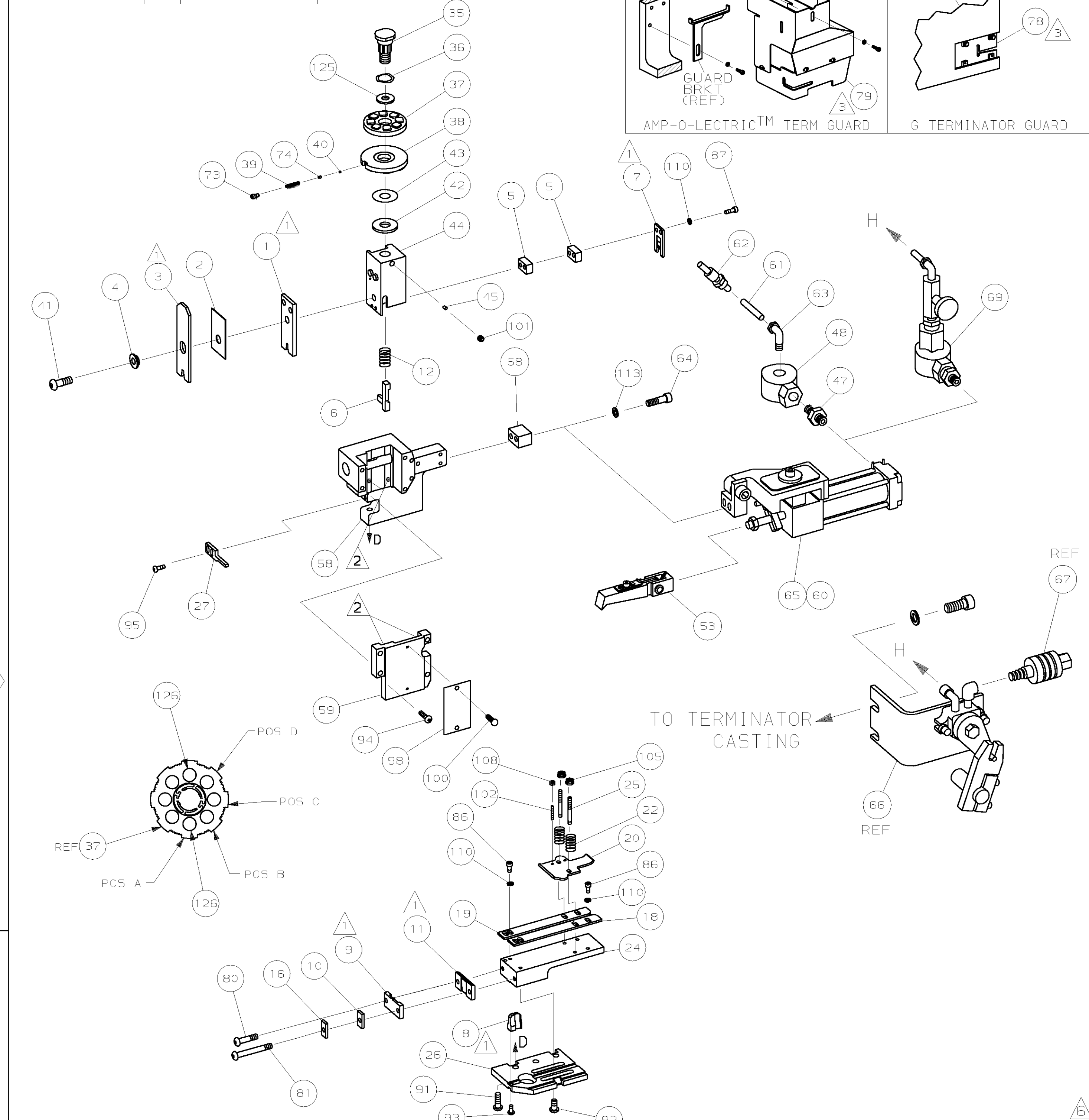


PART NUMBER	REV	FIRST USED
680160-1	B	122500-1
680160-2	A	565435-5



- ① RECOMMENDED SPARE PARTS.
- ② GREASE LIGHTLY.
- ③ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- ④ SEE DRAWING FOR COMPONENTS
- ⑤ CUT TO LENGTH AT ASSEMBLY
- ⑥ ITEM 78 USED ON BENCH G ONLY

AMP P/N		MFG P/N		CRIMPING DATA	
318063		500AT	#10 RING		
		PAD LTR	CRIMP HEIGHT	WIRE SIZE	
		A	.129 ±.002 [3.28 ±0.05mm]	10	
		B	NOT	USED	
		C	NOT	USED	
		D	NOT	USED	
		CRIMP	SIZE	TYPE	RANGE
		WIRE	.200 [5.08mm]	F	10
		INSUL	.280 [7.11mm]	0	-
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
-	NONE	1.600	408-8039	458638-1	L1641

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
2	2	-	C	2-354778-9	PIN, WIRE DISC (.2640)A	129
1	1	-	A	986950-1	WASHER, FLAT PRECISION	128
						127
						126
						125
						124
						123
						122
						121
						120
						119
						118
						117
						116
						115
						114
2	2	-	A	21024-5	WASHER, LOCK (#10) AIR ASSY	113
						112
						111
4	4	-	A	21024-4	WASHER, LOCK (NO. 8) SHEAR BL	110
						109
2	2	-	A	21018-4	NUT, HEX (4-40) DRAG	108
						107
						106
2	2	-	A	21022-2	NUT, HEX 5L (8-32) DRAG STUD	105
						104
						103
2	2	-	A	2-21006-6	SCR, SKT SET (4-40x.62) DRAG	102
1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25) RAM	101
2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	100
						99
1	1	-	B	461264-1	PLATE, IDENTIFICATION	98
						97
						96
2	2	-	A	2-21002-2	SCR, BHC (8-32x.50) STRIPPER	95
4	4	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP	94
1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	93
4	4	-	A	3-21002-3	SCR, BHC (1/4-20x.50) ST 6D PL	92
3	3	-	A	2-22733-8	SCR, BHC (1/4-20x.62) H5G	91
						90
						89
						88
2	2	-	A	3-21000-2	SCR, 5HC (8-32x1.12) SLUG BLADE	87
4	4	-	A	2-21000-6	SCR, 5HC (8-32x.38) STRIP GUIDE	86
						85
						84
						83
						82
1	1	-	A	9-21002-0	SCR, BHC (10-32x1.25) SHEAR PL	81
1	1	-	A	3-21002-0	SCR, BHC (10-32x.88) SHEAR PL	80
1	-	-	A	455750-7	GUARD ASSY	79
-	REF	-	A	679532-1	INSERT, GUARD	78
						77
						76
						75
1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	-	A	23030-1	SCR, SKT CAP (6-32x.25) CP DSC	73
						72
						71

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-2	-1	-				

QTY REQD PER ASSY		PARTS LIST				

LEADMAKER & BENCH MODEL		AIRFEED					
-1	BENCH MODEL G	AIRFEED	AIRFEED				
-2	BENCH MODEL K	AIRFEED	AIRFEED				
④	1	-	C	692655-5	AIR FEED VALVE ASSY	70	
	1	1	-	A	SPACER, AIR FEED	69	
	REF	-	-	A	VALVE, SHUT OFF	68	
④	REF	-	-	C	AIR FEED VALVE ASSY	67	
	1	-	-	B	AIR FEED ASSY (2 INCH)	66	
	2	2	-	A	SCR, 5HC (10-32x1.75) AIR ASSY	65	
	-	1	-	A	ELBOW, SWIVEL 1/8 NPT - 1/4 T	64	
	-	1	-	A	QUICK DISCONNECT	63	
	-	12.00	IN	A	TUBING, POLY-FLO Ø.25	62	
④	-	1	-	B	AIR FEED ASSY (2 INCH)	61	
	1	1	-	C	CAP, RAM	60	
	1	1	-	D	HOUSING	59	
						58	
						57	
						56	
						55	
						54	
④	1	1	-	B	460680-1	FEED FINGER ASSY	53
						52	
						51	
						50	
						49	
						48	
						47	
						46	
						45	
						44	
						43	
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						14	
						13	
						12	
④	1	1	-	A	23846-1	SPRING, HOLD DOWN	11
④	1	1	-	B	240644-1	PLATE, REAR SHEAR	10
④	1	1	-	B	1-690481-0	SPACER, HOLD DOWN	9
④	1	1	-	B	690482-3	PLATE, FRONT SHEAR	8
④	1	1	-	D	9-683452-5	ANVIL	7
④	1	1	-	B	690474-3	BLADE, SLUG	6
④	1	1	-	D	6-455892-0	HOLD DOWN, TERMINAL	5
④	2	2	-	C	5-240641-7	SPACER, SLUG BLADE	4
④	1	1	-	B	238009-5	SPACER, BLOCK CRIMPER	3
④	1	1	-	C	8-683454-3	CRIMPER, INSULATION	2
④	1	1	-	B	1-455888-0	SPACER, CRIMPER	1
④	1	1	-	C	4-458141-0	CRIMPER, WIRE	

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-2	-1	-				

QTY REQD PER ASSY		PARTS LIST				

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