

## CircuitWorks® Rubber Keypad Repair Kit

**Product# CW2605**

### Product Description

CircuitWorks Rubber Keypad Repair Kit permanently repairs rubber keypads by restoring conductivity to worn, intermittent, and nonconductive carbon contacts. This product easily returns rubber keypads to like-new condition. This system is flexible and very durable. The CircuitWork® Rubber Keypad Repair Kit provides a silver/carbon coating that is effective and long lasting.

- Repairs nonconductive keypads
- Excellent electrical conductivity
- Wear-resistant coating
- Excellent adhesion
- System has 72 hour pot life at room temperature and relative humidity <65%
- Testing shows repairs can withstand over 500,000 simulated keystrokes

### Typical Applications

CircuitWorks Rubber Keypad Repair Kit is excellent for rework and repair applications including:

- Telephones
- Controllers
- Carbon Contact Keyboards
- Communication Equipment
- Miscellaneous Keypads



### Typical Product Data and Physical Properties

#### COMPOSITION:

<b>Material:</b>	Part A: silver/carbon/rubber
	Part B: hardener
<b>Color:</b>	Part A: dark gray/silver
	Part B: amber clear
<b>Specific Gravity:</b>	Part A: 2.5 - 2.7
	Part B: 1.0

#### CURED COMPOUND:

<b>Tack-Free Time:</b>	1 hour
@ 75°F (25°C)	
<b>Return to Service Time:</b>	24 hours
<b>Complete Cure:</b>	72 hours
@ 75°F (25°C)	
<b>Electrical Conductivity:</b>	Excellent
<b>Durability:</b>	Excellent
<b>Flexibility:</b>	Excellent
<b>Shelflife</b>	18 months
<b>RoHS Compliant</b>	Yes

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### Compatibility

CircuitWorks Rubber Keypad Repair Kit has excellent compatibility with most materials. As with any adhesive/sealant, compatibility with substrate should be determined on a non-critical area prior to use.

### Usage Instructions

*For industrial use only. Read SDS carefully prior to use.*

**Mixing:** Pour the liquid in Part B into the container of Part A. Stir thoroughly for two minutes.

**Application:** Clean contacts with contact cleaner. Paint the worn carbon contacts with the mixed conductive material using the enclosed applicator brushes. Use the least amount of conductive material as possible.

**Curing:** At room temperature (<75°F / 25°C), material dries tack-free in one hour. Repaired keypads can be returned to service in 24 hours. Ultimate properties are achieved in 72 hours. For faster drying, expose the material to approximately 190°F (90°C) for 10 minutes. **Do not exceed 212°F (100°C).**

### Availability

**CW2605** 1 set containing:  
Part A 3g / 0.36 oz. Adhesive  
Part B 0.33g / 0.01 oz. Curing Agent

### Technical and Application Assistance

Chemtronics provides a technical hotline to answer your technical and application related questions.  
*The toll free number is: 1-800-TECH-401.*

### Note:

This information is believed to be accurate. It is intended for professional end users having the skills to evaluate and use the data properly. CHEMTRONICS does not guarantee the accuracy of the data and assumes no liability in connection with damages incurred while using it.