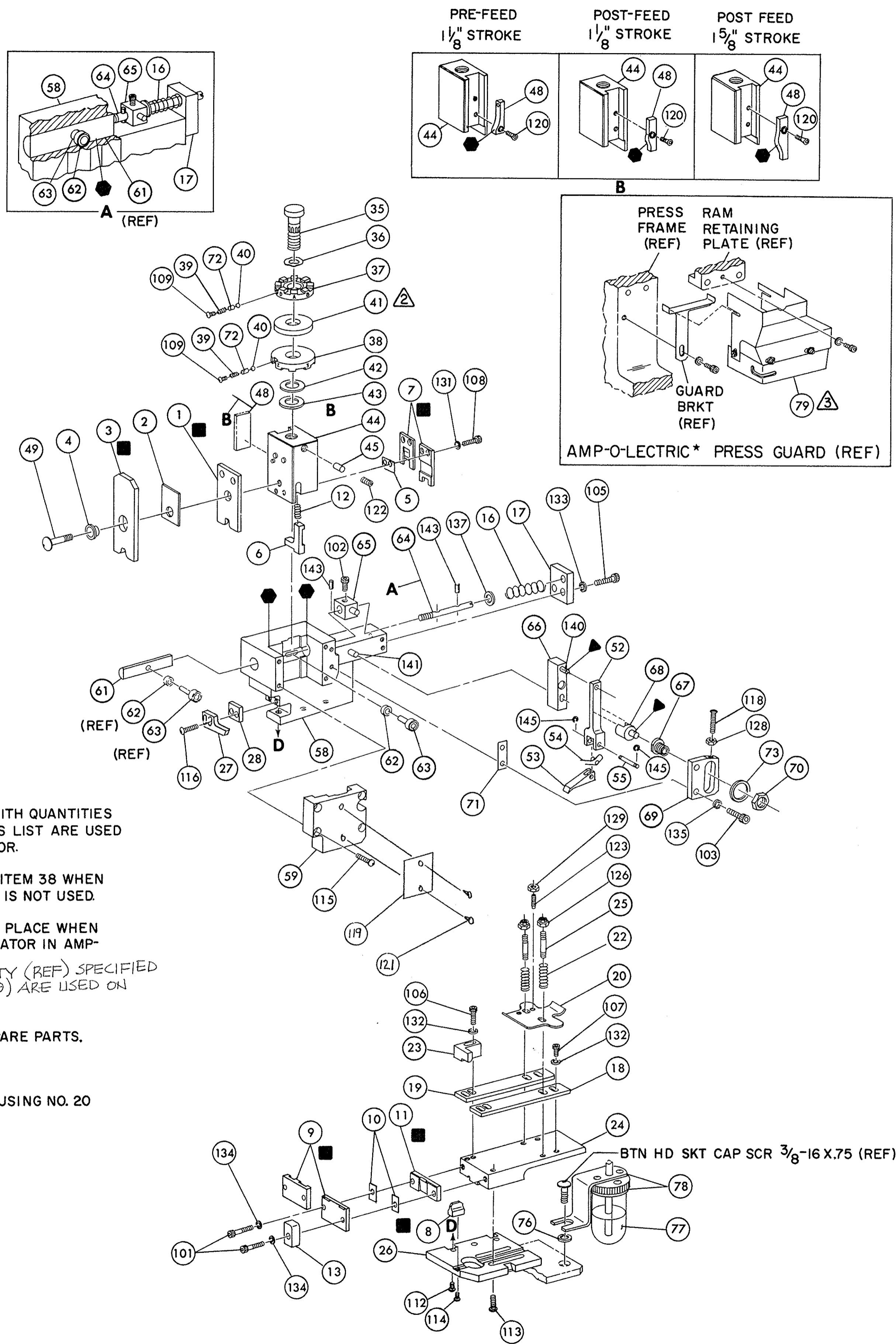


THIS IS A CONTROLLED DOCUMENT.



NOTES:

1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

2. USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

4. ITEMS WITH QTY (REF) SPECIFIED (EXCEPT ITEM 19) ARE USED ON ITEM 32.

KEY:

■ RECOMMENDED SPARE PARTS.

▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.

● GREASE LIGHTLY.

REF	QTY	PART NO	DESCRIPTION	ITEM NO	
REF	145	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	
REF	144	454220-1	CAP, RAM	59	
REF	143	453736-1	HOUSING	58	
REF	142			57	
REF	141	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	56	
REF	140	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	55	
REF	139	REF 691499-1	SPRING, FEED FINGER	54	
REF	138	REF 240635-1	FINGER, FEED	53	
REF	137	REF 240634-1	LEVER, TERMINAL	52	
REF	136	21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	51	
REF	135	1	7-21002-9	BOLT, CRIMPER	50
REF	134	1	690501-4	CAM, POST FEED 1 5/8 STROKE	49
REF	133	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	48	
REF	132	21024-4	WASHER, LOCK (NO 10) SHEAR PLATES	47	
REF	131	1	690191-1	PLUG, NYLON	46
REF	130	1	455674-1	RAM	45
REF	129	1	690125-1	WASHER, LAMINATED	44
REF	128	1	690124-1	WASHER, RAM	43
REF	127			SPACER, DISC	42
REF	126	2	23241-6	BALL, STEEL	41
REF	125	2	690170-1	SPRING, COMPRESSION	40
REF	124	1	690142-1	DISC, INSULATION	39
REF	123	1	1-690692-2	DISC, WIRE	38
REF	122	1	22480-5	WASHER, SPRING	37
REF	121	1	690212-1	POST, RAM	36
REF	120	1			35
REF	119	461264-1	PLATE, IDENTIFICATION	34	
REF	118	6-23715-5	SCR, PAN HD MACH (6-32 x 1.50) FEED ADJ	33	
REF	117			APPLICATOR, BASIC (SUB ASSY)	32
REF	116	2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	31	
REF	115	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	30	
REF	114	1	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	29
REF	113	4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	28
REF	112	REF 17177-1	SCR, BTN HD SKT CAP (1/4-20 X .62) BASE PL	27	
REF	111	2	455676-1	PLATE, BASE	26
REF	110	2	22354-8	DRAG, STUD	25
REF	109	1	1-458803-5	PLATE, STRIP GUIDE	24
REF	108	2	240825-1	PLATE, STRIP HOLD	23
REF	107	2	4-22281-1	SPRING, DRAG	22
REF	106	1	454177-1	DRAG, STOCK	21
REF	105	1	454204-1	GUIDE, STRIP (REAR)	20
REF	104	1	454204-1	GUIDE, STRIP (FRONT)	19
REF	103	REF 3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	18	
REF	102	REF 3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	17	
REF	101	REF 3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	16	
REF	79	REF 455745-1	GUARD, WINDOW	15	
REF	78	465184-9	LUBRICATOR ASSY	14	
REF	77	561230-3	OIL, LUBRICATING	13	
REF	76	1	23846-1	SPACER, HOLD DOWN	12
REF	75	1	240833-2	SPRING, HOLD DOWN	11
REF	74	1	690482-5	PLATE, REAR SHEAR	10
REF	73	1	2-683452-8	SPACER, SHEAR PLATE	9
REF	72	1	690474-5	PLATE, FRONT SHEAR	8
REF	71	1	2-455892-8	ANVIL	7
REF	70	1	2-240641-8	BLADE, SLUG	6
REF	69	1	238009-8	HOLD DOWN, TERMINAL	5
REF	68	1	456134-3	SPACER, SHEAR BLADE	4
REF	67	1	455888-3	SPACER, TUBULAR	3
REF	66	1	1-456404-1	CRIMPER, INSULATION	2
REF	65	1	1-456404-1	CRIMPER, WIRE	1

QTY	PART NO	DESCRIPTION	ITEM NO
REF	454398-1	ROD, FEED	62
REF	240658-1	CAM, ROLLER	61
REF	240659-3	PIN, CAM ROLLER	60
REF	240632-2	SCREW, ADJ	59
REF	240629-1	BLOCK, PIVOT	58
REF	455680-1	LEVER, INTERMEDIATE	57
REF	240633-1	BUSHING	56
REF	240626-1	SHAFT, PIVOT	55
REF	240628-1	PLATE, ADJ	54
REF	22594-8	NUT, HEX	53
REF	690517-1	SPACER	52
REF	690603-1	SPRING, ASSIST	51
REF	458109-1	WASHER, FLAT (SPECIAL)	50

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	63241	
A	.045	18	.150-.170		
B	.040	20	.150-.170		
C	.037	22	.150-.170		
D	NOT USED				
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.070	F	.615	A1 8039	
INSUL	.140	F			
WIRE RANGE	INSULATION RANGE	PRESS NO	REMARKS		
22-18	.080-.120	-4	AMPOMATOR (POST-FEED)		
(REF) I.D. PLATE: 461264-1					

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY