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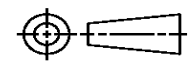
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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-001323	29JAN2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2151249-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426057
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1426057

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		
DIMENSIONS:		CHK	RAGHAVENDRA		
		APVD	RAGHAVENDRA		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	NAME		
0 PLC	±	APPLICATION SPEC	SIDE FEED HDI APPLICATOR		
1 PLC	±		SIZE	CAGE CODE	DRAWING NO
2 PLC	±		A3		©- 1426057
3 PLC	±				RESTRICTED TO
4 PLC	±				
ANGLES	±	WEIGHT			
MATERIAL	FINISH	CUSTOMER DRAWING	SCALE	SHEET 1 OF 2	REV A1

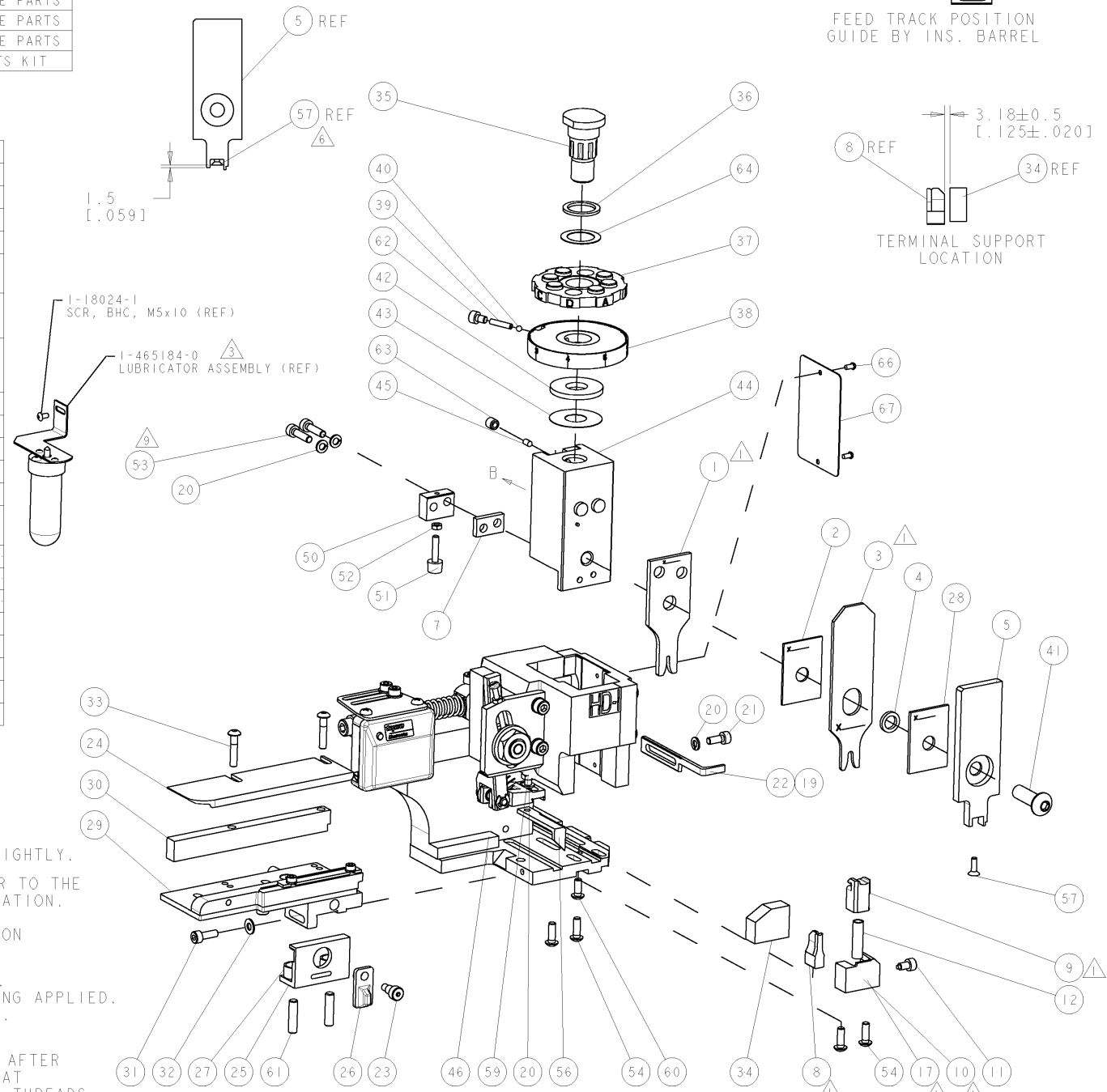


PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
1426057-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426057-2	A	BENCH	MECH PRE FEED	CUTS CARRIER
1426057-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426057-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426057-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426057-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426057-7	A	-	-	SPARE PARTS KIT

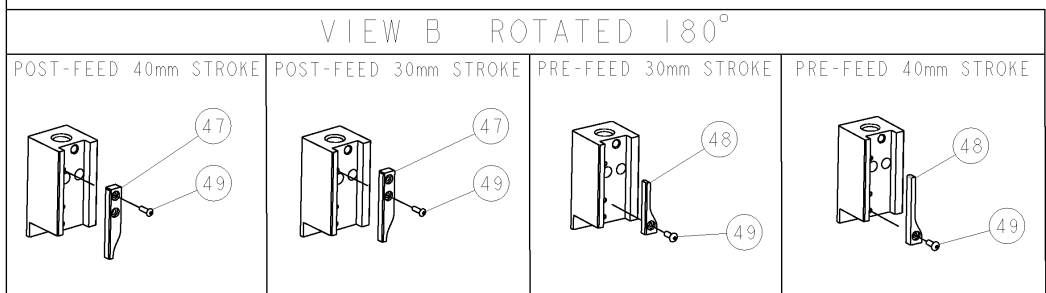
CRIMP	SIZE	TYPE	RANGE
WIRE	1.57 [.062 IN]	F	0.20-0.50mm ² or 24-20AWG
INSUL	3.40 [.134 IN]	O	1.40-2.40 [.055-.095 IN]
WIRE STRIP LENGTH	4.00-4.50 [.157-.177 IN]		APPL INSTRUCTIONS 408-8322
TERMINAL APPL SPEC	114-5082		FEED 9.80 [.386 IN]

TERMINAL	SEAL		
171631	172746	-	-
-	178210	-	-

WIRE SIZE	CRIMP HEIGHT	PIN PN & LENGTH [IN]
0.50mm ²	1.09 ±0.05 [.043 ±.002 IN]	4-354779-0 [.3190]
0.30mm ²	1.06 ±0.05 [.042 ±.002 IN]	4-354779-2 [.3200]
0.20mm ²	1.00 ±0.05 [.039 ±.002 IN]	4-354779-8 [.3230]



- △ RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- △ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
- 4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- △ THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED.
SEAL PN 172746 INSULATION RANGE 1.4-2.4 DIA.
SEAL PN 178210 INSULATION RANGE 1.4-2.1 DIA
- △ APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
- △ INSULATION RANGE SHOWN IS RANGE OF TERMINAL.
- △ FOR APPLICATION OF AV OR AVS WIRE TYPE (METRIC WIRE SIZES).
- △ CUT TO LENGTH AT ASSEMBLY.
- △ CRIMP TENSILE STRENGTH OF 30N MINIMUM FOR ALL OTHER 0.20mm² WIRE TYPES (WITH THE EXCEPTION OF AV OR AVS).



-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74

LOC	DIST	REV	DESCRIPTION	DATE	BY	APPV
A	66		SEE ECO-07-014859	25JUN2007	LJL	MC

-	-	-	-	-	-	-	-	-	73
-	-	-	-	-	-	-	-	-	72
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
-	-	-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	-	-	69
-	-	-	-	-	-	-	-	-	68
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCREW, DRIVE	66
-	-	-	-	-	-	-	-	-	65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
-	1	1	1	1	1	1	18023-9	SCR, SKT HD CAP M4 X 6.0	62
-	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61
-	1	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60
-	1	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	59
-	-	-	-	-	-	-	-	-	58
-	1	1	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	-	-	-	-	-	-	-	-	55
-	4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	54
-	2	2	2	2	2	2	1-18023-3	SCR, SKT HD CAP M4 X 16.0	53
-	1	1	1	1	1	1	18030-1	NUT, HEX, REG M3	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49
-	-	-	-	-	-	-	-	-	48
-	-	-	-	-	-	-	-	-	47
-	1	1	1	1	1	1	1338676-1	CAM, UNIVERSAL PRE FEED	46
-	1	1	1	1	1	1	1320999-3	CAM, UNIVERSAL POST-FEED	45
-	1	1	1	1	1	1	690191-1	APPLICATOR SUBASSEMBLY, HD1	44
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	43
-	1	1	1	1	1	1	1338660-1	RAM	42
-	1	1	1	1	1	1	690125-1	SHIM SUB-ASSY	41
-	1	1	1	1	1	1	690124-1	WASHER, RAM (.115)	40
-	1	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	39
-	1	1	1	1	1	1	23241-1	BALL, STEEL	38
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	37
-	1	1	1	1	1	1	1320922-1	DISC, ADJUST, INSULATION CRIMP	36
-	1	1	1	1	1	1	354777-1	WIRE DISC, ASSEMBLY	35
-	1	1	1	1	1	1	22480-5	SPRING, COMPRESSION	34
-	1	1	1	1	1	1	690212-1	POST, RAM	33
-	1	1	1	1	1	1	2-1320934-2	SUPPORT, TERMINAL	32
-	2	2	2	2	2	2	1-18024-0	SCR, SKT HD CAP (M4 X 20.0)	31
-	1	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	30
-	1	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	29
-	1	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	28
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY	27
-	1	1	1	1	1	1	1-455888-6	SPACER, CRIMPER	26
-	2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	25
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	24
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	23
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	22
-	1	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	21
-	1	1	1	1	1	1	690472-2	STRIPPER	20
-	4	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4	19
-	-	-	-	-	-	-	-	-	18
-	-	-	-	-	-	-	-	-	17
-	1	1	1	1	1	1	1338684-2	SHEAR HOLDER, FRONT	16
-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	13
-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	356885-5	STOP, SHEAR	11
-	1	1	1	1	1	1	1-1320921-0	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9
-	1	2	2	2	1	1	2-1633129-2	ANVIL, COMBINATION .062	8
-	1	1	1	1	1	1	4-240641-6	SPACER	7
-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	1338680-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1	2-238011-2	BLOCK, CRIMPER SPACER	4
-	1	2	2	2	1	1	9-1583690-7	CRIMPER, INSUL O	3
-	1	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	2
-	1	2	2	2	1	1	1-456403-5	CRIMPER, WIRE PREMIUM	1

DATE	BY	DESCRIPTION
22 JUN 2007	M. CLEFFORD	REVISED FOR THE LATEST REVISION
22 JUN 2007	M. CLEFFORD	REVISED FOR THE LATEST REVISION

PRODUCT SPEC	APPLICATION SPEC	WEIGHT	SCALE	SHEET	OF	REV
0 PLC ±.010	See Table	-	3:5	1	1	A