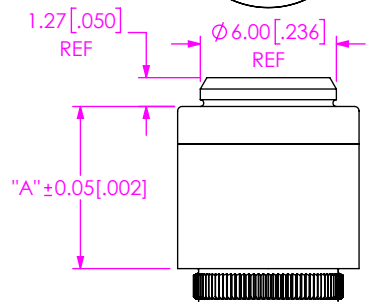
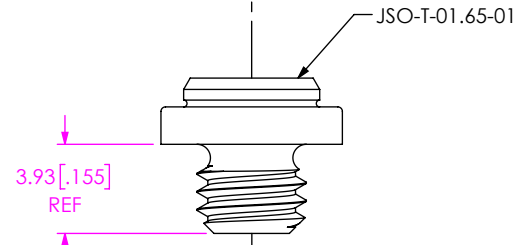
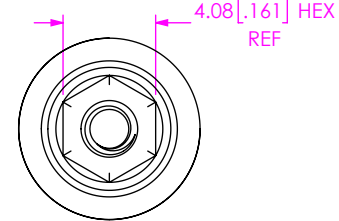
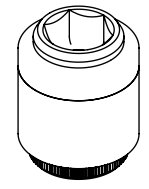
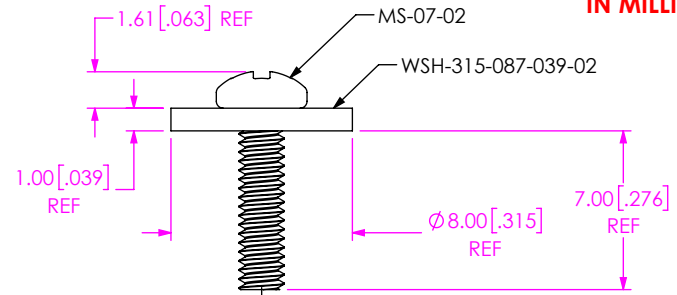


DO NOT SCALE FROM THIS PRINT



**BOARD STACK HEIGHT**  
 -0400, -0415, -0500, -0515, -0700, -0715, -0815, \*\*0865, \*\*0915, \*\*0965, -1000, -1015, \*\*1065, -1115, \*\*1165, -1215, \*\*1265, \*\*1315, \*\*1365, \*\*1415, \*\*1515, \*\*1565, -1600, -1615, \*\*1665, \*\*1715, -1765, \*\*1865, \*3500

**LOCKING OPTION**  
 -L: LOCKING COMPOUND (NOT AVAILABLE WITH -01 LEAD STYLE, REQUIRED FOR -03 LEAD STYLE)

**LEAD STYLE**  
 -01: PRESS-IN (FOR STACK HEIGHTS -0400, -0415, -0500, -0515, -0700, -0715, -0815, -1000, -1215, -1600, -1765 ONLY)  
 -03: THREADED (FOR STACK HEIGHTS -0815, -1015, -1115, -1215, -1615, \*3500 ONLY) (SEE SHT 2, FIG 2)

\*=NOT TOOLED  
 \*\*=NOT ENGINEERING APPROVED

**RECOMMENDED BOARD CUTOUT**  
 (-01: PRESS-IN AND JACK SCREW)

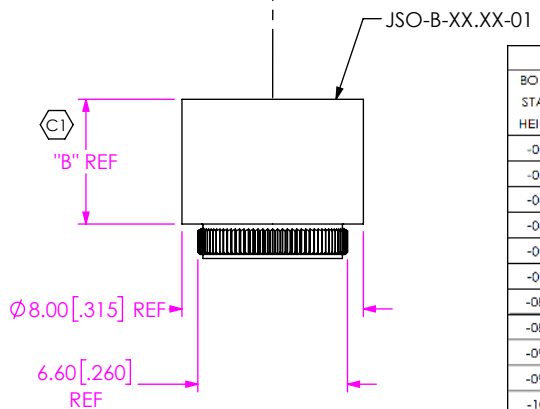
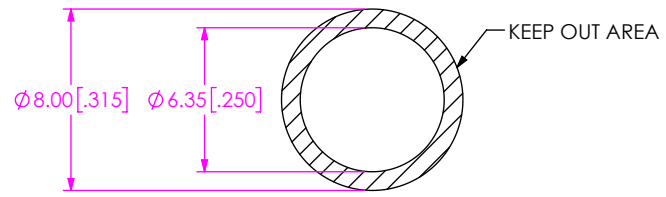


FIG 1  
 JSO-XXXX-01 SHOWN

TABLE 1

BOARD STACK HEIGHT	"A"	"B"
-0400	4.00 [0.157]	2.350 [0.0925]
-0415	4.15 [0.163]	2.500 [0.0984]
-0500	5.00 [0.197]	3.350 [0.1319]
-0515	5.15 [0.203]	3.500 [0.1378]
-0700	7.00 [0.276]	5.350 [0.2106]
-0715	7.15 [0.281]	5.500 [0.2165]
-0815	8.15 [0.321]	6.500 [0.2559]
-0865	8.65 [0.341]	7.000 [0.2756]
-0915	9.15 [0.360]	7.500 [0.2953]
-0965	9.65 [0.380]	8.000 [0.3150]
-1000	10.00 [0.394]	8.350 [0.3287]
-1015	10.15 [0.400]	8.500 [0.3346]
-1065	10.65 [0.419]	9.000 [0.3543]
-1115	11.15 [0.439]	9.500 [0.3740]
-1165	11.65 [0.459]	10.000 [0.3937]
-1215	12.15 [0.478]	10.500 [0.4134]
-1265	12.65 [0.498]	11.000 [0.4331]
-1315	13.15 [0.518]	11.500 [0.4528]
-1365	13.65 [0.537]	12.000 [0.4724]
-1415	14.15 [0.557]	12.500 [0.4921]
-1465	14.65 [0.577]	13.000 [0.5118]
-1515	15.15 [0.596]	13.500 [0.5315]
-1565	15.65 [0.616]	14.000 [0.5512]
-1600	16.00 [0.630]	14.350 [0.5650]
-1615	16.15 [0.636]	14.500 [0.5709]
-1665	16.65 [0.656]	15.000 [0.5906]
-1715	17.15 [0.675]	15.500 [0.6102]
-1765	17.65 [0.695]	16.000 [0.6299]
-1865	18.65 [0.734]	17.000 [0.6693]
-3500	35.00 [1.378]	33.350 [1.3130]

TABLE 2 - BOM

FINISHED GOOD	STAND-OFF BASE	JACK SCREW	SCREW	NUT	WASHER	FINISHED GOOD	STAND-OFF BASE	JACK SCREW	SCREW	NUT	WASHER
JSO-0400-01	JSO-B-02.35-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02	JSO-1265-01	JSO-B-11.00-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02
JSO-0415-01	JSO-B-02.50-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02	JSO-1265-03-L	JSO-B-11.00-03-L	JSO-T-01.65-01	MS-07-02	SN-03-02	WSH-315-087-039-02
JSO-0500-01	JSO-B-03.35-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02	JSO-1315-03-L	JSO-B-11.50-03-L	JSO-T-01.65-01	MS-07-02	SN-03-02	WSH-315-087-039-02
JSO-0515-01	JSO-B-03.50-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02	JSO-1365-01	JSO-B-12.00-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02
JSO-0700-01	JSO-B-05.35-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02	JSO-1365-03-L	JSO-B-12.00-03-L	JSO-T-01.65-01	MS-07-02	SN-03-02	WSH-315-087-039-02
JSO-0715-01	JSO-B-05.50-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02	JSO-1415-01	JSO-B-12.50-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02
JSO-0815-01	JSO-B-06.50-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02	JSO-1415-03-L	JSO-B-12.50-03-L	JSO-T-01.65-01	MS-07-02	SN-03-02	WSH-315-087-039-02
JSO-0815-03-L	JSO-B-06.50-03-L	JSO-T-01.65-01	MS-07-02	SN-03-02	WSH-315-087-039-02	JSO-1465-01	JSO-B-13.00-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02
JSO-0865-01	JSO-B-07.00-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02	JSO-1465-03-L	JSO-B-13.00-03-L	JSO-T-01.65-01	MS-07-02	SN-03-02	WSH-315-087-039-02
JSO-0865-03-L	JSO-B-07.00-03-L	JSO-T-01.65-01	MS-07-02	SN-03-02	WSH-315-087-039-02	JSO-1515-01	JSO-B-13.50-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02
JSO-0915-01	JSO-B-07.50-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02	JSO-1515-03-L	JSO-B-13.50-03-L	JSO-T-01.65-01	MS-07-02	SN-03-02	WSH-315-087-039-02
JSO-0915-03-L	JSO-B-07.50-03-L	JSO-T-01.65-01	MS-07-02	SN-03-02	WSH-315-087-039-02	JSO-1565-01	JSO-B-14.00-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02
JSO-0965-01	JSO-B-08.00-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02	JSO-1565-03-L	JSO-B-14.00-03-L	JSO-T-01.65-01	MS-07-02	SN-03-02	WSH-315-087-039-02
JSO-0965-03-L	JSO-B-08.00-03-L	JSO-T-01.65-01	MS-07-02	SN-03-02	WSH-315-087-039-02	JSO-1600-01	JSO-B-14.35-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02
JSO-1000-01	JSO-B-08.35-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02	JSO-1615-03-L	JSO-B-14.50-03-L	JSO-T-01.65-01	MS-07-02	SN-03-02	WSH-315-087-039-02
JSO-1015-03-L	JSO-B-08.50-03-L	JSO-T-01.65-01	MS-07-02	SN-03-02	WSH-315-087-039-02	JSO-1665-01	JSO-B-15.00-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02
JSO-1065-01	JSO-B-09.00-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02	JSO-1665-03-L	JSO-B-15.00-03-L	JSO-T-01.65-01	MS-07-02	SN-03-02	WSH-315-087-039-02
JSO-1065-03-L	JSO-B-09.00-03-L	JSO-T-01.65-01	MS-07-02	SN-03-02	WSH-315-087-039-02	JSO-1715-01	JSO-B-15.50-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02
JSO-1115-03-L	JSO-B-09.50-03-L	JSO-T-01.65-01	MS-07-02	SN-03-02	WSH-315-087-039-02	JSO-1715-03-L	JSO-B-15.50-03-L	JSO-T-01.65-01	MS-07-02	SN-03-02	WSH-315-087-039-02
JSO-1165-01	JSO-B-10.00-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02	JSO-1765-01	JSO-B-16.00-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02
JSO-1165-03-L	JSO-B-10.00-03-L	JSO-T-01.65-01	MS-07-02	SN-03-02	WSH-315-087-039-02	JSO-1765-03-L	JSO-B-16.00-03-L	JSO-T-01.65-01	MS-07-02	SN-03-02	WSH-315-087-039-02
JSO-1215-01	JSO-B-10.50-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02	JSO-1865-01	JSO-B-17.00-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02
JSO-1215-03-L	JSO-B-10.50-03-L	JSO-T-01.65-01	MS-07-02	SN-03-02	WSH-315-087-039-02	JSO-1865-03-L	JSO-B-17.00-03-L	JSO-T-01.65-01	MS-07-02	SN-03-02	WSH-315-087-039-02
JSO-3500-03-L	JSO-B-33.35-03-L	JSO-T-01.65-01	MS-07-02	SN-03-02	WSH-315-087-039-02	JSO-3500-03-L	JSO-B-33.35-03-L	JSO-T-01.65-01	MS-07-02	SN-03-02	WSH-315-087-039-02

QTY = 1 FOR ALL COMPONENTS

- NOTES:**
- ⊕ REPRESENTS CRITICAL DIMENSION
  - STANDOFFS TO BE USED WITH 1.57 [0.062] MIN THICK BOARDS. -03 FIXED SIDE PCB MAX THICKNESS OF 3.16 [124]
  - COMPONENTS ARE TO BE BULK PACKAGED IN SEPARATE BAGS AND SHOULD NOT LIST INDIVIDUAL COMPONENT QUANTITY ON THE LABEL. ALL COMPONENT BAGS ARE TO BE PACKAGED IN A LARGER BAG WITH THE FINAL PART NUMBER QUANTITY OF ASSEMBLIES ON THE LABEL.
  - STANDOFFS ARE DESIGNED 0.15MM LONGER THAN CONNECTOR STACK HEIGHTS TO ALLOW FOR PROCESSING VARIABLES.
  - TORQUE TO 2.5 - 3.5 IN\*LB TO SECURE FASTENER IN A STATIC ENVIRONMENT ASSUMING RECOMMENDED BOARD TO BOARD DISTANCES ARE ACHIEVED WITHOUT DAMAGE TO THE PCB, HARDWARE OR OTHER COMPONENTS.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. TOLERANCES ARE:  
 DECIMALS ANGLES  
 X.X: ±0.3 [0.1]  
 X.XX: ±0.13 [0.05]  
 X.XXX: ±0.051 [0.020]

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520 PARK EAST BLVD, NEW ALBANY, IN 47150  
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 e-Mail: info@SAMTEC.com code 55322

MATERIAL: STAINLESS STEEL  
 LOCKING COMPOUND

DO NOT SCALE DRAWING SHEET SCALE: 3:1

F:\DWG\MISC\MKTG\JSO-XXXX-XX-X-MKT.SLDDRW

DESCRIPTION: JACK SCREW STAND-OFF  
 DWG. NO. JSO-XXXX-XX-X  
 BY: KYLE B 2/4/2014 SHEET 1 OF 2

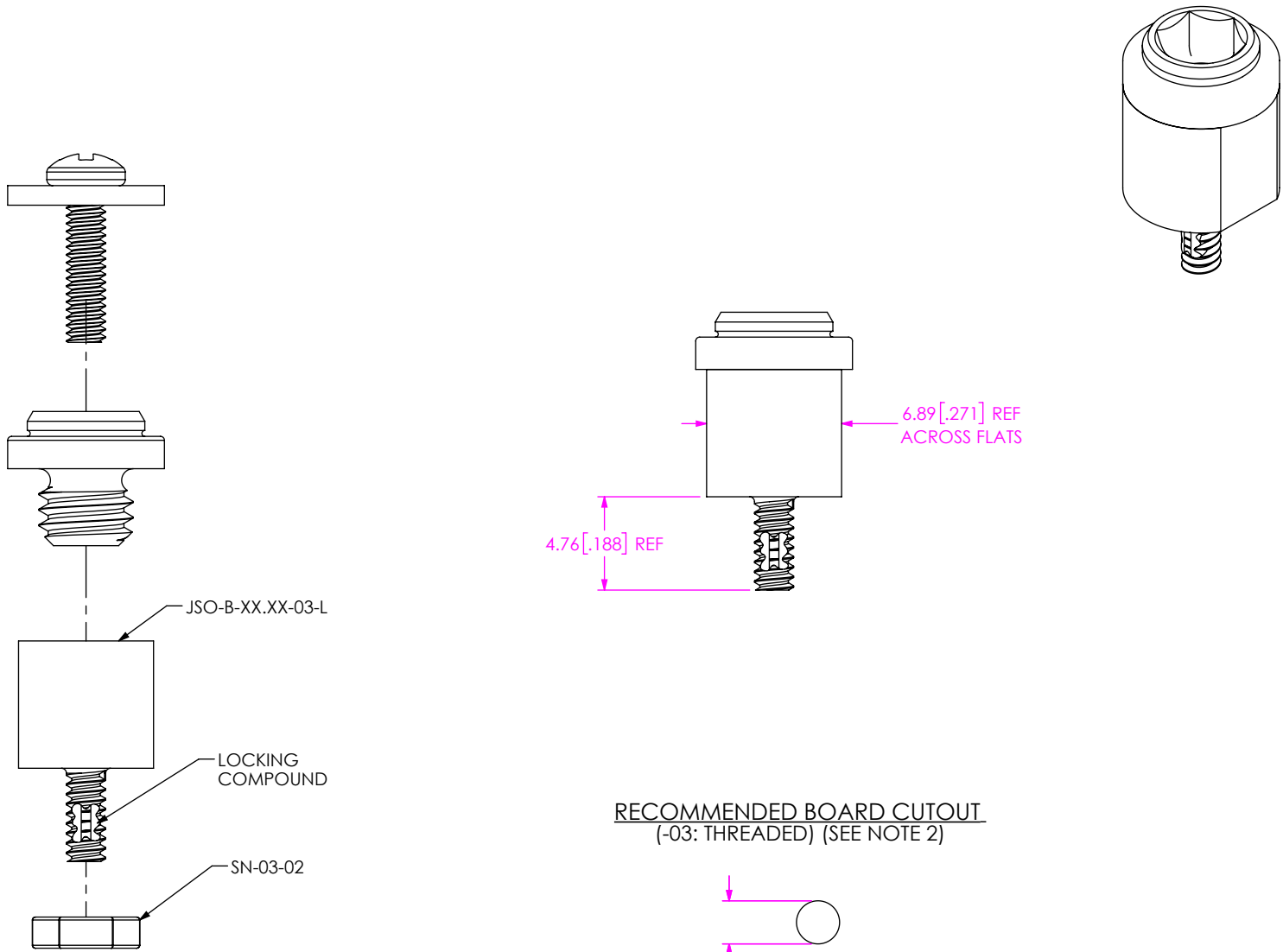
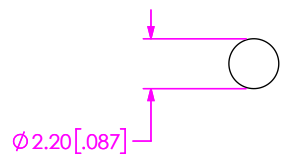


FIG 2  
JSO-XXXX-03-L  
(SAME AS FIG 1, EXCEPT AS SHOWN)

RECOMMENDED BOARD CUTOUT  
(-03: THREADED) (SEE NOTE 2)



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DO NOT SCALE DRAWING  
SHEET SCALE: 3:1



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DESCRIPTION:	JACK SCREW STAND-OFF
DWG. NO.	JSO-XXXX-XX-X
BY: KYLE B	2/4/2014
	SHEET 2 OF 2