

PolySwitch® PTC Devices

Overcurrent Protection Device

PRODUCT: nanoSMD350LR-2

DOCUMENT: SCD28250

REV LETTER: E

REV DATE: JULY 26, 2016

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Specification Status: Released

Maximum Electrical Rating

Voltage: 6.0V_{DC}

Short Circuit Current: 50A

Notes:

1. Termination Finish: NiAu 2. Drawing not to scale 3. For battery application only

Marking:

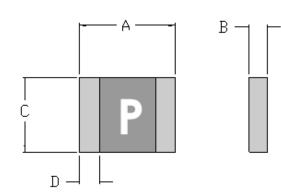


TABLE I. DIMENSIONS:

	Α		В		С		D	
	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX
mm:	3.00	3.43	0.50	1.00	1.37	1.85	0.25	0.75
in:	(0.118)	(0.135)	(0.019)	(0.039)	(0.054)	(0.073)	(0.010)	(0.030)

TABLE II. PERFORMANCE RATINGS:

CURRENT RATINGS**						TIME TO TRIP**	RESISTANCE VALUES		TRIPPED-STATE POWER
			DISSIPATION**						
AMPE	RES	ES AMPERES AMPERES SECONDS OHMS		WATTS AT					
AT 0°C		AT 20°C		AT 60°C		AT 20°C, 8.0A	AT 20°C		20°C, 6.0V
HOLD	TRIP	HOLD	TRIP	HOLD	TRIP	MAX	MIN	MAX*	MAX
4.0	7.5	3.5	6.3	1.9	3.6	5.0	.004	.018	1.0

^{*}Maximum resistance is measured 24 hours after reflow.

Agency Recognition: UL, CSA, TÜV Reference Document: PS300

Precedence: This specification takes precedence over documents referenced herein.

Effectivity: Reference documents shall be the issue in effect on the date of invitation for bid. CAUTION: Operation beyond the rated voltage or current may result in rupture, electrical arcing or

flame.

Materials Information

ROHS Compliant ELV Compliant

Directive 2000/53/EC

Pb-Free

Halogen Free*



Directive 2002/95/EC Compliant

Compliant

^{**}Values specified were determined using PCB's with 0.105" x 1.0 ounce copper traces.

^{*} Halogen Free refers to: Br≤900ppm, Cl≤900ppm, Br+Cl≤1500ppm.



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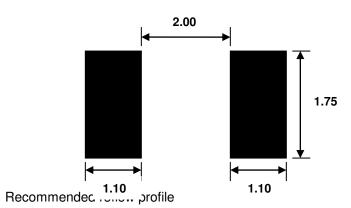
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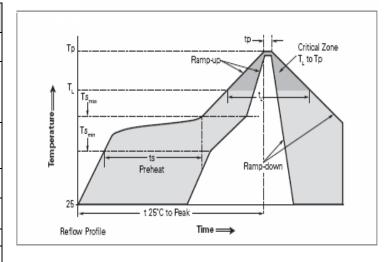
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Recommended pad layout (mm.)



Profile Feature	Pb-Free Assembly		
Average ramp up rate (Ts _{max} to Tp)	3°C/s max.		
Preheat Temperature min. (Tsmin) Temperature max. (Tsmax) Time (tsmin to tsmax)	150°C 200°C 60-120s		
Time maintained above: • Temperature (T _L) • Time (t _L)	217°C 60-150s		
Peak/Classification temperature (Tp)	260°C		
Time within 5°C of actual peak temperature (tp)	30s max.		
Ramp down rate	2°C/s max.		



Note: All temperatures refer to top side of the package, measured on the package body surface.

Solder reflow recommendation

Time 25°C to peak temperature

- Recommended reflow methods: IR, hot air and Nitrogen
- Recommended maximum solder paste thickness: 0.25mm

8 mins max.

- Recommended minimum stencil thickness: 0.1mm
- Devices can be cleaned using standard methods and aqueous solvents.
- Littelfuse believes the optimum conditions for forming acceptable solder fillets occur when a reasonable amount of solder paste is placed underneath each device's termination. As such, we request that customers comply with our recommended solder pad layouts.
- Customer should validate that the solder paste amount and reflow recommendations meet its application.
- Littelfuse requests that customer board layouts refrain from placing raised features (e.g. vias, nomenclature, traces, etc.) underneath PolySwitch devices. It is possible that raised features could negatively impact solderability performance of our devices.



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