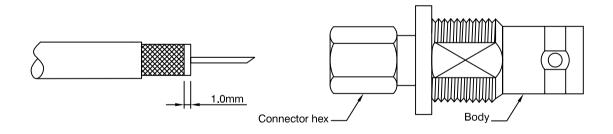
Assembly Instructions

1) Strip the cable to the dimensions shown, cutting the centre conductor at approximately a 30° angle. Take care not to nick the centre conductor or braid. Cutting the centre conductor at 30° facilitates easy entry of the conductor into the connector.

A = 6.4mm B = 12.7mm

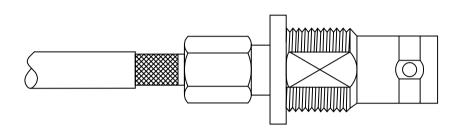
<u></u>	A	B 30.
<u> </u>	Braid	Centre

2) Twist the braid in a clockwise direction so that a minimum of 1.0mm dielectric is shown. Make sure to avoid loose or stray strands that could cause short circuits.

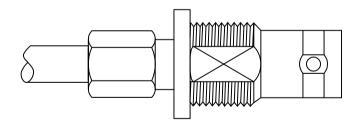


Connector	Stripping Tool	Crimp Tool	Hex Size	
Part Number	Part Number	Part Number	Pin	Ferrule
TOBNC40-58	VRS506	N/A	N/A	N/A
TOBNC40-59/62	VRS506	N/A	N/A	N/A
TOBNC40-62T	VRS506	N/A	N/A	N/A
TOBNC40-6M	VRS506	N/A	N/A	N/A
TOBNC40-8281	VRS506	N/A	N/A	N/A

3) Insert the centre conductor into the guide hole in the rear insulator of the connector.



4) Firmly push the cable as far forward as possible and screw the connector hex back end onto the cable in a clockwise direction until it stops.



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DESCRIPTION OF REVISION	APPVD	ISS	DATE



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 SCALE: Not To Scale
 DRAWN BY:
 S Nash

 DIMENSIONS: mm
 CHECKED BY:
 P Couzens

 TOLERANCES:
 APPROVED BY:
 M Nielsen

 DATE:
 01 Nov 01

DESCRIPTION:

Stripping and Assembly Instructions for BNC Twist On Bulkhead Jack DRAWING NUMBER:

VAIB4301

PAGE: 1 OF 1