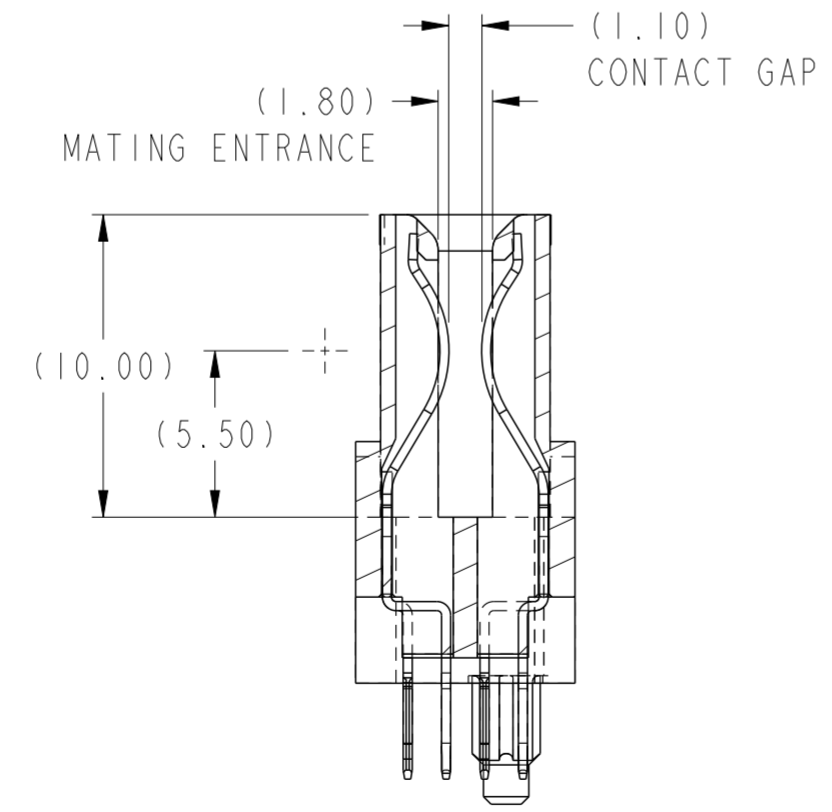


SECTION A-A
SCALE 4:1



SECTION B-B
SCALE 4:1

REV	ECN NO.	DR	DATE
A	---	HZ	2012-05-16

spec ref	-	dr	Wei-Long Zhang	2012/04/19	projection	mm	size	A2	scale	1:1
tolerance std	ISO 406 ISO 1101	eng	Wei-Long Zhang	2012/05/16		mm	ecn no	-	rel level	Released
TOLERANCES UNLESS OTHERWISE SPECIFIED		chr	-	2012/05/16						
surface	ISO 1302	appr	Pei-Ming Zheng	2012/05/16	product family		cat. no.	10120820	rev	A
	linear	0.X	±0.3		VERT RECT 32P + 36S		Product - Customer Drw	sheet 1 of 4		
		0.XX	±0.10		HIGH POWER CARD EDGE					
	angular	0°	±2°		www.fci.com					

PDS: Rev :A

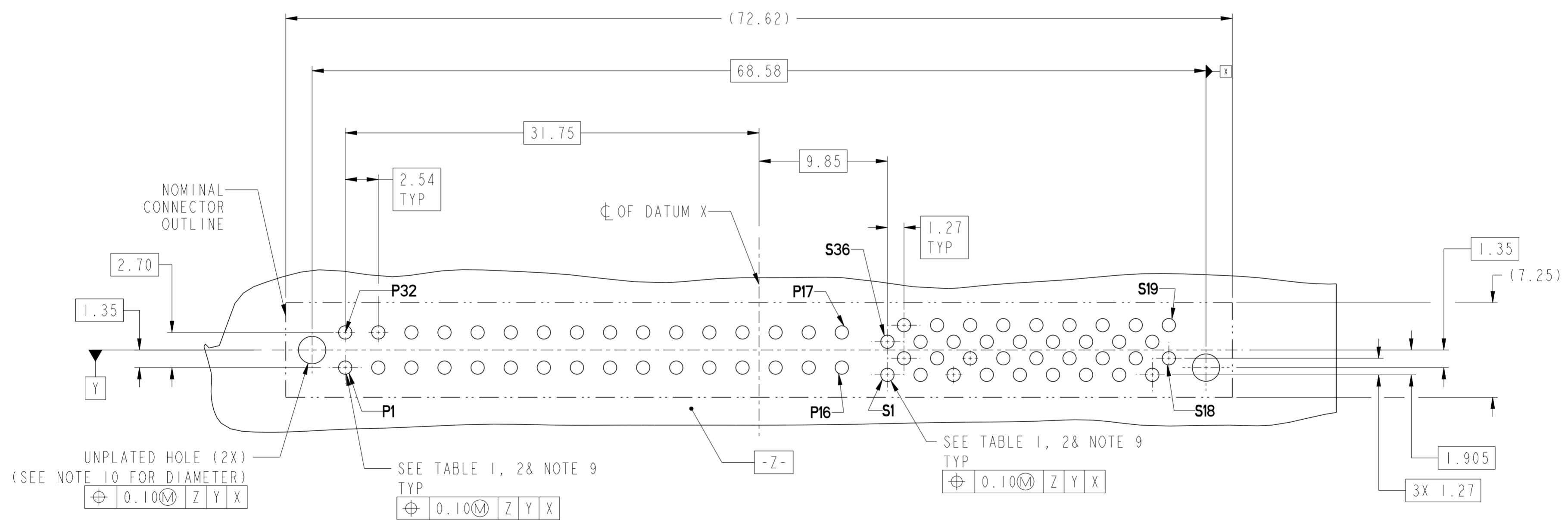
STATUS:Released

Printed: May 16, 2012

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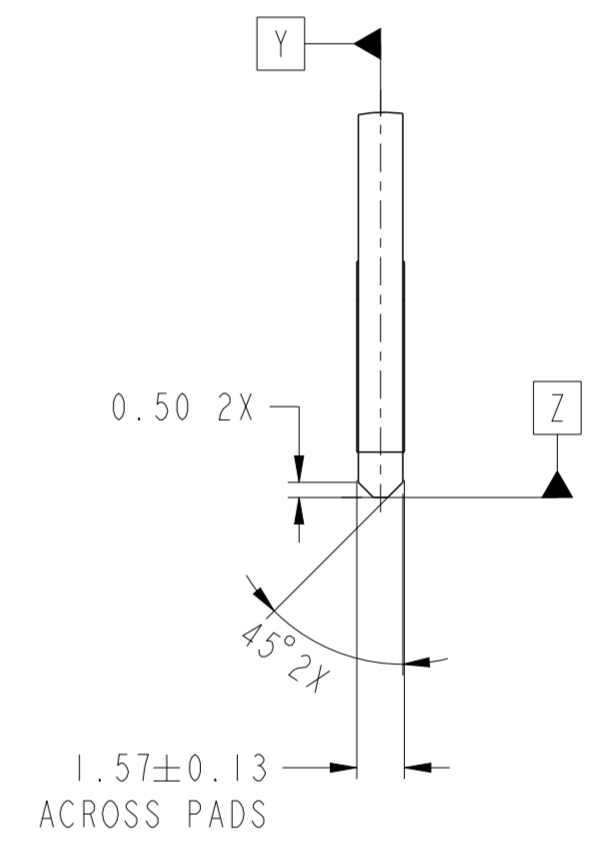
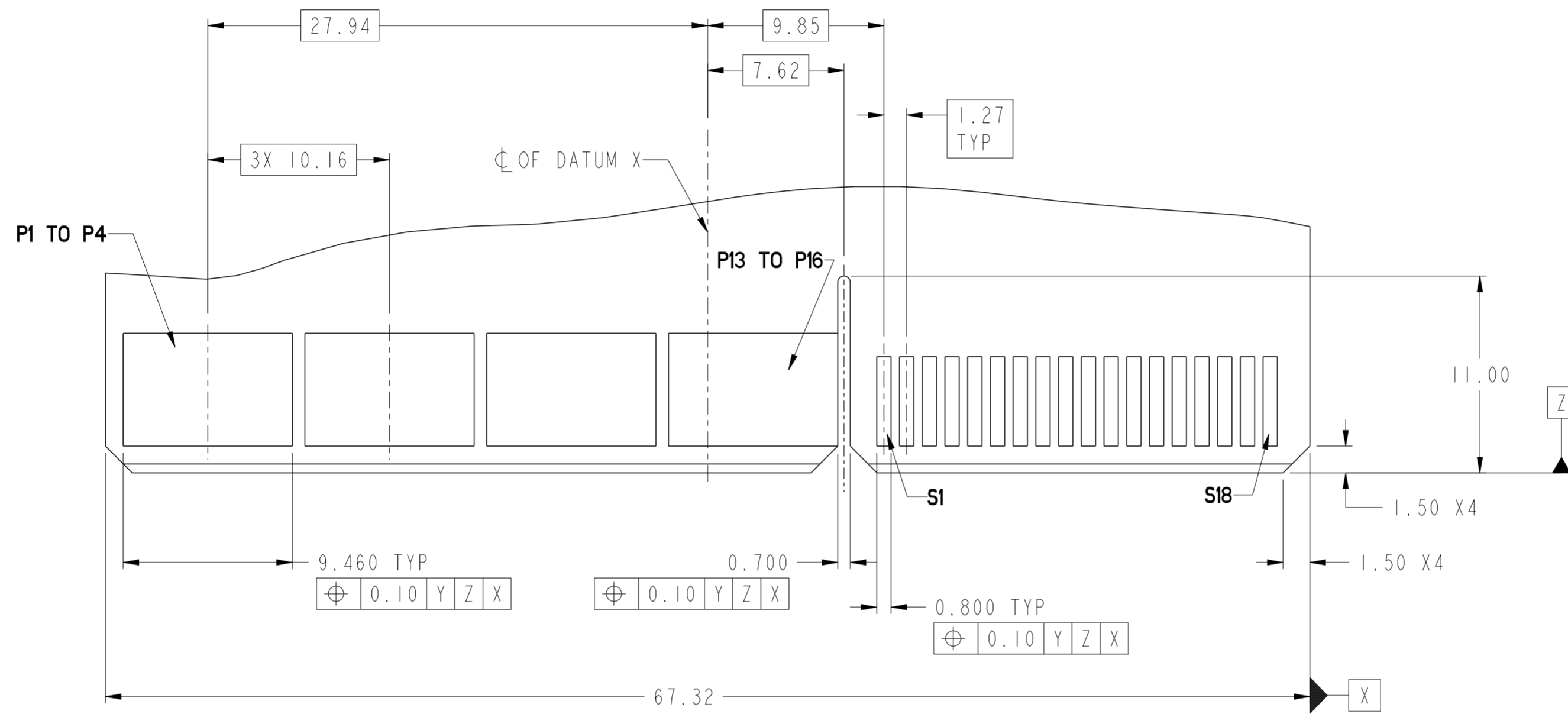
CONTACT TYPE	TOP LAYER DESCRIPTION	TABLE 1 (HPCE / SOLDER TAILS) PLATED THROUGH-HOLE REQUIREMENTS				
		DRILLED HOLE DIAMETER	COPPER THICKNESS	TIN-LEAD THICKNESS	TIN THICKNESS	FINISHED HOLE DIAMETER
POWER & SIGNAL	TIN-LEAD	1.10-1.16 (1.15 DRILL)	0.025 - 0.050	0.005 - 0.015	--	0.94 - 1.10
	IMMERSION TIN	1.10-1.16 (1.15 DRILL)	0.025 - 0.050	--	0.9 - 1.5um	0.94 - 1.10
	COPPER (SEE NOTE 8)	1.10-1.16 (1.15 DRILL)	0.025 - 0.050	--	--	0.94 - 1.10

CONTACT TYPE	TOP LAYER DESCRIPTION	TABLE 2 (HPCE / PRESS-FIT TAILS) PLATED THROUGH-HOLE REQUIREMENTS				
		DRILLED HOLE DIAMETER	COPPER THICKNESS	TIN-LEAD THICKNESS	TIN THICKNESS	FINISHED HOLE DIAMETER
POWER & SIGNAL	TIN-LEAD	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	0.005 - 0.015	--	0.65 - 0.80
	IMMERSION TIN	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	0.9 - 1.5um	0.70 - 0.80
	COPPER (SEE NOTE 8)	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	--	0.70 - 0.80



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spec ref	-	dr	Wei-Long Zhang	2012/04/19	projection	mm	size	A2	scale	1:1
tolerance std	ISO 406 ISO 1101	eng	Wei-Long Zhang	2012/05/16			ecn no	-	rel level	Released
TOLERANCES UNLESS OTHERWISE SPECIFIED		chr	-	2012/05/16						
surface	ISO 1302	appr	Pai-Ming Zheng	2012/05/16	product family		cat. no.	10120820	rev	A
linear	0.X ±0.3 0.XX ±0.10 0.XXX ±0.05			VERT RECT 32P + 36S HIGH POWER CARD EDGE		Product - Customer Drw	sheet 2 of 4			
angular	0° ±2°	www.fci.com		PDS: Rev :A		STATUS:Released		Printed: May 16, 2012		



spec ref	-	dr	Wei-Long Zhang	2012/04/19	projection	mm	size	A2	scale	1:1
tolerance std	ISO 406 ISO 1101	eng	Wei-Long Zhang	2012/05/16			ecn no	-	rel level	
TOLERANCES UNLESS OTHERWISE SPECIFIED		chr	-	product family			Released			
surface	ISO 1302	appr	Pai-Ming Zheng	2012/05/16			cat. no.	10120820	rev	A
linear	0.X ±0.3 0.XX ±0.10 0.XXX ±0.05	www.fci.com		VERT RECT 32P + 36S HIGH POWER CARD EDGE		Product - Customer Drw	sheet 3 of 4			
angular	0° ±2°	PDS: Rev :A		STATUS:Released		Printed: May 16, 2012				

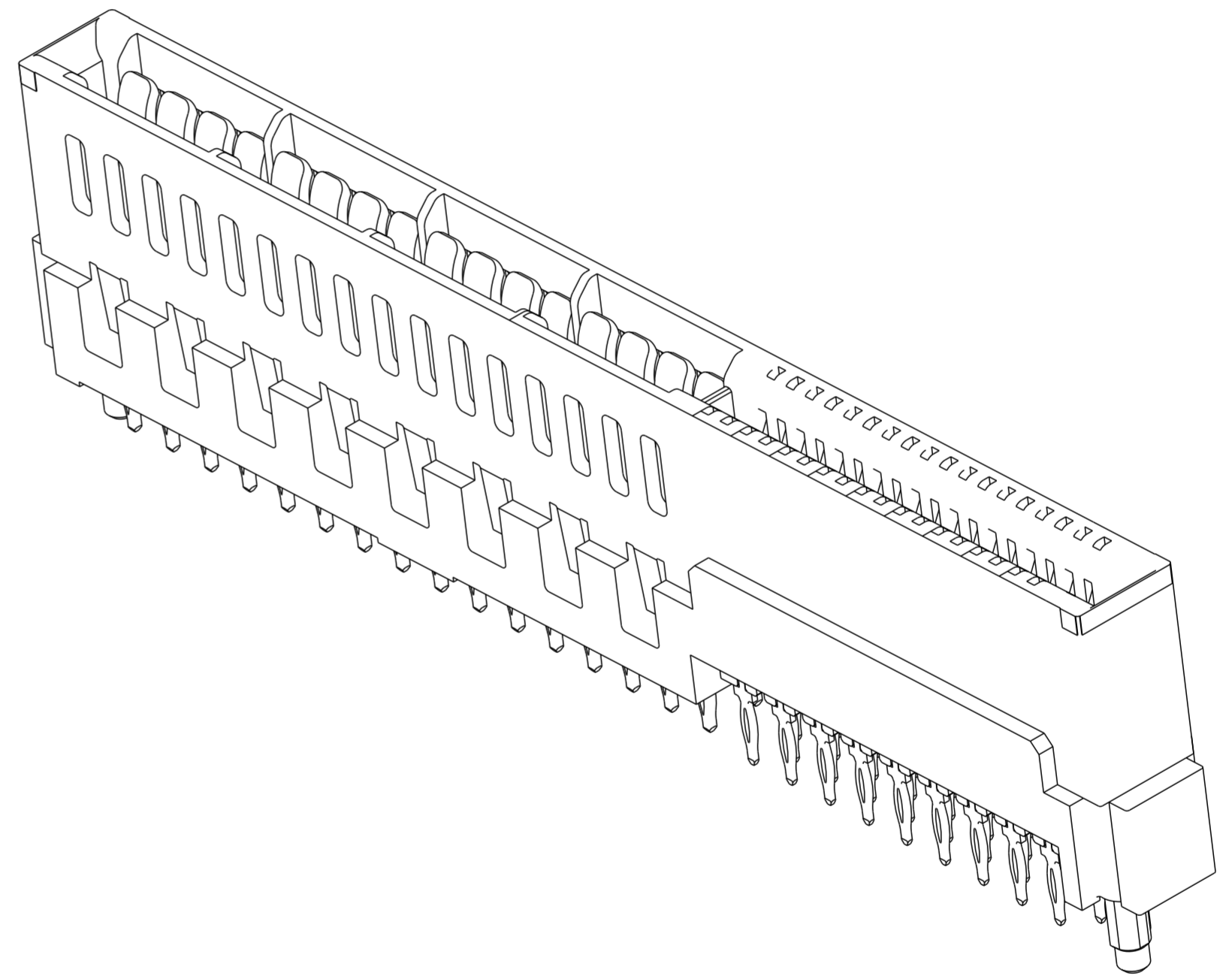
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HPCE PART NUMBER (TABLE 3)

PART NUMBER	TAIL TYPE	ORIENTATION KEY	DIM "A" TYPICAL TAIL LENGTH	DIM "B" RECOMMENDED BOARD THICKNESS
10120820-001LF	SOLDER	YES	3.17 ±0.25	1.59 - 2.38
10120820-002LF	SOLDER	NO		
10120820-003LF	PRESS-FIT	YES	3.17 ±0.25	1.57 MIN
10120820-004LF	PRESS-FIT	NO		

NOTES:

1. CONNECTOR MATERIALS:
 HOUSING: HIGH TEMPERATURE THERMAL PLASTIC, BLACK
 UL 94V-0 COMPLIANT
 CONTACTS: HIGH PERFORMANCE COPPER ALLOY.
2. CONTACT FINISH REF. GS-12-604 SECTION 5.2.
3. PRODUCT SPECIFICATION: GS-12-604.
4. APPLICATION SPECIFICATION: GS-20-128.
5. PRODUCT MARKING (FCI - PART NUMBER & DATE CODE) ON HOUSING IN AREA SHOWN.
6. PACKAGING MEETS FCI SPECIFICATION GS-14-937.
7. HOUSING COMPONENT WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 60 SECONDS IN A CONVECTION, INFRA-RED, OR VAPOR PHASE REFLOW OVEN.
8. COPPER PLATING THICKNESS IN CENTER OF VIA-HOLE CAN BE NO MORE THAN 0.003 LESS THAN OTHER AREAS.
9. ALL HOLE SIZES ARE FINISHED HOLE SIZES.
10. MOUNTING HOLES ARE UNPLATED
 Ø 2.40 +/- 0.1 FOR PRESS-FIT TAILS
 Ø 2.10 +/- 0.1 FOR SOLDER TAILS
11. PRESS FIT APPLICATION TOOL DRAWING : 10119453.



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spec ref	-	dr	Wei-Long Zhang	2012/04/19	projection	mm	size	A2	scale	1:1
tolerance std	ISO 406 ISO 1101	eng	Wei-Long Zhang	2012/05/16			ecn no	-	rel level	
TOLERANCES UNLESS OTHERWISE SPECIFIED		chr	-	2012/05/16			product family	Released		
surface	ISO 1302	appr	Pei-Ming Zheng	2012/05/16			cat. no.	10120820	rev	A
linear	0.X ±0.3 0.XX ±0.10 0.XXX ±0.05	www.fci.com		title		VERT RECT 32P + 36S HIGH POWER CARD EDGE		Product - Customer Drw	sheet 4 of 4	
angular	0° ±2°			STATUS:Released		Printed: May 16, 2012				