



# Trusted Products Proven Performance

## 3M™ Scotch-Weld™ EC Adhesives Dispenser Reference Guide

- Eliminates Hand Mixing
- Reduces Material Waste
- Improves Mix Ratio
- Accurate Material Placement

## Product Information

## Applicator Information

Product	Size/Style	Adhesive Stock Number	Recommended Manual Dispenser	Dispenser Reference Markings	Recommended Manal Plunger	Visual Manual Plunger Reference	Recommended Pneumatic Dispenser	Dispenser Reference Markings	Recommended Pneumatic Plunger								
3M™ Scotch-Weld™ Epoxy Adhesive	EC-2216 B/A Gray	50mL MIXPAC	87-2500-0321-4	MIXPAC DS 53-01-00*	DS 53	MIXPAC PLS 053-01*	PLS 053-01	Not Available	Not Available								
3M™ Scotch-Weld™ Epoxy Adhesive	EC-2615 B/A Charcoal	50mL MIXPAC	87-2500-0322-2	3M™ EPX™ Plus II Applicator 62-9170-9930-1	DMA 50	MIXPAC PLA 050-01	PLA 050-01	P.C. COX RG14 2LR - REG. DES. APP 2058655	Threaded retaining collar	Built in plunger							
3M™ Scotch-Weld™ Epoxy Adhesive	EC-2615 B/A LW Off-white	50mL MIXPAC	87-2500-0324-8														
3M™ Scotch-Weld™ Epoxy Adhesive	EC-2615 B/A LW Charcoal	50mL MIXPAC	87-2500-0326-3														
3M™ Scotch-Weld™ Epoxy Adhesive	EC-3333 B/A Gray	50mL MIXPAC	87-2500-0318-0														
3M™ Scotch-Weld™ Epoxy Adhesive	EC-2615 B/A LW Off-white	1.25oz DUO PAK	62-2618-1425-5	3M™ EPX™ Plus II Applicator 62-9170-9930-1	DMA 50	3M™ EPX™ Plus II 2:1 Plunger for EPX Plus II Applicator 62-9170-9921-0	PLA 50-02-3M	3M™ EPX™ Pneumatic Applicator, 62-9781-9930-5	Pivoting plastic cartridge Holster	Built in plunger							
3M™ Scotch-Weld™ Epoxy Adhesive	EC-3333 B/A Gray	1.25oz DUO PAK	62-3333-1425-0														
3M™ Scotch-Weld™ Epoxy Adhesive	EC-2615 B/A Off-white	1.25oz DUO PAK	62-2615-1425-1														
3M™ Scotch-Weld™ Epoxy Adhesive	EC-2216 B/A Gray	43mL 1.45oz DUO PAK	87-2500-0352-9														
3M™ Scotch-Weld™ Epoxy Adhesive	EC-3501 B/A Gray	50mL MIXPAC	87-2500-0332-1	3M™ EPX™ Plus II Applicator 62-9170-9930-1	DMA 50	3M™ EPX™ Plus II 1:1 Plunger for EPX Plus II Applicator 62-9170-9911-1	PLA 50-02-3M	3M™ EPX™ Pneumatic Applicator, 62-9781-9930-5	Pivoting plastic cartridge Holster	Built in plunger							
3M™ Scotch-Weld™ Urethane Adhesive	EC-3532 B/A Brown	50mL MIXPAC	87-2500-0328-9														
3M™ Scotch-Weld™ Urethane Adhesive	EC-3535 B/A Amber	50mL MIXPAC	87-2500-0330-5														
3M™ Scotch-Weld™ Epoxy Adhesive	EC-2615 B/A Off-white	200mL DUO PAK	62-2615-3840-9	3M™ EPX™ Manual Applicator, 200 mL 62-9136-9930-2	Type DM 200	3M™ EPX™ Plunger for Manual Applicator, 200 mL 62-9136-9938-5	PL 200-01 1:1 / 2:1	3M™ EPX™ Pneumatic Applicator, 200 mL 62-9140-9930-4	Type DP 200-70	1:1 / 2:1 built in plunger							
3M™ Scotch-Weld™ Epoxy Adhesive	EC-2615 B/A Off-white	200mL MIXPAC	87-2500-0323-0														
3M™ Scotch-Weld™ Epoxy Adhesive	EC-2615 B/A Charcoal	200mL MIXPAC	87-2500-0334-7														
3M™ Scotch-Weld™ Epoxy Adhesive	EC-2615 B/A LW Off-white	200mL MIXPAC	87-2500-0325-5														
3M™ Scotch-Weld™ Epoxy Adhesive	EC-2615 B/A LW Charcoal	200mL MIXPAC	87-2500-0327-1														
3M™ Scotch-Weld™ Epoxy Adhesive	EC-2615 B/A LW Off-white	200mL DUO PAK	62-2618-3840-3														
3M™ Scotch-Weld™ Epoxy Adhesive	EC-3333 B/A Gray	200mL DUO PAK	62-3333-3830-9														
3M™ Scotch-Weld™ Epoxy Adhesive	EC-3333 B/A Gray	200mL MIXPAC	87-2500-0319-8														
3M™ Scotch-Weld™ Epoxy Adhesive	EC-3501 B/A Gray	200mL MIXPAC	87-2500-0335-4														
3M™ Scotch-Weld™ Urethane Adhesive	EC-3532 B/A Brown	200mL MIXPAC	87-2500-0329-7														
3M™ Scotch-Weld™ Urethane Adhesive	EC-3535 B/A Amber	200mL MIXPAC	87-2500-0331-3														
3M™ Scotch-Weld™ Structural Adhesive	EC-2214 High Density Gray	6 OZ SEMCO CART	62-3414-2940-5								Not Available	Not Available	Not Available	Not Available	Semco® Model 250-A Pneumatic Sealant Gun	Semco® Model 250-A	Built in plunger
3M™ Scotch-Weld™ Structural Adhesive	EC-2214 Gray	6 OZ SEMCO CART	62-2214-2940-0														
3M™ Scotch-Weld™ Epoxy Adhesive	EC-2216 B/A Gray	6 OZ SEMCO CART	87-2500-0320-6														
3M™ Scotch-Weld™ Structural Adhesive	EC-3448 Light Tan	6 OZ SEMCO CART	62-3448-2801-7														

## Nozzles

\*MIXPAK Nozzle required.

Product	Stock Number	Nozzle Reference Markings	
3M™ EPX™ Mixing Nozzle 9742	50 mL, 72 per case	62-9742-9935-6	EPX 50ml helical mixing nozzle
3M™ EPX™ Mixing Nozzle 9742	50 mL, 1200 per case	62-9742-9938-0	EPX 50ml helical mixing nozzle bulk pack
3M™ Scotch-Weld™ EPX™ Plus II Mixing Square Nozzle Gold	5.3 mm, 12 per bag	62-9171-9153-8	EPX 50ml square mixing nozzle
3M™ Scotch-Weld™ EPX™ Plus II Mixing Square Nozzle Gold	5.3 mm, 1200 per case	62-9171-9953-1	EPX 50ml square mixing nozzle bulk pack
3M™ EPX™ Applicator Nozzle	6 mm, 36 per case	62-9142-9930-0	EPX 200ml helical mixing nozzle
*MIXPAC Nozzle Pink	1:1/2:1	MIXPAC MB 5.4-16-S or MB 5.4-20-S	Pink cap and equal inlet orifice diameters

## Applicators



3M™ EPX™ Metal Manual Applicator - 50ml



3M™ EPX™ Plus II Manual Applicator - 50ml



3M™ EPX™ Pneumatic Applicator - 50ml



3M™ EPX™ Manual Applicator - 200ml



3M™ EPX™ Pneumatic Applicator - 200ml



MIXPAC S50 System - 50ml (for Scotch-Weld EC-2216 B/A Adhesive)



SEMCO® 250-A Gun - 6oz (for Scotch-Weld EC-2216 B/A Adhesive)



3M's cartridge-packaged Scotch-Weld™ EC Adhesives provide improved efficiency over bulk packaged adhesives. They provide improved mixing ratio accuracy, eliminate hand mixing, reduce material waste, and enable accurate material placement.

3M also provides or recommends quality dispensers for your convenience. This reference guide provides information on which dispensers and accessories are appropriate for 3M's cartridge-packaged Scotch-Weld EC adhesives.

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