

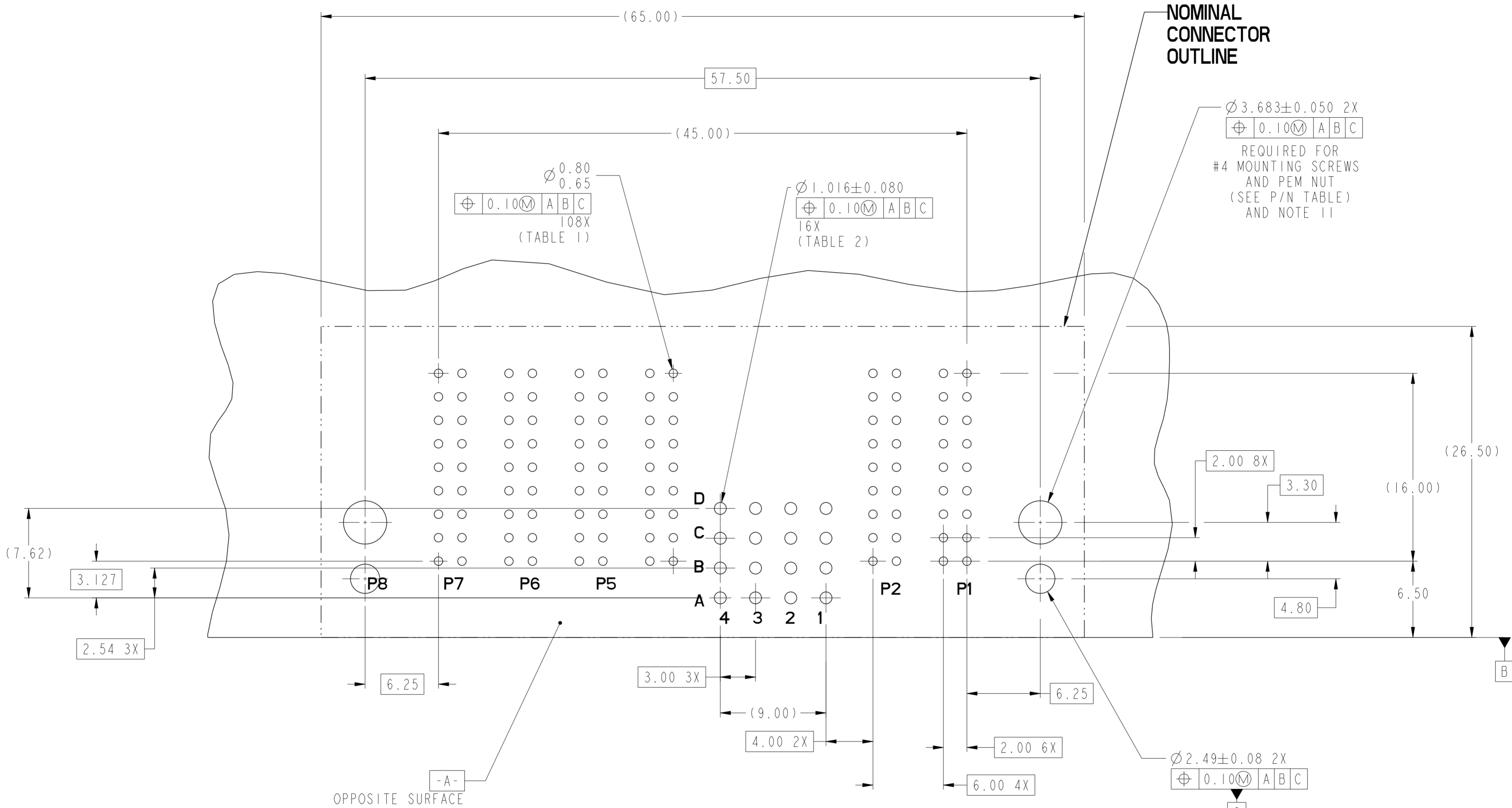
spec ref	*	dr	NotFound DuWa	2010/07/29	projection	MM	size	A2	scale	3:1										
tolerance std	ASME Y14.5	eng	De-Ming Lu	2014/12/28			ecn no	ELX-DG-19849-1												
TOLERANCES UNLESS OTHERWISE SPECIFIED		chr	-	rel level			Released													
surface	<table border="1"> <tr> <td>linear</td> <td>0.X</td> <td>±0.5</td> </tr> <tr> <td></td> <td>0.XX</td> <td>±0.25</td> </tr> <tr> <td></td> <td>0.XXX</td> <td>±0.10</td> </tr> <tr> <td>angular</td> <td>0°</td> <td>±2°</td> </tr> </table>	linear	0.X	±0.5				0.XX	±0.25		0.XXX	±0.10	angular	0°	±2°	appr	Pei-Ming Zheng	2014/12/29	product family	-
linear	0.X	±0.5																		
	0.XX	±0.25																		
	0.XXX	±0.10																		
angular	0°	±2°																		
ASME Y14.5				<b>FCI</b>		<b>R/A RECPT ASSY 2P+16S+4P</b>		<b>10115593</b>		<b>rev B</b>										
		www.fci.com		cat. no.		Product - Customer Drw		sheet 1 of 4												

PDS: Rev :B

STATUS:Released

Printed: Dec 29, 2014

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**NOMINAL CONNECTOR OUTLINE**

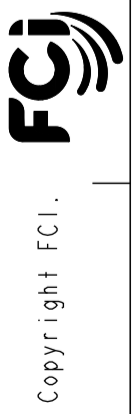
$\varnothing 3.683 \pm 0.050$  2X  
 $\oplus 0.10 \text{ (M)}$  A B C  
 REQUIRED FOR #4 MOUNTING SCREWS AND PEM NUT (SEE P/N TABLE) AND NOTE 11

$\varnothing 0.80$   
 $\varnothing 0.65$   
 $\oplus 0.10 \text{ (M)}$  A B C  
 108X  
 (TABLE 1)

$\varnothing 1.016 \pm 0.080$   
 $\oplus 0.10 \text{ (M)}$  A B C  
 16X  
 (TABLE 2)

$\varnothing 2.49 \pm 0.08$  2X  
 $\oplus 0.10 \text{ (M)}$  A B C  
 C  
 REQUIRED ONLY FOR -003LF AND -004LF (SEE P/N TABLE) AND NOTE 11

**RECOMMENDED PCB LAYOUT COMPONENT SIDE**  
NOTE 6



dr	NotFound DuWa	2010/07/29	projection	MM	size	A2	scale	3:1
eng	De-Ming Lu	2014/12/28			ecn no	ELX-DG-19849-1		
chr	-	-			rel level	Released		
appr	Pei-Ming Zheng	2014/12/29	product family	-	rel level	Released		
		title R/A RECPT ASSY 2P+16S+4P HCI POWER CONNECTOR	dwg no 10115593	rev B				
www.fci.com		cat. no.	Product - Customer Drw		sheet 2 of 4			

A

A

TOP LAYER DESCRIPTION

TABLE 1 (HCI POWER)  
PLATED THROUGH-HOLE REQUIREMENTS

TOP LAYER DESCRIPTION	DRILLED HOLE DIAMETER	COPPER THICKNESS	TIN-LEAD THICKNESS	NICKEL THICKNESS	GOLD THICKNESS	TIN THICKNESS	SILVER THICKNESS	FINISHED HOLE DIAMETER
TIN-LEAD	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	0.005 - 0.015	--	--	--	--	0.65 - 0.80
IMMERSION TIN	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	--	--	0.9 - 1.5um	--	0.70 - 0.80
IMMERSION SILVER	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	--	--	--	0.15 - 0.65um	0.70 - 0.80
COPPER (SEE NOTE 9)	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	--	--	--	--	0.70 - 0.80
GOLD	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	0.003 - 0.007	FLASH UP TO 0.0002	--	--	0.69 - 0.80

B

B

C

C

TOP LAYER DESCRIPTION

TABLE 2 (HPC SIGNALS)  
PLATED THROUGH-HOLE REQUIREMENTS

TOP LAYER DESCRIPTION	DRILLED HOLE DIAMETER	COPPER THICKNESS	TIN-LEAD THICKNESS	FINISHED HOLE DIAMETER
TIN-LEAD	1.125-1.175 ( $\varnothing .0453 \pm .0010$ )	0.025-0.050	0.005 - 0.015	0.94 - 1.10 ( $\varnothing .040 \pm .003$ )
IMMERSION TIN			--	

D

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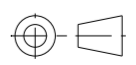


E

E

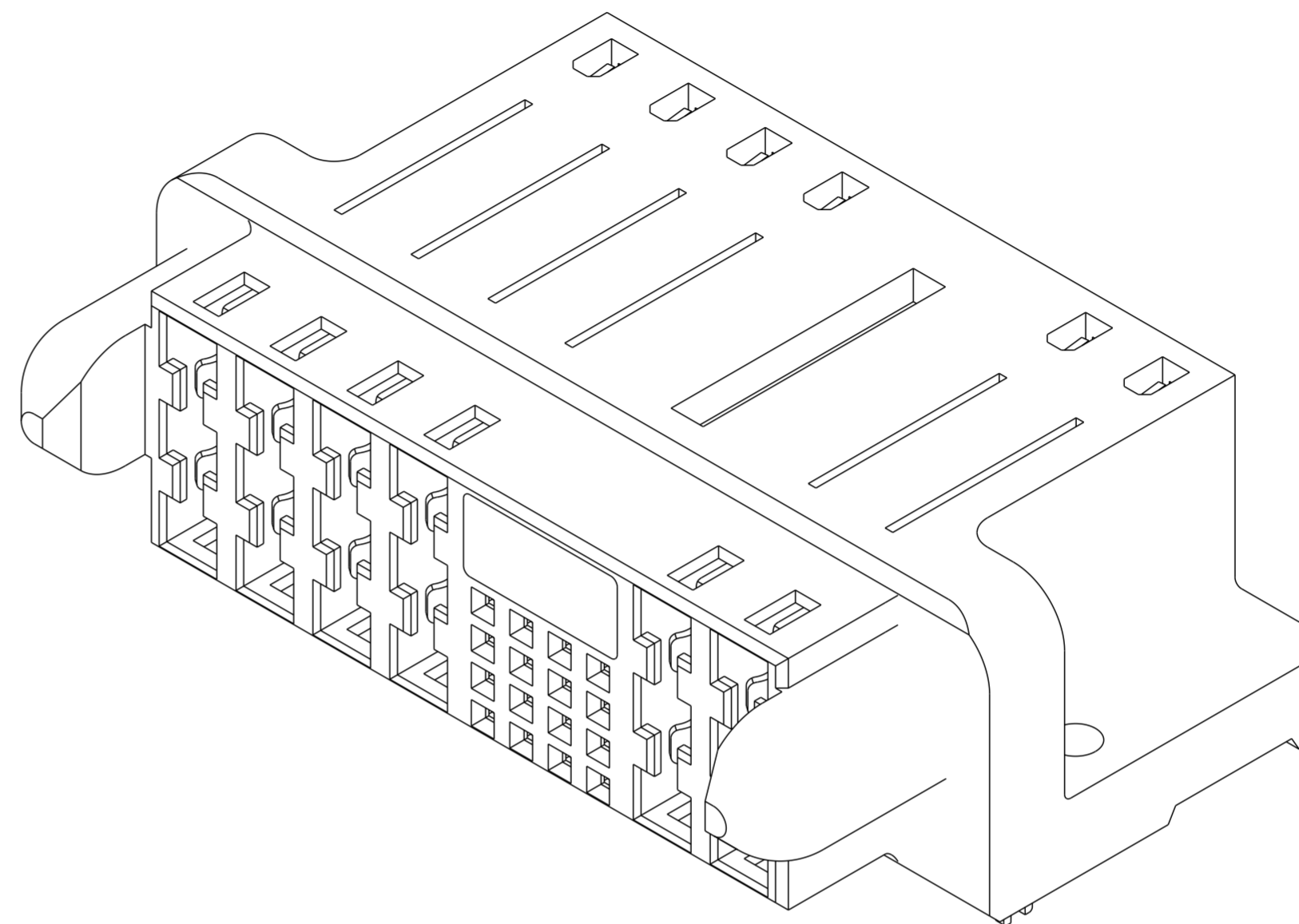
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dr	NotFound DuWa	2010/07/29	projection		size	A2	scale	1:1
eng	De-Ming Lu	2014/12/28		MM	ecn no	ELX-DG-19849-1		
chr	-	-			rel level	Released		
appr	Pei-Ming Zheng	2014/12/29	product family	-	cat. no.	-		
		title		R/A RECPT ASSY 2P+16S+4P		dwg no	10115593	
www.fci.com		title		HCI POWER CONNECTOR		rev	B	
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PART NUMBER	RETENTION CLIPS	#4 SCREW	DIM A (TAIL LENGTH)	TAIL TYPE
10115593-001LF	NO	YES	3.43	SOLDER TAIL
10115593-002LF	NO	YES	4.70	SOLDER TAIL
10115593-003LF	YES	NO	3.43	SOLDER TAIL
10115593-004LF	YES	NO	4.70	SOLDER TAIL



NOTES:

1. CONNECTOR MATERIALS:  
HOUSING: HIGH TEMPERATURE THERMOPLASTIC, BLACK  
UL 94V-0 COMPLIANT  
CONTACTS: HIGH PERFORMANCE COPPER ALLOY
2. CONTACT FINISH (ref GS-12-380 SECTION 5.2)
3. PRODUCT SPECIFICATION: GS-12-380. (IN PROGRESS)
4. APPLICATION SPECIFICATION: GS-20-070. (IN PROGRESS)
5. PRODUCT MARKING (PRODUCT NUMBER & DATE CODE) ON HOUSING IN AREA SHOWN.
6. MINIMUM NOMINAL PCB THICKNESS: 1.6mm
7. PACKAGING MEETS FCI SPECIFICATION GS-14-1073.
8. HOUSING COMPONENT WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 60 SECONDS IN A CONVECTION, INFRA-RED, OR VAPOR PHASE REFLOW OVEN.
9. COPPER PLATING THICKNESS IN CENTER OF VIA-HOLE CAN BE NO MORE THAN 0.003 LESS THAN OTHER AREAS.
10. ALL HOLE SIZES ARE FINISHED HOLE SIZES.
11. MOUNTING HOLES ARE UNPLATED.

dr	Not Found DuWa	2010/07/29	projection	MM	size	A2	scale	3:1
eng	De-Ming Lu	2014/12/28			ecn no	ELX-DG-19849-1		
chr	-	-			rel level	Released		
appr	Pei-Ming Zheng	2014/12/29	product family	-	cat. no.	10115593		
		title R/A RECPT ASSY 2P+16S+4P HCI POWER CONNECTOR		dwg no 10115593	rev B		www.fci.com	
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