# Axial Lead & Cartridge Fuses

3AB > Fast-Acting > 505 Series

## ROHS 90 505 Series, Lead-free 3AB, Fast-Acting Fuse

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ittelfuse

Expertise Applied | Answers Delivered

#### **Agency Approvals**

Agency	Agency File Number	Ampere Range
c <b>'RL</b> °us	Recognised File: E10480	10A - 30A
$(\underline{)}$	813483	10A - 12A
Œ		10A - 30A

## Description

A 500VAC/VDC rated ceramic fuse with remarkable interrupting rating in a compact 6.3 x 32mm package, which is well suited for circuit protection in high energy applications.

#### Features

- In accordance with underwriter's Laboratories Standard UL 248-14
- Available in cartridge and axial lead form and with various lead forming dimensions.
- RoHS compliant and Lead-free
- Superior Interrupting rating of 20,000 Amperes
- Compact form factor of 6.3 x 32mm

#### Applications

• Uninterruptible Power Supplies (UPS)

**Electrical Characteristics for Series** 

• 3 Phase Power Supplies

% of Ampere Rating	Ampere Rating	Opening Time			
150%		30 minutes, Maximum			
200%	10 - 30	30 minutes, Maximum			
300%		10 sec., Maximum			

Electrical Characteristics Specifications by Item								
Amp Code	Amp Rating	Max Voltage Rating (V)	Interrupting Rating	Nominal Cold Resistance (Ohms)	Nominal Melting I²T (A²Sec.)	Agency Approvals		
	(A)					c 🔨 us	$(\underline{)}$	CE
010.	10	450	20kA@450VAC 1000A@250VDC	0.0167	91	Х	Х	Х
012.	12	450		0.0117	192	Х	Х	Х
016.	16	500	50kA@500VAC 20kA@500VDC	0.0073	51	X		Х
020.	20	500		0.0056	101	Х		Х
025.	25	500	30kA@500VAC 20kA@500VDC	0.0048	145	Х		Х
030.	30	500	2010-0000000	0.0038	203	Х		Х

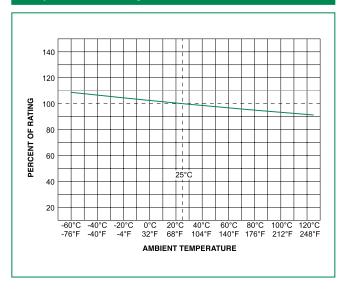
## **Axial Lead & Cartridge Fuses**

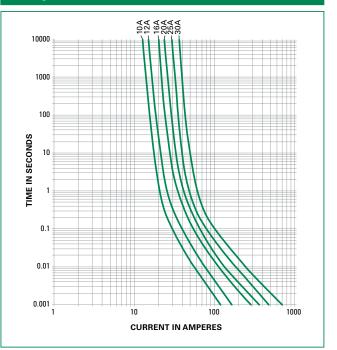
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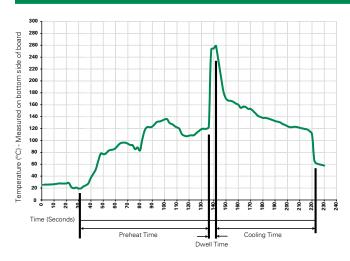
#### **Temperature Rerating Curve**

#### **Average Time Current Curves**





#### Soldering Parameters - Wave Soldering



#### **Recommended Process Parameters:**

Wave Parameter	Lead-Free Recommendation		
Preheat:			
(Depends on Flux Activation Temperature)	(Typical Industry Recommendation)		
Temperature Minimum:	100° C		
Temperature Maximum:	150° C		
Preheat Time:	60-180 seconds		
Solder Pot Temperature:	260° C Maximum		
Solder Dwell Time:	2-5 seconds		

#### **Recommended Hand-Solder Parameters:**

Solder Iron Temperature: 350° C +/- 5°C Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.



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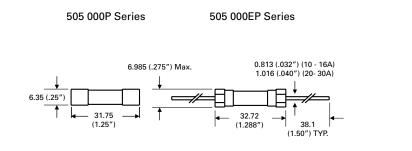
#### **Product Characteristics**

Dimensions

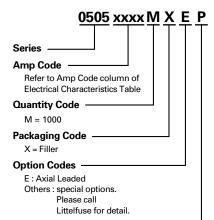
Material	Body: Ceramic Cap: Nickel–plated brass Leads: Tin–plated Copper			
Terminal Strength	MIL-STD-202G, Method 211A, Test Condition A			
Solderability	Reference IEC 60127 Second Edition 2003-01 Annex A			
Product Marking	Cap 1: Brand logo, current and volt- age rating Cap 2: Series and agency approval markings			
Packaging	Available in Bulk (M=1000 pcs/pkg)			

Operating Temperature	-55°C to +125°C		
Thermal Shock	MIL-STD-202G, Method 107G, Test Condition B: (5 cycles –65°C to +125°C)		
Vibration	MIL-STD-202G, Method 201A		
Humidity	MILSTD-202G, Method 103B, Test Condition A. high RH (95%) and elevated temperature (40°C) for 240 hours		
Salt Spray	MIL-STD-202G, Method 101D, Test Condition B		

### Part Numbering System



All Dimensions in mm



Lead-Free -

Packaging							
Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Reel Size			
505 Series							
Bulk	N/A	1000	MX	N/A			
Bulk	Bulk N/A		MXE	N/A			