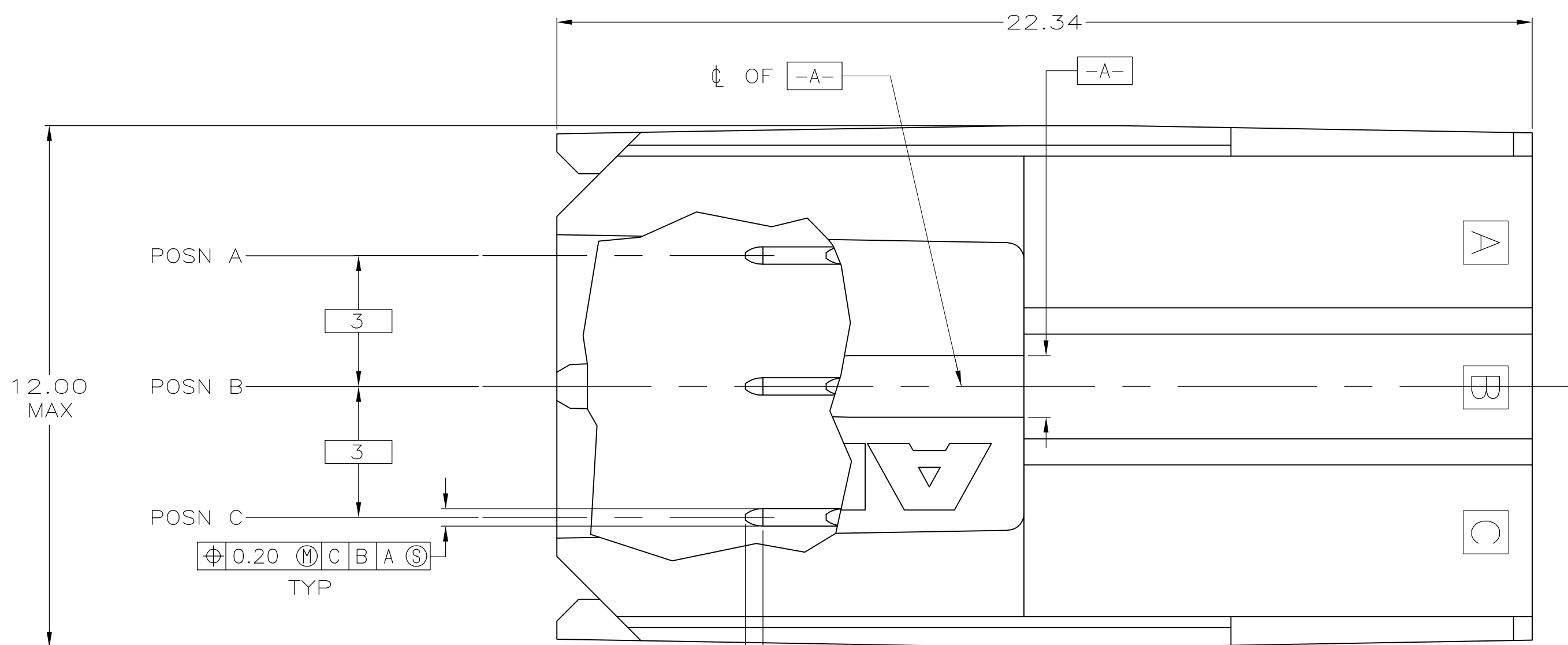


D

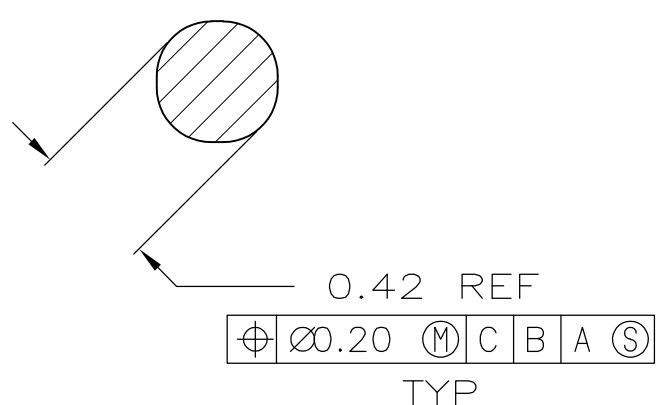
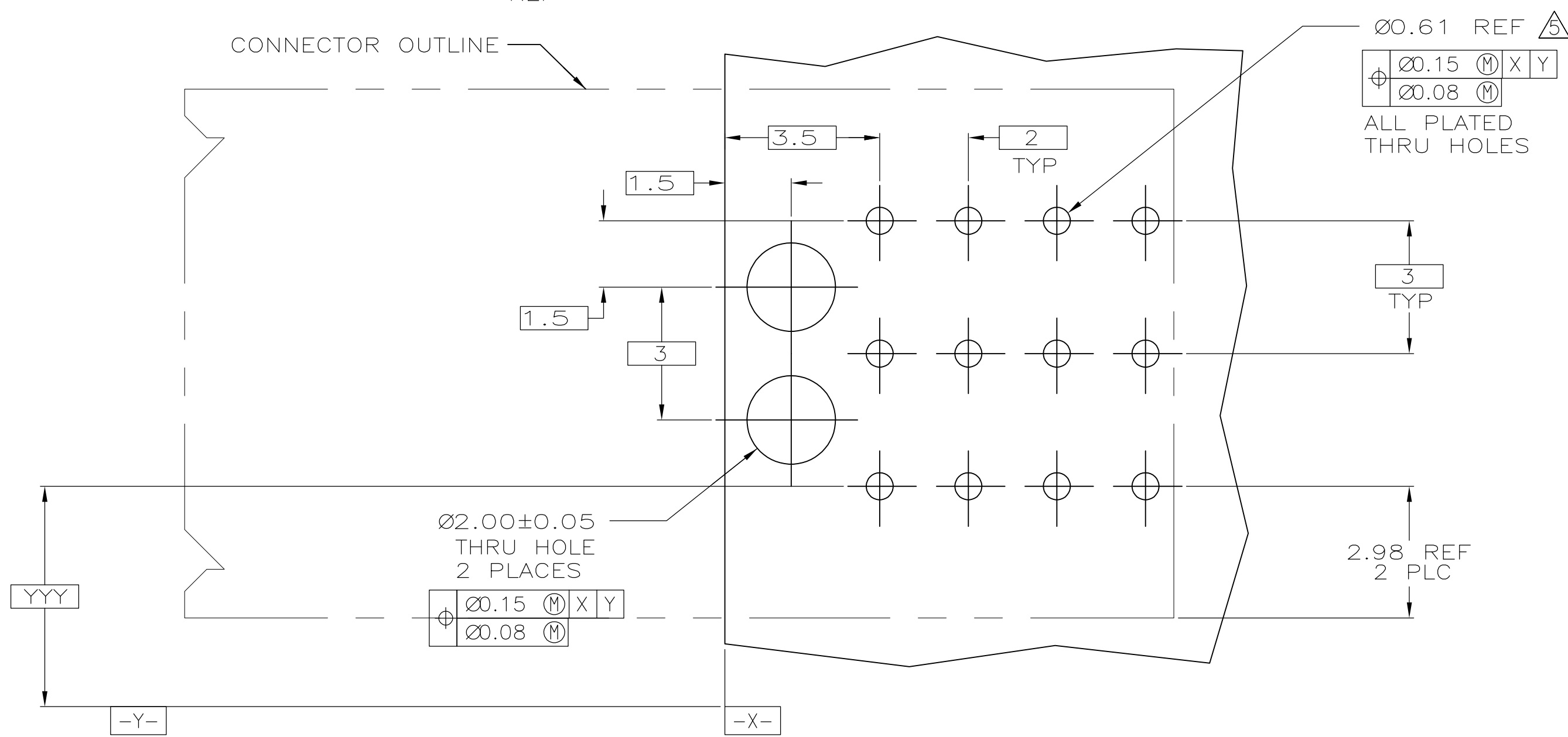
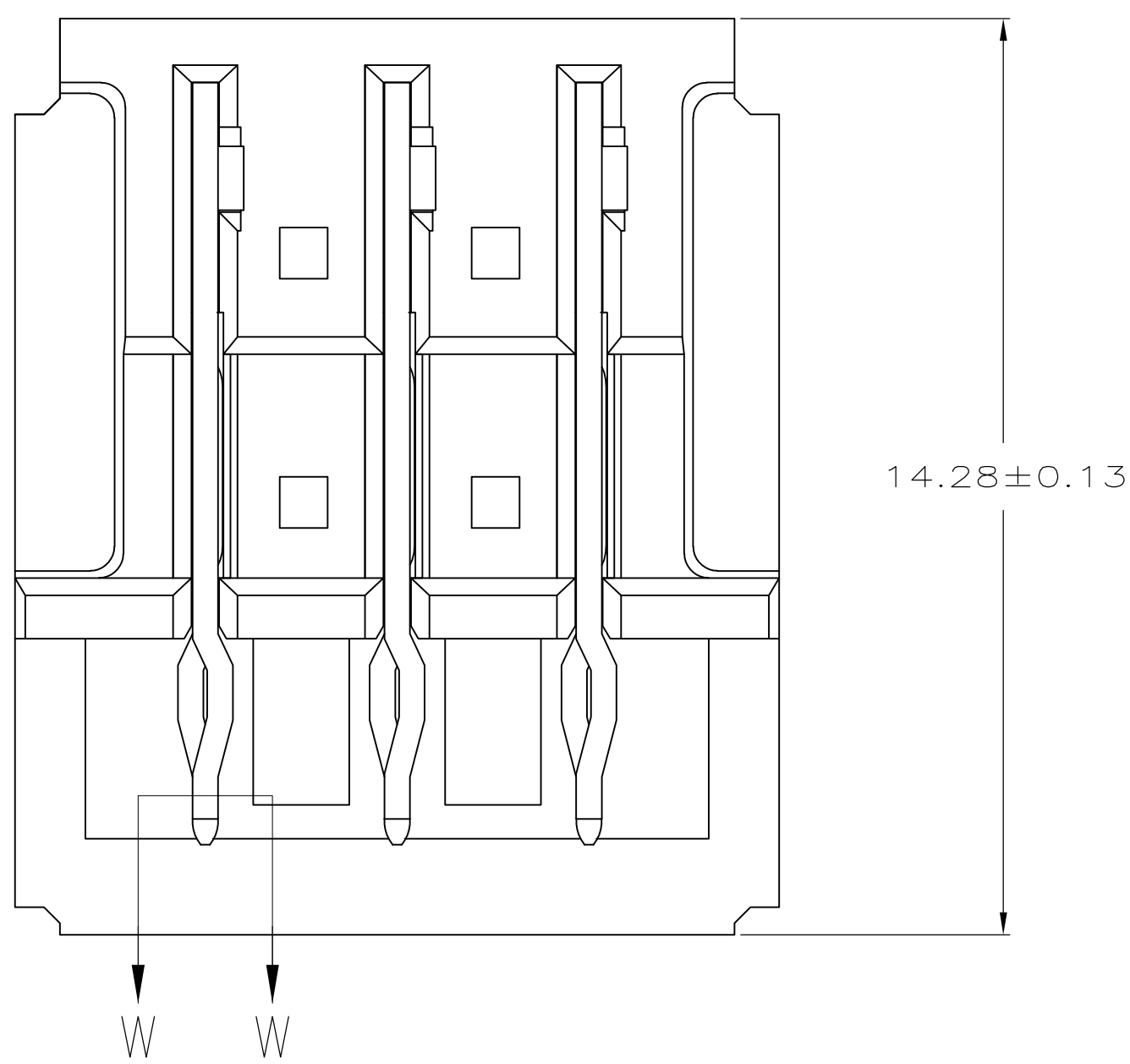
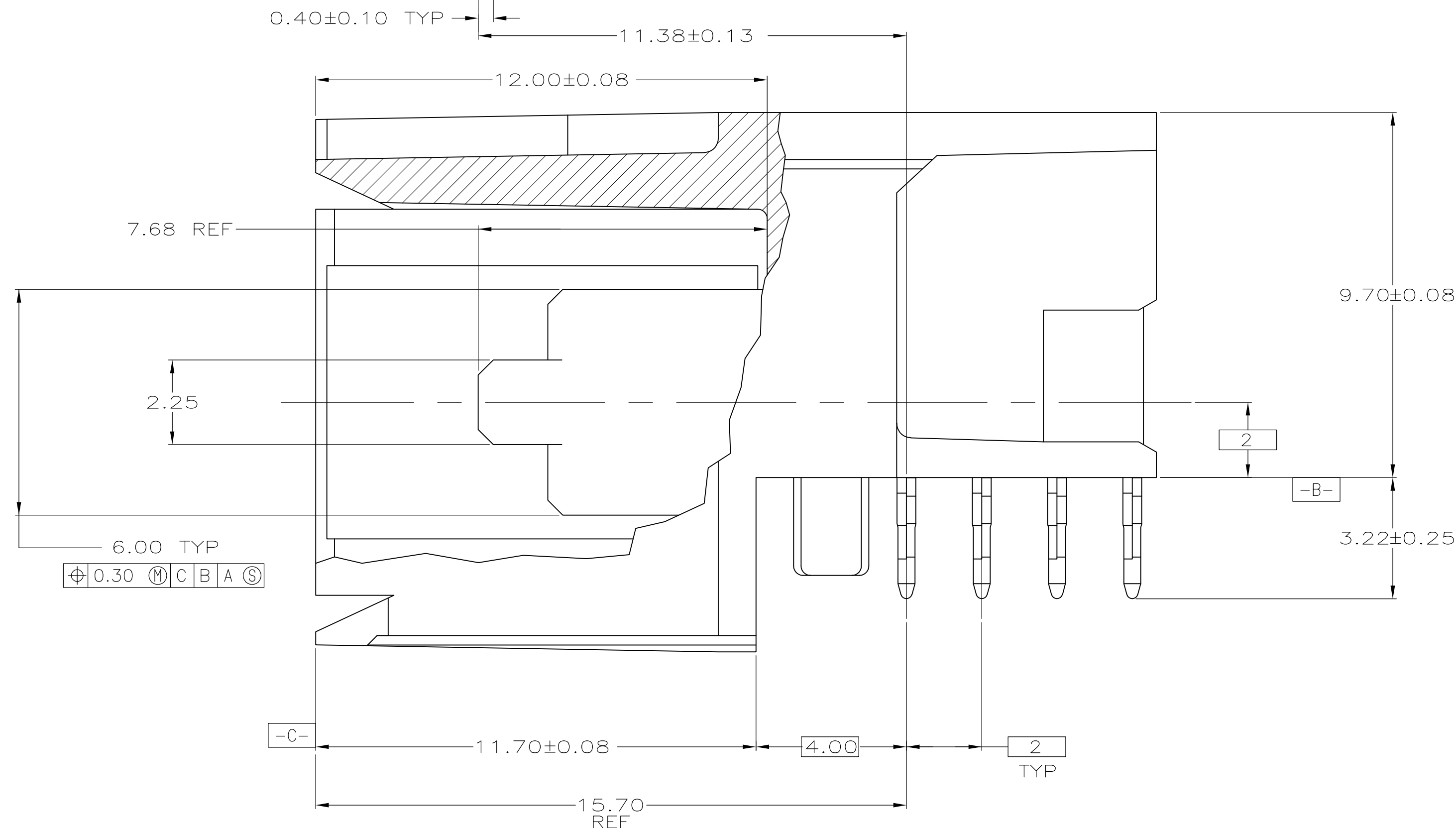
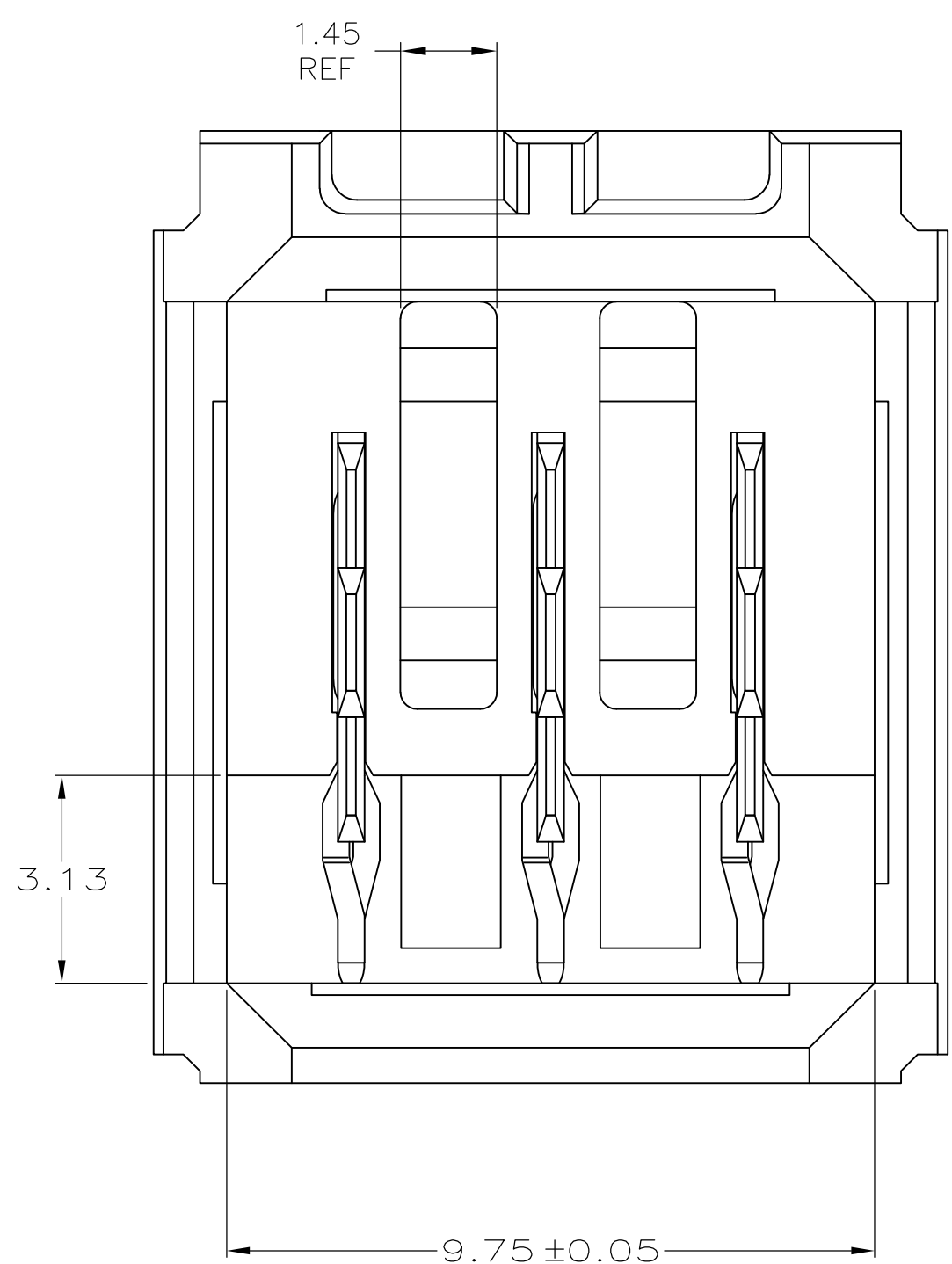
C

B

A



- 1 MATERIAL: HOUSING: POLYESTER. COLOR: GRAY. UL 94V-O
CONTACT: PHOSPHOR BRONZE.
- 2 FINISH: CONTACT MATING AREA: 1.27µm MIN GOLD OR 0.08µm MIN GOLD OVER
0.76µm MIN PALLADIUM-NICKEL.
ACTION PIN AREA: 0.5µm MIN TIN LEAD PLATE,
ALL OVER 1.27µm MIN NICKEL UNDERPLATE.
- 3 FINISH: CONTACT LUBRICATION WITH BELLCORE APPROVED
LUBRICANT. TECHNICAL REFERENCE: TR-NWT-001217
ISSUE 1, SEPT 1992.
- 4 MATERIAL: HOUSING: POLYESTER. COLOR: GRAY. UL 94V-O.
CONTACT: HIGH CURRENT COPPER ALLOY.
- 5 REFERENCE APPLICATION SPEC 114-1103 FOR RECOMMENDED PLATED THRU
HOLE DIAMETER AND PLATING THICKNESSES.
- 6 CURRENT RATING 10A/CONTACT FOR PHOS BRONZE CONTACTS AND 16A/CONTACT
FOR HIGH CURRENT COPPER ALLOY CONTACTS PER PRODUCT SPEC 108-1651.
- 7 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



SECTION W-W
SCALE 40:1

7 OBSOLETE	2 3 4	5-223974-1
	2 3 4	223974-1
MATERIAL & FINISH		PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN T. SHUEY 5-28-98	Tyco Electronics Corporation Tyco Electronics Harrisburg, PA 17105-3608		
DIMENSIONS: mm		CHK R. PATTERSON 6-1-98	NAME R. PATTERSON 6-1-98 ASSEMBLY, RIGHT ANGLE HEADER, W/ RETENTION PEGS, UNIVERSAL POWER MODULE		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ± -		APPLICATION SPEC			
1 PLC ± -		WEIGHT			
2 PLC ± 0.13		A1 00779 C=223974			
3 PLC ± -		CUSTOMER DRAWING			
4 PLC ± -		SCALE 10:1			
ANGLES ± -		SHEET 1 OF 1			
FINISH		REV F			