

**NX2838**

**FEATURES**

**Pb Free Product**

SINGLE SUPPLY HIGH FREQUENCY ADJUSTABLE SYNCHRONOUS PWM CONTROLLER WITH A 3.3V/700mA LDO

### **DESCRIPTION**

rent limiting by sensing the Rdson of synchronous **D** Pb-free and RoHS compliant The NX2838 controller IC is a single power supply syn- ■ chronous Buck controller IC designed for step down DC to DC converter applications. NX2838 is optimized to convert bus voltages from 8V to 32V to output voltage as low as 0.8V. The internal 3.3V output LDO can provide output current up to 700mA. An internal regulator converts bus voltage to 5V, which provides voltage supply to internal logic and driver circuit. The NX2838 operates from 200kHz to 1MHz and employs loss-less cur-MOSFET followed by hiccup feature.Feedback under voltage triggers Hiccup.

Other features of the device are: 3.3V LDO power good indicator, Thermal shutdown, 5V gate drive, Adaptive deadband control, Internal digital soft start, Vcc undervoltage lock out and Shutdown capability via the comp pin.

- Single supply voltage from 8V to 32V
	- Internal 5V regulator
- Programmable frequency up to 1MHz
- Internal Digital Soft Start Function
- Internal 700mA 3.3VLDO with Power Goood indicator
- Prebias Startup
- Less than 50 nS adaptive deadband
- Current limit triggers hiccup by sensing Rdson of Synchronous MOSFET
- 



- **LCD TV**
- Graphic Card on board converters
- On board DC to DC application
- **Hard Disk Drive**
- Set Top Box

### **TYPICAL APPLICATION**



#### Figure1 - Typical application of 2838

### **ORDERING INFORMATION**



**Package Marking : NX2838XXX XXX is date code. For example, 735 means that this NX2838 is packaged in the 35th week of 2007**





NOTE1: Stresses above those listed in "ABSOLUTE MAXIMUM RATINGS", may cause permanent damage to the device. This is a stress only rating and operation of the device at these or any other conditions above those indicated in the operational sections of this specification is not implied.



## **ELECTRICAL SPECIFICATIONS**

Unless otherwise specified, these specifications apply over Vin = 12V, Vcc=5VREG, LDOIN=5V, LDO LOAD=5mA and  $T_A$  = 25°C. Low duty cycle pulse testing is used which keeps junction and case temperatures equal to the ambient temperature. Followings are bypass capacitors: $C_{VIN}=1uF$ ,  $C_{SVREG}=10uF$ ,  $C_{LOO3}=10uF$ , all X5R ceramic capacitors.













### **PIN DESCRIPTIONS**



















**Efficiency at Vin=8V (Vout=5V)**



**Efficiency at Vin=12V (Vout=5V)**



Figure 9 - Efficiency (VIN=8V,VOUT=5V)





Figure 10 - Efficiency (VIN=12V,VOUT=5V)

**02/30/09**



### **APPLICATION INFORMATION Symbol Used In Application Information:**

- V<sub>IN</sub> Input voltage
- VOUT Output voltage
- Iout Output current
- $\Delta V_{\text{RIPPLE}}$  Output voltage ripple
- Fs Working frequency
- $\Delta$ IRIPPLE Inductor current ripple

### **Design Example**

 The following is typical application for NX2838, the schematic is figure 1.

 $V_{IN} = 8V$  to 32V  $V$ <sub>OUT=5</sub>V  $Fs=1MHz$  $I<sub>OUT</sub>=2A$  $\Delta$ VRIPPLE <=50mV

 $\Delta V_{\text{DROOP}} = 250$ mV @ 1A step

#### **Output Inductor Selection**

The selection of inductor value is based on inductor ripple current, power rating, working frequency and efficiency. Larger inductor value normally means smaller ripple current. However if the inductance is chosen too large, it brings slow response and lower efficiency. Usually the ripple current ranges from 20% to 40% of the output current. This is a design freedom which can be decided by design engineer according to various application requirements. The inductor value can be calculated by using the following equations:

$$
L_{\text{OUT}} = \frac{V_{\text{IN}} - V_{\text{OUT}}}{\Delta I_{\text{RIPPLE}}} \times \frac{V_{\text{OUT}}}{V_{\text{IN}}} \times \frac{1}{F_{\text{S}}}
$$
...(1)

 $I_{RIPPLE}$  =  $K \times I_{\text{OUTPUT}}$ 

where k is between 0.2 to 0.4. Select k=0.4, then

$$
L_{\text{OUT}} = \frac{32V-5V}{0.4 \times 2A} \times \frac{5V}{32V} \times \frac{1}{1MHz}
$$
  
L\_{\text{OUT}} = 5.3uH

Choose inductor from COILCRAFT DO3308P-472 with L=4.7uH is a good choice.

Current Ripple is recalculated as

$$
\Delta I_{\text{RIPPLE}} = \frac{V_{\text{IN}} - V_{\text{OUT}}}{L_{\text{OUT}}} \times \frac{V_{\text{OUT}}}{V_{\text{IN}}} \times \frac{1}{F_{\text{s}}}
$$
  
= 
$$
\frac{32V - 5V}{4.7uH} \times \frac{5V}{32V} \times \frac{1}{1MHz} = 0.898A
$$
...(2)

### **Output Capacitor Selection**

Output capacitor is basically decided by the amount of the output voltage ripple allowed during steady state(DC) load condition as well as specification for the load transient. The optimum design may require a couple of iterations to satisfy both condition.

#### **Based on DC Load Condition**

The amount of voltage ripple during the DC load condition is determined by equation(3).

$$
\Delta V_{\text{RIPPLE}} = ESR \times \Delta I_{\text{RIPPLE}} + \frac{\Delta I_{\text{RIPPLE}}}{8 \times F_s \times C_{\text{OUT}}} \quad ...(3)
$$

Where ESR is the output capacitors' equivalent series resistance,  $C_{\text{out}}$  is the value of output capacitors.

Typically ceramic capacitors are chosen as output capacitors, both terms in equation (3) need to be evaluated to determine the overall ripple. Usually when this type of capacitors are selected, the amount of capacitance per single unit is not sufficient to meet the transient specification, which results in parallel configuration of multiple capacitors .

For example, two 47uF(10V,X5R, 2mΩ) ceramic capacitor are used. The amount of output ripple is

$$
\Delta V_{\text{RIPPLE}} = 1 \text{m}\Omega \times 0.887 \text{A} + \frac{0.887 \text{A}}{8 \times 1 \text{MHz} \times 94 \text{uF}} \dots (4)
$$

$$
= 2 \text{mV}
$$

If large value capacitors are selected such as Aluminum Electrolytic,POSCAP and OSCON types are used, the amount of the output voltage ripple is dominated by the first term in equation(3) and the second term can be neglected. The ESR and inductor current typically determines the output voltage ripple.

$$
ESR_{\text{desire}} = \frac{\Delta V_{\text{RIPPLE}}}{\Delta I_{\text{RIPPLE}}}
$$

If low ESR is required, for most applications, multiple capacitors in parallel are better than a big capacitor. The number of capacitor is calculated as follows:



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R I P P L E V ∆

Although these calculation meets DC ripple spec, it still needs to be studied for transient requirement. Overall, we choose N=2.

#### **Compensator Design**

Due to the double pole generated by LC filter of the power stage, the power system has 180° phase shift, and therefore, is unstable by itself. In order to achieve accurate output voltage and fast transient response,compensator is employed to provide highest possible bandwidth and enough phase margin.Ideally,the Bode plot of the closed loop system has crossover frequency between1/10 and 1/5 of the switching frequency, phase margin greater than  $50^{\circ}$  and the gain crossing 0dB with -20dB/decade. Power stage output capacitors usually decide the compensator type. If electrolytic capacitors are chosen as output capacitors, type II compensator can be used to compensate the system, because the zero caused by output capacitor ESR is lower than crossover frequency. Otherwise type III compensator should be chosen.

#### **A. Type III compensator design**

 For low ESR output capacitors, typically such as Sanyo oscap and poscap, the frequency of ESR zero caused by output capacitors is higher than the crossover frequency. In this case, it is necessary to compensate the system with type III compensator. The following figures and equations show how to realize the type III compensator by transconductance amplifier.

$$
F_{z_1} = \frac{1}{2 \times \pi \times R_4 \times C_2}
$$
...(6)

$$
F_{zz} = \frac{1}{2 \times \pi \times (R_2 + R_3) \times C_3}
$$
 ...(7)

$$
F_{p_1} = \frac{1}{2 \times \pi \times R_3 \times C_3}
$$
...(8)

$$
F_{p_2} = \frac{1}{2 \times \pi \times R_4 \times \frac{C_1 \times C_2}{C_1 + C_2}} \qquad ...(9)
$$

where Fz<sub>1</sub>, Fz<sub>2</sub>, F<sub>P1</sub> and F<sub>P2</sub> are poles and zeros in the compensator. Their locations are shown in figure 4.

The transfer function of type III compensator for transconductance amplifier is given by:

$$
\frac{V_{\text{e}}}{V_{\text{OUT}}} = \frac{1 - g_{\text{m}} \times Z_{\text{f}}}{1 + g_{\text{m}} \times Z_{\text{in}} + Z_{\text{in}} / R_{\text{f}}}
$$

 For the voltage amplifier, the transfer function of compensator is

$$
\frac{V_e}{V_{OUT}} = \frac{-Z_f}{Z_{in}}
$$

To achieve the same effect as voltage amplifier, the compensator of transconductance amplifier must satisfy this condition:  $\, {\sf R}_{{\mathfrak q}}$ >>2/gm. And it would be desirable if  $\mathsf{R}_{_1}||\mathsf{R}_{_2}||\mathsf{R}_{_3}>>$ 1/gm  $\,$  can be met at the same time.



 Figure 12 - Type III compensator using transconductance amplifier

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**Case 1:**  $F_{LC}$ < $F_{O}$ < $F_{ESR}$ 





 Design example for type III compensator are in order. The crossover frequency has to be selected as  $F_{\text{\tiny{LC}}}$ < $F_{\text{\tiny{OSR}}}$ , and  $F_{\text{\tiny{O}}}$ <=1/10~1/5 $F_{\text{\tiny{S}}}$ 

1. Calculate the location of LC double pole  $F_{\text{LC}}$ and ESR zero  $F_{ESR}$ .

$$
F_{LC} = \frac{1}{2 \times \pi \times \sqrt{L_{OUT} \times C_{OUT}}}
$$

$$
= \frac{1}{2 \times \pi \times \sqrt{4.7uH \times 94uF}}
$$

$$
= 7.5kHz
$$

$$
F_{ESR} = \frac{1}{2 \times \pi \times ESR \times C_{OUT}}
$$

$$
= \frac{1}{2 \times \pi \times 2m\Omega \times 47uF}
$$

$$
= 1.7MHz
$$

2. Set R $_{2}$  equal to 150kΩ.

$$
R_{1} = \frac{R_{2} \times V_{REF}}{V_{OUT} - V_{REF}} = \frac{150k\Omega \times 0.8V}{5V - 0.8V} = 28.6k\Omega
$$
  
Choose R<sub>1</sub>=28.6k $\Omega$ .  
3. Set zero F<sub>22</sub> = 0.35F<sub>LC</sub> and F<sub>p1</sub> =F<sub>ESR</sub>.

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4. Calculate  $R_4$  and  $C_3$  with the crossover frequency at 1/10~ 1/5 of the switching frequency. Set  $F_{\rm o}$ =100kHz.

$$
C_3 = \frac{1}{2 \times \pi \times R_2} \times (\frac{1}{F_{z2}} - \frac{1}{F_{p1}})
$$
  
=  $\frac{1}{2 \times \pi \times 150 \text{k}\Omega} \times (\frac{1}{0.35 \times 7.5 \text{kHz}} - \frac{1}{1.7 \text{MHz}})$   
= 400pF

$$
R_4 = \frac{V_{\text{osc}}}{V_{\text{in}}} \times \frac{2 \times \pi \times F_0 \times L}{C_3} \times C_{\text{out}}
$$
  
= 
$$
\frac{1.5V}{32V} \times \frac{2 \times \pi \times 100 \text{kHz} \times 4.7 \text{uH}}{390 \text{pF}} \times 94 \text{uF}
$$
  
= 44k\Omega

Choose C $_{3}$ =390pF, R $_{4}$ =40kΩ. 5. Calculate  $\mathsf{C}_2^{}$  with zero  $\mathsf{F}_{\mathsf{z}1}^{}$  at 25% of the LC double pole by equation (6).

$$
C_2 = \frac{1}{2 \times \pi \times F_{z1} \times R_4}
$$
  
= 
$$
\frac{1}{2 \times \pi \times 0.25 \times 7.5 \text{kHz} \times 40 \text{k}\Omega}
$$
  
= 2.1nF

Choose C $_{\textrm{\tiny{2}}}$ =2.2nF.

6. Calculate C<sub>1</sub> by equation (9) with pole F<sub>p2</sub> at half the switching frequency.

$$
C_1 = \frac{1}{2 \times \pi \times R_4 \times F_{P2}}
$$
  
= 
$$
\frac{1}{2 \times \pi \times 40k\Omega \times 500kHz}
$$
  
= 8pF

Choose  $\mathrm{C}_\text{\tiny{1}}$ =10pF 7. Calculate  $R_{3}$  by equation (8).

$$
R_{3} = \frac{1}{2 \times \pi \times F_{P1} \times C_{3}}
$$
  
= 
$$
\frac{1}{2 \times \pi \times 1.7 M Hz \times 390pF}
$$
  
= 241 $\Omega$   
Choose R<sub>3</sub>=300 $\Omega$ .





### Figure 14 - Bode plot of Type III compensator  $(F_{LG}$ < $F_{ESR}$ < $F_{O}$ )

 If electrolytic capacitors are used as output capacitors, typical design example of type III compensator in which the crossover frequency is selected as  $\mathsf{F_{\scriptscriptstyle{LC}}}$ < $\mathsf{F_{\scriptscriptstyle{ESR}}}$ < $\mathsf{F_{\scriptscriptstyle{O}}}$  and  $\mathsf{F_{\scriptscriptstyle{O}}}$ <=1/10~1/5 $\mathsf{F_{\scriptscriptstyle{S}}}$  is shown as the following steps. In this example, Vin is 12V,Vout is 1.2V, two SANYO MV-WG1000 with 30 m $\Omega$  is chosen as output capacitor, output inductor is 2.2uH, frequency is 300kHz.

1. Calculate the location of LC double pole  $F_{\text{LC}}$ and ESR zero  $F_{ESR}$ .

$$
F_{LC} = \frac{1}{2 \times \pi \times \sqrt{L_{OUT} \times C_{OUT}}}
$$
\n
$$
= \frac{1}{2 \times \pi \times \sqrt{2.2uH \times 2000uF}}
$$
\n
$$
= 1.8kHz
$$
\n
$$
F_{ESR} = \frac{1}{2 \times \pi \times ESR \times C_{OUT}}
$$
\n
$$
= \frac{1}{2 \times \pi \times 15m\Omega \times 2000uF}
$$
\n
$$
= 5.3kHz
$$

2. Set  $\mathsf{R}_{\scriptscriptstyle{2}}$  equal to 15k $\Omega$ .

$$
R_{1} = \frac{R_{2} \times V_{REF}}{V_{OUT} - V_{REF}} = \frac{15k\Omega \times 0.8V}{1.8V - 0.8V} = 12k\Omega
$$
  
\nChoose  $R_{1} = 12k\Omega$ .  
\n3. Set zero  $F_{Z2} = F_{LC}$  and  $F_{p1} = F_{ESR}$ .  
\n4. Calculate  $C_{3}$ .  
\n
$$
C_{3} = \frac{1}{2 \times \pi \times R_{2}} \times (\frac{1}{F_{z2}} - \frac{1}{F_{p1}})
$$
\n
$$
= \frac{1}{2 \times \pi \times 15k\Omega} \times (\frac{1}{1.8kHz} - \frac{1}{5.3kHz})
$$
\n
$$
= 2.4nF
$$
\nChoose  $C_{3} = 2.7nF$ .  
\n5. Calculate  $R_{3}$ .  
\n
$$
R_{3} = \frac{1}{2 \times \pi \times F_{p1} \times C_{3}}
$$
\n
$$
= \frac{1}{2 \times \pi \times 5.3kHz \times 2.7F}
$$
\n
$$
= 11.1k\Omega
$$
\nChoose  $R_{3} = 11k\Omega$ .  
\n6. Calculate  $R_{4}$  with  $F_{0} = 30kHz$ .  
\n
$$
R_{4} = \frac{V_{osc}}{V_{in}} \times \frac{2 \times \pi \times F_{o} \times L}{ESR} \times \frac{R_{2} \times R_{3}}{R_{2} + R_{3}}
$$
\n
$$
= \frac{1.5V}{12V} \times \frac{2 \times \pi \times 30kHz \times 2.2uH}{15k\Omega + 11k\Omega}
$$

=21.8k Ω

Choose R<sup>4</sup> =22kΩ.

7. Calculate  $\mathsf{C}_2^{}$  with zero  $\mathsf{F}_{\mathsf{z}1}^{}$  at 75% of the LC double pole by equation (11).

$$
C_2 = \frac{1}{2 \times \pi \times F_{z1} \times R_4}
$$
  
= 
$$
\frac{1}{2 \times \pi \times 0.75 \times 1.8 \text{kHz} \times 22 \text{k}\Omega}
$$
  
= 3.05nF

Choose C $_{\textrm{\tiny{2}}}$ =3.3nF.

8. Calculate C<sub>1</sub> by equation (14) with pole F<sub>p2</sub> at half the switching frequency.

$$
C_1 = \frac{1}{2 \times \pi \times R_4 \times F_{P2}}
$$
  
= 
$$
\frac{1}{2 \times \pi \times 22k\Omega \times 150kHz}
$$
  
= 48pF

Choose  $\mathsf{C}_\text{\tiny{1}}$ =47pF.

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### **B. Type II compensator design**

If the electrolytic capacitors are chosen as power stage output capacitors, usually the Type II compensator can be used to compensate the system.

Type II compensator can be realized by simple RC circuit without feedback as shown in figure 16.  $\mathsf{R}_{_{\text{3}}}$  and  $\mathsf{C}_{_{\text{1}}}$ introduce a zero to cancel the double pole effect.  $C<sub>2</sub>$ introduces a pole to suppress the switching noise. The following equations show the compensator pole zero location and constant gain.

$$
Gain = g_m \times \frac{R_1}{R_1 + R_2} \times R_3 \qquad ... (10)
$$
  

$$
F_z = \frac{1}{2 \times \pi \times R_3 \times C_1} \qquad ... (11)
$$
  

$$
F_z = \frac{1}{2(12)}
$$

$$
F_p \approx \frac{1}{2 \times \pi \times R_3 \times C_2} \qquad \dots (12)
$$



Figure 15 - Bode plot of Type II compensator





For this type of compensator,  $\mathsf{F}_\mathsf{O}$  has to satisfy  $\mathsf{F}_{\text{\tiny{LC}}}$ < $\mathsf{F}_{\text{\tiny{ESR}}}$ << $\mathsf{F}_{\text{\tiny{O}}}$ <=1/10~1/5 $\mathsf{F}_{\text{\tiny{s.}}}$ 

The following is parameters for type II compensator design. Input voltage is 30V, output voltage is 5V, output inductor is 10uH, output capacitor is one 1000uF with 30mΩ electrolytic capacitor, frequency is 300kHz.

1. Calculate the location of LC double pole  $F_{\text{LC}}$ and ESR zero  $F_{ESR}$ .

$$
F_{LC} = \frac{1}{2 \times \pi \times \sqrt{L_{OUT} \times C_{OUT}}}
$$
  
= 
$$
\frac{1}{2 \times \pi \times \sqrt{10uH \times 1000uF}}
$$
  
= 1.6kHz  

$$
F_{ESR} = \frac{1}{2 \times \pi \times ESR \times C_{OUT}}
$$
  
= 
$$
\frac{1}{2(1.28 \times 10^{-19})}
$$

 $2\!\times\!\pi\!\times\!30$ m $\Omega\!\times\!1000$ u $\mathsf F$ 5.3kHz =

2.R $_{\rm i}$  and R $_{\rm _2}$  are set to have fixed 5V output. The value of  $\mathsf{R}_{\mathsf{1}}$  is chosen 0.8kΩ, and the value of  $\mathsf{R}_{\mathsf{2}}$  is chosen 4.2kΩ.

3. Set crossover frequency at 1/10~ 1/5 of the swithing frequency, here Fo=35kHz.

4.Calculate  $\mathsf{R}_{_{\!3}}$  value by the following equation.





Choose R<sub>3</sub>=28kΩ.

5. Calculate C<sub>1</sub> by setting compensator zero F<sub>z</sub> at 75% of the LC double pole.

$$
C_1 = \frac{1}{2 \times \pi \times R_3 \times F_z}
$$
  
= 
$$
\frac{1}{2 \times \pi \times 28k\Omega \times 0.75 \times 1.6kHz}
$$
  
= 4.76nF

### Choose C $_{\textrm{\tiny{1}}}$ =4.7nF.

6. Calculate  $\mathsf{C}_\mathsf{2}$  by setting compensator pole  $\mathrm{F}_\mathsf{p}$ at half the swithing frequency.

$$
C_2 = \frac{1}{\pi \times R_3 \times F_s}
$$
  
= 
$$
\frac{1}{p \times 28k\Omega \times 350kHz}
$$
  
= 32.5pF

Choose  $\mathsf{C}_\text{\tiny{1}}$ =33pF.

### **Output Voltage Calculation**

Output voltage is set by reference voltage and external voltage divider. The reference voltage is fixed at 0.8V. The divider consists of two ratioed resistors so that the output voltage applied at the Fb pin is 0.8V when the output voltage is at the desired value. The following equation and picture show the relationship between  $V_{\text{OUT}}$ ,  $V_{\text{REF}}$  and voltage divider.

$$
R_1 = \frac{R_2 \times V_{REF}}{V_{OUT} - V_{REF}} \qquad \qquad \dots (13)
$$

where  $R_2$  is part of the compensator, and the value of R<sub>1</sub> value can be set by voltage divider.

See compensator design for  $\mathsf{R}_{_{1}}$  and  $\mathsf{R}_{_{2}}$  selection.



Figure 17 - Voltage divider

### **Input Capacitor Selection**

Input capacitors are usually a mix of high frequency ceramic capacitors and bulk capacitors. Ceramic capacitors bypass the high frequency noise, and bulk capacitors supply switching current to the MOSFETs. Usually 1uF ceramic capacitor is chosen to decouple the high frequency noise.The bulk input capacitors are decided by voltage rating and RMS current rating. The RMS current in the input capacitors can be calculated as:

$$
I_{\text{RMS}} = I_{\text{OUT}} \times \sqrt{D} \times \sqrt{1 - D}
$$
  

$$
D = \frac{V_{\text{OUT}}}{V_{\text{IN}}} \qquad ...(14)
$$

 $V_{IN}$  = 12V,  $V_{OUT}=5V$ ,  $I_{OUT}=3A$ , using equation (14), the result of input RMS current is 1.48A.

For higher efficiency, low ESR capacitors are recommended. One Sanyo electrolytic capacitor 35ME470WX(35V 470uF) with 1.8A RMS rating are chosen as input bulk capacitors.

### **Power MOSFETs Selection**

The power stage requires two N-Channel power MOSFETs. The selection of MOSFETs is based on maximum drain source voltage, gate source voltage, maximum current rating, MOSFET on resistance and power dissipation. The main consideration is the power loss contribution of MOSFETs to the overall converter efficiency. For example, two IRFR3706 are used. They have the following parameters:  $V_{DS}=30V$ ,  $I_{D}=75A$ , R<sub>DSON</sub>  $=9$ m $\Omega$ , $Q_{GATE}$ =23nC.

 There are two factors causing the MOSFET power loss:conduction loss, switching loss.

Conduction loss is simply defined as:



$$
P_{HCON} = I_{OUT}^2 \times D \times R_{DS(ON)} \times K
$$
  
\n
$$
P_{LCON} = I_{OUT}^2 \times (1 - D) \times R_{DS(ON)} \times K
$$
...(15)  
\n
$$
P_{TOTAL} = P_{HCON} + P_{LCON}
$$

where the R<sub>DS(ON)</sub> will increases as MOSFET junction temperature increases,  $K$  is  $R_{DS(ON)}$  temperature dependency. As a result, RDS(ON) should be selected for the worst case, in which K approximately equals to 1.4 at 125°C according to IRFR3706 datasheet. Conduction loss should not exceed package rating or overall system thermal budget.

Switching loss is mainly caused by crossover conduction at the switching transition. The total switching loss can be approximated.

$$
P_{sw} = \frac{1}{2} \times V_{IN} \times I_{OUT} \times T_{SW} \times F_s \qquad \qquad \dots (16)
$$

where lout is output current, Tsw is the sum of  $T_R$ and  $T<sub>F</sub>$  which can be found in mosfet datasheet, and Fs is switching frequency. Switching loss Psw is frequency dependent.

Also MOSFET gate driver loss should be considered when choosing the proper power MOSFET. MOSFET gate driver loss is the loss generated by discharging the gate capacitor and is dissipated in driver circuits.It is proportional to frequency and is defined as:

$$
\mathsf{P}_{\mathsf{gate}} = (\mathsf{Q}_{\mathsf{HGATE}} \times \mathsf{V}_{\mathsf{HGS}} + \mathsf{Q}_{\mathsf{LGATE}} \times \mathsf{V}_{\mathsf{LGS}}) \times \mathsf{F}_{\mathsf{S}} \qquad \ldots (17)
$$

where  $Q_{\text{HGATE}}$  is the high side MOSFETs gate charge, QLGATE is the low side MOSFETs gate charge, VHGS is the high side gate source voltage, and  $V_{LGS}$  is the low side gate source voltage.

 This power dissipation should not exceed maximum power dissipation of the driver device.

### **Over Current Limit Protection**

Over current protection is achieved by sensing current through the low side MOSFET. An internal current source of 40uA flows through an external resistor connected from OCP pin to SW node sets the over current protection threshold. When synchronous FET is on, the voltage at node SW is given as

> $V_{\text{sw}} = -I_L \times R_{\text{DSON}}$ The voltage at pin OCP is given as

### $I_{OCP} \times R_{OCP} + V_{SW}$

When the voltage is below zero, the over current occurs as shown in figure 18.



Figure 18 - Over Current Protection

The over current limit can be set by the following equation:

$$
I_{\text{SET}} = \frac{I_{\text{OCP}} \times R_{\text{OCP}}}{K \times R_{\text{DSON}}}
$$

If MOSFET R<sub>DSON</sub>=6.5mΩ, the worst case thermal consideration K=1.5 and the current limit is set at 15A, then

$$
R_{_{OCP}} = \frac{I_{_{SET}} \times K \times R_{_{DSON}}}{I_{_{OCP}}} = \frac{15A \times 1.5 \times 6.5m\Omega}{40uA} = 3.75k\Omega
$$
  
Choose R<sub>\_{OCP}</sub>=3.74k\Omega.

#### **Layout Considerations**

The layout is very important when designing high frequency switching converters. Layout will affect noise pickup and can cause a good design to perform with less than expected results.

There are two sets of components considered in the layout which are power components and small signal components. Power components usually consist of input capacitors, high-side MOSFET, low-side MOSFET, inductor and output capacitors. A noisy environment is generated by the power components due to the switching power. Small signal components are connected to sensitive pins or nodes. A multilayer layout which includes power plane, ground plane and signal plane is recommended .

Layout guidelines:

1. First put all the power components in the top layer connected by wide, copper filled areas. The input capacitor, inductor, output capacitor and the MOSFETs should be close to each other as possible. This helps to

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reduce the EMI radiated by the power loop due to the high switching currents through them.

2. Low ESR capacitor which can handle input RMS ripple current and a high frequency decoupling ceramic cap which usually is 1uF need to be practically touching the drain pin of the upper MOSFET, a plane connection is a must.

3. The output capacitors should be placed as close as to the load as possible and plane connection is required.

4. Drain of the low-side MOSFET and source of the high-side MOSFET need to be connected thru a plane ans as close as possible. A snubber nedds to be placed as close to this junction as possible.

5. Source of the lower MOSFET needs to be connected to the GND plane with multiple vias. One is not enough. This is very important. The same applies to the output capacitors and input capacitors.

6. Hdrv and Ldrv pins should be as close to MOSFET gate as possible. The gate traces should be wide and short. A place for gate drv resistors is needed to fine tune noise if needed.

7. Vcc capacitor, BST capacitor or any other bypassing capacitor needs to be placed first around the IC and as close as possible. The capacitor on comp to GND or comp back to FB needs to be place as close to the pin as well as resistor divider.

8. The output sense line which is sensing output back to the resistor divider should not go through high frequency signals.

9. All GNDs need to go directly thru via to GND plane.

10. The feedback part of the system should be kept away from the inductor and other noise sources, and be placed close to the IC.

11. In multilayer PCB, separate power ground and analog ground. These two grounds must be connected together on the PC board layout at a single point. The goal is to localize the high current path to a separate loop that does not interfere with the more sensitive analog control function.



### **MLPQ 16 PIN 3 x 3 PACKAGE OUTLINE DIMENSIONS**



NOTE: ALL DIMENSIONS ARE DISPLAYED IN MILLIMETERS.

**02/30/09**