

W129 N10825 Washington Drive Germantown, WI 53022 Ph: 262-253-8600 www.ellsworth.com

Specification Sheet HMS925

Type: Acrylic Containing Hot Melt Glue Formulation

Solids: 100%

Viscosity ¹: @ 325° (F)(cps) 11,625

@ 350° (F) (cps) 7,750 @375° (F) (cps) 5,375

Open Time: Medium
R & B Softening Point: 2 165° (F)
Color: Clear
Odor: Slight

Shelf Life: Indefinite Above

Flash Point: 400° (F)

FDA Status: Compositional compliance with FDA Regulation #21CFR175.105 for food packaging.

Storage: Common Storage

Application Temperature: 350° (F) to 390° (F)

Suggested Uses: A high strength hot melt for multiple applications. Developed for concrete and carpet track strips, but also bonds to a variety of substrates such as plastic, metal, wood, vinyl, glass and ceramic.

Precautions: Do Not Mix with other adhesives

Severe burns will result if contact is made in molten state.

Material safety data sheets provide safety precautions that should be observed in handling

and storing.

The buyer should conduct its own tests of this product before use to determine proper preparation technique and suitability for proposed application. Manufacturer warrants that the product conforms with written specifications, and is free from defects. Manufacturer disclaims all other warranties, expressed or implied, including the warranties of merchantability and fitness for a particular purpose. The buyer's sole remedy for non compliance with this warranty shall be for the replacement of the product or refund of the buyer's purchase price.

¹Brookfield Viscosity – ASTM D3236

² R & B Softening Point - ASTM E28