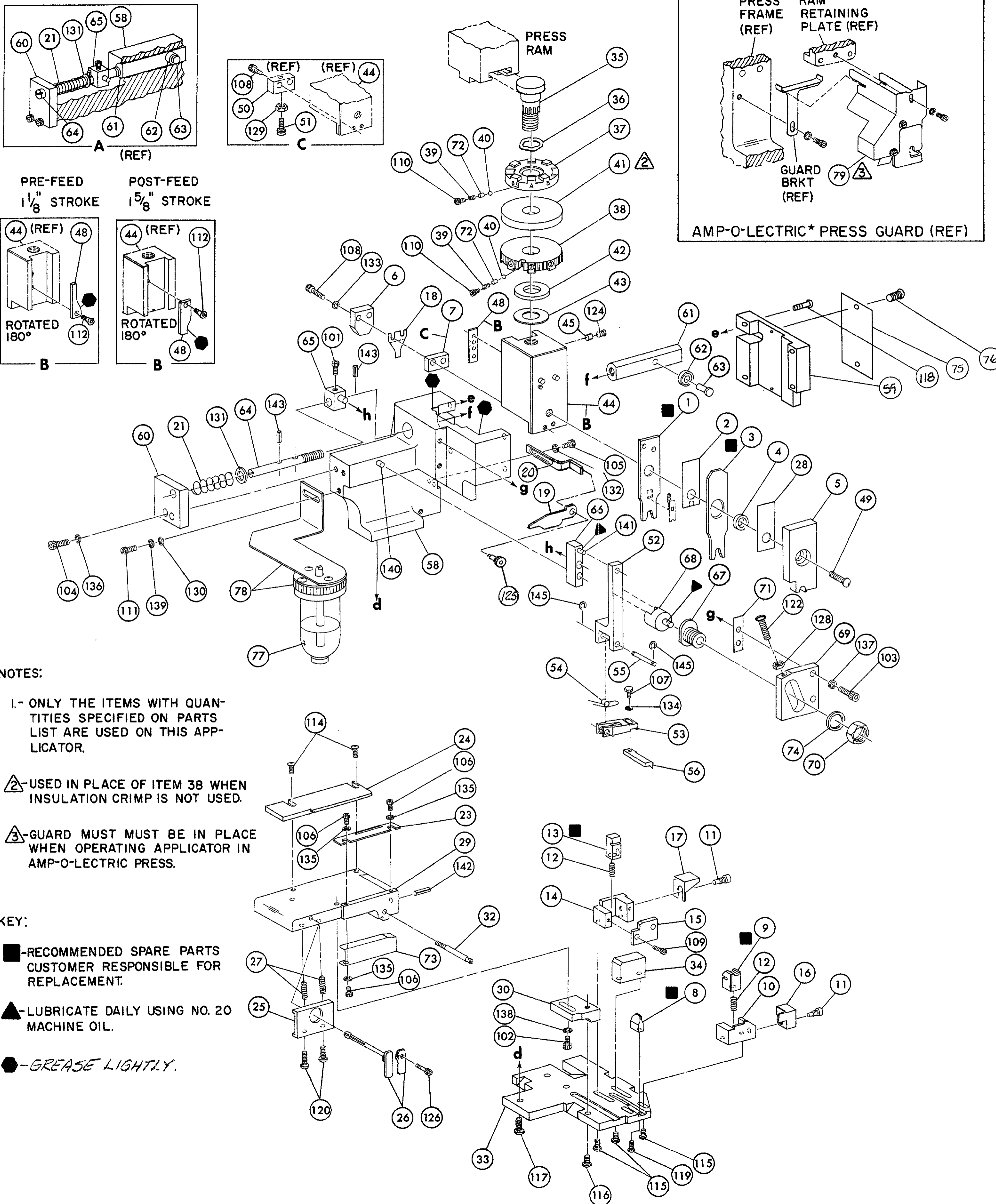


THIS IS A CONTROLLED DOCUMENT.



- NOTES:**
- I- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - ▲-USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - △-GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
- KEY:**
- RECOMMENDED SPARE PARTS CUSTOMER RESPONSIBLE FOR REPLACEMENT.
 - ▲-LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - GREASE LIGHTLY.

QTY	PART NO	DESCRIPTION	ITEM NO	QTY	PART NO	DESCRIPTION	ITEM NO
2	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145	1	454220-1	CAP, HOUSING	59
2	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	144	1	454485-1	HOUSING	58
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	143				57
1	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	142	1	690542-2	PAWL, FEED	56
1	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	141	1	240624-1	PIN, FEED FINGER	55
1	21024-5	WASHER, LOCK (NO 10) LUB ASSY	140	1	691499-1	SPRING, FEED FINGER	54
1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	139	1	690541-1	FINGER, FEED	53
2	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	138	1	455679-1	LEVER, TERMINAL FEED ARM	52
2	21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	137			BUMPER, HOLDDOWN	51
3	21057-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	136			SPACER, TONKER	50
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	135	1	7-21002-9	BOLT, CRIMPER	49
1	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	134	1	690602-5	CAM PRE-FEED 1/8 STROKE	48
1	21024-4	WASHER, LOCK (NO 8) STRIPPER	133				47
1	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	132			APPLICATOR, BASIC (SUB ASSY)	46
1	21899-2	WASHER, FLAT (NO 10) LUB ASSY	131	1	690191-1	PLUG, NYLON	45
1	21068-5	NUT, HEX MACH (6-32) HOLDDOWN	130	1	455673-1	RAM	44
1	21068-5	NUT, HEX MACH (6-32) FEED ADJ	129	1	690125-1	WASHER, LAMINATED	43
			128	1	690124-1	WASHER, RAM	42
			127			DISC, SPACER	41
			126			BALL, STEEL	40
1	22353-8	SCR, SHLD. (.187 DIA X .250 LG) DRAG LEVER	125	1	23241-6	SPRING, COMPRESSION	39
1	456567-1	SCR, SHLD. (.187 DIA. X .125 LG) STRIPPER	124	1	690170-1	DISC, INSULATION	38
1	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	123	1	7-690141-8	DISC, WIRE	37
1	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	122	1	22480-5	WASHER, SPRING	36
2	3-21002-0	SCR, BUT HD SKT CAP (10-32 X .88) DRAG	121	1	690212-1	POST, RAM	35
1	22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	120			SUPPORT, TERMINAL	34
4	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	119	1	455675-4	PLATE, BASE	33
3	2-22733-8	SCR, BUT HD SKT CAP (1/4-20 X .62) HOUSING	118	1	690432-3	SCREW, ADJUSTMENT	32
1	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	117				31
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	116	1	455689-1	BLOCK, STRIP GUIDE ADJ	30
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) R STRIP GUIDE	115	1	455671-3	PLATE, STRIP GUIDE	29
1	1-21002-7	SCR, BUT HD SKT CAP (6-32 X .38) CAM	114	1	2-455888-3	SPACER, FRONT SHEAR DEPRESSOR	28
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	113	2	1-22284-0	SPRING, DRAG	27
1	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	112	1	690546-1	LEVER, DRAG RELEASE	26
1	23030-1	SCR, SKT HD CAP (6-32 X .25) REAR SHEAR PLATE	111	1	2A0792-1	DRAG, STOCK	25
1	108	SCR, SKT HD CAP (6-32 X .25) DEPRESSOR	110	1	2-690440-1	GUIDE STRIP (REAR)	24
1	107	SCR, SKT HD CAP (6-32 X .25) FEED FINGER	109	1	690438-1	GUIDE, STRIP (FRONT)	23
3	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	108				22
1	2-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	107	1	4-22284-9	SPRING, FEED RETURN	21
2	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	106	1	458950-1	ARM, STRIPPER	20
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	105	1	458949-1	STRIPPER	19
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	104			HOLDER, TERMINAL	18
REF.	456749-1	GUARD, WINDOW	103			GUARD, CHIP (REAR)	17
1	1-465184-0	LUBRICATOR ASSY	102	1	691667-1	GUARD, CHIP (FRONT)	16
2	21017-2	SCR, DRIVE (#2 X .19) ID PLATE	101			PLATE, SHEAR (REAR)	15
1	461264-1	PLATE, ID	79			HOLDER, SHEAR (REAR)	14
1	458109-1	WASHER, SPECIAL	78			SHEAR, FLOAT (REAR)	13
1	454877-3	PLATE, STRIP GUIDE COVER	77	1	5-22280-0	SPRING, SHEAR	12
1	690603-1	SPRING, ASSIST	76	1	690461-1	STOP, SHEAR	11
1	690517-1	SPACER	75	1	690459-1	HOLDER, SHEAR (FRONT)	10
1	22594-8	NUT, HEX	74	1	454276-2	SHEAR, FLOAT (FRONT)	9
1	240628-1	PLATE, ADJUSTMENT	73	1	8-690512-3	ANVIL	8
1	240626-1	SHAFT, PIVOT	72			SPACER, DEPRESSOR (REAR)	7
1	240633-1	BUSHING	71			DEPRESSOR, SHEAR (REAR)	6
1	455680-1	LEVER, INTERMEDIATE	70	1	455889-9	DEPRESSOR, SHEAR (FRONT)	5
1	240629-1	BLOCK, PIVOT	69			SPACER, TUBULAR, INS CRIMPER	4
1	240632-2	SCREW, ADJUSTMENT FEED ROD	68			CRIMPER, INSULATION	3
1	240659-3	PIN, CAM ROLLER	67			SPACER, CRIMPER	2
1	240658-1	ROLLER, CAM	66	1	1-456408-1	CRIMPER, WIRE	1
1	454398-2	ROD, FEED	65				
1	454178-1	GUIDE, FEED ROD	64				

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE LENGTH	61280	
A	.058	16			
B	.050	18			
C	.046	20			
D	NOT USED				
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.110	F	.525	A1 8040	
INSUL					
WIRE RANGE	INSULATION RANGE		PRESS NO		
20-16			565435-5		
REMARKS PRE-FEED AMP-O-LECTRIC					

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY