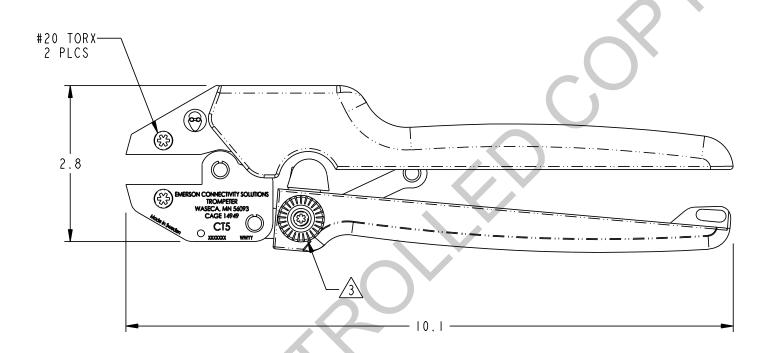| DATA CONTAINED IN THIS DOCUMENT IS PROPRIETARY TO EMERSON CONNECTIVITY SOLUTIONS AND SHALL NOT BE DISCLOSED, COPIED OR USED FOR PROCUMENT OR MANUFACTURE WITHOUT EXPRESS WRITTEN PERMISSION	**REVISIONS**			
	REV	DESCRIPTIONS	DATE	APPROVED
	B	ECO 53442	6/29/11	C. MONAHAN

#20 TORX
2 PLCS

2.8

EMERSON CONNECTIVITY SOLUTIONS
TROMPETER
WASECA, MN 56093
CAGE 14949

Made in Sweden

CT5

XXXXXXX   WWYY

△3

10.1

4. FOR USE WITH CD3 DIE SETS.

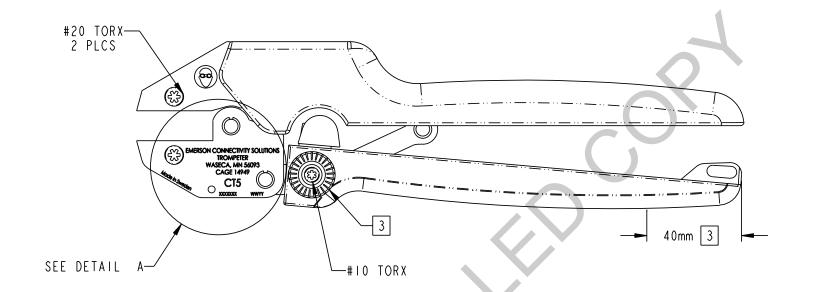△3 FACTORY SET TO CALIBRATED CLOSURE FORCE. MARK SETTING AND ETCH FORCE.

2. OPEN HANDLE SPAN 8.75 MAX.

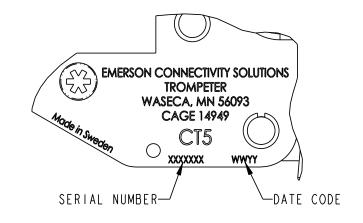△1 FINISH: HAND GRIPS; BLUE MOLDED TPE (THERMO PLASTIC POLYMER) FRAME ASSEMBLY; BLACK OXIDE COATED CRS WITH LASER ENGRAVED MARKING.

NOTES: UNLESS OTHERWISE SPECIFIED.

INTERPRET DRAWING PER MIL-STD-100. DIMENSIONS ARE IN INCHES AND INCLUDE FINISH THICKNESS UNLESS OTHERWISE SPECIFIED.	TOL: UNLESS SPECIFIED. .XX ± .01 .XXX ± .003 .XXXX ± .0010 ANGLE ± 1° 00' ⊂⊃ CRITICAL	**cinch** CONNECTIVITY SOLUTIONS a bel group	Cinch Connectivity Solutions 299 Johnson Ave. Ste. 100 Waseca, MN 56093 1-800-247-8256		
DRN C. WALLACE 6/29/11	MATERIAL: △1	TITLE: CT5 HAND CRIMPING TOOL			
CHK C. MONAHAN 6/30/11					
N/A	QUALITY				
BLANK LENGTH (REF. ONLY)	MANUF	FINISH:	SIZE A	CAGE CODE 14949	DRAWING NO. 010-0215	REV. B
	APPROVED	△1			
N/A					
SURFACE AREA	PRO/E FILE NO. 010-0215	DO NOT SCALE DWG	SCALE 5/8	DATE 5/18/11	SHEET 1 OF 2

UNCONTROLLED COPY

#20 TORX
2 PLCS

SEE DETAIL A

#10 TORX

40mm 3

3

EMERSON CONNECTIVITY SOLUTIONS
TROMPETER
WASECA, MN 56093
CAGE 14949
Made in Sweden
CT5
XXXXXXX   WWYY

SERIAL NUMBER

DATE CODE

DETAIL A
SCALE 1.25:1

6. TO BE MARKED WITH "EMERSON CONNECTIVITY SOLUTIONS", "TROMPETER",
    "WASECA, MN 56093", "CAGE 14949", "CT5", DATE CODE AND SERIAL
    NUMBER AS SHOWN.

5. HANDLE COLOR TO BE MEDIUM BLUE (PRESSMASTER #NCS 1060-R90B).

4. EACH SHIPMENT TO INCLUDE A CERTIFICATION OF CALIBARTION AND CITE
    SERIAL NUMBER AND DATE CALIBRATED.

3   MANUFACTURE TO SET TOOL TO ACHIEVE THE HANDLE CLOSURE FORCE, WHEN
    $300N \pm 30N$ APPLIED 40MM FROM HANDLE END USING 010-0039-201 DIE SET.
    AFTER SETTING TOOL, LASER ENGRAVE OPPOSING ARROWS AND "FACTORY
    SETTING" AND INDICATED.

2   LASER ENGRAVE CHARACTERS IN UPPER CASE GOTHIC, LOCATED APPROX AS
    SHOWN, SIZE OF CHARACTERS TO BE DETERMINED AS ARAE PERMITS.

1   PRESSMNASTER TOOL 43003957.

SIZE A	CAGE CODE 14949	DRAWING NO. 010-0215	REV. B
SCALE 5/8			SHEET 2 OF 2