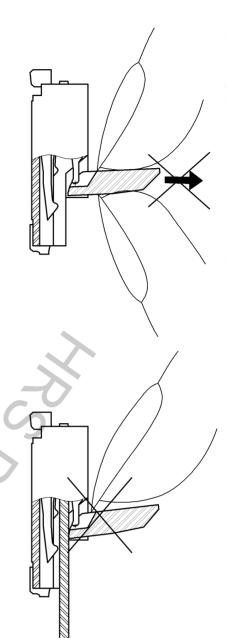
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Move the actuator at approximately the center. Do not pinch or pick the actuator to lift it as shown below. Otherwise it may break. (Do not carry out any operation other than rotating the actuator as shown in 2 above.)



## ◆Direction of Contacts

This connector has contacts on the bottom. Thus, insert the FPC with the exposed conductors face down

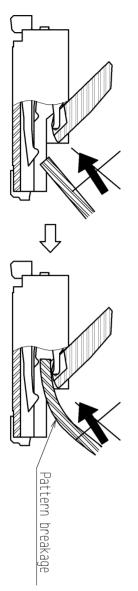
### ♦Inserting the FPC

- Insert the FPC horizontally along the surface and at a right angle to the connector
- Insert it properly to the very end. If the FPC is inserted at a slant (incorrectly).
- resulting in deformation of the terminals. This connector has a ZIF structure, and its effective engagement length is 0.35 mm  $\,$ the conductors may short-circuit due to pitch shift or the edge of the FPC may catch in the terminals.
- (when the recommended FPC nominal is used).
- Use the actuator carefully to prevent the FPC from dislocating after inserting it.
- ċ Do not insert the FPC diagonally from above. If the FPC is inserted at a slant (incorrectly) as shown below in the FPC insertion process the FPC may bend and patterns may break or the FPC may not insert completely. resulting in improper conduction.

\*Keep a sufficient FPC insertion space in the stage of the layout in order to avoid incorrect FPC insertion.

Besides, it is not difficult to insert FPC correctly all the way to the end. Design the proper layout of parts.

Whake adjustments with the FPC manufacturer for FPC bending perfomance and wire breakage



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## ◆Checking the Locking Condition

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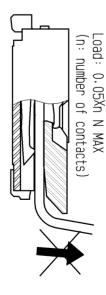
In the locked condition, make sure that the actuator is horizontal on the board surface. Do not apply excessive force to it near the O° position of the actuator. Otherwise, the terminals may be deformed. (Allowable force: 1 N or less)

# [INSTRUCTIONS ON FPC LAYOUT AFTER CONNECTION]

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#### ◆Load to FPC

Be very careful not to apply any force to the FPC after inserting it. Otherwise, the connector may become unlocked or the FPC may break. Fix the FPC, in particular, when loads are applied to it continuously. Design the FPC layout with care not to bend it sharply near the insertion opening.

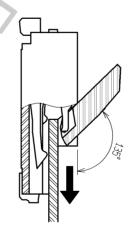


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## INSTRUCTIONS ON REMOVING FPC

◆Release the actuator to remove the FPC.

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# ♦Instructions on Manual Soldering

Follow the instructions shown below when solder

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- Do not perform reflow soldering or manual sold
   Do not heat the connector excessively. Be very Do not perform reflow soldering or manual soldering the connector manually during repair work, etc. Do not heat the connector excessively. Be very careful not to let the soldering iron contact any parts other than connector leads. Otherwise, the connector may be deformed or malt Do not use excessive soldering.
- 3. Do not use excessive solder (or flux).

  If excessive solder (or flux) is used on the of the actuator. or rotating parts of the actuator, resulting in poor contact or a rotation failure erminals solder or flux may adhere to the contacts

resulting in breakage of the connector. Supplying excessive solder to the reinforcing bracket may hinder actuator rotation.

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CL580	PART FH26W-**S-0.3SHW<05	DRAWING EDC3-323714-02	
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