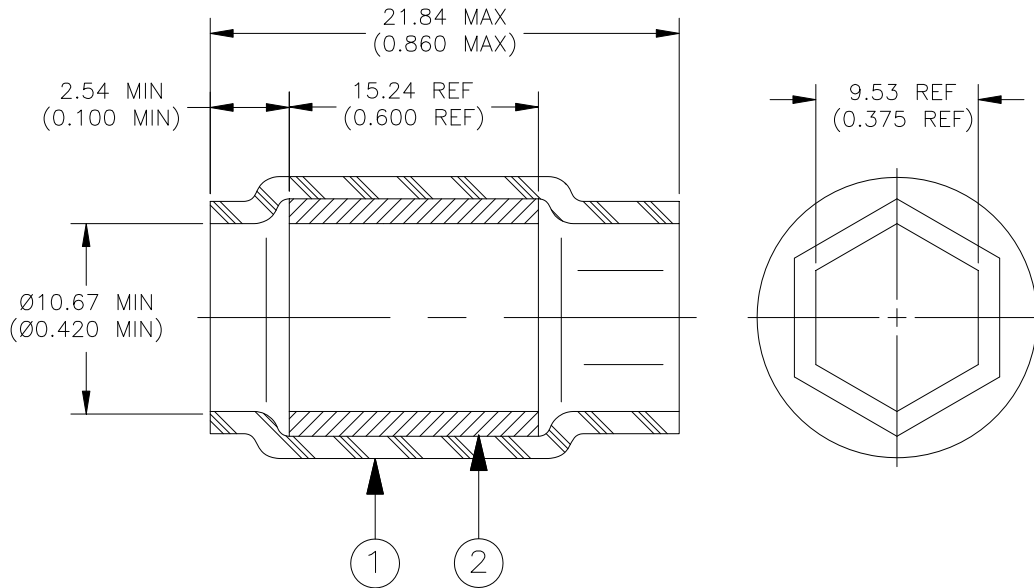


## CUSTOMER DRAWING



### MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. MELTABLE INSERT: Modified fluoride-based thermoplastic.

### APPLICATION

1. This sleeve is designed to be used in conjunction with a D-621-0028.

### INSTALLATION PROCEDURE

1. Slide the sleeve over the D-621/Soldertact and cable assembly such that the hex side of sleeve is facing the hex portion of D-621-0028.
2. Thread the jam nut onto the D-621 until only 1/8" remaining between the nut and the hex portion of the D-621 body.
3. Slide the sleeve over the hex portion of the D-621 until the sleeve bottoms on the panel nut.
4. Gently pull on the Soldertact cable until the Soldertact fully seats in the D-621.
5. Begin heating the sleeve on the insert side first using a CV-5700 (Mini-Gun 3). Proceed to melt the insert and continue up to recover the sleeve over the hex portion and part of the threads.

<b style="font-size: 1.2em;">Tyco Electronics</b>		300 Constitution Dr Menlo Park, CA 94025, U.S.A.	TITLE: <b>SLEEVE, RETAINING</b>			
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]		<b>Raychem Devices</b>	DOCUMENT NO.: <b>D-436-0152</b>			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A  ROUGHNESS IN MICRON	Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		REV: <b>A</b>	DATE: <b>December 28, 2010</b>	
REVISED BY: <b>UNGUYEN</b>	CAGE CODE: <b>06090</b>	ECO NUMBER: <b>ECO-10-026399</b>		SCALE: <b>NTS</b>	SIZE: <b>A</b>	SHEET: <b>1 of 1</b>

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