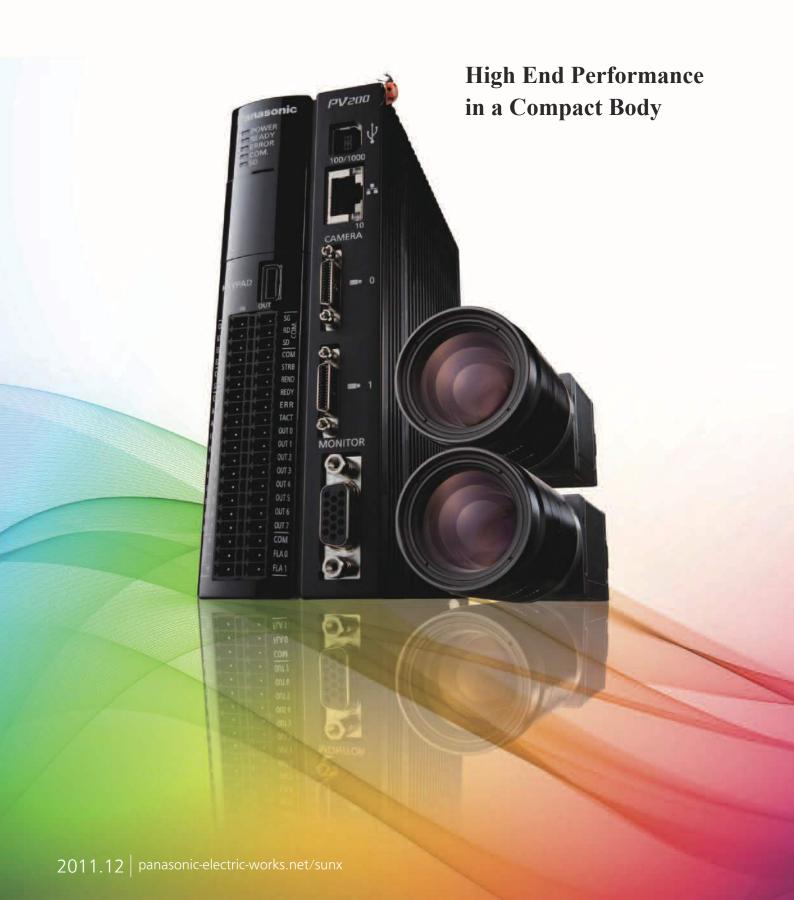
Panasonic ideas for life

NEW

Machine Vision System

IMAGECHECKER PV200



Compact & High Performance ULTRA HIGH SPEED VISION SYSTEM IMAGECHECKER PV200







Improved inspection reliability while reducing engineering time

Image processing with impressive accuracy and performance can now be achieved while requiring a surprisingly low implementation and programming time.

The new ideal machine is a color/grey combination type.

Hardware

Color and grey images can be simultaneously captured for inspection.

In addition, the "3+1" Quad processor provides ultra-high speed parallel processing, significantly reducing the inspection time.

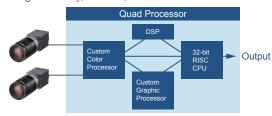
Features are condensed into the ultra-compact body guaranteeing outstanding usability.

Quad processor, DSP processing & Pipeline processing

"3 + 1" Quad processor for high speed processing

Consists of a processor exclusively for image capture and transfer, a high-speed RISC-CPU, image-processing DSP, and a processor exclusively for display processing

- Pipeline processing by the Quad processor enables concurrent operation of the image capture process and inspection process.
- Ease of operation is increased, because data R (read) / W (write) (see page 10) and display layout switching operations are possible in the RUN mode.
- DSP processing: High-speed DSP is a processor dedicated for realtime image and grey pre-process filtering.
- High reliability, fan-less, standalone hardware

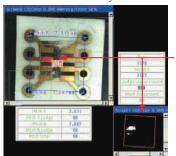




With pipeline (parallel) processing, image capturing and inspection can execute at the same time.

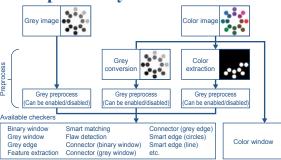
Two cameras, including a combination of color and grey cameras, can be simultaneously connected.

High definition color and grey cameras can be simultaneously connected. Inspections with color and grey images can be conducted concurrently.



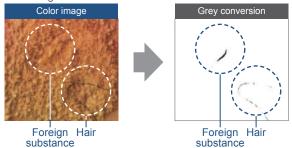
Color images clearly show red bad marks, which are difficult to detect with grey images.

O Color / Grey combination inspection system



Grey conversion

Highly flexible grey conversion is possible, because each coefficient can be freely specified for each RGB value of a color image.



• Camera selections



50 mm 1.97 in

148 mm 5 83 in

116.5 mm

DIN-rail mountable

Six types of cameras, including a 4M grey camera, are available with the system.

0.3M compact grey camera has been added to the product line-up. The body is approximately 20 mm 0.79 in more compact lengthwise compared to previous 0.3M grey cameras.



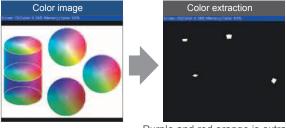
Color window

The maximum, minimum, average, and deviation of RGB values can be obtained. Results can be used for numerical calculations and outputted externally.



Color extraction

Colors in different color phases can be simultaneously extracted and inspected by using one inspection checker.



Purple and red orange is extracted.



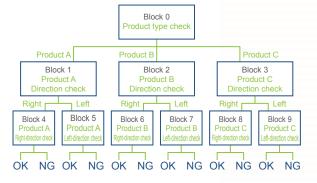
Branch execution/Designated execution (learling)



The inspections can be quickly changed to meet multiple product types or various conditions

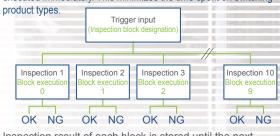
Branch execution

Up to nine branches can be set to choose an inspection to be executed depending on the test results.



Designated execution

After trigger signal is applied, up to ten different inspections can be executed immediately. This minimizes the time spent on switching



Inspection result of each block is stored until the next execution.

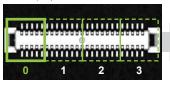
A dedicated application can be created by controlling the block execution timing externally.



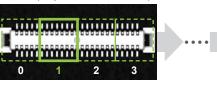
One work is moved and inspected numerous times then given a total judgment (inspection of target using split captures in order to obtain necessary resolution).

Total judgment result output with last block

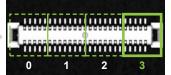
Block 0 (Inspection of area on furthest left)







Block 3 (Inspection of last area and total judgment)



Imaging conditions are changed, work is inspected numerous times, and total judgment is made (lighting of light source is controlled by a PLC).

Case 3 Simple alignment

Result of Block 0 is used to inspect at Block 1.

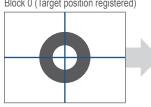
Block 0 (Position adjustment of work) Block 1 (External inspection)

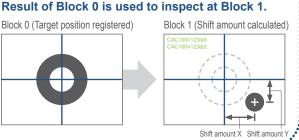


Transmitted light illumination used

Reflected light illumination used

Block 0 (Target position registered)





Inspections of a variety of points of a variety of product types

- Data for up to 256 types can be saved in the built-in memory alone, and 25,600 types with an SD memory card inserted.
- Maximum registrable number of checkers: 1,000 checkers / type

	Line	Binary window	Grey window	Binary edge	Grey edge
Checker types	Feature extraction	Smart matching	Flaw detection Color window		
1,000	Three connectors (b	oinary window, grey wind	Smart edge (d	circles) / (line)	

A total of 15 types

- Maximum registrable number of templates: 2,000 templates
- Maximum available number of numerical calculation formulas: 1,000 formulas / type

A variety of operators for numerical calculation are available: Four fundamental operations $(+, -, x, \div)$, bracket operation, trigonometric function (14 types), comparison function (6 types), mathematical function (15 types), geometric function (18 types), and statistical function (18 types)

- Execution blocks: 10 blocks / type
- Position adjustment: 1,000 checkers / type, Area adjustment: 1,000 checkers / type

Preprocessing

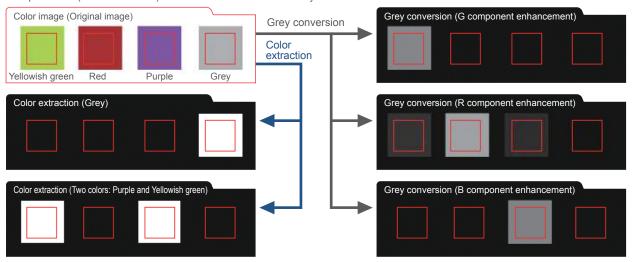
• Grey conversion / Color extraction

•Grey conversion: Max. 16 groups/camera

The conversion coefficients are set for the color image RGB greyscale value and the image is converted to grey. Each RGB coefficient can be set freely (-1,000 to +1,000). This makes it difficult for the inspection to be affected by color changes, such as by the removal of low saturation (low coloration) or non-color parts and by target color enhancement, caused by lighting fluctuations.

•Color extraction: Max. 128 colors/type (one camera, expansion mode)

Utilizing the parameters H (Hue), S (Saturation) and V (Value), which resemble the way humans perceive differences in color, multiple colors (max. 128 colors) can be extracted simultaneously.



• Grey preprocess filters



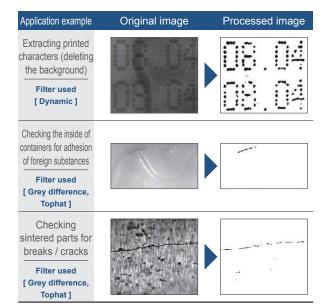
21 types of grey preprocess filters are available. Reliable inspections are possible even under non-uniform lighting conditions or in the case of images with noise.

• Preprocess filters: 21 types • Preprocess groups: Max. 16 groups/camera • Preprocess steps: Max. 10 steps/group

Main purpose		Filter name
Flaw detection	•Tophat •Dynamic	Grey difference
Noise removal	• Dilation • Erosion	•Erosion → Dilation •Dilation → Erosion
Image adjustment	•Rotation •Reflect	

Main purpose	Filter name				
Contour enhancement	•Sobel •Laplac •Prewitt •Edge ex	O			
Blurring	Median Smoothing				
Contrast enhancement	•Auto correction •Grey cut	Area averaging Correction settings			

Application example	Original image	Processed image
Checking container lids for adhesion of foreign substances Filter used [Tophat]		
Checking films / sheets for scratches / wrinkles Filter used [Grey difference, Area averaging]	1	
Detecting dirt on transparent sheets Filter used [Dynamic]		



Checker Functions



Smart edge (Circle)/(Line)



Complicated inspection processes can be easily performed with highly accurate measurements.

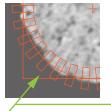
A function for accurate approximation of circles/lines

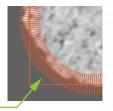
This function detects a maximum of 3,000 edge points for a line and 3,600 for a circle in one area, dramatically improving the accuracy of the dimension and position measurements.

Operation principle

- 1. A Grey edge scanning area is created, and edge points in the area are searched to detect the contour of the object.
- 2. Virtual circles and approximate straight lines can be identified with a high degree of accuracy based on the target edge points.
- 3. Pass (OK) /fail (NG) evaluations are made based on the measured values (radius, diameter, and width), deviations, circularity, straightness, and the number of edges outside the area.

Smart edge (circle) setting example







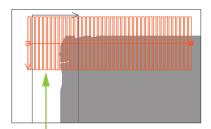


The center of the virtual circle, radius, diameter, circularity, and ring width can be measured.

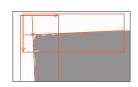
The center and radius of the corner are measured.

One cell can have a minimum width of one pixel (linear scanning), and a maximum of 3,600 cells can be set per 0.1°

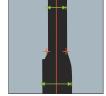
Smart edge (line) setting example







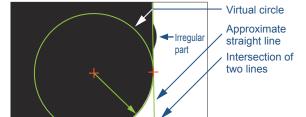
The influence of surface imperfections is eliminated to accurately detect the target straight line by approximation.



Imperfections along a target sample can be analyzed for maximum and minimum values

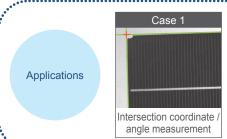
• Geometry calculation (Market Vision Vision

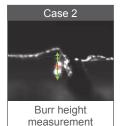


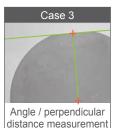


Distances, intersections, and median lines can be detected.

This function detects the distance between two points, the intersection of two lines, the median line of two lines, the perpendicular distance, and an approximate ellipse. In combination with Smart edge (circle) / (line), this function recognizes the object as a geometric figure, allowing the coordinates, distances, dimensions, and angles to be obtained without preparing calculation formulas.









Checker Functions





By using the PV200 matching function, highly accurate detection is possible using two means of matching that take into account the characteristics of the target object and the process environment.

Smart matching





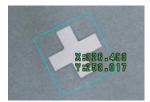
Through means of a unique normalization process, stable detection can be achieved with reduced influence from grey fluctuations





Detects even with low-contrast images

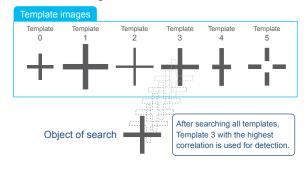




Detects even with negative images

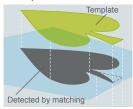
Selection possible among multiple templates

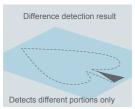
A high-precision inspection is possible by searching a maximum of 64 templates in the same search area to detect a result with the highest correlation.



Extraction of deviating portion using pattern difference

Based on the position information obtained by the matching function, the registered object and detected object are overlapped and compared on a pixel-by-pixel basis. Any pixels with a difference in brightness over a certain level are detected. The area value of such pixels can then be used to make pass/fail evaluations





Contour matching



Contour search



A template is created from the contour information (object) obtained from the grey change points (edge points), which means stable detection can be achieved without being influenced by the object shape or changes to the background.









Detects even if background changes.

Even if all of detected target object is registered, detection will be stable regardless of the state of the background.





Detects even if target object is hidden

Stable detection is possible even if part of the object being detected is deficient.

Detects even if the magnification changes (±10 % max.)

The same template can be used for detection even if in processes where the distance between the work and the camera changes.

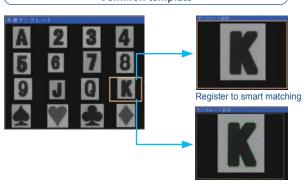




Detects even with noise on the target object

Stable detection is possible even if the part of the object being detected changed due to a limitation in the lighting or inspection process

Common template



Register to contour matching

- · When a common template is used, the information of all checkers that use the same template will be updated with the switch of one template. Compared to the setting of templates individually, time is saved by reducing repetitious work and operational mistakes are prevented.
- · Also, since it is not necessary to register the same template more than once, space for holding templates on the PV200 can be saved. Images registered as common templates can be used for

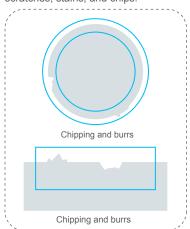
both smart matching and contour matching.

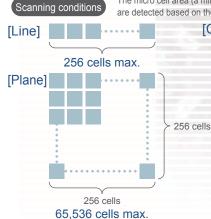


Flaw detection

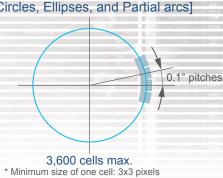


This function is ideal for critical appearance inspections, such as scratches, stains, chipped edges, burrs, and other flaws in objects. The inspection is carried out by comparing a target's greyscale image with neighboring parts, which helps in the detection of minor scratches, stains, and chips.





The micro cell area (a minimum of 3x3 pixels) is continuously generated, and defects are detected based on the amount of change in the density in the inspection area. [Circles, Ellipses, and Partial arcs]



- * A setup is possible in the minimum 0.1° pitch. [For circles (360°) inspection]

Connector checker



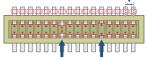
Setup for connector inspection has been burdensome up to now. Now inspection can be accomplished by creating one area. This enables a great man-hour reduction.

Inspection example



Pin pitch inspection

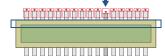
This function measures the distance between the edges of each pair of adjacent pins and evaluates the results based on the preset upper and lower limits. Data of the "start point", "end point", and "number of pins" should be input.



Inside pin gap inspection

Pin coplanarity inspection

This function detects raised pins. In the same way as the pin pitch inspection, setting simply adjusts the position using one checker and then inputting the number of pins.



This function inspects the gap between facing ends of pins. Simply input the number of pins. The upper and lower limits of the gap can be set.

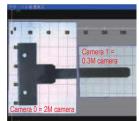
Coordinate calibration



Setting and calculation is possible, linking the camera image with the actual dimensions.

Link two images

Global coordinates between two cameras are generated and both results are quoted to enable direct calculation.

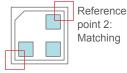




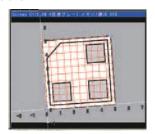
Calculation is possible mixing the separate detected data by two cameras

Dynamic calibration

Conveyance differences arising during stage and index conveyance are adjusted each time to enable stable measuring of the work dimensions.







Our unique algorithm for ultra high speed processing

Parallel processing by Quad processor and our unique algorithm ensure outstanding ultra high speed inspections.

[Execution processing		Unit: msec	
Checker fuctions (Note 1)	640 × 480	1,600 × 1,200	2,048 × 2,048
Binary window	0.5	1.7	3.3
Grayscale window	0.4	1.5	2.9
Binary edge	2.1	11.3	23.7
Grayscale edge	8.7	54.0	117.2
Feature extraction	1.1	3.8	6.9
Smart matching (Note 2)	5.0	32.3	63.5
Contour matching (Note 3)	26.4	111.3	329.4

Notes: 1) The processing speed above is a reference value based on default settings. Processing speed vary depending on the image being inspected.

2) Template: 128 x 128, Without rotation

3) Template: 128 x 128, Rotation: ±30 °, Scale: ±5 °

- 4) When using a color camera.

[Execution	processing	speed]
E-11 6		0.40

nit:

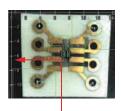
[Execution processing speed] Unit							
Filter functions	640 × 480	1,600 × 1,200	2,048 × 2,048				
5 x 5 Dilation	0.8	3.7	7.6				
5 x 5 Erosion	0.8	3.7	7.6				
5 x 5 Smoothing	1.2	5.8	13.1				
5 x 5 Edge extraction X	0.8	3.3	6.6				
5 x 5 Edge extraction Y	0.8	3.3	6.8				
5 x 5 Prewitt	1.9	9.9	21.5				
5 x 5 Sobel	1.9	10.5	21.7				
Image rotation	1.9	11.5	24.8				
Grey conversion (Note 4)	1.2	5.1	-				
Color extraction (Note 4)	0.5	2.4	-				

Interface

Operation screen Man-hot reduction

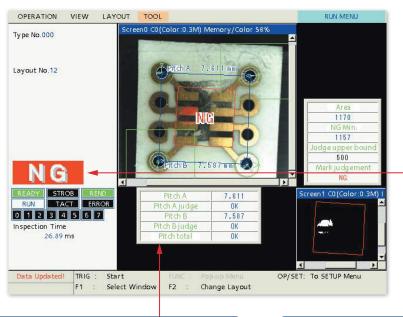


The PV200 has been designed to simplify implementation in both pre-production and post-production.



(Unit conversion axes)

X and Y axes indicate the scale converted into the actual dimensions. (Separately settable for each camera)



Data R (Read) / W (Write) function

Program modifications can be quickly made in the RUN mode without replacing the program or switching to the setting screen. This is useful in cases where changes to the inspection area and pre-processing parameters must be made after the program has been finalized.

[Modification examples]



Splash screen

The splash (startup) screen can be changed to an original screen, such as a screen suitable for the user's equipment or a screen including a brand logo. (A bitmap with a maximum size of 640 x 480 pixels)

Operation customization by external signal

The PV200 is equipped with a total of five points for ASSIGN and EXTRA signals, which allow you to customize the allocations of tasks, such as layout switching, image data output and screenshot printing.

Customizable Display

■ Character / Figure drawing

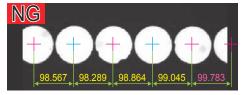
A function for drawing text (multi-lingual), measured values, cross marks, arrow marks (dimension lines), rectangles, and ellipses. This function allows drawn items to be displayed following the calculation results or detected positions. It is also possible to specify the character size, fill regions and switch the drawn item colors or turn on/off the display of the items according to the pass/fail check results.

■ Marker function

A straight line, rectangle, circle, ellipse, and cross line can be displayed at any position. The display position can be specified by using external signal.

■ Layout

The VGA screen (640 x 480 pixels) can display two images and two pages of the Data R/W screen. Layouts can be customized and up to 16 patterns can be registered. They can be switched in accordance with the situation using either the keypad or external signals.









Select menu



By registering to the menu list any item you prefer from the items in the setup screen, you become able to perform operations directly, verify settings, and make changes.

- Improve operability by registering to the menu those functions you use a lot.
- Prevent operation mistakes by registering to the menu those functions that are okay to change.





Checker parameter registration Only the set value and result are displayed when a checker parameter is chosen. Parameters other than those items

Number of registrations: max. 50 pages/product type (16 items/page)

chosen are not displayed.

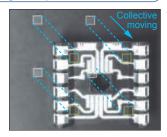
Password protection

Setting a password prevents the careless switching to the setup screen. The password can have a maximum of 15 digits (from 84 alphanumeric and symbol characters). By joint use with the Select Menu, it is possible to distinguish between operator and administrator use.



Collective moving of inspection areas

This function is essential to simultaneously move multiple inspection areas for the purpose of fine adjustment of the target position. The areas can be chosen by camera, position correction group, or inspection checker type.



O PVWIN200 setup software

User-friendly drag-and-drop operations

Drag the target image and drop it onto a PVWIN200 screen to start the operation. The guidance by the navigation view icons will help you set the inspection conditions.









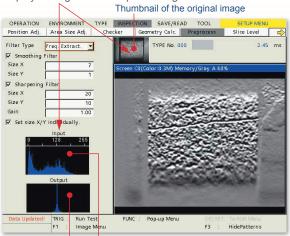


The checker list shows the on/off state of each inspection function and the inspection results so that users can check the program outline. It is possible to jump to the setting screen for a selected function and edit the settings.



Histogram

In the image preprocessing and the binarization setting screens, both the original image and its histogram are displayed as guidance for processing



After processing Before processing

Setting help

Various functions are built in that are useful when installing the PV200 at the worksite.



Simulation cycle for debugging

The continuous simulation and data logging functions facilitate setting data corrections and verifications. The export function allows you to manage the setting data change history.



PV200 Setup Software *IMAGECHECKER*



Download PVWIN for free from:

http://panasonic-electric-works.net/sunx

Interface

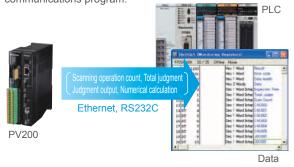


PLC communication

By simply setting the register address of the PLC or other equipment you are using with the device, it is possible to receive PV200 results and perform command operations.

Result output

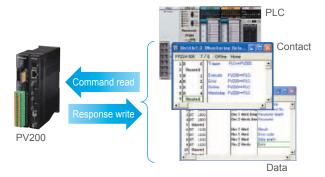
By using the PLC communications function, the PV200 results can be written directly to the PLC register without a communications program.



Command processing



PV200 external command control is possible by operating the PLC register values without a communications program.



High-speed communications and storage (Built-in memory / Ethernet / SD memory card)

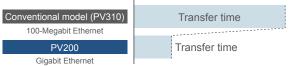
Inspection and judgement result data output

new

■ Compatible with parallel I/O , RS232C (115.2 kbps), Ethernet (Gigabit). The RS232C PLC communications are now compatible with Modbus RTU.

Image data

- Up to 312 images captured by the 0.3M camera, 39 images captured by the 2M camera and 14 images captured by the 4M camera can be stored in the built-in memory in real time (without increasing the processing time).*1
- \blacksquare A 32 GB SD memory card can store a maximum of about 90,000 images captured by the 0.3M camera, about 16,500 images captured by the 2M camera or about 7,600 images captured by 4M camera. *2
- The Gigabit Ethernet LAN port allows image transfers at three to five times the speed of 100-Megabit Ethernet. Via this port, one image captured by the 0.3M camera can be transferred in 80 msec.*3

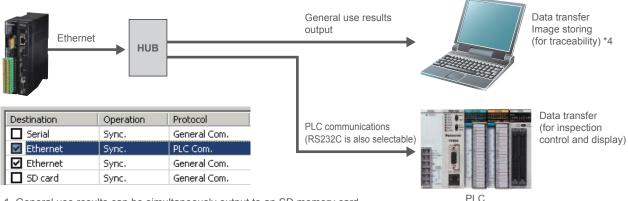




- *1: When one camera is connected. *2: Color camera images: Bayer format
- *3 Depends on the connected equipment.

Multiple simultaneous output to external devices.

Judgement results and numerical result data can be simultaneously output to RS232C and Ethernet interfaces, and to SD/SDHC memory cards. For example, the data for traceability and inspection control can be simultaneously output.



- General use results can be simultaneously output to an SD memory card, RS232C and Ethernet interfaces.
- Ethernet can be used at the same time for output of general use results and PLC communications.
- *4 The free software "Image Receiver for PV" is used.

Specifications



General specifications

Item	Specifications				
Rated operating voltage	24 V DC				
Operating voltage range	21.6 to 26.4 V DC (including ripples)				
Rated current consumption	1.2 A max.				
Ambient temperature during use	0 to +45 °C 32 to +113 °F (no freezing or condensation)				
Storage ambient temperature	-20 to +60 °C -4 to +140 °F (no freezing or condensation)				
Ambient humidity during use	35 to 85 % RH (at 25 °C 77 °F, no freezing or condensation)				
Storage ambient humidity	35 to 85 % RH (at 25 °C 77 °F, no freezing or condensation)				
Noise immunity	1,000 V, Pulse width: 50 ns, 1 µs (using the noise simulator method)				
Vibration resistance	10 to 55 Hz, 1 sweep/min, double amplitude of 0.75 mm 0.03 in, 30 minutes each in the X, Y, and Z directions				
Shock resistance	196 m/s², 5 times each in the X, Y and Z directions				
	100 MΩ or higher (measured by a 500 V DC megger) *1				
Insulation resistance	Input and output terminals Power and ground terminals				
(initial value)	Input and output terminals Non-energized metal part				
	Power terminal Non-energized metal part				
	500 V AC for 1 min (600 V AC for 1 sec), Cutoff current: 10 mA *1				
Breakdown voltage	Input and output terminals Power and ground terminals				
(initial value)	Input and output terminals Non-energized metal part				
	Power terminal Non-energized metal part				
Battery life	10 years approx. (at 25 °C 77 °F)				
Weight	0.5 kg approx. (including terminal blocks)				
Pollution degree	Pollution degree 2				

^{*1} The evaluation was carried out with the primary side power supply varistor and capacitor removed from the internal circuit of the unit.

tom		Specifications						
CPU	_	32-bit, RISC CPU & DSP	_					
JFU			outarou compacticolor comorco (G40 × 490) and					
	Cameras	Up to two cameras selected from among 0.3M grey/grey compact/color cameras (640 x 480) and						
	Cameras	2M grey/color cameras (1,600 x 1,200) can be connected.						
	Manitanantant	Up to two 4M grey cameras can be connected. *2						
	Monitor output	VGA (640 x 480) output						
	Memory card	SD/SDHC memory card						
utput		Panasonic Electric Works SUNX OMBON	FP series					
	PLC communication	O.M. COT	C, CV, and CS1 series					
	compatible models	Mitsubishi Electric	A, Q, FX, and FX2N series					
bntv	(RS232C)	Fuji Electric	MICREX-SX SPH series					
=		Allen-Bradley	SLC500 series					
	PLC communication	Modbus RTU compatible (performance confirmed	<u> </u>					
	compatible models	Panasonic Electric Works SUNX	FP series, ET-LAN unit					
	(Ethernet)	Mitsubishi Electric	Q series					
		Specifiable external command instruction using PLC comm	munication Command input format: polling / parallel input					
	Parallel	14 inputs / 15 outputs						
	Keypad input	Connector for dedicated keypad (ANPVP**), 1 ch	annel					
	USB	USB 2.0, A-B type (Only PVWIN200)						
1en	ı display	Four languages (five fonts), Switchable (Japanese, Engli						
		Split-screen display of up to two camera images,						
/loni	tor display (VGA)	Image display: Through/Memory/NG object images						
		Display effects: Greyscale/Slice level group/Preprocessing group/Color/Extraction and binary/Grey						
		conversion image, Display area (640 x 480)						
roc	essing methods	Greyscale processing/Thresholding processin/Color extraction/Grey conversion						
		2M camera (grey/color): 1,600 horizontal x 1,200 vertical pixels						
roc	essing resolution	0.3M camera (grey/grey compact/color): 640 horizontal x 480 vertical pixels						
		4M camera (grey): 2,048 horizontal x 2,048 vertical pixels						
rigg	er input	Select from: All cameras or detection trigger						
lumb	er of connected cameras	· ·						
Cam	era connection	Connection by Power Over Camera Link (PoCL)						
		Frame shooting only. Capable of partial capture of	f one point					
ant	ure method	In partial capture mode, the minimum capture area to be set for the 0.3M/4M camera is						
Japi	ure metrou	one line, and that for the 2M camera is 100 lines.						
		(The area can be set in increments of one line for the grey camera, and two lines for the color camera.)						
Shut	ter speed	30 μs to 1,000 ms (Set in increments of 10 μs)						
Gain	setting range	1.0 to 5.0						
lum	ber of product types	256 types max. (depends on setting data)						
		Switching from the current operating screen to the setup	screen can be password controlled (within 15 characters)					
ass	word	Administration classification: invalid/valid (limit settin	g screen transition and limit regular menu switching)					
		1,000 checkers/product type max., including those for geometry calculation and						
		character/figure drawing (depends on setting data)						
		Position adjustment, Position rotation adjustment, Rotation adjustment area size adjustment, Line, Binary window, Grey						
	ection functions ckers)	window, Binary edge, Grey edge, Feature extraction, Smart matching, Contour matching, Flaw detection, Connector (binary						
UIIC	uncis)	window), Connector (grey window), Connector (grey edge), Smart edge (circles), Smart edge (line), Color window						
		* Number of range masks: 16 ranges/checker						
		* Maximum registrable number of smart matching and contour matching templates: 2,000 pcs.						
		1,000 checkers/product type max., including those for inspection						
eor	netry calculation							
	,	Seven calculation functions (distance between two points, intersection of two lines, median lines of two lines, perpendicular distance, approximate straight line, approximate circle, and approximate ellipse)						
		Up to 10,000 characters/graphics (1,000 checkers						
Char	acter/Figure drawing	on the images (depends on setting data).	5 x 10//product type can be displayed					
		Sequential processing: After completing the result output	If the next image capture for increation can be started					
nere	action operation made	Parallel processing: After the capture and the synchronized output of						
пъре	scuon operation mode							
		capture process for the next inspection is ready to start, and then the capture and inspection results output are processed concurrently. 16 group/camera, 256-grey scale (0 to 255)						

Functional specifications

tem		Specifications Preprocessing sel	lactions	Grey conversi-	n / Color outrosti-	n / Grov area	rocessina				
		Preprocessing sel	_					type, 16 arou	ins/camera		
		Available only when a color camera is connected. For each product type, 16 groups/camera Each R/G/B value setting for grey conversion can be changed within the range of -1,000 to 1,00									
					mera is connected. Col		-				
					peed: A total of 16 colors wh						
mage		Color extraction		-	sion: A total of 128 colors wi		-				
preproces	iS			Only	eight registered	colors can be	selected fro	m one check	er.		
			For ea	ch product type,	16 groups/camer	a, 10 stages r	nax.				
			Prepro	cessing filters: 2	1 types						
		Grey preprocessing	(Dilatio	n, Erosion, Erosio	on \rightarrow Dilation, Dila	tion \rightarrow Erosion	n, Auto corre	ction, Grey cu	t, Area		
			averag	ing, Correction se	ettings, Median, Sm	oothing, Sobe	I, Prewitt, La	placian, Edge	extraction 2		
			Edge e	extraction Y, Sharp	oen, Tophat, Dynan	nic, Grey differ	ence, Rotatio	on, and Reflec	t)		
		1,000 formulas/pro				nt output (dep	ends on sett	ing data)			
		Calculations invol									
		Operators			ations (+, -, x, ÷), Bracke						
Numerical calculation					ons (15 types), Geome						
		Statistic data			ount/NG count/Aver udgment max./OK j	-		-	-		
		operation items			c/NG judgment min						
		Other operation its			merical calculation a						
		Number of reference op		16 items/formula		na jauginont roo	ono, goriorar p	our pood rogistor			
		1,000 formula/prod				al calculation	(depends or	n setting data)		
		Substitution for an									
		Operators	- 1	NOT/AND/OR/X	OR/Brackets						
ludgemen output	nt	Number of reference	items '	16 items/formula	ı max.						
Juiput				Total judgment o	onditions, save im	age condition	ns, Image ou	tput condition	18,		
		Others	1	parallel output se	etting (8 outputs fr	om OUT0 to 0	OUT7 and 1	6 outputs from	n OUT0 to		
			- 0	OUT15, or all se	tting output)						
Collective		Collective movem					ent groups				
noving		Specify the "Move									
			Position and rotation adjustment checkers cannot be moved.								
Marker		8 markers/product ty	_				en, Selectable	from six colors			
		Shapes			, Ellipse/Polygon/		-l- f :- F) IN d-			
Data R/W		Two-window displ Substitution of title inp									
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Select me	nu	Button allocation m									
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		Coordinates, coordinate			stration possible		obtain actual d	imensions for eac	ch product typ		
2 12 12			e origin, ho	orizontal and vertical of	stration possible	or each camera to					
Calibration	n	Coordinates, coordinate	e origin, ho	orizontal and vertical of	stration possible coefficients can be set fi int coordinate conversi	or each camera to					
Calibration	n	Coordinates, coordinates	e origin, ho	orizontal and vertical of Unit conversion / 1 po Static / Dynamic	stration possible coefficients can be set fi int coordinate conversi	or each camera to on / 2 point coordi	nate conversion	/ 3 points coordi	nate conversio		
Calibration		Coordinates, coordinates Processing method Operation method	e origin, ho	orizontal and vertical of Unit conversion / 1 po Static / Dynamic Arbitrary position / St	stration possible coefficients can be set f int coordinate conversion mart matching / Conto	or each camera to on / 2 point coordi ur matching / Inte	nate conversion ersection / Cen	/ 3 points coordin	nate conversion		
Conversion		Coordinates, coordinates Processing method Operation method Standard registrat	e origin, ho od I d ; tion /	orizontal and vertical of Unit conversion / 1 po Static / Dynamic Arbitrary position / St	stration possible coefficients can be set f int coordinate conversion mart matching / Conto	or each camera to on / 2 point coordi ur matching / Inte	nate conversion ersection / Cen	/ 3 points coordin	nate conversion		
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Conversion Template en-registra extentions	n data O: Insp Re- Pro Tem Disp Ope Stall Inst Inst Inst Inst Inst Inst Inst Inst	Coordinates, coord	e origin, he he considered to the construction of the construction	orizontal and vertical conversion / 1 po Static / Dynamic Static / Dynamic Static / Dynamic Static / Dynamic Motivary position / S horizontal and vertical Comment input. Set position/Adjutes/No Execution of all LD Destination of all LD Destination block Blocks to be exe e e e e e e e e e e e e e e e e	stration possible coefficients can be set faint coordinate conversion mart matching / Conto cal coefficients can be used position can be consisted position checkers ks (0 to 9) can be couted (0 to 9) can be	set. be set. Parallel O	Serial	Ethernet O O O O O O O O O O O O O O O O O O	SD memory co		

Specifications for PV200 firmware Ver. 1.3.

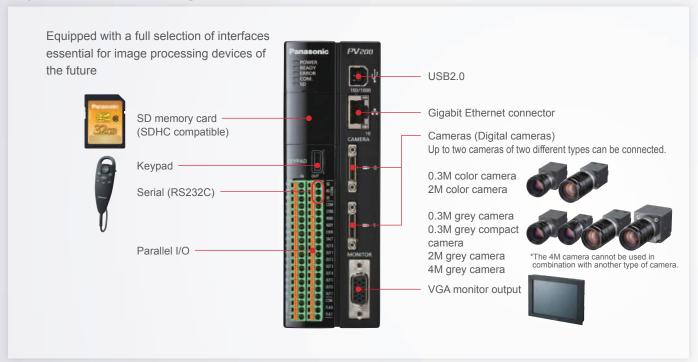
*2 The 4M grey camera cannot be used in combination with another type of camera.

The ANPVC82** dedicated compact camera cable is required to connect the compact cameras.

*3 USB cannot be used for the external input/output functions.

*4 Image and screenshot output functions via Ethernet are received by dedicated software, Image Receiver for PV.

System Configuration



Product List

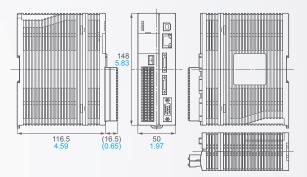


Dimensions (Unit: mm in)

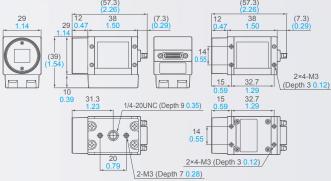


Controller unit / Monitor / Cameras / Keypads

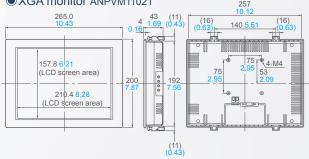
● Controller unit ANPV0202ADP, ANPV0202MC



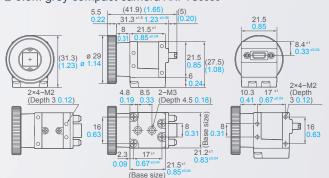
- 0.3M color and grey cameras ANPVC2040, ANPVC1040



● XGA monitor ANPVM11021



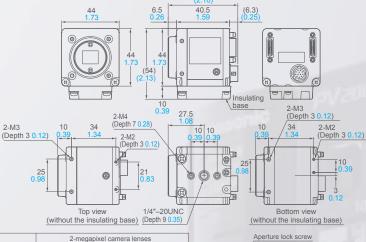
● 0.3M grey compact camera ANPVC5030



Operation keypad ANPVP**



● 4M grey camera ANPVC1470



Lenses for camera (Unit: mm in)

	0.3M camera lenses									gapixel camera le	nses
	f = 6			f = 25 f = 50		f = 16	f = 25	f = 50			
	ANB842NL	ANB843L	ANB845NL	ANM88161	ANB846NL	ANM88251	ANB847NL	ANM88501	ANPVL162	ANPVL252	ANPVL502
F-number	1.2	1.5	1.4	1.4	1.4	1.6	1.4	2.8	1.4	1.4	2.8
ØΑ	42 1.65	42 1.65	31 1.22	30.5 1.20	31 1.22	30.5 1.20	48 1.89	30.5 1.20	34 1.34	34 1.34	34 1.34
L	46 1.81	40 1.58	33 1.30	31.21 1.23	37.3 1.47	31.5 1.24	48 1.89	38.5 1.52	35.9 to 38.0 1.41 to 1.50	47.1 to 52.2 1.85 to 2.06	63.0 to 77.4 2.48 to 3.05
В	- *1	- *1	- *1	21 0.83	- *1	21 0.83	- *1	21 0.83	22.5 0.89	22.5 0.89	22.5 0.89
С	- *1	- *1	- *1	19.8 0.78	- *1	20.05 0.79	- *1	20.6 0.81	22 0.87	22 0.87	22 0.87

Focus lock screw

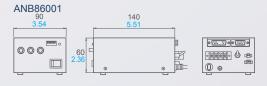
*1 The projection of the lock screw (M1.4

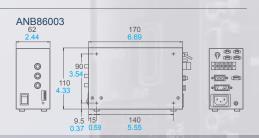
pan-head machine screw) is a maximum of 2 mm 0.08 in.

Please refer to http://panasonic-denko.co.jp/ac/e/fasys

LED lighting equipment for image processing

Digital power supply units for LED lighting





Product Lineup

	Function item		PV20	00		PV200 MC	P	V500V2	
		Color and	greyscal	le comb	oination)	High speed grey processing	(High spee	d, high produ	uctivity
			0 ,			(
		new				new			
					<u>a</u>		6		
					=:			111	6
Controller unit					-		2		
					N			i i	-
					U			R. L.	7
							"4 + 1" Penta proce		
		Image processing via is available with				0.3M grey compact limited edition special value	parall Verification of NG (el processino failed) image	
		man-hours				camera with all the functions of the PV200.	corrections are poss		
							without stoppi	ng the produ	ction line.
Number of	moroe mov		2			2		4	
Number of connected car	Pixel	0.3M 2M	0.3M	1	2M 4M	0.3M (Note 2)	0.3M	4	2M
Camera	Grey/Color	Color			Grey	Grey		Grey	
	Shutter speed	30 μs to 1,000	ms (Set in	incremer	nts of 10 µs)	100 μs to 500 ms (Set in increments of 10 μs)	30 μs to 1,000 ms	(Set in increme	ents of 10 µs)
Monitor display			VGA			VGA		XGA	
Processing methods		Col	or, Greysca	ale, Binar	у	Greyscale, Binary	Gre	yscale, Binary	
No. of product types max			256 type			256 types		5,600 types	
Maximum settable number		1,000 ch	eckers/prod	duct type	max.	1,000 checkers/product type max.	1,000 check	ers/product typ	e max.
	Position adjustment, Position/rotation adjustment Area size adjustment		0			0		0	
	Binary window/Binary edge					0		0	
	Feature extraction		0			0		0	
	Character recognition (neural network)		_			-		-	
	Grey window/Grey edge		0			0		0	
	Smart matching		0			0		0	
Major inspection functions (Checkers)	Contour matching		0						
	Flaw detection					0		-	
 : Applicable model 	Connector (binary window, grey window, grey edge)		0			0		0	
			0			0		0	
	Smart edge (circles) / (line)		0			0 0		0 0	
	Smart edge (circles) / (line) Geometry calculation		0 0			0 0 0		0 0 0	
	Smart edge (circles) / (line)		0			0 0		0 0	
	Smart edge (circles) / (line) Geometry calculation Character/Figure drawing		0 0			0 0 0		0 0 0	
	Smart edge (circles) / (line) Geometry calculation Character/Figure drawing		0 0			0 0 0		0 0 0	
Numerical calculation/Juvation	Smart edge (circles) / (line) Geometry calculation Character/Figure drawing Others		0 0	duct type	max.	0 0 0	1,000 form	0 0 0	e max.
Numerical calculation/Jud Data R/W	Smart edge (circles) / (line) Geometry calculation Character/Figure drawing Others	1,000 fi	O O O O O O O O O O O O O O O O O O O	ita		O O O O O O O O O O O O O O O O O O O		O O O O O O O O O O O O O O O O O O O	
Data R/W	Smart edge (circles) / (line) Geometry calculation Character/Figure drawing Others dgment output Execution all	1,000 fc	o o o o o o o o o o o o o o o o o o o	ita Il checker		O O O O 1,000 formulas/product type max. 160 data Execution of all checkers	Executi	O O O O O O O O O O O O O O O O O O O	
	Smart edge (circles) / (line) Geometry calculation Character/Figure drawing Others dgment output Execution all Branch execution	1,000 fd	ormula/prod 160 dat cution of all	ita Il checker be set.		1,000 formulas/product type max. 160 data Execution of all checkers 0 to 9 can be set.	Executi 0 to	o o o o o o o o o o o o o o o o o o o	
Data RW Execution mode	Smart edge (circles) / (line) Geometry calculation Character/Figure drawing Others dgment output Execution all	1,000 fd	ormula/prod 160 dat cution of all 0 to 9 can b	ita Il checker be set. be set.	rs	1,000 formulas/product type max. 160 data Execution of all checkers 0 to 9 can be set.	Executi 0 to	o o o o o o o o o o o o o o o o o o o	
Data R/W	Smart edge (circles) / (line) Geometry calculation Character/Figure drawing Others dgment output Execution all Branch execution Designated execution	1,000 fc	ormula/prod 160 dat cution of all 0 to 9 can b 0 (3	ll checker be set. be set. (Select m	rs eenu)	1,000 formulas/product type max. 160 data Execution of all checkers 0 to 9 can be set.	Executi 0 to	o o o o o o o o o o o o o o o o o o o	ors
Data R/W Execution mode Password protection	Smart edge (circles) / (line) Geometry calculation Character/Figure drawing Others dgment output Execution all Branch execution Designated execution	1,000 fc	ormula/prod 160 dat cution of all 0 to 9 can b 0 (3	ll checker be set. be set. (Select m	rs eenu)	1,000 formulas/product type max. 160 data Execution of all checkers 0 to 9 can be set. 0 (Select menu)	Executi 0 to	o o o o o o o o o o o o o o o o o o o	ors
Data R/W Execution mode Password protection Image preprocess/Image	Smart edge (circles) / (line) Geometry calculation Character/Figure drawing Others dgment output Execution all Branch execution Designated execution	1,000 fc	ormula/prod 160 dat cution of all 0 to 9 can b 0 (3	ll checker be set. be set. (Select m	rs eenu)	1,000 formulas/product type max. 160 data Execution of all checkers 0 to 9 can be set. 0 (Select menu)	Executi 0 to 0 to xx. Preprocessing filters: 21 types, for each	ola/product type 320 data 9 can be set. 9 can be set.	ers roupstamera, 10 slages ma
Data R/W Execution mode Password protection	Smart edge (circles) / (line) Geometry calculation Character/Figure drawing Others dgment output Execution all Branch execution Designated execution	1,000 fc	ormula/prod 160 dat cution of all 0 to 9 can b 0 (3	ll checker be set. be set. (Select m	rs eenu)	1,000 formulas/product type max. 160 data Execution of all checkers 0 to 9 can be set. 0 (Select menu)	Executi 0 to 0 to xx. Preprocessing filters: 21 types, for each	o o o o o o o o o o o o o o o o o o o	ers roupstamera, 10 slages ma
Data R/W Execution mode Password protection Image preprocess/Image	Smart edge (circles) / (line) Geometry calculation Character/Figure drawing Others digment output Execution all Branch execution Designated execution	1,000 fc	on the state of th	be set. Select m	rs eenu)	O O O O O O O O O O O O O O O O O O O	Executi 0 to 0 to xx. Preprocessing filters: 21 types, for each	ola/product type 320 data on of all checke 9 can be set. O ch product type 5 gr	ers roupstamera, 10 slages ma
Data R/W Execution mode Password protection Image preprocess/Image	Smart edge (circles) / (line) Geometry calculation Character/Figure drawing Others dgment output Execution all Branch execution Designated execution conversion	1,000 fc	O O O O O O O O O O O O O O O O O O O	be set. Select m	rs eenu)	O O O O O O O O O O O O O O O O O O O	Executi 0 to 0 to xx. Preprocessing filters: 21 types, for each	ola/product type 320 data on of all checke 9 can be set. O ch product type 5 gr	ers roupstamera, 10 slages ma
Data R/W Execution mode Password protection Image preprocess/Image	Smart edge (circles) / (line) Geometry calculation Character/Figure drawing Others dgment output Execution all Branch execution Designated execution conversion RS232C Ethernet	1,000 fc	O O O O O O O O O O O O O O O O O O O	be set. Select m	rs eenu)	O O O O O O O O O O O O O O O O O O O	Executi 0 to 0 to xx. Preprocessing filters: 21 types, for each	ola/product type 320 data on of all checke 9 can be set. Och product type 5 gr	ers roupstamera, 10 slages ma
Data R/W Execution mode Password protection Image preprocess/Image	Smart edge (circles) / (line) Geometry calculation Character/Figure drawing Others dgment output Execution all Branch execution Designated execution conversion	1,000 fc	O O O O O O O O O O O O O O O O O O O	be set. Select m	rs eenu)	O O O O O O O O O O O O O O O O O O O	Executi 0 to 0 to xx. Preprocessing filters: 21 types, for each	ola/product type 320 data on of all checke 9 can be set. O ch product type 5 gr	ers roupstamera, 10 slages ma
Data R/W Execution mode Password protection Image preprocess/Image Others	Smart edge (circles) / (line) Geometry calculation Character/Figure drawing Others Others Designated execution Designated execution Conversion R\$232C Ethernet SD/SDHC USB	1,000 fr Exe Preprocessing filters: 21 types, fr	O O O O 160 data 160 data 160 data O O O O O O O O O O O O O O O O O O	atta Il checker be set. be set. Select m trype 16 grd	rs enu) oupsicamera, 10 stages me	O O O O O O O O O O O O O O O O O O O	Executi 0 to 0 to 7 reprocessing filters: 21 types, for ear	olar product types 320 data on of all checke 9 can be set. ohproduct type 5 gr	oupsicamera, 10 stages ma
Data R/W Execution mode Password protection Image preprocess/Image Others	Smart edge (circles) / (line) Geometry calculation Character/Figure drawing Others dgment output Execution all Branch execution Designated execution conversion R\$232C Ethernet SD/SDHC	1,000 fr Exe Preprocessing filters: 21 types, fr	on one of the control	atta Il checker be set. be set. Select m trype 16 grd	rs enu) oupsicamera, 10 stages me	O O O O O O O O O O O O O O O O O O O	Executi 0 to 0 to 2 to Preprocessing filters: 21 types, for each Program editi	olar product types 320 data on of all checke 9 can be set. ohproduct type 5 gr	toups/camera, 10 stages ma
Data R/W Execution mode Password protection Image preprocess/Image Others	Smart edge (circles) / (line) Geometry calculation Character/Figure drawing Others Others Designated execution Designated execution Conversion R\$232C Ethernet SD/SDHC USB	1,000 fo	O O O O 160 data 160 data 160 data O O O O O O O O O O O O O O O O O O	atta Il checker be set. be set. (Select m tt type 16 grd	rs enu) oups/camera, 10 stages ma	O O O O O O O O O O O O O O O O O O O	Executi 0 to 0 to 1 to 1 to 2 to 2 to 3 to 4 Preprocessing fillers: 21 types, for each of the program editi 4 Program editi 4 PHOENIX terminal	ola/product type 320 data on of all checke 9 can be set. 0 ch product type 5 gr	oupsicamera, 10 stages ma UN mode 15 outputs outputs

Notes:
1) Depend on the setting data size. 2) Only 0.3M grey compact camera can be connected.

	Function item	A230	A210V2 / A110V2	PD60 / PD65
		Optical character recognition & character checker type	General grey type	2D Code Reading Sensor
Controller unit				
				- 4
				, , , , , , , , , , , , , , , , , , ,
				7
		Fully equipped with advanced character	Outstanding machine vision with a	Compliant with international standards
		recognition and character check functions	compact body loaded with excellent features and offering top-notch performance	Featuring a 2D code print quality verification function
			and offering top-notori performance	verilication function
Number of connected ca	meras max.	2	2/1	1
	Pixel	0.24M	0.24M	0.1M
Camera	Grey/Color	Grey	Grey	Grey
	Shutter speed	30 µs to 1,000 ms (Set in increments of 10 µs)	30 µs to 1,000 ms (Set in increments of 10 µs)	30 μs to 50 ms
Monitor display		NTSC	NTSC	Dedicated tool
Processing methods		Greyscale	Greyscale, Binary	Binary
No. of product types max		32 types	64 types/32 types	7 types
Maximum settable numb		8 checkers/product type (character recognition)	96 checkers/product type	1 checker/product type
	Position adjustment, Position/rotation adjustment Area size adjustment	• • • • • • • • • • • • • • • • • • •	○ / ─ (Position adjustment)	-
	Line	_	0	_
	Binary window/Binary edge	_	0	_
	Grey window/Grey edge	0	_	_
	Feature extraction	0	0	-
	Smart matching	0	0/-	-
Major inspection functions	Contour matching	-	-	-
(Checkers)	Flaw detection	-	-	-
O: Applicable model	Connector (binary window, grey window, grey edge)	O (Lead inspection)	_	-
	Smart edge (circles) / (line)	-	-	-
	Geometry calculation	_	_	-
	Character/Figure drawing	-	-	-
	Others	Character checker		2D code reading • Data matrix (ECC200)
		Up to five dictionaries		• QR code • Micro QR code
Numerical calculation/Ju	dament output	96 per product type	96/48 per product type	-
Data R/W		20 data (data monitor)	20 data (data monitor)	-
	Execution all	Execution of all checkers	Execution of all checkers	Execution of all checkers
Execution mode	Branch execution	Two branch inspection based on the results of block 1	Two branch inspection based on the results of block 1	-
	Designated execution	Block 1 to 3 can be set.	Block 1 to 3 can be set.	With retry function
Password protection		○ (Hiding)	○ (Hiding)	-
Image preprocess/Image	econversion	-	-	Preprocessing filters: 14 types, 10 stages max.
				Integrated lens and lighting unit
Others				Protective construction: IP67G
				Stationary type: PD60
	P00000		_	Handy type: PD65
	RS232C	2 ports	2 ports	1 port
	Ethernet	-	-	-
Interface	SD/SDHC LISB	-	-	-
	USB	-	-	0
	Parallel input/output	11 inputs, 14 outputs	11 inputs, 14 outputs	3 inputs, 3 outputs
Setup tool software		Vision bachup Tool (Data saving)	Vision bachup Tool (Data saving)	PDTOOL
Recommended monitor ((cable)	ANMA811 (ANM87303)	ANMA811 (ANM87303)	-
			, , , , , , , , , , , , , , , , , , , ,	

Part No. List

Controller units

Product Name	Specification	Part No.
PV200	PhotoMOS relay output, 2-camera type	ANPV0202ADP
PV200 MC	PhotoMOS relay output, 2-camera type (Only 0.3M grey compact camera can be connected.)	ANPV0202MC
	NPN output, 2-camera type	ANPV0502V2ADN
PV500V2	PhotoMOS relay output, 2-camera type	ANPV0502V2ADP
1 430042	NPN output, 4-camera type	ANPV0504V2ADN
	PhotoMOS relay output, 4-camera type	ANPV0504V2ADP
230 character recognition type	NPN Jpn/Eng menu, Jpn manual	ANMA230
	NPN Jpn/Eng menu, Jpn manual	ANMA210V2
	Photomos Jpn/Eng menu, Jpn manual	ANMA211V2
	NPN Eng/Jpn menu, Eng manual	ANMA212V2
	Photomos Eng/Jpn menu, no manual	ANMA213V2
	Photomos Ger/Eng menu, no manual	ANMA214V2
A210V2 Controller	Photomos Fre/Eng menu, no manual	ANMA215V2
	Photomos Spn/Eng menu, no manual	ANMA216V2
	Photomos Itl/Eng menu, no manual	ANMA217V2
	Photomos Eng/Jpn menu, Eng manual	ANMA218V2
	NPN Chi/Eng menu, Chi manual	ANMA219V2
	NPN Kor/Eng menu, Eng manual	ANMA21KV2
	NPN Jpn/Eng menu, Jpn manual	ANMA110V2
	Photomos Jpn/Eng menu, Jpn manual	ANMA111V2
	NPN Eng/Jpn menu, Eng manual	ANMA112V2
	Photomos Eng/Jpn menu, no manual	ANMA113V2
	Photomos Ger/Eng menu, no manual	ANMA114V2
A110V2 Controller	Photomos Fre/Eng menu, no manual	ANMA115V2
	Photomos Spn/Eng menu, no manual	ANMA116V2
	Photomos Itl/Eng menu, no manual	ANMA117V2
	Photomos Eng/Jpn menu, Eng manual	ANMA118V2
	NPN Chi/Eng menu, Chi manual	ANMA119V2
	NPN Kor/Eng menu, Eng manual	ANMA11KV2
	Field of view: 2 × 1.6 mm 0.08 × 0.06 in, Installation distance: 15±0.5 mm 0.59±0.02 in	ANPD060-02
	Field of view: 4 × 3.2 mm 0.16 × 0.13 in, Installation distance: 50±2.5 mm 1.97±0.10 in	ANPD060-04
	Field of view: 5 × 4 mm 0.20 × 0.16 in, Installation distance: 27±1.0 mm 1.06±0.04 in	ANPD060-05
	Field of view: 6×4.8 mm 0.24×0.19 in, Installation distance: 30 ± 1.5 mm 1.18 ± 0.06 in	ANPD060-06
	Field of view: $10 \times 8 \text{ mm } 0.39 \times 0.32 \text{ in, Installation distance: } 100 \pm 5.0 \text{ mm } 3.94 \pm 0.20 \text{ in}$	ANPD060-10
ID Code reading serves DDC0	Field of view: 12×10 mm 0.47×0.39 in, Installation distance: 110 ± 5.5 mm 4.33 ± 0.22 in	ANPD060-12
D Code reading sensor PD60	Field of view: 15×12 mm 0.59×0.47 in Installation distance: 65 ± 3.0 mm 2.56 ± 0.12 in	ANPD060-15
	Field of view: 20 × 16 mm 0.79 × 0.63 in Installation distance: 80±4.0 mm 3.15±0.16 in	ANPD060-20
	Field of view: 25 × 20 mm 0.98 × 0.79 in Installation distance: 200±10 mm 7.78±0.39 in	ANPD060-25
	Field of view: 30 × 25 mm 1.18 × 0.98 in Installation distance: 55±2.5 mm 2.17±0.10 in	ANPD060-30
	Field of view: 10 × 8 mm 0.39 × 0.32 in, Installation distance: 45±2.0 mm 1.77±0.08 in	ANPD060S10
	Field of view: 25 × 20 mm 0.98 × 0.79 in Installation distance: 105±5 mm 4.13±0.20 in	ANPD060S25
D O da condica de DDOS	Field of view: 12 × 10 mm 0.47 × 0.39 in, Installation distance: Contact type	ANPD065-12
2D Code reading sensor PD65	Field of view: 25 × 20 mm 0.98 × 0.79 in, Installation distance: Contact type	ANPD065-25

Cameras and Camera cables o: Applicable model

Product Name	Specification	Part No.	PV200	PV200 MC	PV500V2	A230	A210V2/A110V2	PD60/PD65
0.3M Color camera	0.3M	ANPVC2040	0					
2M Color camera	2M	ANPVC2260	0					
0.3M Grey camera	0.3M	ANPVC1040	0		0			
0.3M Grey compact camera	0.3M	ANPVC5030	0	0				
2M Grey camera	2M	ANPVC1210	0		0			
4M Grey camera	4M	ANPVC1470	0					
Double speed random camera (C mount)	Progressive, CE product	ANM831				0	0	
	with 3 m 9.8 ft cable	ANM832				0	0	
Standard camera (CS mount)	with 30 cm 1.0 ft cable	ANM83203				0	0	
	with 3 m 9.8 ft cable, CE product	ANM832CE				0	0	
	3 m 9.8 ft	ANPVC8103	0		0			
	5 m 16.4 ft	ANPVC8105	0		0			
	10 m 32.8 ft	ANPVC8110	0		0			
	Flexible 3 m 9.8 ft	ANPVC8103R	0		0			
Camera cable for PV series	Flexible 5 m 16.4 ft	ANPVC8105R	0		0			
	Flexible 10 m 32.8 ft	ANPVC8110R	0		0			
	For compact camera 3 m 9.8 ft	ANPVC8203	0	0				
	For compact camera 5 m 16.4 ft	ANPVC8205	0	0				
	For compact camera 10 m 32.8 ft	ANPVC8210	0	0				
	3 m 9.8 ft	ANM84303				0	0	
	3 m 9.8 ft CE product	ANM84303CE				0	0	
	Flexible 3 m 9.8 ft	ANM84603				0	0	
Double-speed random camera cable	Flexible extension 2 m 6.6 ft: total 5 m 16.4 ft	ANM84502				0	0	
	Flexible extension 7 m 23.0 ft : total 10 m 32.8 ft	ANM84507				0	0	
	Flexible extension 12 m 39.4 ft: total 15 m 49.2 ft	ANM84512				0	0	
	Flexible extension 17 m 55.8 ft: total 20 m 65.6 ft	ANM84517				0	0	

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Camera extension cables o	: Applicable model							
Product Name	Specification	Part No.	PV200	PV200 MC	PV500V2	A230	A210V2/A110V2	PD60/PD65
	2 m 6.6 ft extension: total 5 m 16.4 ft	ANM84002A				0	0	
	7 m 23.0 ft extension: total 10 m 32.8 ft	ANM84007A				0	0	
	12 m 39.4 ft extension: total 15 m 49.2 ft	ANM84012A				0	0	
Camera extension cable	17 m 55.8 ft extension: total 20 m 65.6 ft	ANM84017A				0	0	
Camera extension cable	2 m 6.6 ft extension: total 5 m 16.4 ft, CE product	ANM84002ACE				0	0	
	7 m 23.0 ft extension: total 10 m 32.8 ft, CE product	ANM84007ACE				0	0	
	12 m 39.4 ft extension: total 15 m 49.2 ft, CE product	ANM84012ACE				0	0	
	17 m 55.8 ft extension: total 20 m 65.6 ft, CE product	ANM84017ACE				0	0	

Keypads \circ : Applicable model

Product Name	Specification	Part No.	PV200	PV200 MC	PV500V2	A230	A210V2/A110V2	PD60/PD65
	with 2 m 6.6 ft cable	ANM85202				0	0	
	with 3 m 9.8 ft cable	ANM85203				0	0	
	with 5 m 16.4 ft cable	ANM85205				0	0	
Keypad for A series	with 10 m 32.8 ft cable	ANM85210				0	0	
Reypad for A series	with 2 m 6.6 ft cable, CE product	ANM85202CE				0	0	
	with 3 m 9.8 ft cable, CE product	ANM85203CE				0	0	
	with 5 m 16.4 ft cable, CE product	ANM85205CE				0	0	
	with 10 m 32.8 ft cable, CE product	ANM85210CE				0	0	
Keypad for PV series	3 m 9.8 ft, CE product	ANPVP03	0	0	0			
Reypau for FV series	10 m 32.8 ft, CE product	ANPVP10	0	0	0			

Lens O: Applicable model

					PV500V2			PD60/PD65
	f=6 C mount lens with lock	ANB842NL	0	0	0	0	0	
	f=8.5 C mount lens with lock	ANB843L	0	0	0	0	0	
	f=16 C mount compact lens with lock	ANB845NL	0	0	0	0	0	
For 0.3M camera	f=25 C mount compact lens with lock	ANB846NL	0	0	0	0	0	
For 0.3W carriera	f=50 C mount lens with lock	ANB847L	0	0	0	0	0	
	f=16 C mount ultra compact lens with lock	ANM88161	0	0	0	0	0	
	f=25 C mount ultra compact lens with lock	ANM88251	0	0	0	0	0	
	f=50 C mount compact lens with lock	ANM88501	0	0	0	0	0	
	f=16 C mount lens with lock	ANPVL162	0		0			
For 2-megapixel camera	f=25 C mount lens with lock	ANPVL252	0		0			
	f=50 C mount lens with lock	ANPVL502	0		0			

Adapter rings O: Applicable model

Product Name	Specification	Part No.	PV200	PV200 MC	PV500V2	A230	A210V2/A110V2	PD60/PD65
For Communities and the	Ring set (40/20/10/5/1/0.5 mm 1.58/0.79/0.39/0.20/0.04/0.02 in, each 1 pc.)	ANB848	0	0	0	0	0	
For C mount/CS mount lens	5 mm 0.20 in adapter ring, 1pc.	ANB84805	0	0	0	0	0	

Monitors and Monitor cables o: Applicable model

Product Name	Specification	Part No.	PV200	PV200 MC	PV500V2	A230	A210V2/A110V2	PD60/PD65
XGA monitor	24 V DC, 10.4 inches	ANPVM11021	0	0	0			
NTSC monitor	24 V DC, 5.7 inches	ANMA811				0	0	
Monitor cable	Length: 3 m 9.8 ft, BNC-Pin (RCA)	ANM87303				0	0	
For VGA monitor and XGA monitor	Monitor cable: 3 m 9.8 ft	ANMX83313	0	0	0			
FOI VOA MONITOI AND AGA MONITOI	Monitor cable: 5 m 16.4 ft	ANMX83315	0	0	0			

Others O: Applicable model

							PD60/PD65
Attack word brookst	4 attachment bracket for 4M grey camera	ANPVH005	0				
Attachment bracket	For mounting PD60	ANE8870					0
I/O terminal block	For input: 1 piece, For output: 1 piece	ANMA8001			0	0	
	Set with PD65 guide pipe, packing, and stop screws	ANPD068-G1					0
	Set with PD65 guide pipe (short pipe type), packing, and stop screws	ANPD068-G2					0
Options (repair parts)	Power supply I/O cable (2,700 mm 106.30 in) for PD 60	ANPD068-K1					0
	Set with PD60 front panel, packing, and stop screws	ANPD068-P1					0
	Set with PD60 front panel (narrow view type), packing, and stop screws	ANPD068-P2					0
	3 m 9.8 ft	ANPD068-03					0
Extension cables	5 m 16.4 ft	ANPD068-05					0
	10 m 32.8 ft	ANPD068-10					0
	For PLC (discrete-wire cable) connection, 2 m 6.6 ft	AIP81842		0			
DC222Ci-stibla	For PC (D-SUB: 9 pin) connection, 3 m 9.8 ft	AFB85853		0			
RS232C communication cable	For PLC (discrete-wire cable) connection, 3 m 9.8 ft	ANM81303			0	0	
	For PC (D-SUB: 9 pin) connection, 3 m 9.8 ft	ANM81103			0	0	

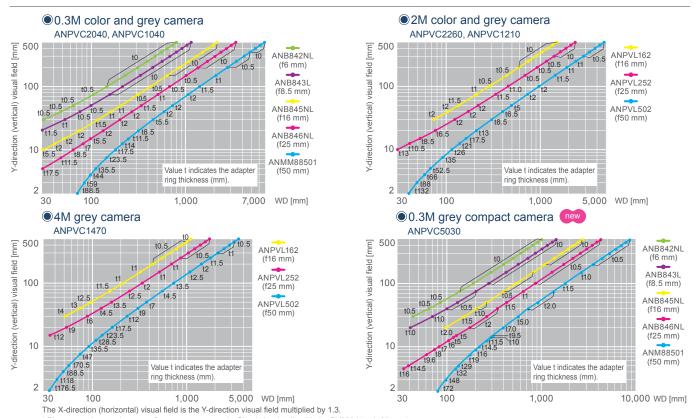
Specifications

Camera specifications

Item						
Type/Part No.	4M grey / ANPVC1470	2M grey / ANPVC1210	0.3M grey / ANPVC1040	0.3M grey compact / ANPVC5030	2M color/ANPVC2260	0.3M color/ANPVC2040
Contrar alamant	Inter line method	Inter line method	Inter line method	Inter line method	Inter line method	Inter line method
Capture element	2/3-inch CCD fixed image element	1/1.8-inch CCD fixed image element	1/3-inch CCD fixed image element	1/3-inch CMOS fixed image element	1/1.8-inch CCD fixed image element	1/3-inch CCD fixed image element
	2,048 horizontal x 2,048 vertical pixels	1,600 horizontal x 1,200 vertical pixels	640 horizontal x 480 vertical pixels	640 horizontal x 480 vertical pixels	1,600 horizontal x 1,200 vertical pixels	640 horizontal x 480 vertical pixels
Pixels	Pixel size: 3.45 µm x 3.45 µm	Pixel size: 4.4 µm x 4.4 µm	Pixel size: 7.4 µm x 7.4 µm	Pixel size: 6.0 µm x 6.0 µm	Pixel size: 4.4 µm x 4.4 µm	Pixel size: 7.4 μm x 7.4 μm
	(Square pixels)	(Square pixels)	(Square pixels)	(Square pixels)	(Square pixels)	(Square pixels)
Frame rate	16 frames/sec max.	30 frames/sec max.	120 frames/sec max.	90 frames/sec max.	30 frames/sec max.	120 frames/sec max.
Lens mount	C mount			NF mount *2	C mount	
Ambient temperature during use *1	0 to +40 °C +32 to +104 °F	0 to +40 °C +32 to +104 °F	0 to +45 °C +32 to +113 °F	0 to +40 °C +32 to +104 °F	0 to +40 °C +32 to +104 °F	0 to +45 °C +32 to +113 °F
Ambient humidity during use			35 to 85% RH (at 25 °C 77 °F	, no freezing or condensation)		
Vibration resistance	10 to 55 Hz, 1 sweep/min, double	e amplitude of 1 mm 0.04 in, 30 minutes ea	ach in the X, Y, and Z directions	10 to 200 Hz, 1 sweep/10 min, 30 minutes each in the 3 directions	10 to 55 Hz, 1 sweep/min, double amplitude of 1 mm	0.04 in, 30 minutes each in the X, Y, and Z directions
Shock resistance	$490.3 \; \text{m/s}^2, 1 \; \text{time each in the X, Y and Z directions}$	700 m/s², 3 times each in t	he X, Y and Z directions	700 m/s ² , 1 time each in the X, Y and Z directions	700 m/s², 3 times each in	the X, Y and Z directions
Weight (Excluding the lens)	125 g approx.	65 g approx.	65 g approx.	30 g approx.	65 g approx.	65 g approx.

^{*1} No freezing or condensation *2 Comes with C mount adapter.

Visual Fields



* Please use these values as reference purposes only. Check the details with the PV200 User's Manual

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Machine Vision System IMAGECHECKER PV200

Errata

Note that some cameras and camera cables for PV200 can not be used in combination.

Camera cable

4M grey camera (ANPVC1470) can not be used in combination with following 4 types camera cables.

Camera cables for PV200 5 m 16.4 ft type (ANPVC8105)

10 m 32.8 ft type (**ANPVC8110**)

Flexible camera cables 5 m 16.4 ft type (ANPVC8105R)

10 m 32.8 ft type (ANPVC8110R)

P.14 Product list



5 m type and 10 m type can not be used in combination with the 4M grey camera (**ANPVC1470**).

P.18 Part No. list

Cameras and Camera cables O: Applicable model

Product Name		Part No.						PD60/PD6
0.3M Color camera	0.3M	ANPVC2040	0			8		
2M Color camera	2M	ANPVC2260	0					
0.3M Grey camera	0.3M	ANPVC1040	0		0			
0.3M Grey compact camera	0.3M	ANPVC5030	0	0				
2M Grey camera	2M	ANPVC1210	0		0			
4M Grey camera	4M	ANPVC1470	0					
ouble speed random camera (C mount)	Progressive, CE product	ANM831				0	0	
	with 3 m 9.8 ft cable	ANM832				0	0	
Standard camera (CS mount)	with 30 cm 1.0 ft cable	ANM83203				0	0	
	with 3 m 9.8 ft cable, CE product	ANM832CE				0	0	
	3 m 9.8 ft	ANPVC8103	0		0			
	5 m 16.4 ft	ANPVC8105	0		0			
	10 m 32.8 ft	ANPVC8110	0		0			
_	Flexible 3 m 9.8 ft	ANPVC8103R	0		0			
Camera cable for PV series	Flexible 5 m 16.4 ft	ANPVC8105R	0		0			
	Flexible 10 m 32.8 ft	ANPVC8110R	0		0			
	For compact camera 3 m 9.8 ft	ANPVC8203	0	0				
	For compact camera 5 m 16.4 ft	ANPVC8205	0	0				
	For compact camera 10 m 32.8 ft	ANPVC8210	0	0				
	3 m 9.8 ft	ANM84303		0	<i>(</i>)	0	0	
	3 m 9.8 ft CE product	ANM84303CE				0	0	
	Flexible 3 m 9.8 ft	ANM84603				0	0	
Double-speed random camera cable	Flexible extension 2 m 6.6 ft; total 5 m 16.4 ft	ANM84502				0	0	
	Flexible extension 7 m 23.0 ft : total 10 m 32.8 ft	ANM84507				0	0	
	Flexible extension 12 m 39.4 ft: total 15 m 49.2 ft	ANM84512				0	0	
	Flexible extension 17 m 55.8 ft; total 20 m 65.6 ft	ANM84517				0	0	

5 m type (**ANPVC8105**), 10 m type (**ANPVC8110**), Flexible 5 m type (**ANPVC8105R**) and Flexible 10 m type (**ANPVC8110R**) of camera cables for PV series can not be used in combination with the 4M grey camera (**ANPVC1470**).

P.19 Part No. list

PV200MC can not be used in combination with ANB843L, ANM88161 and ANM88251.

Product Name		Part No.					A210V2/A110V2 PD60/P
For 0.3M camera	f=6 C mount lens with lock	ANB842NL	0	0	0	0	0
	f=8.5 C mount lens with lock	ANB843L	0	0	0	0	0
	f=16 C mount compact lens with lock	ANB845NL	0	0	0	0	0
	f=25 C mount compact lens with lock	ANB846NL	0	0	0	0	0
	f=50 C mount lens with lock	ANB847L	0	0	0	0	0
	f=16 C mount ultra compact lens with lock	ANM88161	0	0	0	0	0
	f=25 C mount ultra compact lens with lock	ANM88251	0	0	0	0	0
	f=50 C mount compact lens with lock	ANM88501	0	0	0	0	0
For 2-megapixel camera	f=16 C mount lens with lock	ANPVL162	0		0		
	f=25 C mount lens with lock	ANPVL252	0		0		
	f=50 C mount lens with lock	ANPVL502	0		0		



Product Name		Part No.						PD60/PD6
For 0.3M camera	f=6 C mount lens with lock	ANB842NL	0	0	0	0	0	
	f=8.5 C mount lens with lock	ANB843L	0		0	0	0	
	f=16 C mount compact lens with lock	ANB845NL	0	0	0	0	0	
	f=25 C mount compact lens with lock	ANB846NL	0	0	0	0	0	
	f=50 C mount lens with lock	ANB847L	0	0	0	0	0	
	f=16 C mount ultra compact lens with lock	ANM88161	0		0	0	0	
	f=25 C mount ultra compact lens with lock	ANM88251	0		0	0	0	
	f=50 C mount compact lens with lock	ANM88501	0	0	0	0	0	
For 2-megapixel camera	f=16 C mount lens with lock	ANPVL162	0		0			100
	f=25 C mount lens with lock	ANPVL252	0		0			
	f=50 C mount lens with lock	ANPVL502	0		0			

P.20 Visual Fields

ANB843L (Purple line) in graph of the 0.3M grey compact camera is correct. **ANB843L** can not be used in combination with the 0.3M grey compact camera.

