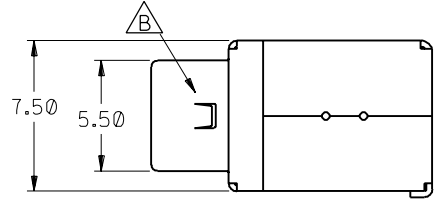


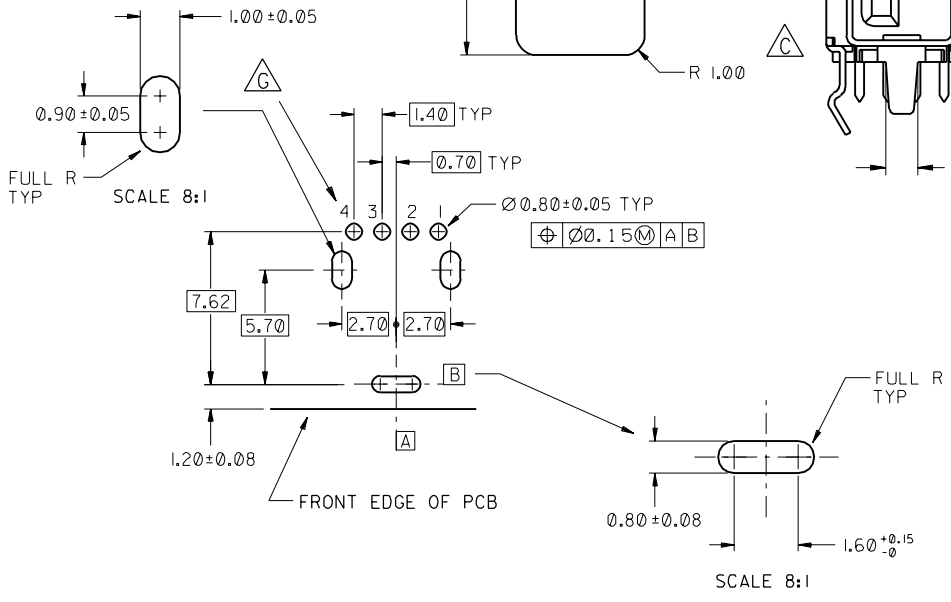
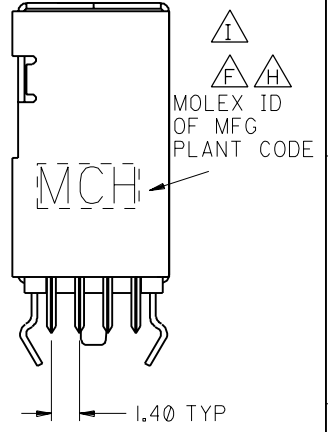
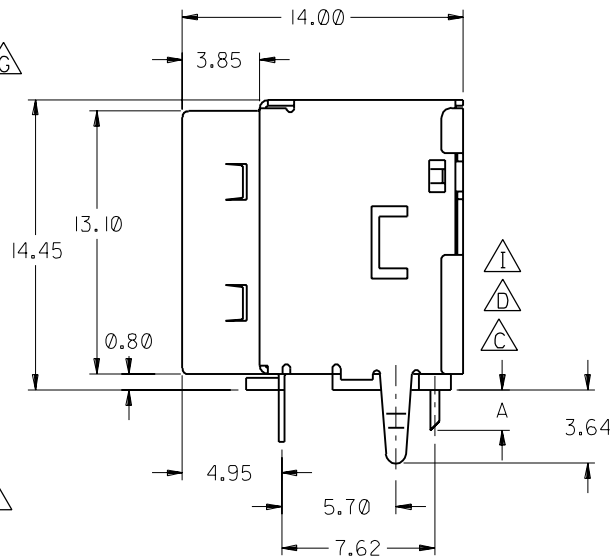
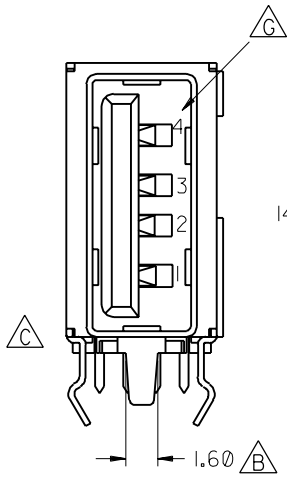
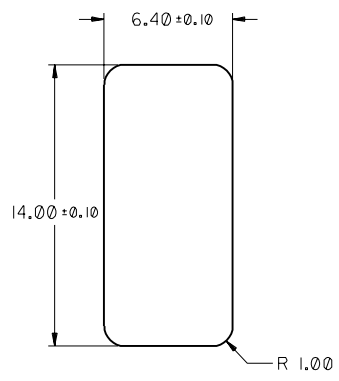
CAD FILE : S89485
 SIMILAR ITEM
 EDP NO.
 ENG. NO SDA-89485-000
 DO NOT SCALE DRAWING

- NOTES :
- MATERIAL :
 - HOUSING : HIGH TEMPERATURE NYLON , GLASS FIBRE FILLED, UL94-V0 , COLOR: BLACK
 - TERMINAL : PHOSPHOR BRONZE
 - METAL SHELL : DEEP DRAWN STEEL
 - PLATING :
 - TERMINAL :
 - CONTACT AREA : (a) GOLD FLASH.
 - (b) GOLD (Au), THICKNESS = 30 MICROINCH MINIMUM.
 - SOLDER TAIL : TIN-LEAD (Sn-Pb) ALLOY.
 - THICKNESS= 75 MICROINCH MINIMUM .
 - UNDER PLATE : NICKEL (Ni), THICKNESS= 50 MICROINCH MINIMUM.
 - METAL SHELL :
 - TIN (Sn) ALLOY , THICKNESS= 100 MICROINCH MINIMUM.
 - UNDER PLATE : NICKEL (Ni), THICKNESS= 50 MICROINCH MINIMUM.
 - RECOMMENDED PCB THICKNESS : 1.60±0.05 mm
 - PRODUCT SPECIFICATION : REFER TO PS-89485
 - TRAY PACKAGING SPECIFICATION REFER TO : PK-89485-002
 - TUBE PACKAGING SPECIFICATION REFER TO : PK-89485-001
 - TUBE PACKAGING P/N, PLEASE REFER TO SHEET 2,3

DIMENSION "A"	P/N FOR TRAY PACKING	
2.00 ^{+0.35} _{-0.15}	89485-0000	GOLD FLASH PLATING ON CONTACT AREA
	89485-0001	30 MICRO INCH GOLD PLATING ON CONTACT AREA
2.50 ^{+0.35} _{-0.10}	89485-0002	GOLD FLASH PLATING ON CONTACT AREA
	89485-0003	30 MICRO INCH GOLD PLATING ON CONTACT AREA



Recommended Panel Opening



L	ADD THE PK NUMBER	1200-0068	GRACE	010216	MATERIAL :	SEE NOTE	MOLEX TAIWAN LTD. SHEET 1 OF 3
K	Correct HSG Material	1200-003	Titan	000815	FINISH :	SEE NOTE	
J	Tooling Completed	100-0211	Vincent	000609	WIRE RANGE :	N/A	GENERAL TOLERANCES ANGLE : ± 3° DIM : ± .25/.010
I	Add Long Tail Option	100-020	Vincent	000328	INS. RANGE :	N/A	
H	CHANGE LOGO	100-0149	Vincent	000127	DRAWN BY 961007	CHK'D BY	ENG. NO.: SDA-89485-000• REV L
G	CHANGE CONTACT NUMBERS	199-045	Vincent	980819	R.YANG	SCALE 4:1	
F	PER ECN T99-022	199-022	Vincent	980730	TITLE :		SINGLE PORT UP-RIGHT USB CONNECTOR
E	Change Housing of Material	198-320	Vincent	980422	APPR'D BY		
D	RELEASE TO MANUFACTURE	198-279	Vincent	980313	REVISION RECORD		
LTR	REVISION RECORD	ECN	DR	DATE	REVISE ONLY ON CAD SYSTEM		