



| PART NUMBER | HANDLE COLOR |
|-------------|--------------|
| TT253NC     | BLACK        |
| TT254NC     | RED          |

- NOTES:
- HANDLE SHIPPED UNASSEMBLED.
  - MATERIALS:
    - TT PLUG ASSEMBLY - COPPER ALLOY, NICKEL PLATED
    - RING TERMINAL & CABLE CLAMP - COPPER ALLOY, TIN PLATED
    - PLUG BODY, TIP ROD & RING SLEEVE - COPPER ALLOY
    - HANDLE & INSULATOR - THERMOPLASTIC
  - THIS PRODUCT IS RoHS COMPLIANT

HANDLE  
SEE TABLE & NOTE 1

**CUSTOMER DRAWING**

|           |            |          |     |      |  |               |       |              |              |                              |  |
|-----------|------------|----------|-----|------|--|---------------|-------|--------------|--------------|------------------------------|--|
|           |            |          |     |      | THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSES ONLY. |               |       |              |              |                              |  |
|           |            |          |     |      | UNLESS OTHERWISE SPECIFIED   | SIZE          | WIDTH | MULT         | LBS/M        | TEMPER                       |  |
|           |            |          |     |      | 1. ALL DIMENSIONS IN INCHES  | FINISH        |       |              |              | MATERIAL                     |  |
|           |            |          |     |      | - TWO PLACE DECIMALS ±0.02   | SPEC No.      |       |              |              | SPEC No.                     |  |
|           |            |          |     |      | - THREE PLACE DECIMALS ±0.005  | FIRST USED ON |       | SCALE        |              |                              |  |
|           |            |          |     |      |  | 3:1           |       | Switchcraft® |              |                              |  |
| A         | 22317      | 11-10-10 | JEB | TJK  | DATE DRAWN   | BY            | CHKD  | APVD         | SHEET 1 OF 1 |                              |  |
| REV       | ECO NUMBER | DATE     | BY  | APVD | 11-10-10   | JEB           | JEB   | TJK          | PART No.     |                              |  |
| REVISIONS |            |          |     |      | DO NOT SCALE DRAWING   |               |       |              |              | TT PHONE PLUG ASSEMBLY, RoHS |  |
|           |            |          |     |      |  |               |       |              |              | TT253NC-TT254NC              |  |
|           |            |          |     |      |  |               |       |              |              | REV A                        |  |