General Description

The MAX15157B belongs to the family of MAX15157 4-switch, buck–boost controllers. MAX15157B drives two external MOSFETs in half-bridge buck configuration. The output voltage can be dynamically set through the 1V to 2.2V reference input (REFIN) for modular design support.

The switching frequency is controlled either through an external resistor that sets the internal oscillator frequency, or by synchronizing the regulator to an external clock. The device is designed to support 120kHz to 1MHz switching frequencies. The controller has a dedicated undervoltage-lockout pin (UVLO) and an accurate enableinput threshold for flexible power-sequence configuration. The controller also has multiple fault-protection circuits to protect against overcurrent (OCP), output overvoltage (OVP), input UVLO and thermal shutdown.

The MAX15157B features an adjustable internal compensation ramp. The device incorporates an accurate current-sense amplifier that reports output current through an analog output (IMON). The device allows single-phase or multiphase (up to four-phase) operation.

The device is footprint compatible with MAX15157 and is available in a 5mm x 5mm, 32-pin TQFN package and supports a -40°C to +125°C junction temperature range.

[Ordering Information](#page-23-0) appears at end of data sheet.

Typical Application Circuit

Benefits and Features

- Wide Operating Range Reduces Development Time
	- 8V to 60V Input-Voltage Range
	- 3V to 56V Output-Voltage Range
	- 120kHz to 1MHz Switching-Frequency Range
	- -40°C to +125°C Temperature Range
- Integration Reduces Design Footprint
	- Internal LDO for Bias-Supply Generation
	- Synchronization Input
	- Current-Monitor Output
- Robust Fault Protection Improves Quality and Simplifies System Design
	- Adjustable Input Undervoltage Lockout
	- Average and Cycle-by-Cycle Overcurrent Protection
	- Input Undervoltage-Fault Protection
	- Multiple Levels of Overvoltage Protection
	- Thermal Shutdown
- Adjustable Slope Compensation
- **Multiphase Support**
- Small 5mm x 5mm, 32-pin TQFN, 0.5mm Pitch

Applications

- Communication
- **Industrial**
- Automotive

19-8722; Rev 4; 6/20

Absolute Maximum Ratings

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these
or any other conditions beyond those in *device reliability.*

Package Information

32 TQFN

For the latest package outline information and land patterns (footprints), go to **www.maximintegrated.com/packages**. Note that a "+", "#", or "-" in the package code indicates RoHS status only. Package drawings may show a different suffix character, but the drawing pertains to the package regardless of RoHS status.

Package thermal resistances were obtained using the method described in JEDEC specification JESD51-7, using a four-layer board. For detailed information on package thermal considerations, refer to **www.maximintegrated.com/thermal-tutorial**.

Electrical Characteristics

(V_{IN} = 35V, V_{DRV} = 9V, V_{EN} = V_{UVLO} = 3.3V, OVP = GND, REFIN = 4V6, R_{FREQ} = 100kΩ (600kHz), C_{4V6} = 4.7μF, C_{SS} = 10nF, ${\sf T}_{\sf A}$ = ${\sf T}_{\sf J}$ = -40°C to +125°C, unless otherwise noted.) (Note 1)

Electrical Characteristics (continued)

(V_{IN} = 35V, V_{DRV} = 9V, V_{EN} = V_{UVLO} = 3.3V, OVP = GND, REFIN = 4V6, R_{FREQ} = 100kΩ (600kHz), C_{4V6} = 4.7μF, C_{SS} = 10nF, ${\sf T}_{\sf A}$ = ${\sf T}_{\sf J}$ = -40°C to +125°C, unless otherwise noted.) (Note 1)

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Electrical Characteristics (continued)

(V_{IN} = 35V, V_{DRV} = 9V, V_{EN} = V_{UVLO} = 3.3V, OVP = GND, REFIN = 4V6, R_{FREQ} = 100kΩ (600kHz), C_{4V6} = 4.7μF, C_{SS} = 10nF, ${\sf T}_{\sf A}$ = ${\sf T}_{\sf J}$ = -40°C to +125°C, unless otherwise noted.) (Note 1)

Electrical Characteristics (continued)

(V_{IN} = 35V, V_{DRV} = 9V, V_{EN} = V_{UVLO} = 3.3V, OVP = GND, REFIN = 4V6, R_{FREQ} = 100kΩ (600kHz), C_{4V6} = 4.7μF, C_{SS} = 10nF, T_A = T $_\mathsf{J}$ = -40°C to +125°C, unless otherwise noted.) (Note 1)

Note 1: Limits are 100% tested at T_A = +25°C. Limits over the operating temperature range and relevant supply-voltage range are guaranteed by design and characterization.

Note 2: Operating REFIN below 1V is not recommended due to disabled fault protection.

Note 3: Not tested, guaranteed by design.

Typical Operating Characteristics

 $(T_A = -40^{\circ}$ C to +125°C, V_{IN} = 55V, unless otherwise noted. See the *[Standard Application Circuit](#page-11-0)*.)

Typical Operating Characteristics (continued)

 $(T_A = -40^{\circ}$ C to +125°C, V_{IN} = 55V, unless otherwise noted. See the *[Standard Application Circuit](#page-11-0)*.)

Typical Operating Characteristics (continued)

(TA = -40°C to +125°C, VIN = 55V, unless otherwise noted. See the *[Standard Application Circuit](#page-11-0)*.)

Typical Operating Characteristics

(TA = -40°C to +125°C, VIN = 55V, unless otherwise noted. See the *[Standard Application Circuit](#page-11-0)*.)

Standard Application Circuit

Pin Configuration

Pin Description

Pin Description (continued)

Pin Description (continued)

Block Diagram

Detailed Description

The MAX15157B fixed-frequency, current-mode PWM controller drives two power MOSFETs in buck configuration, allowing the regulator to operate as a step-down regulator.

The switching frequency is controlled either through an external resistor setting the internal oscillator frequency, or by synchronizing the regulator to an external clock. The device is designed to support 120kHz to 1MHz switching frequencies.

The controller has a dedicated input undervoltage-lockout input (UVLO) and an accurate enable-input threshold for flexible power-sequence configuration. The regulator also has multiple fault-protection circuits to protect against overcurrent, output overvoltage, output undervoltage, and thermal shutdown. The MAX15157B monitors CSHP and latches off immediately when the voltage exceeds 65V.

Current-Mode Control Loop

The controller relies on a fixed-frequency, current-mode architecture to regulate the output. By using four MOSFETs and a single inductor, the buck configuration shown in the *[Typical Application Circuit](#page-0-0)* allows the controller to regulate output voltages below the input voltage. The control loop uses a valley current-mode architecture to optimize performance with low duty cycles and provides the shortest possible minimum on-time.

The controller drives on the low-side MOSFET (DL driven high) on each clock edge. When the PWM comparator detects that the amplified low-side current-sense signal (CSLP to CSLN) and slope compensation have fallen below the COMP voltage, the controller pulls DL low and drives DH high.

Driver Supply (DRV)

In addition to the system input supply, the device requires an external driver supply. The MOSFET drivers require a 5.5V to 14V supply capable of supporting the supply current needed to drive the MOSFETs. The power loss through an internal linear regulator would be significant, so the driver supply typically comes from the regulated 12V system supply. The maximum current required is determined by the switching frequency (f_{SW}) and gatecharge of each MOSFET (QG):

 I_{DRV} = 2f_{SW} \times Q_G

Bias Regulator (4V6)

The controller includes an internal linear regulator that generates a regulated 4.6V bias supply to power the

internal analog and digital control circuitry. Bypass the regulator with a 1μF or greater ceramic capacitor to maintain noise immunity and stability. The DRV input supply powers the bias linear regulator to reduce the power loss, as shown in the *[Block Diagram](#page-15-0)*. The 4V6 bias regulator provides up to 20mA of load current and the controller requires up to 5mA, so the remaining load capability can be used to support pullup resistors.

The 4V6 bias linear regulator and internal reference power up only when DRV exceeds its undervoltagelockout threshold and EN is driven high.

Input Undervoltage Lockout

The controller has input undervoltage-lockout thresholds on IN and DRV. The undervoltage-protection circuits inhibit switching until IN rises above 7.45V (typ) and DRV rises above 5.22V (typ).

If either supply drops below its undervoltage threshold, the controller determines that there is insufficient supply voltage to make valid control decisions. To protect the regulator and the output, the controller immediately pulls PGOOD low, disables the drivers (all driver outputs pulled low), and discharges the SS capacitor through an internal 5Ω discharge MOSFET, placing the regulator into a high-impedance output state, so the output capacitance passively discharges through the load current.

Undervoltage-Lockout Pin (UVLO)

The external UVLO sense pin allows the input voltage operating range to be externally adjusted or for powersequence control. Either the input power source (IN) or driver supply (DRV) can be monitored. As long as UVLO exceeds and remains above 1V, the controller will power up and remain active. Once UVLO drops below 0.9V (typ), the controller pulls PGOOD low, disables the drivers (all driver outputs pulled low), and discharges the SS capacitor through an internal 5Ω discharge MOSFET.

The system can use the UVLO input as a secondary enable control pin; however, the controller remains powered (linear regulator and control circuitry biased) as long as the primary EN input remains high. Since the UVLO detection places the regulator into a high-impedance output state, the output capacitance passively discharges through the load current.

UVLO has a 6V absolute maximum voltage rating. Do not connect it directly to the high-voltage input power or driver supplies; short UVLO to the 4V6 bias supply if unused.

Soft-Start Sequence

The controller begins the startup sequence when both IN and DRV exceed their respective undervoltage-lockout thresholds, and after EN is driven high. With the controller enabled, the bias regulator and internal reference power up. Once the reference stabilizes, the regulator checks the UVLO input to determine if it exceeds 1V, checks the PHASE configuration, and determines if any preset settings are selected. During this initialization period, the controller pulls SS low through a 5Ω discharge MOSFET.

The regulator charges the SS capacitor with a constant 5μA current source until the SS voltage reaches either the preset 2V target voltage (REFIN = 4V6), or the externally driven REFIN voltage (V_{RFFIN} = 0.4V to 2.2V). The drivers start switching once SS exceeds 50mV and the controller detects that FB voltage is below the SS voltage. The controller enables the fault-protection circuitry when SS exceeds 1V.

Shutdown (EN Pulled Low)

The device powers down using a soft-shutdown sequence when disabled by the EN input. Once EN drops below 0.55V, the controller pulls PGOOD low and begins to discharge the SS capacitor. Since the output voltage tracks the SS voltage, the regulator actively discharges the output capacitors. Once the SS and FB voltage reaches 10mV, the controller stops switching and enters a low-power shutdown state.

The controller discharges the SS capacitor using a 5μA pulldown current. Below 100mV, the current mirror acts like a resistive load. The device does not restart until the soft-shutdown sequence has completed. During the softshutdown cycle, the fault protection remains active.

Adjustable Slope Compensation (RAMP)

The MAX15157B can operate at a duty cycle greater than 50%. It requires slope compensation to prevent subharmonic instability that occurs naturally in valley-current-mode-controlled converters operating in continuousconduction mode (CCM).

MAX15157B provides V_{RAMP} input to select the internal compensation ramp within a range of 130mV~600mV. The device allows the user to program this default value of 130mV slope compensation simply by shorting the RAMP pin to AGND. It is recommended that discontin-

MAX15157B 60V Current-Mode Buck Controller with Accurate Current Report

uous-mode designs also use this minimum amount of slope compensation to provide better noise immunity and iitter-free operation.

By connecting a resistor between RAMP and AGND, VRAMP is calculated as follows:

$$
V_{\text{RAMP}} = I_{\text{RAMP}} \times R_{\text{RAMP}} \times 1.55
$$

where:

RRAMP = The resistor connected between RAMP and AGND

 I_{RAMP} = The current sourced from RAMP to AGND (6µA typ)

Hiccup Fault Protection

The MAX15157B features multiple hiccup-protection features (e.g., overcurrent protection, CSH_ overvoltage protection, and thermal shutdown) that trigger an autorestart of the regulator. Whenever any protection event is triggered, the regulator disables the drivers (all driver outputs pulled low), and discharges the SS capacitor through a 5Ω pulldown MOSFET. After 32,768 clock cycles, the regulator automatically attempts to restart using the soft-start sequence.

Undervoltage Protection (UVP)

The device monitors the FB voltage for an output undervoltage-fault condition. If the feedback voltage drops 9% (typ) below the SS voltage for at least 20μs, the controller discharges the SS capacitor and tristates the drivers. The controller immediately restarts once the fault condition has been removed.

Overvoltage Protection (OVP)

The MAX15157B has three separate OVP comparators: the first monitors the FB voltage, the second monitors the high-side current-sense input (CSHN), and the third monitors the independent OVP input. The FB overvoltage comparator trips if the feedback voltage exceeds the SS voltage by 9% (typ) for more than 20μs. The CSH_ overvoltage comparator trips if the current-sense voltage exceeds 65V, which is the operating limit of the regulator and current-sense amplifier. Finally, the OVP comparator trips if it exceeds 2V.

If the independent OVP input is not used, then short OVP to AGND. Alternatively, the independent OVP input can be used to monitor the input supply

Thermal Shutdown (TSHDN)

The controller features a thermal fault-protection circuit. When the junction temperature rises above +165°C, the internal thermal sensor triggers the hiccup-fault protection, disables the drivers, and discharges the SS capacitor. The controller remains disabled until the junction temperature cools by 15°C. Once the device has cooled down and at least 32,768 clock cycles have expired, the controller automatically restarts using the soft-start sequence.

Switching Frequency (FREQ/CLK)

The controller supports 120kHz to 1MHz switching frequencies. Leave FREQ/CLK unconnected to select the preset 300kHz switching frequency. To adjust the switching frequency, either place an external resistor from FREQ/CLK to AGND, or drive FREQ/CLK with an external system clock (see [Table 1](#page-18-0)). The resistively programmable switching frequency is determined by:

 $f_{SW} = (R_{FREO}/100k\Omega) \times 600kHz$

PHASE

The PHASE input selects single-phase operation, or is used in multiphase operation to determine phase identity. This identification is used to determine how the controller responds to the multiphase clock signal generated by the primary phase.

Integrated High-Side Current Monitor (IMON)

The controller also includes a high-side current-sense amplifier. The current-monitor output drives a voltage that is equivalent to 50x the differential CSHP-to-CSHN voltage. The current-sense amplifier only functions in a single quadrant, so the controller only monitors current sourced to the output ([Figure 1](#page-18-1)).

The IMON output is compared with a 2.5V threshold. Once the V_{IMON} exceeds 2.5V more than 32 consecutive clock cycles, the part enters hiccup mode (see [Figure 1](#page-18-1)).

Table 1. PHASE Configuration

Figure 1. High-Side Output Current Monitor

MOSFET Gate Drivers

The MAX15157B uses 12V gate drivers optimized for driving 80V power MOSFETs required for the typical high-voltage application. The drivers use a 2Ω pullup and 0.6Ω pulldown to quickly turn on and off the MOSFETs. These strong gate drivers are required to support highfrequency operation and minimal on-time/off-time periods.

The regulator powers the DH high-side drivers by BST and LX. When switching, the BST voltage is determined by the charge-pump circuit formed by the DRV-to-BST high-voltage Schottky diode, BST-to-LX capacitor, and low-side MOSFET. The Schottky diode used should be rated at $V_{IN(MAX)} + 30V$.

Adaptive dead-time circuits monitor the DL-to-DH drivers, preventing either driver from turning on its MOSFET until the other MOSFET has fully turned off. The adaptive shoot-through protection allows robust operation with a wide range of MOSFETs, while minimizing dead-time power losses. The layout must provide a low-resistance, low-inductance path between the driver outputs and the MOSFET gates for the adaptive dead-time circuits to function properly; otherwise, the sense circuitry in the controller interprets the MOSFET gates as "off" while charge remains.

Multiphase Application Description

Multiphase Synchronization

For proper synchronization between phases in a multiphase configuration, the SYNCIN of the master device acts as a master clock. Connect this SYNCIN output to the FREQ/CLK signals of all the slave devices.

Additionally, the interleaved phase control is communicated by connecting the SYNCOUT signal to the SYNCIN input of the next phase. The daisy-chained signal ensures that the phases run out-of-phase. The PHASE setting communicates the frequency that the master SYNCIN signal must run at, and the clock count needed to maintain out-of-phase operation.

Multiphase Current-Balance (CSIO_)

The device uses the differential CSIO_ connection at startup to configure the multiphase configuration. Once this configuration period is complete, the differential interconnect communicates the average per-phase current of each regulator. The current-mode slave devices regulate their current so that all phases share the output load.

PCB Layout

Component Placement (See the *[Standard Ap](#page-11-0)[plication Circuit](#page-11-0)***)**

Input and Output

Group input power path components input capacitor (C21, C22, C23), switch N1, switch N2 and D1 in one compact area.

The current path of switch N1, switch N2, D1 and the input capacitor should be minimized as small as possible.

Place switch N2 as close as possible to the controller, keeping the PGND, DL, and SW traces short. Currentsense R40 needs to be close to N2, and input and output capacitors.

The output capacitor $(-)$ terminals should be connected as close as possible to the $(-)$ terminals of the input capacitor.

High dV/dt Device

Keep the high dV/dT LX, BST, and DH nodes away from sensitive small-signal nodes.

Control-Loop Component

RC network associated with controller IC are preferred to be at the same layer.

PCB Routing (See the *[Standard Application](#page-11-0) [Circuit](#page-11-0)***)**

Input Trace

Use planes for input and output voltage to maintain good voltage filtering and to keep power losses low. Route the traces as close as possible for the $(+)$ terminals and $(-)$ terminals of the input and output capacitors.

Ground

Since PGND is in path of input and output (load) currents, it is very important to have enough vias connecting it to the inner PGND layers. The case is the same for input voltage.

Separate the signal and power grounds. All small-signal components should return to the AGND pin at one point, which is then tied to the PGND pin through R20 to sense resistor R40, which is close to the sources of switch N2.

The second layer from top and bottom should be reserved for contiguous GND planes (electrical and thermal reasons). "Quiet GND" on the MAX15157B should be a contained shape right under the chip on one of the inner layers, and be connected to other AGND in one point through a single via.

REFIN should be referred to the AGND. Do not refer it to PGND. Any offset from PGND impacts the voltage regulation accuracy.

Use immediate vias to connect the components (including the MAX15157B's AGND and PGND pins) to the ground plane. Use several large vias for each power component.

High dV/dt and di/dt Loop

Connect the top driver bootstrap capacitor, C18, closely to the BST and LX pins.

Connect the input capacitors and output capacitors closely to the power MOSFETs. These capacitors carry the MOSFET AC/switching current in boost and buck operation.

Thermal

Add enough copper planes for each termination of power inductor/MOSFET. The layout needs to meet the thermal current PCB guideline per inductor/MOSFET spec.

Flood all unused areas on all layers with copper. Flooding with copper reduces the temperature rise of power components. Connect the copper areas to any DC net (V_{1N}) or PGND).

Exposed Pad

The exposed pad (EP) works as heatsink to dissipate the heat generated from the silicon power loss. It is important to provide a relatively quiet AGND for the device to operate properly. Connect EP to AGND. The exposed pad must be soldered evenly to the PCB ground plane for proper operation and power dissipation. Use multiple vias beneath the exposed pad for maximum heat dissipation. A 1.0mm to 1.2mm pitch is the recommended spacing for these vias and they should be plated (1oz copper) with a small barrel diameter (0.30mm to 0.33mm).

Multiphase Interconnections

Master and slaves are connected through multiple analog lines. Use the shortest direct path for these connections. Try to avoid layer changes.

Have a thick trace (or another long shape) going from the Master "quiet GND" to all of the slaves. The master controller should share the same AGND with the slaves. For proper synchronization between phases in a multiphase configuration, connect this SYNCIN output to the FREQ/CLK signals of all the slave devices. Have traces of SYNCIN and SYNCOUT, CSIOP and CSION coupling with AGND and 4V6BIAS. Carefully arrange the AGND between phases so that no additional offset is added to CSIO_ pins.

All lines should be routed from each slave together and far away from any known source(s) of noise.

Keep the FREQ/CLK, SYNCIN, and SYNCOUT lines far away from CSIO_ one to avoid unnecessary noise coupling.

Use inner layers for these connections in order not to cut into the power paths on top and bottom layers.

CSIO signals should be routed away from the high load current paths of the slaves IC and in between AGND planes for best shielding. These signals should be routed in internal layers to avoid cutting of top- and bottom-layer power-delivery planes compromising regulator efficiency.

Figure 2. Single-Phase Buck Converter

Figure 3. Multiphase Interconnects

Ordering Information

+*Denotes a lead(Pb)-free/RoHS-compliant package. *EP = Exposed pad.*

Chip Information

PROCESS: CMOS

Revision History

For information on other Maxim Integrated products, visit Maxim Integrated's website at www.maximintegrated.com.

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