

1. INSULATORS MUST WITHSTAND A PUSH-OUT FORCE OF 5 LBS MIN AFTER STAKING.
5. PACKAGE IN BAG 999-240.
6. FOR CABLE STRIPPING AND ASS'Y. INSTRUCTIONS SEE 349-50328.
7. SEE AMPHENOL SPEC 349-50349 FOR MECHANICAL TEST.
8. THIS ITEM IS SIMILAR TO 31-5136
9. MUST CONFORM TO SPEC 349-50551, SEC. 301. EXCEPT SPECIAL MATING FACE DIM'S. SHOWN.
10. AFTER ASSEMBLY, O.D. OF RING MUST NOT EXCEED .482.
11. BEFORE ASSEMBLY SET TINES TO .324 MIN/.330 MAX.
12. PLATING MUST CONFORM TO AMPHENOL SPEC 349-50560.
13. CAUTION: HANDLE WITH EXTREME CARE TO AVOID DAMAGE TO TINES.

MARKING "BELDEN 89269" REF.

SEE NOTE 13

CONTACT IS FREE FLOATING

SEE NOTE 10

STAMP "31-5369" IN 3/64 DEPRESSED CHARACTERS

SEE NOTE 9

SEE NOTE 11

.285 MIN FULL THREAD REF.

(Ø .1807/.1709)

(Ø .1575)

#12-24UNC-2B TH'D. REF.

PRESS FIT ITEM 6 INTO AND FLUSH WITH ITEM 10.

FORM OVER ALL AROUND. DO NOT BREAK THRU PLATING. SEE NOTE 9.

STAKE IN 6 PLACES 60° APART. DO NOT BREAK THRU PLATING. SEE NOTE 1.

.007/.023 REF

31-11668-4TV	1	10	BODY
31-11425-1TX	1	9	CONTACT
31-11426	1	8	INSULATOR
31-11427	1	7	INSULATOR
31-11667-NA	1	6	OUTER CONTACT

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE: 2 PLACE DECIMAL 3 PLACE DECIMAL ANGLES ±.015 (0,381 mm) ±.005 (0,127 mm) ± 1° NOTICE - These drawings, specifications, or other data (1) are, and remain the property of Amphenol Corp. (2) must be returned upon request; and (3) are confidential and not to be disclosed to any person other than those to whom they are given by Amphenol Corp. The furnishing of these drawings, specifications, or other data by Amphenol Corp., or to any other person to anyone for any purpose is not to be regarded by implication or otherwise in any manner licensing, granting rights or permitting such holder or any other person to manufacture, use or sell any product, process or design, patented or otherwise, that may in any way be related to or disclosed by said drawings, specifications, or other data.	MATERIAL REFERENCE EAR 99900-0	DRAWN C. McGRATH	DATE 12/3/04	TITLE SURETWIST BNC PLUG SHEET METAL CONTACT FOR BELDEN 89269 & 86262 CABLE	Amphenol Amphenol Corporation RF/Microwave Operations Danbury, Conn. U.S.A. 06810		
		ENGINEER D. ROYCE	DATE 10/13/87				
		APPROVED	DATE				
		CAD FILE H:\DEPT611\BNC\031\ASSY\5369		CODE ID 74868	DWG SIZE B	DRAWING NO. 31-5369	REV D