

Datasheet revision 1.3 <u>www.chipquik.com</u>

Liquid Flux Water Washable in 128oz Jug

Product Highlights

A liquid flux that is non-flammable Low solids Water soluble Highly Activated Organic Acid (OA) VOC Free

Ideal for all rework, solder, and de-solder applications

Excellent wetting

Easily cleaned with water or isopropyl alcohol (IPA)
Can be used with Leaded and Lead-Free applications

RoHS 3 and REACH compliant



Specifications

Flux Type: Water Washable Liquid Flux (for Leaded and Lead-Free applications)
Flux Classification: ORM1 (Water Soluble, Must be cleaned off post-use using Water or IPA)

VOC Content: VOC Free Specific Gravity: 1.09
Packaging: 128oz Jug

Shelf Life: Refrigerated >24 months, Unrefrigerated >24 months

Storage and Handling

Store refrigerated or at room temperature 3-25°C (37-77°F). The liquid flux can be allowed to freeze. Freezing will not degrade this product. Allow 4 hours for flux to reach an operating temperature of 20-25°C (68-77°F) before use.

Transportation

This product has no shipping restrictions. Shipping below 0°C (32°F) or above 25°C (77°F) for normal transit times by ground or air will not impact this product's stated shelf life.

Cleaning

This is a water soluble liquid flux, post-use cleaning is required. Clean with water or isopropyl alcohol (IPA).

Conforms to the following Industry Standards:

J-STD-004B, Amendment 1 (Solder Fluxes): RoHS 3 Directive 2015/863/EU: Yes Yes