

DO NOT SCALE FROM THIS PRINT

DESIGNED & DIMENSIONED IN INCHES[MILLIMETERS]

PRF92-P-C-EP-086E-SS

SERIES  
-92: 2.92MM

GENDER  
-P: PLUG

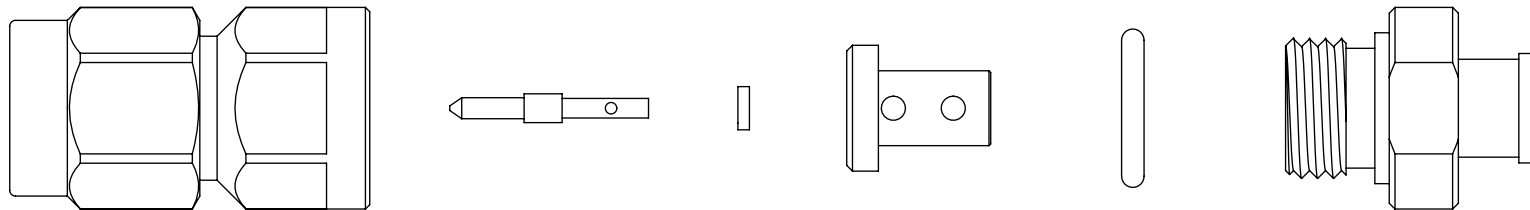
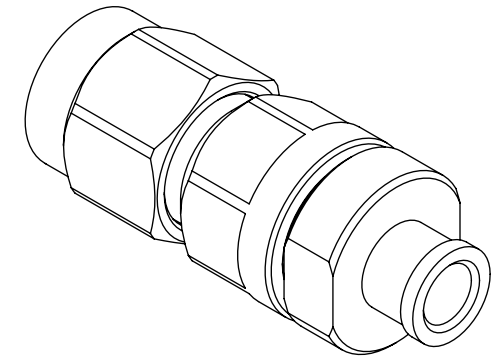
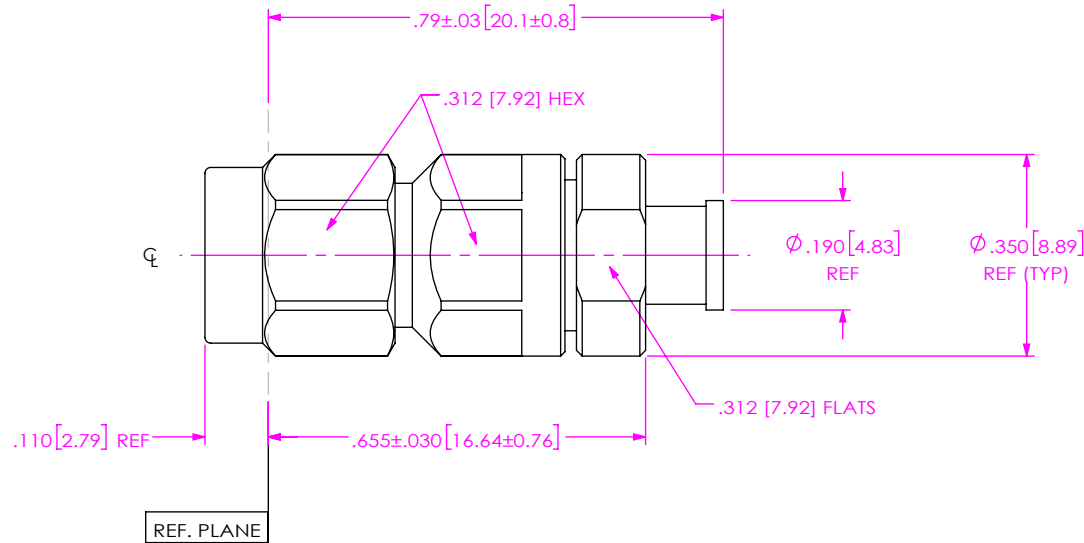
TYPE  
-C: CABLE

TERMINATION  
-S: SOLDER CLAMP

ORIENTATION  
-S: STRAIGHT

CABLE TYPE  
-085E: DYNAWAVE DF165

FINISH  
-EP: 50µ" EXTRA HEAVY GOLD CENTER CONTACT, PASSIVATED OUTER CONTACT



EXPLODED VIEW  
NOT TO SCALE  
(FOR CLARITY ONLY)

NOTES:

- MATERIAL:  
BODY, COUPLING NUT & CLAMP NUT: STAINLESS STEEL.  
CONTACT & LOCK RING: BeCu.  
GASKET & O-RING: SILICONE RUBBER.  
DIELECTRIC STOP: ULTEM 1000.  
SOLDER FERRULE: BRASS ALLOY 360.  
BEAD: NORYL.
- FINISH:  
BODY, COUPLING NUT & CLAMP NUT: PASSIVATED.  
SOLDER FERRULE, CONTACT: GOLD OVER NICKEL PLATE,  
50 µ" MIN GOLD OVER 50 µ" MIN NICKEL.
- PCI P/N: 4212.

UNLESS OTHERWISE SPECIFIED,  
DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
DECIMALS            ANGLES  
.XX: ±.01 [0.3]            1°  
.XXX: ±.005 [0.13]  
.XXXX: ±.0005 [0.013]

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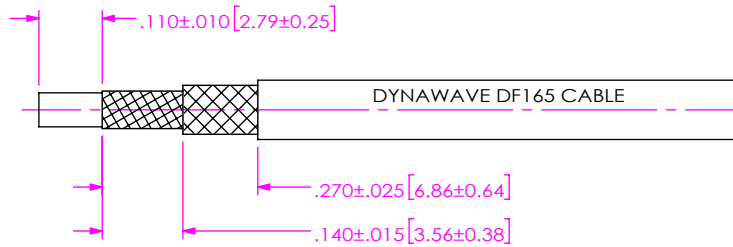
DO NOT SCALE DRAWING

SHEET SCALE: 3:1

DESCRIPTION: 2.92MM PLUG, SOLDER CLAMP FOR DYNAWAVE DF165 CABLE

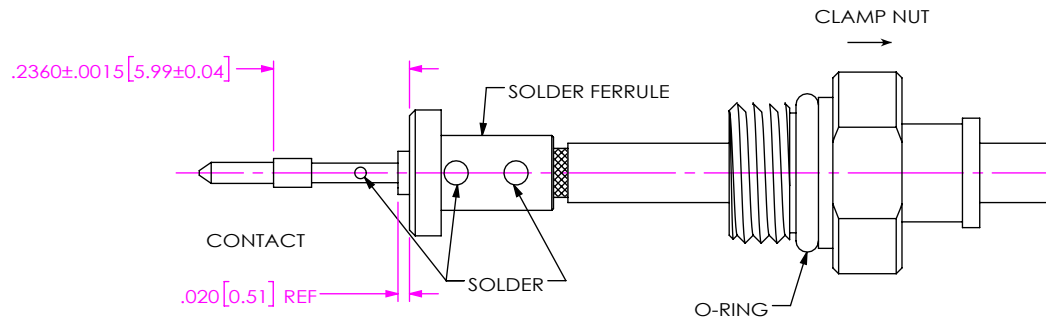
DWG. NO. PRF92-P-C-EP-086E-SS

BY: EVE L            03/09/2021            SHEET 1 OF 2



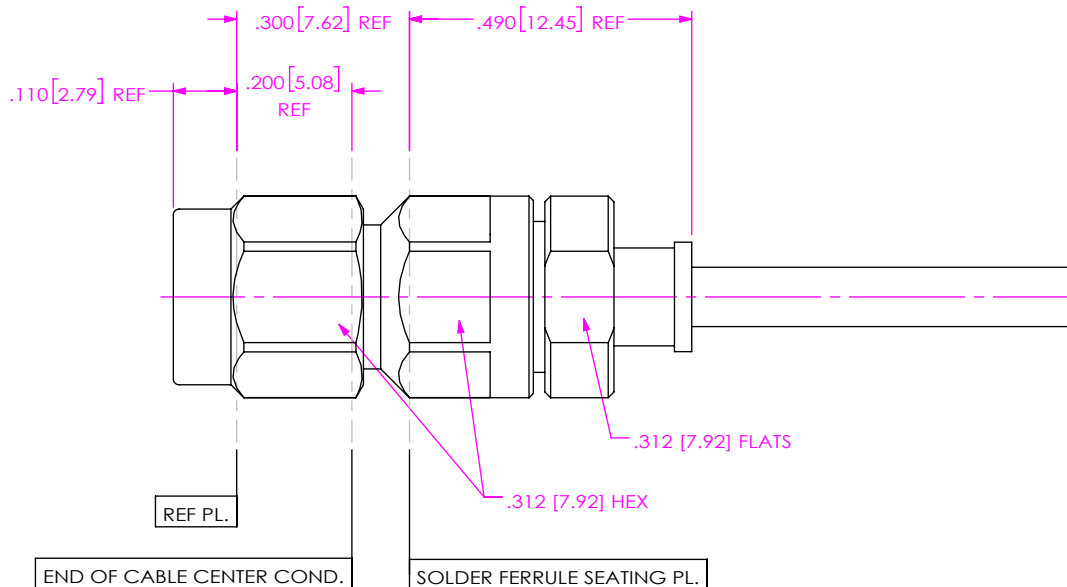
1A. TRIM CABLE TO EXPOSE DIELECTRIC CORE AND CABLE BRAIDS AS SHOWN.

IN-PROCESS 1



- 2A. SLIDE CLAMP NUT ONTO CABLE IN ORIENTATION SHOWN.
- 2B. INSERT CABLE INTO SOLDER FERRULE UNTIL FULLY SEATED. THEN SOLDER CABLE TO FERRULE WHERE SHOWN.
- 2C. TRIM CABLE DIELECTRIC FLUSH WITH FERRULE FACE. (DO NOT SCORE CENTER CONDUCTOR).
- 2D. SLIDE DIELECTRIC STOP OVER CABLE CENTER CONDUCTOR AND SOLDER CONTACT FLUSH TO STOP TO DIMENSION SHOWN.

IN-PROCESS 2



3A. INSERT CABLE SUB-ASSEMBLY INTO CONNECTOR BODY UNTIL SOLDER FERRULE IS SEATED AND TIGHTEN CLAMP NUT TO 25-35 IN-LBS.

IN-PROCESS 3

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	<p>DWG. NO. PRF92-P-C-EP-086E-SS</p>		
<p>BY: EVE L</p>		<p>03/09/2021</p>	<p>SHEET 2 OF 2</p>