# Safety Limit Switch

## Robust safety limit switch with metal housing Slow-action and snap-action contact with certified direct opening operation certification ⊕

- Direct opening mechanism (NC contacts only) added to enable opening contacts when faults occur, such as fused contacts.
- Safety of lever settings ensured using a mechanism that engages a gear between the operating position indicator plate and the lever.
- Equipped with a mechanism that indicates the applicable operating zone, as well as push-button switching to control left and right motion.
- Head seal structure strengthened to improve seal properties (TÜV: IEC IP67, UL: NEMA 3, 4, 4X, 6P, and 13).
- Wide standard operating temperature range: -40 to 80°C (standard type).
- Certified standards: UL, CSA, EN (TÜV), and CCC.
- Conforms to ISO 14119.

Be sure to read the "Safety Precautions" on page 9.

## **Model Number Structure**

## **Model Number Legend**



#### 123

- 1. Conduit size
- 2: G1/2 (PF1/2) (1-conduit)
- 4: M20 (1 conduit)
- 2. Built-in Switch
  - 1: 1NC/1NO (snap-action) 5: 1NC/1NO (slow-action)
  - A: 2NC (slow-action)

Note: Contact your sales representative for details on models with safety standard certification.



For the most recent information on models that have been certified for safety standards, refer to your OMRON website.

#### 3. Actuator

- 11: Roller lever (resin roller)
- 15: Roller lever (stainless steel roller)
- 16: Adjustable roller lever
- 17: Adjustable rod lever
- 70: Top plunger
- 71: Top roller plunger

## **Ordering Information**

## **Set Model Numbers**

Consult with your OMRON representative when ordering any models that are not listed in this table. **Safety Limit Switches (with Direct Opening Mechanism)** 

|                             |           |                  | 1NC/1NO (Snap-action) |                | 1NC/1NO (Slow-action) |                | 2NC (Slow-action) |                |
|-----------------------------|-----------|------------------|-----------------------|----------------|-----------------------|----------------|-------------------|----------------|
| Actuator                    |           | Conduit openings | Model                 | Direct opening | Model                 | Direct opening | Model             | Direct opening |
| Roller lever                | ρ         | G1/2 (PF1/2)     | D4B-2111N             | $\rightarrow$  | D4B-2511N             |                | D4B-2A11N         |                |
| (resin roller)              | শ         | M20              | D4B-4111N             | -              | D4B-4511N             |                | D4B-4A11N         |                |
| Roller lever                | ρ         | G1/2 (PF1/2)     | D4B-2115N             |                | D4B-2515N             | $\rightarrow$  | D4B-2A15N         |                |
| (stainless steel<br>roller) | r         | M20              | D4B-4115N             |                | D4B-4515N             |                | D4B-4A15N         |                |
| Ten alaman                  | Д         | G1/2 (PF1/2)     | D4B-2170N             |                | D4B-2570N             |                | D4B-2A70N         |                |
| Top plunger                 | $\square$ | M20              | D4B-4170N             |                | D4B-4570N             |                | D4B-4A70N         |                |
| Top roller plunger          | Q         | G1/2 (PF1/2)     | D4B-2171N             |                | D4B-2571N             |                | D4B-2A71N         |                |
|                             | A         | M20              | D4B-4171N             |                | D4B-4571N             |                | D4B-4A71N         |                |

## General-purpose Limit Switches

| Actuator                |              |                  | 1NC/1NO (Sna | 1NC/1NO (Snap-action) |           | 1NC/1NO (Slow-action) |           | 2NC (Slow-action) |  |
|-------------------------|--------------|------------------|--------------|-----------------------|-----------|-----------------------|-----------|-------------------|--|
|                         |              | Conduit openings | Model        | Direct opening        | Model     | Direct opening        | Model     | Direct<br>opening |  |
| Adjustable roller       |              | G1/2 (PF1/2)     | D4B-2116N    |                       | D4B-2516N |                       | D4B-2A16N |                   |  |
| Adjustable roller //    | <i>I</i>     | M20              | D4B-4116N    |                       | D4B-4516N |                       | D4B-4A16N |                   |  |
| Adjustable rod<br>lever | G1/2 (PF1/2) | D4B-2117N        |              | D4B-2517N             |           | D4B-2A17N             |           |                   |  |
|                         | ۲            | M20              | D4B-4117N    |                       | D4B-4517N |                       | D4B-4A17N |                   |  |

Note: Consult your OMRON representative for products.

## Specifications

## **Standards and EC Directives**

## Conforms to the following EC Directives:

- Machinery Directive
- Low Voltage Directive
- EN50041
- EN60204-1EN ISO 14119

## Certified Standards Snap-action Models

| •                  |  |   |
|--------------------|--|---|
| Certification body | Standard   | File No.  |
| TÜV Rheinland      | EN60947-5-1<br>(certified direct<br>opening mechanism)<br>GS-ET-15 | Consult your<br>OMRON<br>representative for<br>details. |
|                    | EN60947-5-1<br>(uncertified direct<br>opening mechanism)           | J50005477 *   |
| UL                 | UL508  | E76675  |
| CSA                | C22.2 No. 14   | LR45746   |
| CQC (CCC)          | GB14048.5  | 2003010305077612  |
|                    |  |   |

\* Adjustable roller lever, adjustable rod lever only.

## Certified Standard Ratings TÜV (EN60947-5-1), CCC (GB14048.5)

| Item Utilization category    | AC-15 |  |  |  |  |
|------------------------------|-------|--|--|--|--|
| Rated operating current (Ie) | 2 A   |  |  |  |  |
| Rated operating voltage (Ue) | 400 V |  |  |  |  |

Note: As protection against short-circuiting, use either a gI-type or gG-type 10 A fuse that conforms to IEC60269.

## UL/CSA: (UL508, CSA C22.2 No. 14)

## A600

| Rated voltage                            | Carry current | Curre                | ent (A)              | Volt-amperes (VA) |       |  |
|--|---------------|----------------------|----------------------|-------------------|-------|--|
|  |               | Make                 | Break                | Make              | Break |  |
| 120 VAC<br>240 VAC<br>480 VAC<br>600 VAC | 10 A          | 60<br>30<br>15<br>12 | 6<br>3<br>1.5<br>1.2 | 7,200             | 720   |  |

#### Slow-action Models

| Certification body | Standard   | File No.  |
|--------------------|--|---|
| TÜV Rheinland      | EN60947-5-1<br>(certified direct<br>opening mechanism)<br>GS-ET-15 | Consult your<br>OMRON<br>representative for<br>details. |
|                    | EN60947-5-1<br>(uncertified direct<br>opening mechanism)           | J50005477 <b>*</b>                                      |
| UL                 | UL508  | E76675  |
| CSA                | C22.2 No. 14   | LR45746   |
| CQC (CCC)          | GB14048.5  | 2003010305077612  |

\* Adjustable roller lever, adjustable rod lever only.

## Ratings

|                   | Non-inductive load (A) |         |     | Inductive load (A) |         |         |     |           |
|-------------------|------------------------|---------|-----|--------------------|---------|---------|-----|-----------|
| Rated voltage (V) | Resisti                | ve load | Lai | mp load            | Inducti | ve load | Mo  | otor load |
|                   | NC                     | NO      | NC  | NO                 | NC      | NO      | NC  | NO        |
| 125 VAC           | 10                     |         | 3   | 1.5                | 10      |         | 5   | 2.5       |
| 250               | 10                     |         | 2   | 1                  | 10      |         | 3   | 1.5       |
| 400               | 10                     |         | 1.5 | 0.8                | 3       |         | 1.5 | 0.8       |
| 8 VDC             | 10                     |         | 6   | 3                  | 10      |         | 6   |           |
| 14                | 10                     |         | 6   | 3                  | 10      |         | 6   |           |
| 30                | 6                      |         | 4   | 3                  | 6       |         | 4   |           |
| 125               | 0.8                    |         | 0.2 | 0.2                | 0.8     |         | 0.2 |           |
| 250               | 0.4                    |         | 0.1 | 0.1                | 0.4     |         | 0.1 |           |

Note: 1. The above values are continuous currents.

2. Inductive loads have a power factor of 0.4 or higher (AC) or a time constant of 7 ms or lower (DC).

3. Lamp loads have a inrush current of 10 times the normal current.

4. Motor loads have a inrush current of 6 times the normal current.

Inrush current 30 A max.

## **Characteristics**

| Degree of protection *1                 |  | IP67 (EN60947-5-1)   |
|---|--|--|
| Durability <b>*</b> 2                   | Mechanical                                 | 30,000,000 operations min. (snap-action)<br>10,000,000 operations min. (slow-action)   |
|   | Electrical                                 | 500,000 operations min. (10 A resistive load at 250 VAC)   |
| Operating speed                         | ·  | 1 mm/s to 0.5 m/s  |
| Operating frequency                     | Mechanical                                 | 120 operations/minute  |
| Operating nequency                      | Electrical                                 | 30 operations/minute   |
| Contact resistance                      |  | 25 mΩ max.   |
| Minimum applicable load <b>*</b>        | :3   | 180 mA resistive load at 5 VAC<br>(N-level reference value)  |
| Rated insulation voltage (L             | Ji)  | 600 V (EN60947-5-1)  |
| Rated frequency                         |  | 50/60 Hz   |
| Protection against electric             | shock                                      | Class I (with ground terminal)   |
| Pollution degree (operating             | g environment)                             | 3 (EN60947-5-1)  |
|   | Between terminals<br>of same polarity      | 2.5 kV (snap-action)/4 kV (slow-action)  |
| Impulse withstand voltage (EN60947-5-1) | Between terminals<br>of different polarity | 4 kV (slow-action)   |
|   | Between each terminal and ground           | 4 kV   |
| Insulation resistance                   |  | $100\ \text{M}\Omega$ min. (at 500 VDC) between terminals of the same polarity and between each terminal and non-current-carrying part |
| Contact gap                             |  | $2 \times 2$ mm min. (slow-action)<br>$2 \times 0.5$ mm min. (snap-action)   |
| Vibration resistance                    | Malfunction                                | 10 to 55 Hz, 0.75 mm single amplitude  |
| Shock resistance                        | Destruction                                | 1,000 m/s <sup>2</sup> min.  |
| Shock resistance                        | Malfunction                                | 300 m/s² min.  |
| Conditional short-circuit co            | urrent                                     | 100 A (EN60947-5-1)  |
| Conventional enclosed the               | rmal current (Ithe)                        | 20 A (EN60947-5-1)   |
| Ambient operating tempera               | ature                                      | -40 to 80°C (with no icing)  |
| Ambient operating humidit               | У  | 95% max.   |
| Weight                                  |  | Approx. 250 g  |

Note: 1. The above values are initial values.

2. The above values may vary depending on the model. Consult your OMRON sales representative for details.

\*1. The degree of protection is tested using the method specified by the standard (EN60947-5-1). Confirm that sealing properties are sufficient for the operating conditions and environment beforehand.

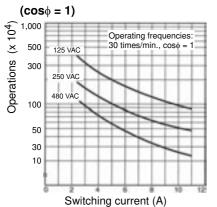
**\*2.** The durability is for an ambient temperature of 5 to 35°C and ambient humidity of 40% to 70%. For further conditions, consult your OMRON sales representative.

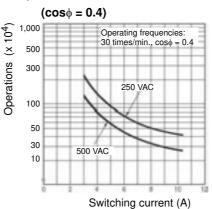
**\*3.** The above values may vary depending on switching frequency, environmental condition, and relativity level, consult your OMRON sales representative.

## **Engineering Data**

### **Electrical Durability (Snap-action)**

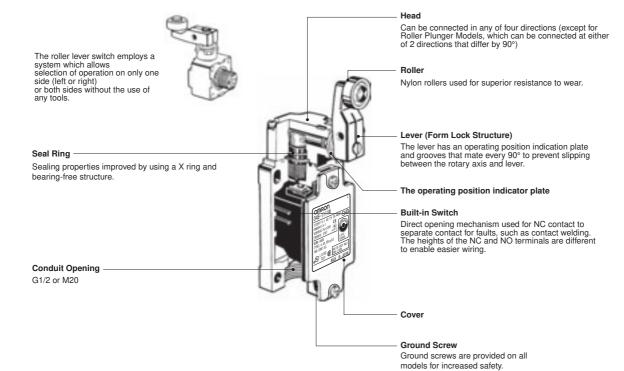
(Ambient temperature: 5 to 30°C, ambient humidity: 40 to 70%)





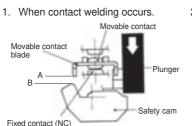
## Structure and Nomenclature

## Structure



## Direct Opening Mechanism 1NO/1NC Contact (Snap-action)

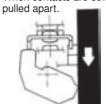
Conforms to EN60947-5-1 Direct Opening 🔿 (Only NC contact has a direct opening mechanism.)





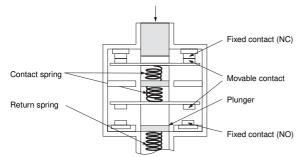
2. When contacts are being pulled apart. 3. When c

3. When contacts are completely



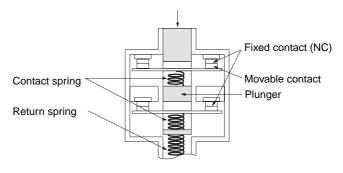
## 1NC/1NO Contact (Slow-action)

Conforms to EN60947-5-1 Direct Opening  $\bigcirc$ (Only NC contact has a direct opening mechanism.) When contact welding occurs, the contacts are separated from each other by the plunger being pushed in.



## 2NC Contact (Slow-action)

Conforms to EN60947-5-1 Direct Opening  $\bigcirc$ (Both NC contacts have a direct opening mechanism.) When contact welding occurs, the contacts are separated from each other by the plunger being pushed in.



## **Contact Form**

| Model    | Contact                  | Contact form                | Diagrams                      | Explanation  |
|----------|--------------------------|-----------------------------|-------------------------------|--|
| D4B-□1□N | 1NC/1NO<br>(Snap-action) | 13 - 2a - 14                | 11-12<br>13-14                | Only NC contact 11-12 has a certified direct opening mechanism. →<br>Terminal numbers 11-12 and 13-14 cannot be used as unlike poles.                    |
| D4B-□5□N | 1NC/1NO<br>(Slow-action) | $23 \xrightarrow{Zb} 12$    | 11-12<br>23-24                | Only NC contact 11-12 has a certified direct opening mechanism.<br>Terminal numbers 11-12 or 23-24 can be used as unlike poles.                          |
| D4B-□A□N | 2NC<br>(Slow-action)     | 2b $11 - 12$ $12$ $21 - 22$ | 11-12<br>21-22 ON<br>Stroke → | Both NC contacts 11-12 and<br>21-22 have a certified direct<br>opening mechanism.<br>Terminal numbers 11-12 and<br>21-22 can be used as unlike<br>poles. |

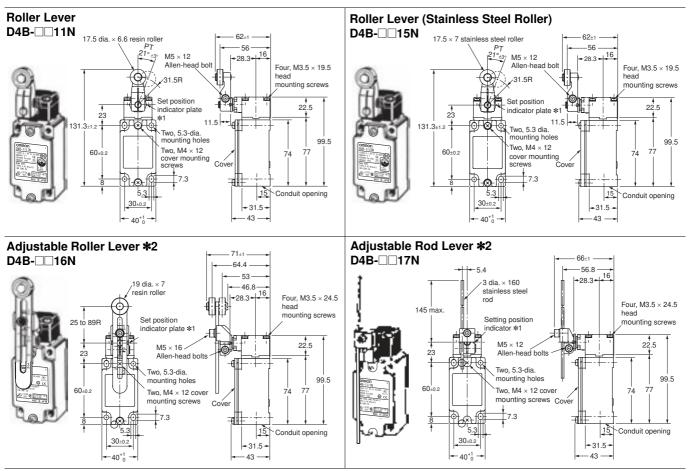
Note: Terminal numbers are according to EN50013; contact symbols are according to IEC60947-5-1.

## **Dimensions and Operating Characteristics**

**Note:** Omitted dimensions are the same as those for the Roller Lever Type Models D4B-2 N have a G1/2 conduit opening.

D4B-4 N have a M20 conduit opening.

## **Switches**



**Note:** Unless otherwise specified, a tolerance of  $\pm 0.4$  mm applies to all dimensions. **\*1.** The lever can be set to any desired position by turning the operating position indicator.

\*2. In terms of construction, the Switch is a General-purpose Limit Switch rather than a Safety Limit Switch.

|                         | Model                          | D4B-0011N | D4B-0015N | D4B-0016N | D4B-0017N  |
|-------------------------|--------------------------------|-----------|-----------|-----------|------------|
| Operating characteristi | cs                             |           |           | *1        | <b>*</b> 2 |
| Operating force         | OF max.                        | 9.41N     | 9.41N     | 9.41N     | 2.12N      |
| Release force           | RF min.                        | 1.47N     | 1.47N     | 1.47N     | 0.29N      |
| Pretravel               | PT                             | 21°±3°    | 21°±3°    | 21°±3°    | 21°±3°     |
|                         | PT (2nd) <b>*</b> 3 <b>*</b> 5 | (45°)     | (45°)     | (45°)     | (45°)      |
| Overtravel              | OT min.                        | 50°       | 50°       | 50°       | 50°        |
| Movement differential   | MD max. *4                     | 12°       | 12°       | 12°       | 12°        |
| Direct opening travel   | DOT min. <b>*</b> 3 <b>*</b> 6 | 35°       | 35°       | 35°       | 35°        |
|                         | <b>*</b> 4 <b>*</b> 6          | 55°       | 55°       | 55°       | 55°        |
| Direct opening force    | DOF min. <b>*</b> 6            | 19.61N    | 19.61N    | 19.61N    | 19.61N     |
| Total travel            | TT <b>*</b> 5                  | (75°)     | (75°)     | (75°)     | (75°)      |

Note: Variation occurs in the simultaneity of contact opening/closing operations of 2NC contacts. Check contact operation.

\*1. The operating characteristics of these Switches were measured with the roller level set at 31.5 mm.

\*2. The operating characteristics of these Switches were measured with the rod level set at 140 mm.

**\*3.** Only for slow-action models.

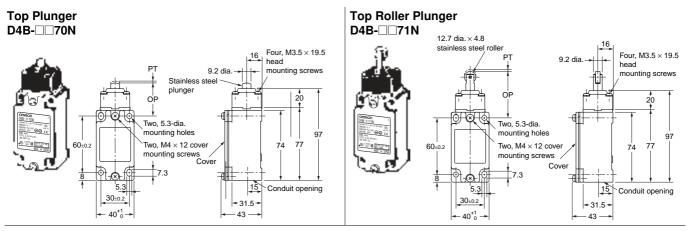
**\*4.** Only for snap-action models.

**\*5.** Reference values.

**\*6.** Must be provided to ensure safe operation.

D4B-∏N

## D4B-🗆N



Note: Unless otherwise specified, a tolerance of  $\pm 0.4$  mm applies to all dimensions.

| Operating characteristi | cs Model                       | D4B-0070N | D4B-□□71N |
|-------------------------|--------------------------------|-----------|-----------|
| Operating force         | OF max.                        | 18.63 N   | 18.63 N   |
| Release force           | RF min.                        | 1.96 N    | 1.96 N    |
| Pretravel               | PT max.                        | 2 mm      | 2 mm      |
|                         | PT (2nd) <b>*</b> 1 <b>*</b> 3 | (3 mm)    | (3 mm)    |
| Overtravel              | OT min.                        | 5 mm      | 5 mm      |
| Movement differential   | MD max. <b>*</b> 2             | 1 mm      | 1 mm      |
| Direct opening travel   | DOT min. <b>*</b> 4            | 3.2 mm    | 3.2 mm    |
| Direct opening force    | DOF min. <b>*</b> 4            | 49.03 N   | 49.03N    |
| Total travel            | TT <b>*</b> 3                  | (7 mm)    | (7 mm)    |
| Free position           | FP max.                        | 38 mm     | 51 mm     |
| Operating position      | OP                             | 35±1 mm   | 48±1 mm   |

- Note: Variation occurs in the simultaneity of contact opening/closing operations of 2NC contacts. Check contact operation.
- **\*1.** Only for slow-action models.
- **\*2.** Only for snap-action models.
- **\*3.** Reference values.
- **\*4.** Must be provided to ensure safe operation.

## **Application Precaution**

#### **Changing the Operating Direction** Switches with Roller Levers

The operating direction of the lever can be easily changed without using any tools. It can be set to clockwise operation (CW) or counterclockwise (CCW) operation.

Use the procedure given at the right to change the operating direction.

| Operating section<br>(on back of Head)   | Operating procedure  |
|--|--|
| Ē  | 1. Remove the four Head set screws and remove the Head from the Switch Box.  |
| Operating<br>position<br>mark<br>(arrow) | 2. Turn the bottom of the Head toward you, press in the Head Cover shown in the diagram at the left, and turn the Cover clockwise or counterclockwise. |
|  | Note: The factory setting is for "CW.CCW."   |
|  | <b>3.</b> The "CW" setting is for clockwise operation and the "CCW" setting is for counterclockwise operation. Set the Cover to the desired position.  |

## Safety Precautions

Be sure to read the precautions for All Safety Limit Switches in the website at:http://www.ia.omron.com/. Indication and Meaning for Safe Use

| Precautions for Safe Use          | Supplementary comments on what to do or avoid doing, to use the product safely.  |
|-----------------------------------|--|
| Precautions<br>for Correct<br>Use | Supplementary comments on what to do<br>or avoid doing, to prevent failure to<br>operate, or undesirable effect on product<br>performance. |

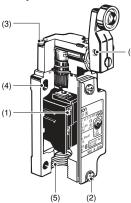
## **Precautions for Safe Use**

- · Do not use the Switch submerged in oil or water, or in locations continuously subject to splashes of oil or water. Doing so may result in oil or water entering the Switch interior. (The IP67 degree of protection specification for the Switch refers to water penetration while the Switch is submersed in water for a specified period of time.)
- Always attach the cover after completing wiring and before using the Switch. Also, do not turn ON the Switch with the cover open. Doing so may result in electric shock.

#### **Precautions for Correct Use**

#### Appropriate Tightening Torque

Be sure to tighten each screw of the D4B-□N properly, otherwise the  $D4B-\Box N$  may malfunction.



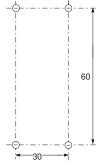
|   | Туре                                     | Appropriate tightening<br>torque |
|---|--|----------------------------------|
| 1 | M3.5 terminal screw                      | 0.59 to 0.78 N⋅m                 |
| 2 | Cover mounting screw *                   | 1.18 to 1.37 N⋅m                 |
| 3 | Head mounting screw                      | 0.78 to 0.88 N⋅m                 |
| 4 | M5 body mounting screw                   | 4.90 to 5.88 N⋅m                 |
| 5 | Connector                                | 1.77 to 2.16 N·m                 |
| 6 | Lever Mounting Screws (Roller<br>Levers) | 4.90 to 5.88 N⋅m                 |

## Mounting

Use four M5 screws with washers to mount the standard model. Be sure to apply the proper torque to tighten each screw.

## Mounting Dimensions (M5)





#### **Changes in Actuator Mounting Position**

- To change the angle of the lever, loosen the Allen-head bolts on the side of the lever.
- The operating position indicator plate \* has protruding parts which engage with the lever, thus allowing changes to the lever position by 90°.
- The back of the operating position indicator plate \* has no protruding parts. If this plate is turned over and attached, any angle within a 360° range can be set. Do not turn over the plate, however, when using the D4B-DN as a switch with a certified direct opening mechanism. For an SUVA- or BIA-certified application, make sure that the lever engages with the operating position indicator plate securely so that the lever will not slip.
- \* The operating position indicator plate: Refer to page 5.

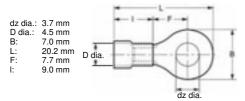
## **Changes in Head Mounting Position**

By removing the screws on the four corners of the head, the head can be reset in any of four directions. Make sure that no foreign materials will penetrate through the head.

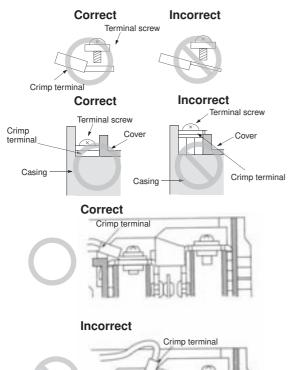
## Wiring

Do not connect the bare lead wires directly to the terminals but be sure to connect each of them by using an insulation tube and M3.5 round crimp terminals and tighten each terminal screw within the specified torque range.

The proper lead wire is 20 to 14 AWG (0.5 to 2.5 mm<sup>2</sup>) in size.



Make sure that all crimp terminals come into contact with the casing or cover as shown below, otherwise the cover may not be mounted properly or the D4B- $\square$ N may malfunction.



#### Conduit Opening

• Make sure that each connector is tightened within the specified torque range.

The casing may be damaged if the connector is tightened excessively.

 Use an OMRON SC-series Connector (sold separately) that is suited to the cable in diameter.

#### Others

• The load for the actuator (roller) of the Switch must be imposed on the actuator in the horizontal direction, otherwise the actuator or the rotating axis may be deformed or damaged.



- When using a long lever model, the D4B-\_\_\_16N or D4B-\_\_\_17N, the Switch may telegraph. To avoid telegraphing, take the following precautions.
  - 1. Set the lever to operate in one direction.
  - 2. Modify the rear end of the dog to an angle of  $15^\circ$  to  $30^\circ$  as shown below or to a secondary-degree curve.



3. Modify the circuit so as not to detect the wrong operating signals.

## Terms and Conditions of Sale

- 1. Offer; Acceptance. These terms and conditions (these "Terms") are deemed part of all quotes, agreements, purchase orders, acknowledgments, price lists, catalogs, manuals, brochures and other documents, whether electronic or in catalogs, manuals, brochures and other documents, whether electronic or in writing, relating to the sale of products or services (collectively, the "Products") by Omron Electronics LLC and its subsidiary companies ("Omron"). Omron objects to any terms or conditions proposed in Buyer's purchase order or other documents which are inconsistent with, or in addition to, these Terms. Prices: Payment Terms, All prices stated are current, subject to change without notice by Omron. Omron reserves the right to increase or decrease prices on any unshipped portions of outstanding orders. Payments for Products are due net 30 days unless otherwise stated in the invoice. Discounts, Cash discounts, if any, will apply only on the net amount of invoices sent to Buyer after deducting transportation charges, taxes and duties, and will be allowed only if (i) the invoice is paid according to Omron's payment terms and (ii) Buyer has no past due amounts.
- 2
- 3.
- and (ii) Buyer has no past due amounts. Interest. Omron, at its option, may charge Buyer 1-1/2% interest per month or the maximum legal rate, whichever is less, on any balance not paid within the stated terms.
- Orders. Omron will accept no order less than \$200 net billing. Governmental Approvals. Buyer shall be responsible for, and shall bear all 6 costs involved in, obtaining any government approvals required for the impor-tation or sale of the Products.
- Taxes. All taxes, duties and other governmental charges (other than general real property and income taxes), including any interest or penalties thereon, imposed directly or indirectly on Omron or required to be collected directly or 7. indirectly by Omron for the manufacture, production, sale, delivery, importa-tion, consumption or use of the Products sold hereunder (including customs duties and sales, excise, use, turnover and license taxes) shall be charged to and remitted by Buyer to Omron. <u>Financial.</u> If the financial position of Buyer at any time becomes unsatisfactory
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- <u>Cancellation</u>, <u>Etc.</u> Orders are not subject to rescheduling or cancellation unless Buyer indemnifies Omron against all related costs or expenses.
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- Force majeure. Other shall not be liable for any delay or lating in delivery resulting from causes beyond its control, including earthquakes, fires, floods, strikes or other labor disputes, shortage of labor or materials, accidents to machinery, acts of sabotage, riots, delay in or lack of transportation or the requirements of any government authority.
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- c. All sales and shipments of Products shall be FOB shipping point (unless otherwise stated in writing by Omron), at which point title and risk of loss shall pass from Omron to Buyer; provided that Omron shall retain a security interest in the Products until the full purchase price is paid;
  d. Delivery and shipping dates are estimates only; and
  e. Omron will package Products as it deems proper for protection against normal handling and extra charges apply to special conditions.
  12. <u>Claims</u>. Any claim by Buyer against Omron for shortage or damage to the Products occurring before delivery to the carrier must be presented in writing to Omron within 30 days of receipt of shipment and include the original transportation bill signed by the carrier received the Products
- portation bill signed by the carrier noting that the carrier received the Products from Omron in the condition claimed.
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- 17
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