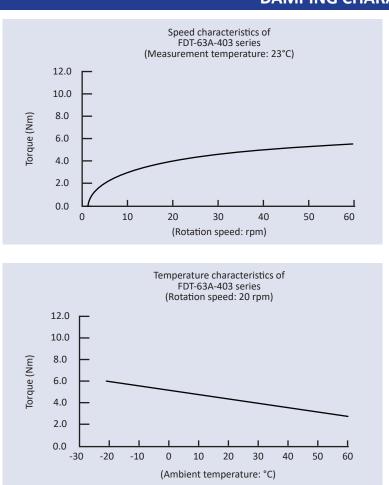
Bansbach easylift

		SPECIFICATIONS						
		Model		Rated Torque		Damping Direction	Max Rotation Speed	
		FDT-63A-403		4±0.5Nm (40±5kgfcm)		Both directions	50 RPM	
Max Cycle Rate		Operating We		eight	Body Material	Rotor (Shaft) Material		Oil Type
12 cycles/min.	-	-10 ~ 50°C)2g	Iron	Nylon/glass fiber composite		Silicone Oil

Note) Rated torque is measured at a rotation speed of 20rpm at 23°C±3°C

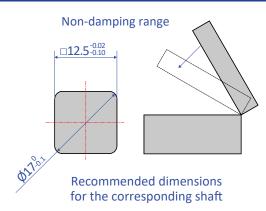


DAMPING CHARACTERISTICS

- Speed characteristics: A disk damper's torque varies according to the rotation speed. In general, as shown in the graph to the left, the torque increases as the rotation speed increases, and the torque decreases as the rotation speed decreases. Torque at 20 rpm is shown in this document. In a closing lid, the rotation speed is slow when the lid begins to close, resulting in the generation of torque that is smaller than the rated torque.
- Temperature characteristics: Damper torque (rated torque in this document) varies according to the ambient temperature. As the temperature increases, the torque decreases, and as the temperature decreases, the torque increases. This is because the viscosity of the silicone oil inside the damper varies according to the temperature. The graph to the left illustrates the temperature characteristics.

USING THE DAMPER

Shafts external dimensions	Ø10mm - Ø9.97mm			
Surface hardness	HRC55 or higher			
Quenching depth	0.5mm or higher			
Surface roughness	1.0Z or lower			
Chamfer end (Damper insertion side)	CO.2~CO.3 (or RO.2~RO.3)			



- FDT-63A dampers generate torque in both directions.
- Please make sure that a shaft attached to a damper has a bearing, as the damper itself is not fitted with one.
- When using FDT-63A, please ensure that a shaft with the specified angular dimensions is inserted in the damper's shaft opening. A wobbling shaft may not allow the lid to slow down properly when closing. Please see the diagram for the recommended square shaft dimensions.