets.

(2)-2. Inserting Method

Both electrodes shall be vertical to the longitude of the pockets.

(2)-3. Take-up Method

Samples shall be oriented as specified on the above illustration.

(2)-4. Marking

Customer's P/N, MATSUSHITA'S P/N, quantity and manufacture's name shall be marked on the reel.

|                       |  |                              |
|-----------------------|--|------------------------------|
| <b>Classification</b> | <b>SPECIFICATION(COMMON)</b>   | Code No. (R0)<br>151-LC1A002 |
| <b>Subject</b>        | High-Frequency Bandpass Filter<br>Packaging(Bar Code Label for the reel) | 7 - 8                        |

**Part.No.**

High Frequency Bandpass Filter ELB1A series

**Bar-Code Label Spec.**

| Item                                     | Spec.                  |
|--|------------------------|
| Code                                     | 3 of 9                 |
| Code Density                             | 15.63 to 11.72 cpi     |
| Width of Narrow Bar                      | 0.125 mm min.          |
| Bar Ratio of Narrow:Wide                 | 1 : 2 (Narrow : Wide)  |
| Bar Code Height                          | 4 mm min.              |
| Margins (Quiet Zones)/Left&Right Margins | 3.81 mm min.           |
| Label Size                               | EIAJ C-3A (47×64×79mm) |



| Item                                    | Spec.                     |
|---|---------------------------|
| [1] Customer's Part Number              | Human Readable            |
| [2] Matsushita's Part Number & Quantity | Bar Code & Human Readable |
| [3] Serial (Lot) Number & Vender Code   | Bar Code & Human Readable |
| [4] Matsushita's Part Number            | Human Readable            |
| [5] Quantity                            | Human Readable            |
| [6] Serial Number                       | Human Readable            |
| [7] Matsushita's Part Number            | Bar-Code                  |
| [8] Lot Number                          | Human Readable            |

## Contents About Serial Number

(ex.) L 03 1 06 0

[1] [2] [3] [4] [5]

[1] (1 column) : "R" or "Z" or "L" (Fixation)

[2] (2 column) : shipment year (One column of end of the Christian era)

[ex.] 2002 → 02 , 2003 → 03

[3] (1 column) : shipment month

[ex.] Jan. to Sep. &gt; Number ("1" to "9") , Oct. &gt; "O" , Nov. &gt; "N" , Dec. &gt; "D"

[4] (2 column) : shipment day

[ex.] 10 &gt; Number ("01"to"09") , 10 &lt; Number ("11" to "31")

[5] (1 column) : mixed other Lot No.

[ex.] 0 → only 1 lot. , 1 → mixed other lot.

## Contents About Lot Number

(ex.) G 3 1 1 1

[1] [2] [3] [4]

[1] (1 column) : Producing District [ex.] G → Made in Gifu

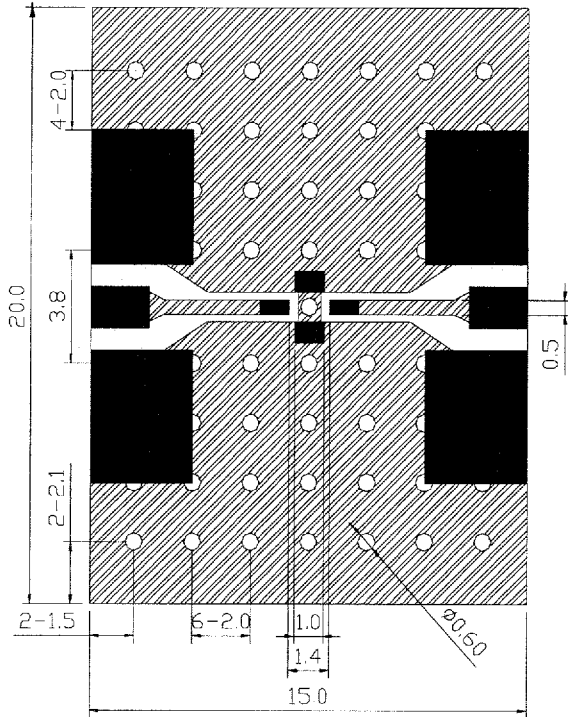
[2] (1 column) : shipment year (One column of end of the Christian era)

[3] (1 column) : shipment month

[4] (2 column) : management number for inside production

|                |  |                              |
|----------------|--|------------------------------|
| Classification | <b>SPECIFICATION(COMMON)</b>             | Code No. (R0)<br>151-LC1A002 |
| Subject        | High-Frequency Bandpass Filter<br>Figure | 8 - 8                        |

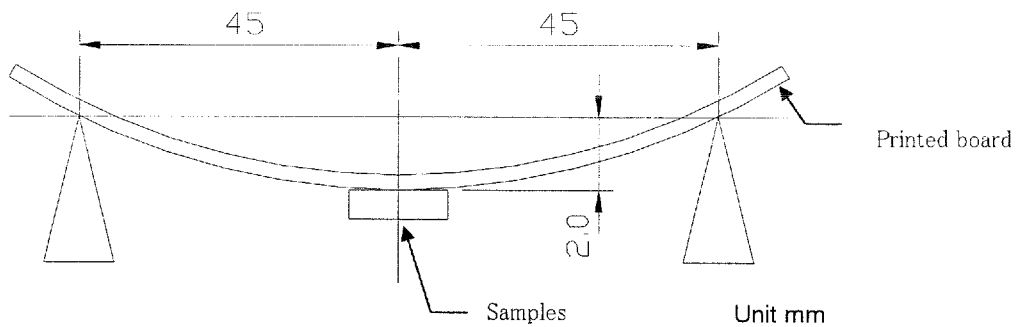
Fig.1 Measuring Jig



- :Land
- :Solder resist
- :No pattern solder resist
- :Through hole (. 0.6)

Multilayer printed board(4-layer) : glassfabric base,epoxy resin (1.0t,Copper leaf 18um)

Fig.2 Bending strength



Single sided printed board : glassfabric base,epoxy resin (0.8t,Copper leaf 35um)